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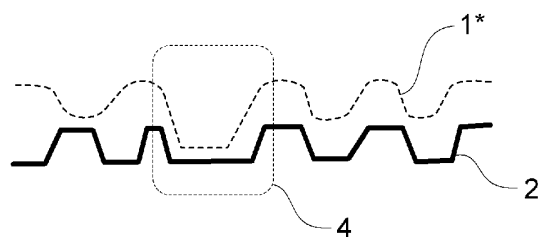


Fig. 1

(57) **Abstract:** This disclosure relates to a tissue paper product, such as toilet paper or household towel. The tissue paper product comprises between two and four plies, including at least a first ply and a second ply. The two plies, three plies, or four plies are ply-bonded, optionally using an adhesive such as lamination glue or mechanical bonding, such as edge embossing, to form the tissue paper product. The first ply and the second ply are the outermost plies of the tissue paper product. A grammage of the tissue paper product being in a range of 24 to 50 g/m² if a total number of plies of the tissue paper product is 2, in a range of 34 to 65 g/m² if a total number of plies of the tissue paper product is 3, and in a range of 55 to 95 g/m² if a total number of plies of the tissue paper product is 4. The first ply is made of Conventional Wet Press (CWP) paper and has been embossed with a heated embossing roll. The second ply is a structured paper ply, such as a ply made of TAD, UCTAD, eTAD, Atmos, or NTT.



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