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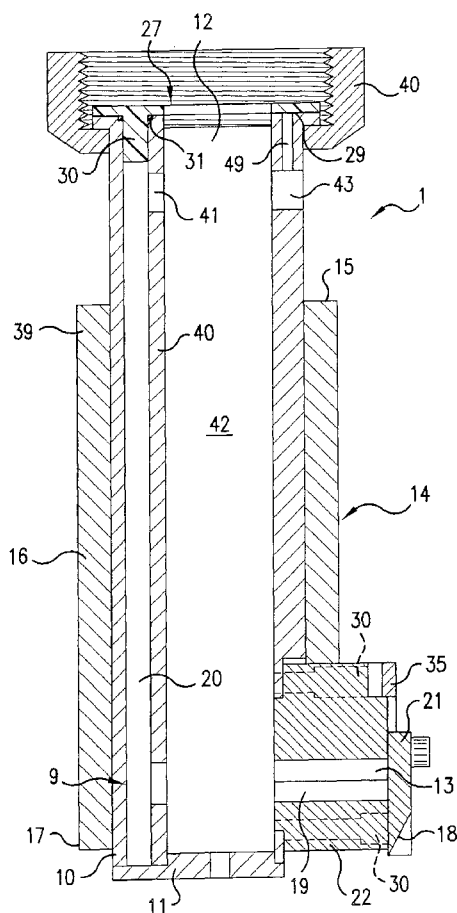
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(54) Title: EXTRUDER DIE AND CUTTER FOR FILLED FOOD



(57) Abstract: A die and cutter assembly (1) for an extruder includes an elongated extrusion member (9) having a first, open end (12) that is attachable in fluid communication with a first manifold and the a second, closed end that is formed by a removably extrusion end cap (11). An extension (22) is formed on the elongated extrusion member (9). A filling passageway (20) is formed in a wall (10) of the extrusion member (9), which is attachable to a second manifold of the extruder. A first filling passageway extension (24) is in communication with and removably mounted to the filling passageway (20). The first filling passageway extension (24) is generally transverse to the filling passageway (20) and extends into the extension of the extrusion member (9). A cutter member (14) has an opened drivable end (15), an elongated cutter wall (16), and an opened cutter end (17) with a cutting surface (18) for cutting extrudate to a desired length.

WO 03/103926 A1



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