

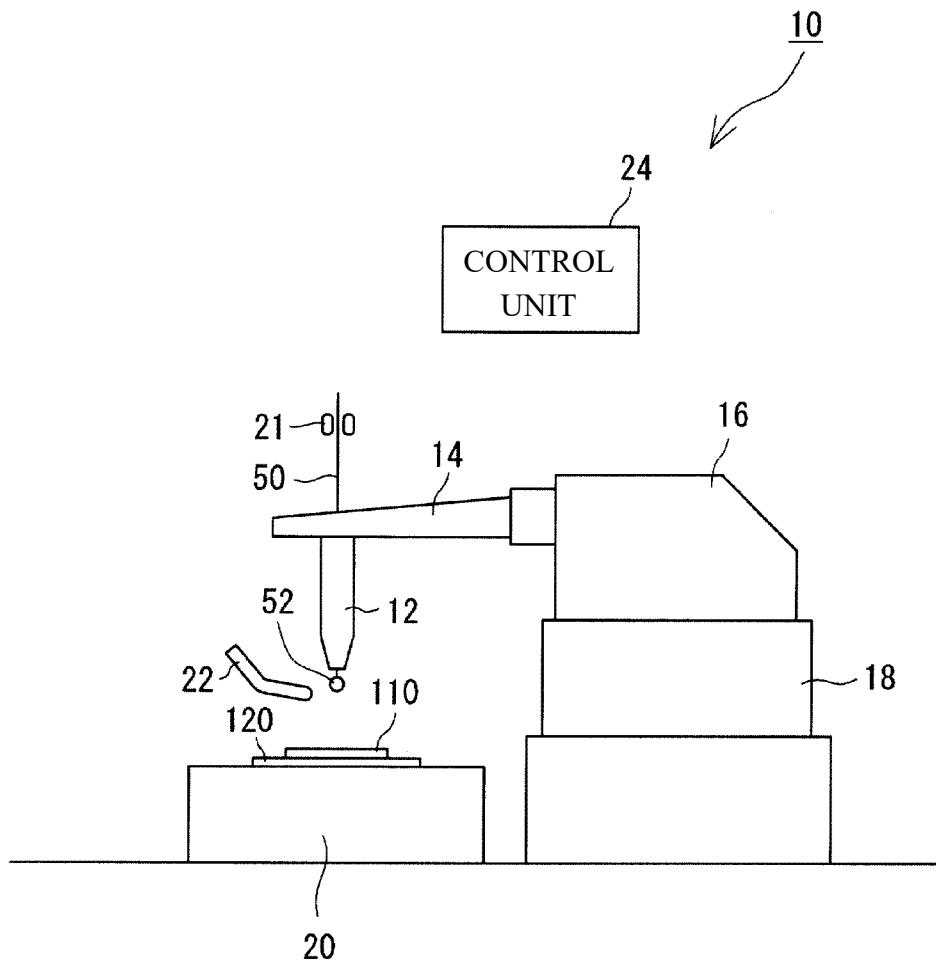


FIG. 1

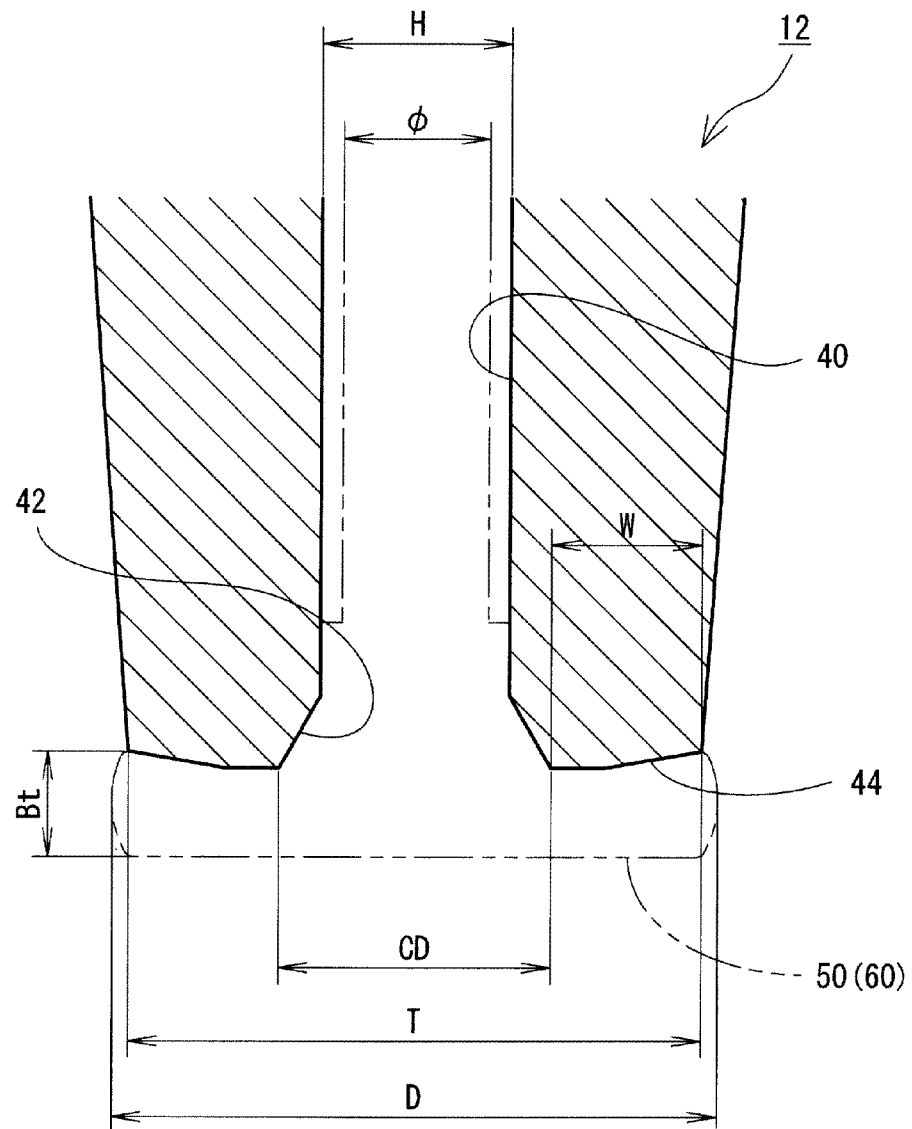
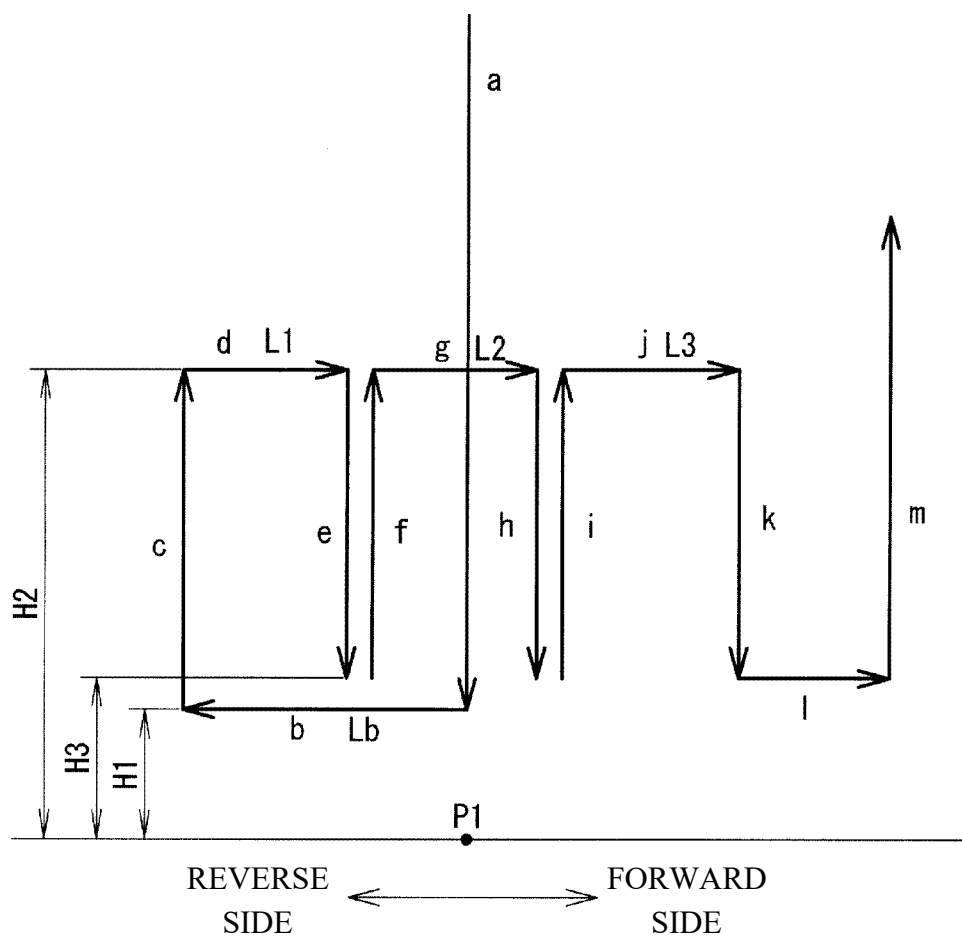


FIG. 2



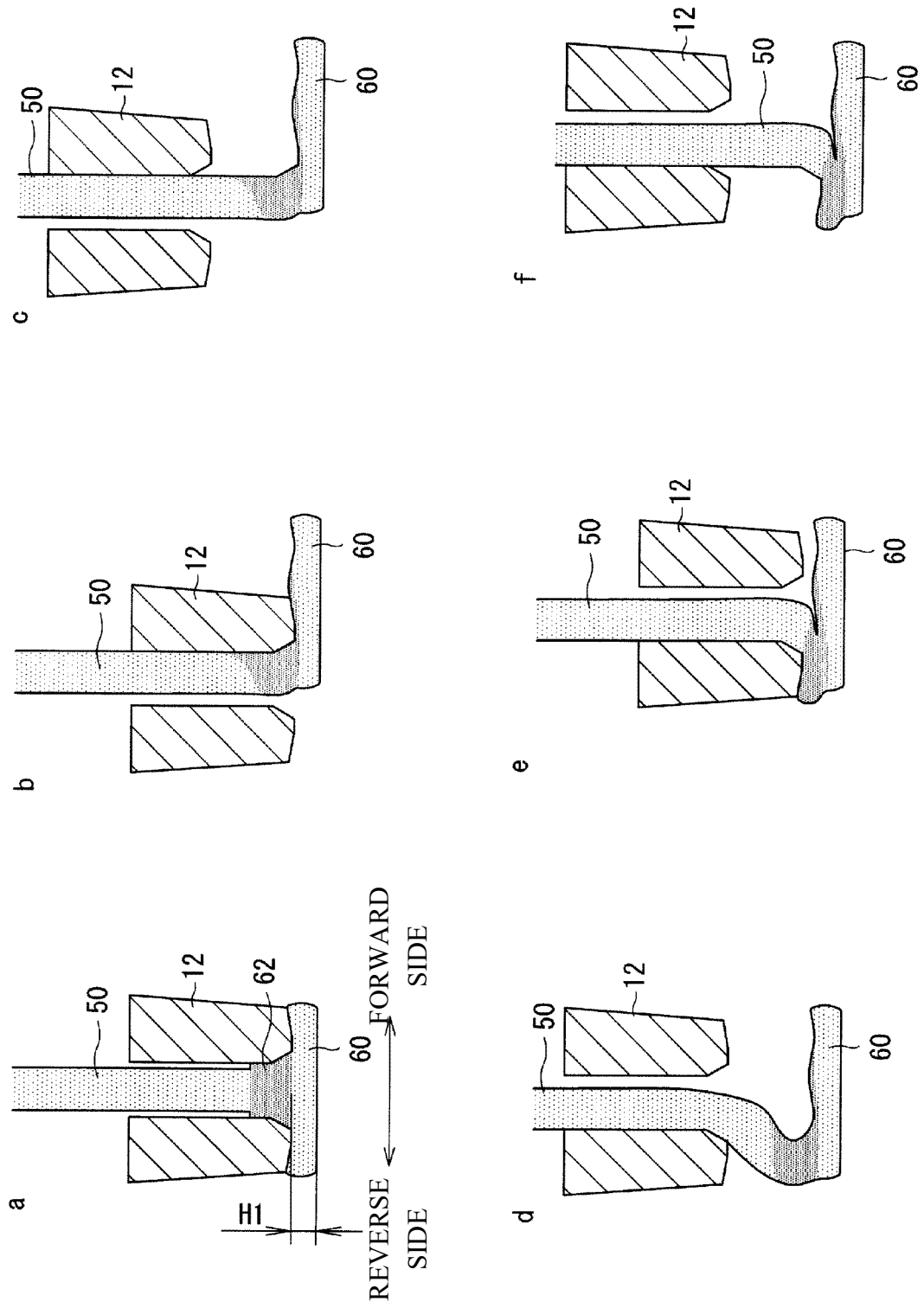


FIG. 5

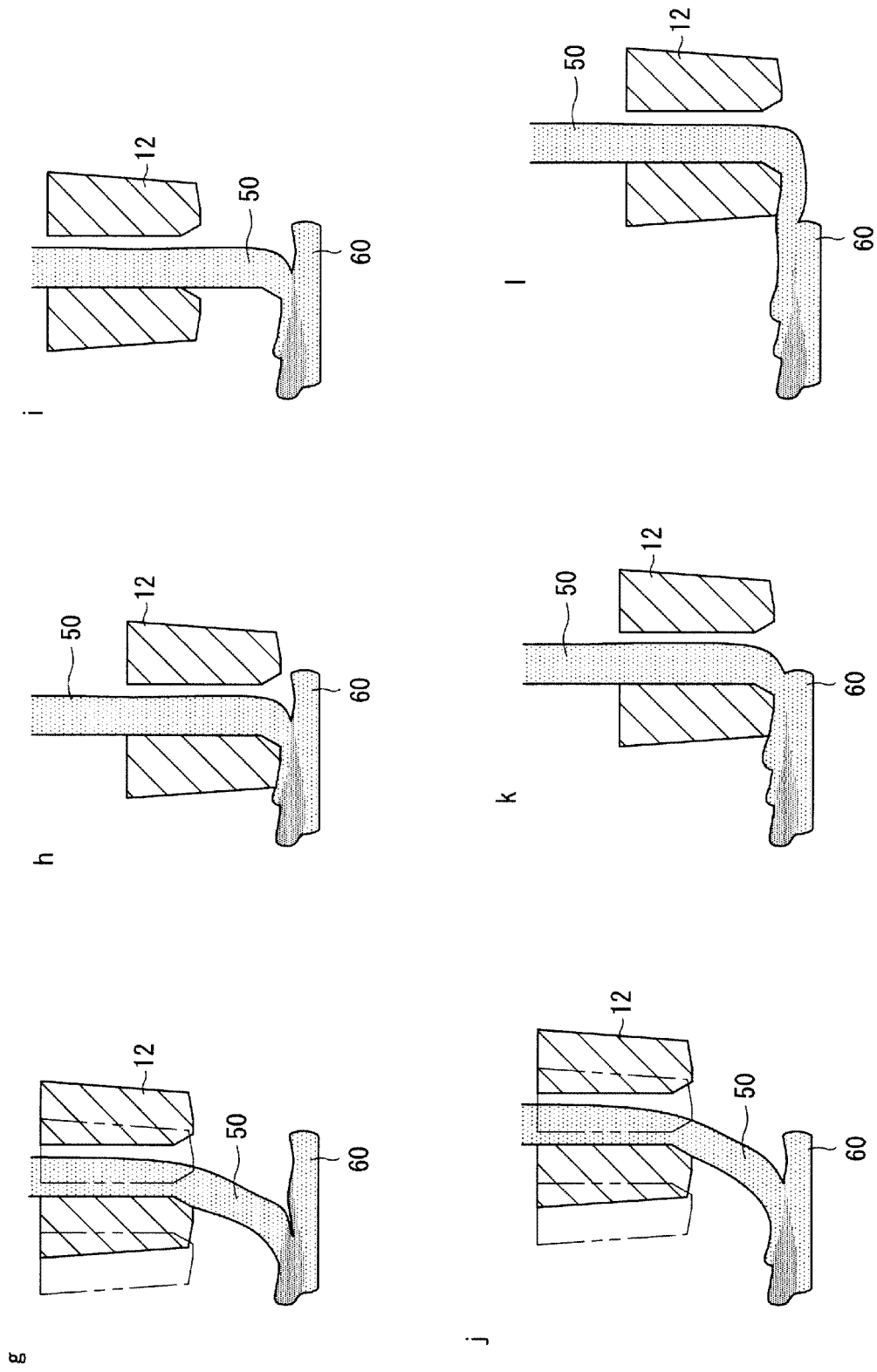


FIG. 6

	BALL THICKNESS Bt (μm)	LOOP HEIGHT HL (μm)	PULL STRENGTH (g f)
LARGEST VALUE	7. 2	21. 5	2. 4
SMALLEST VALUE	6. 6	19. 8	2. 0
RANGE	0. 6	1. 7	0. 4
AVERAGE VALUE	6. 9	20. 5	2. 2

FIG. 7

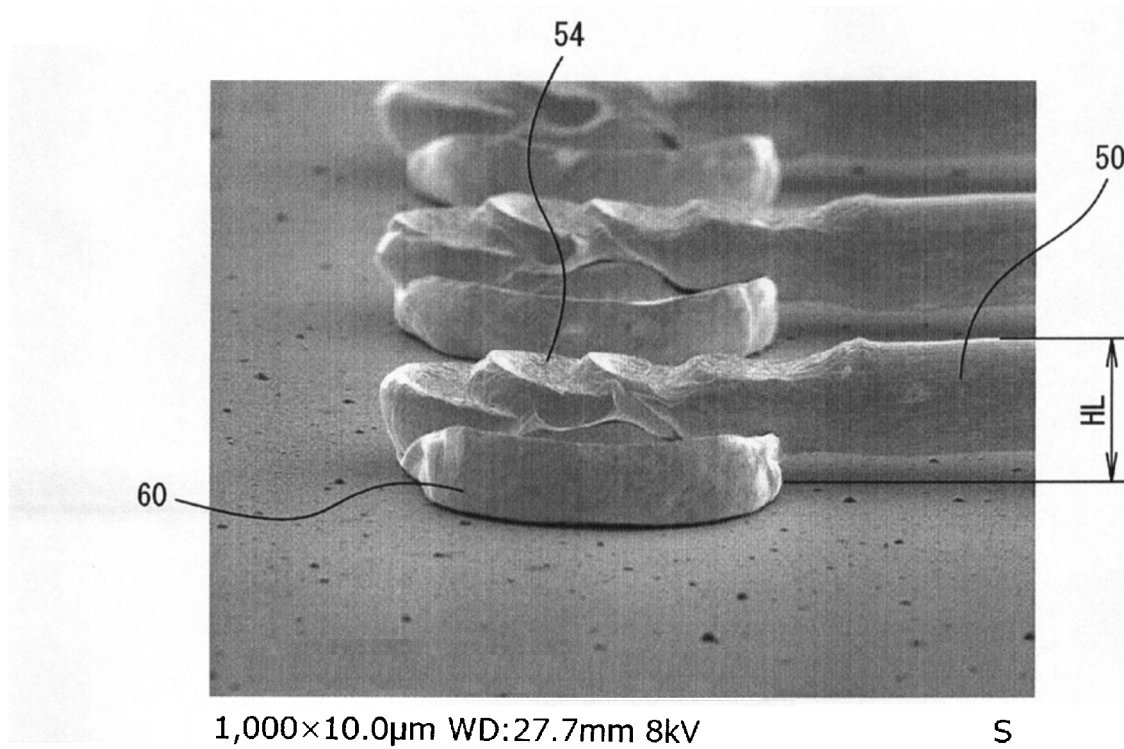


FIG. 8

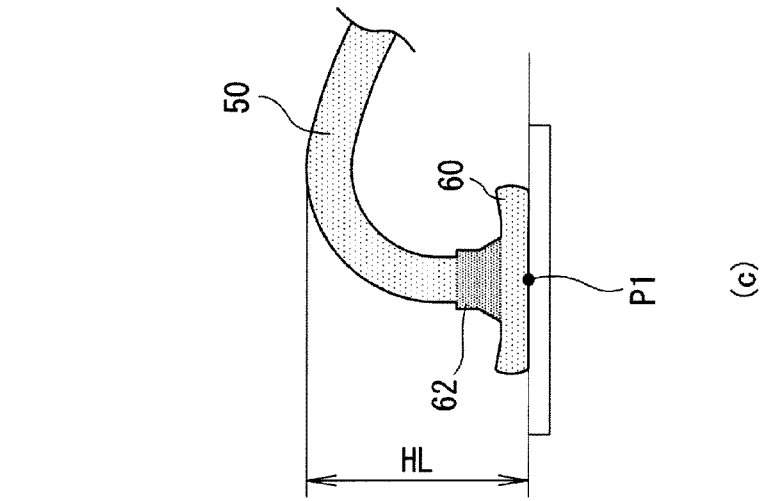
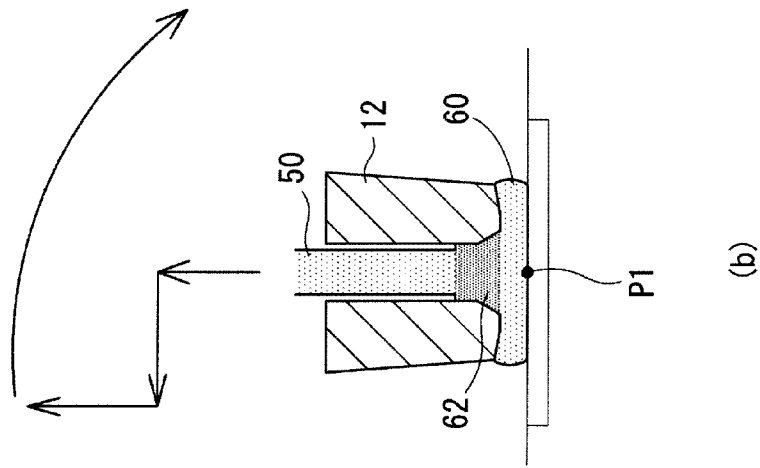
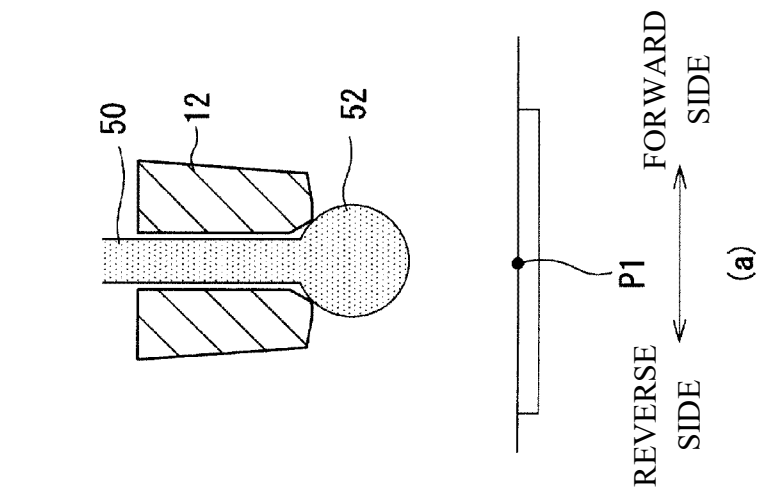


FIG. 9

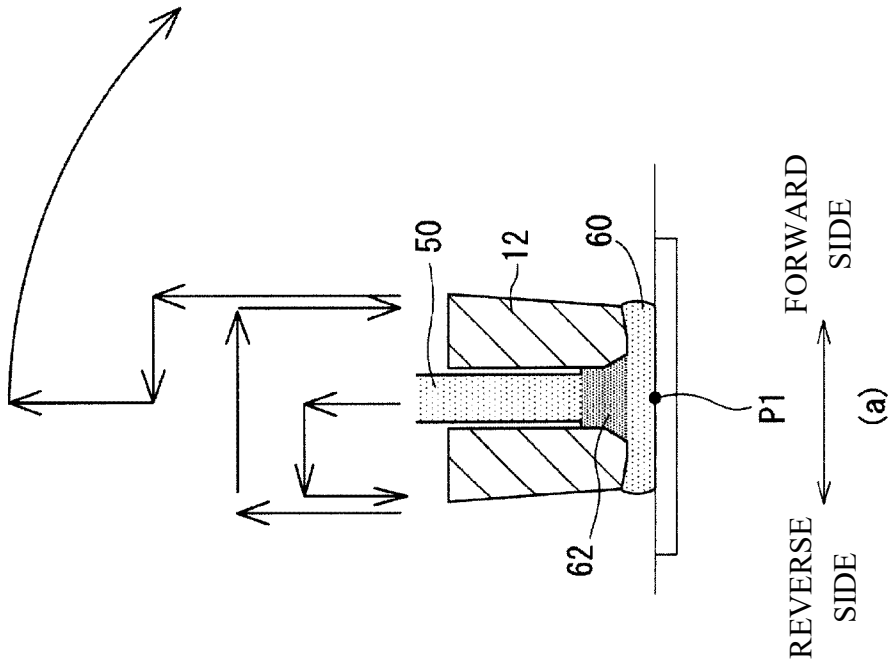


FIG. 10