

ABSTRACT OF THE DISCLOSURE

A wire electrode for wire electro-discharge machining comprises a core, and a coating layer formed on an outer periphery of the core at least a surface layer of which contains copper. The coating layer comprises an alloy of copper and at least one element selected from the group consisting of Zn, Cs, Se, Te and Mg, with the copper content being about 55.5wt% to about 75wt%. The coating layer does not have an oxide film thereon other than a natural oxide film.

This Sheet Has Been Replaced

