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(71) Applicant: JPB SYSTEME [FR/FR]; Allée des Pleus,
ZAC de Tuboeuf, F-77170 Brie-Comte-Robert (FR).(72) Inventors: MARC, Damien; 27 rue de Bel Air, F-77370
Nangis (FR). LE GOUILL, Gilles; 10 rue Paul Eluard, F-
77380 Combs La Ville (FR). ROULAND, Jean-Philippe;
36 avenue de Choisy, F-94380 Bonneuil Sur Marne (FR).(74) Agent: PONTET ALLANO & ASSOCIES; 25 rue Jean
Rostand, Parc Orsay Université, F-91893 Orsay Cedex
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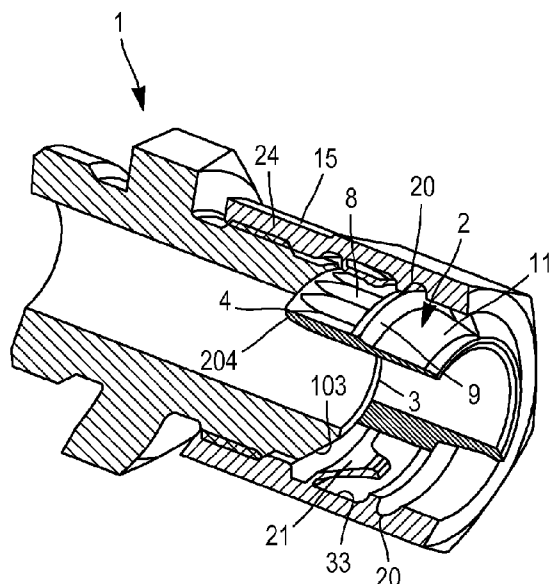
(54) Title: A SAFETY CONNECTING DEVICE, IN PARTICULAR FOR PIPING, AN END-COUPLER FOR SUCH DEVICE,
AND A METHOD FOR MANUFACTURING A NUT THEREFOR

FIG. 8

(57) Abstract: The device connects a first end-coupler (1)
with a second end-coupler (2), in particular of a piping. A
nut (15) is provided with a threaded bore (17) in which the
first end-coupler (1) is screwed along a longitudinal axis
(X). In a tightening position, the first end-coupler (1) is in
axial stress with a second end-coupler (2) accommodated in
the nut. Anti-rotation means are provided between the nut
(15, 115) and at least one (2) of the end-couplers to prevent
relative rotation except when a torque exceeding a predeter-
mined threshold is applied thereto. The anti-rotation means
consist of at least one tab (21) made in the material of the
nut (15) to lockingly interfere with substantially planar faces
formed on the second end-coupler (2).



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