

ABSTRACT

[Abstract]

[Problem]

It is an object to provide an efficient method for
5 manufacturing a flexible sheet, in particular a method for
manufacturing a flexible sheet in which a rolling process is
foreshortened.

[Means for Solving Problems]

A method for manufacturing a flexible sheet comprises an
10 extrusion process for preparing a mixture that is a raw material
of the flexible sheet and a die that is provided with a cross
sectional opening through which the mixture passes, and forming
a continuous long object by making the mixture pass through the
cross sectional opening of the die; a cutting process for obtaining
15 a prescribed cut object by cutting the continuous long object that
has been formed in the extrusion process; and a rolling process
for forming a sheet that is provided with a homogeneous property
by rolling the prescribed cut object that has been obtained in
the cutting process, wherein a material of the mixture is a
20 composition in which a mineral filler is compounded in a fluorine
resin, and a cross sectional shape of the continuous long object
that has been formed in the extrusion process is in the form of
a ring.