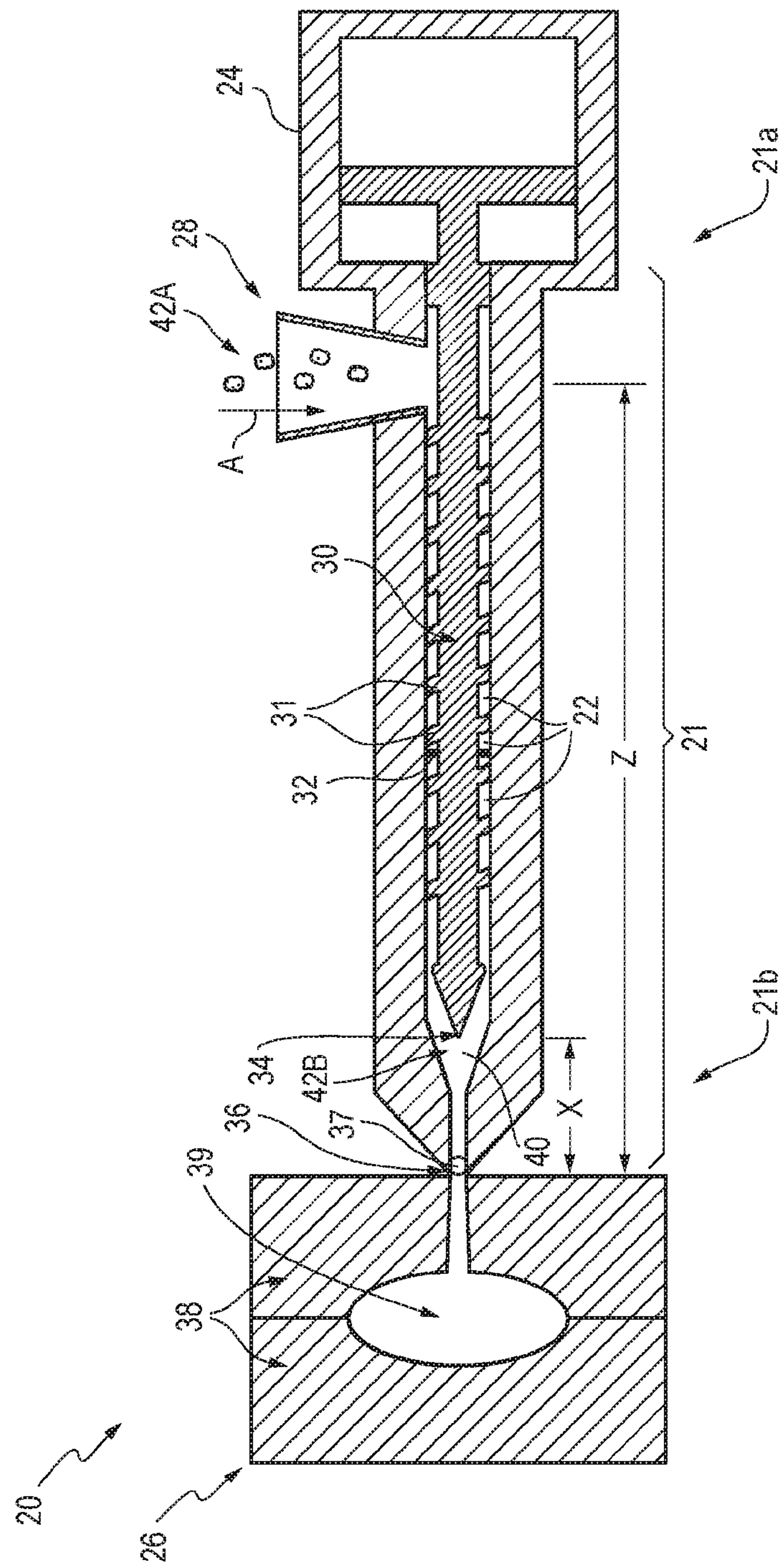
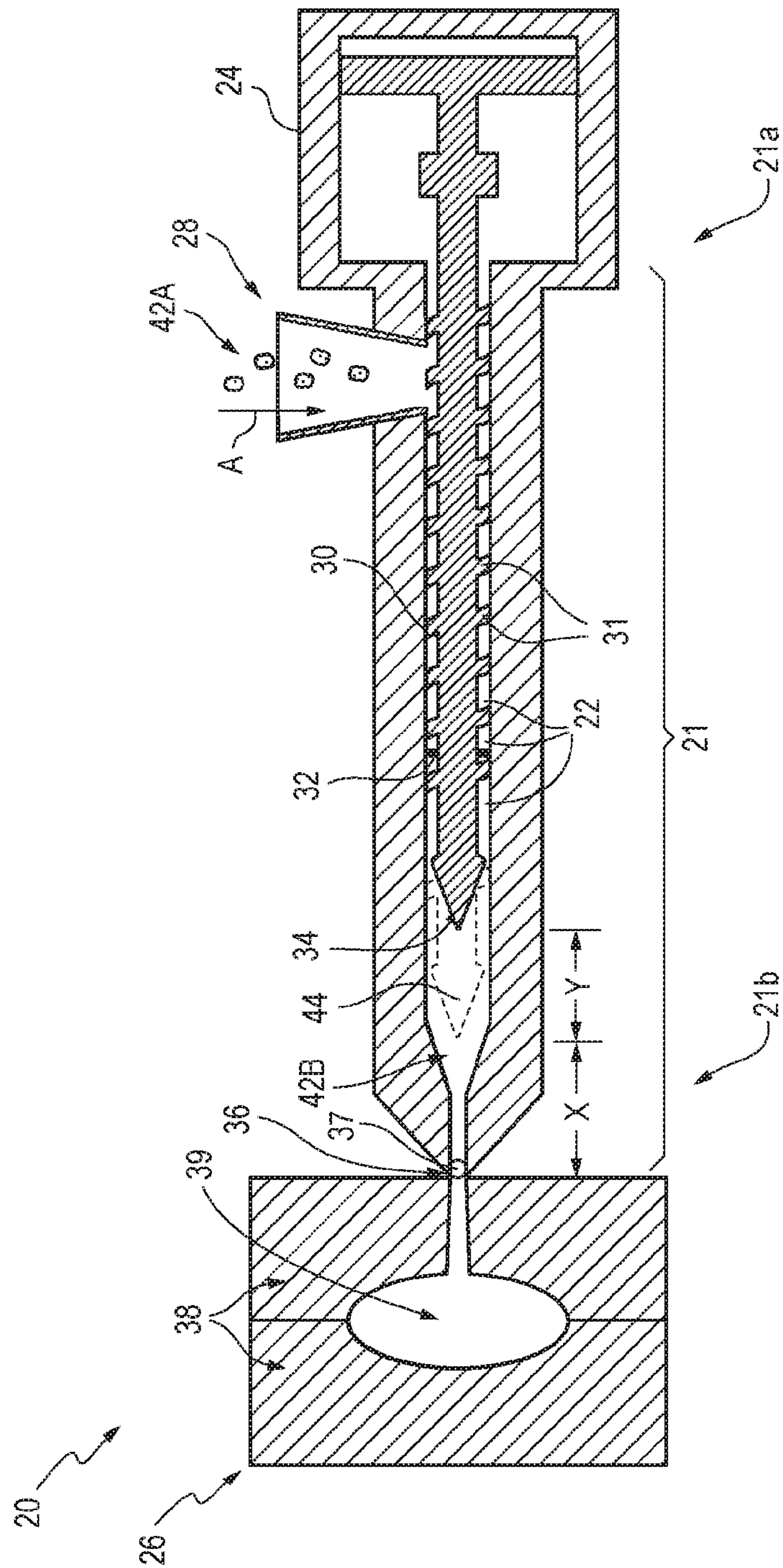




ALIC



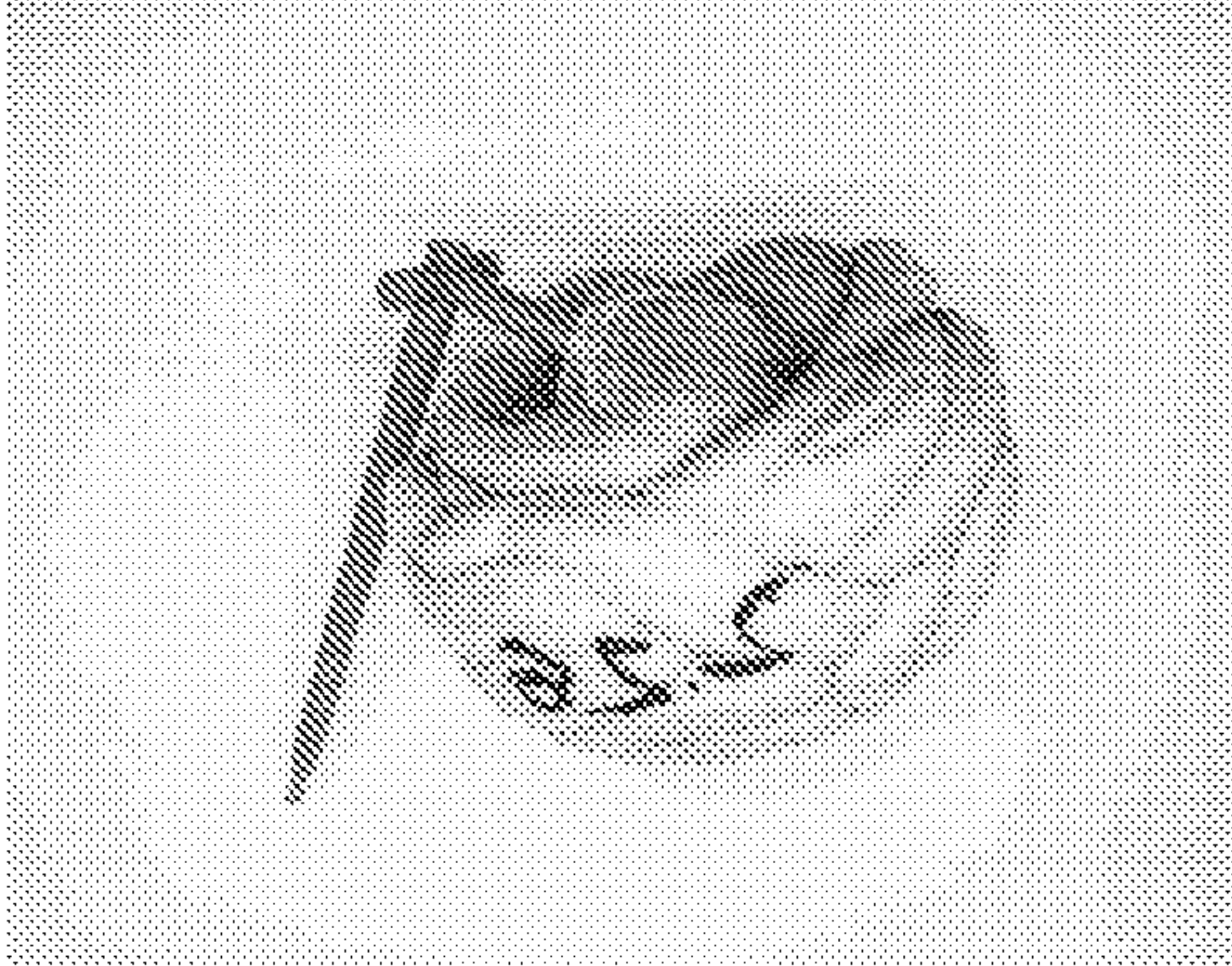


FIG. 2-1

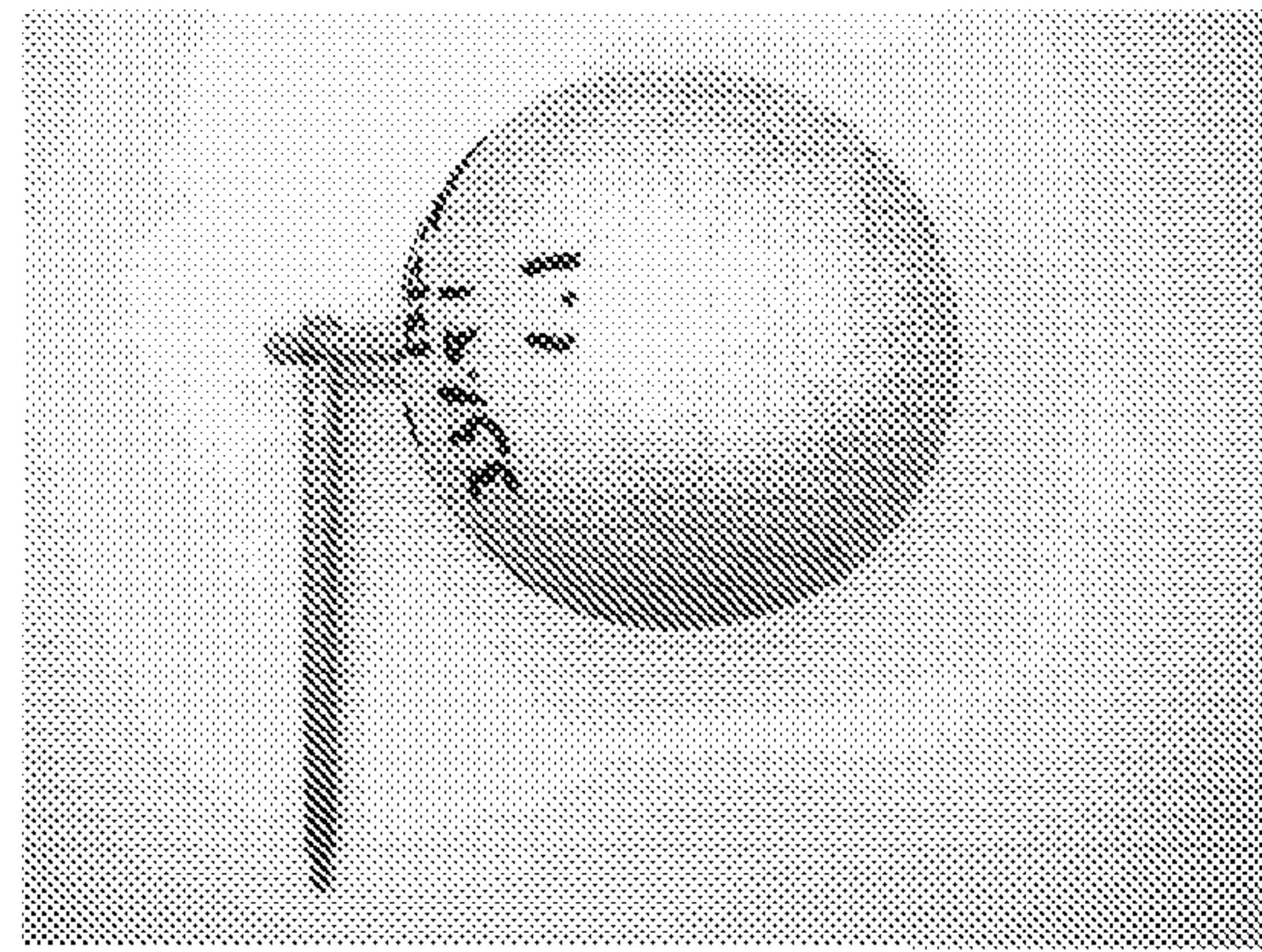


FIG. 2-2

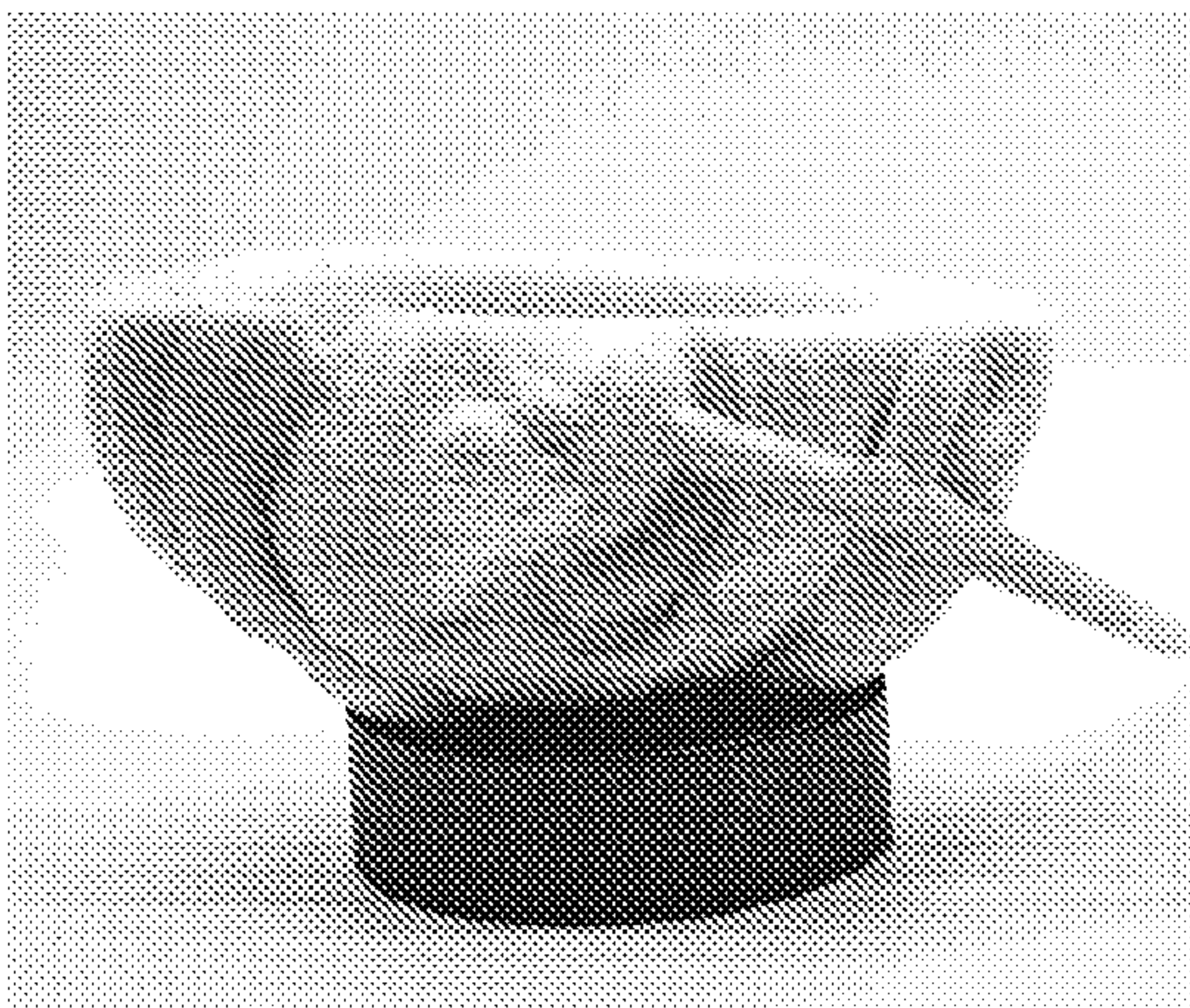


FIG. 2-3

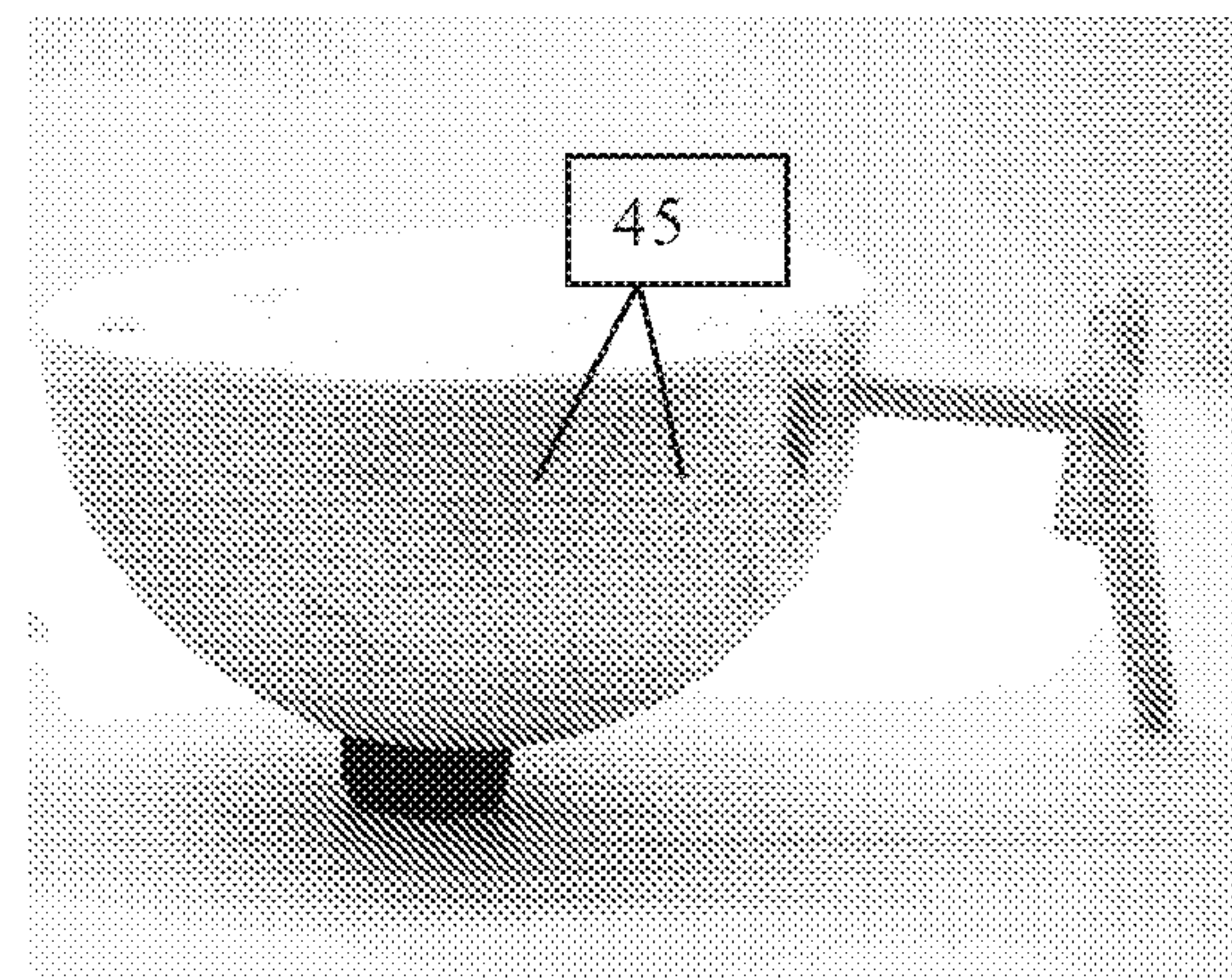


FIG. 2-4

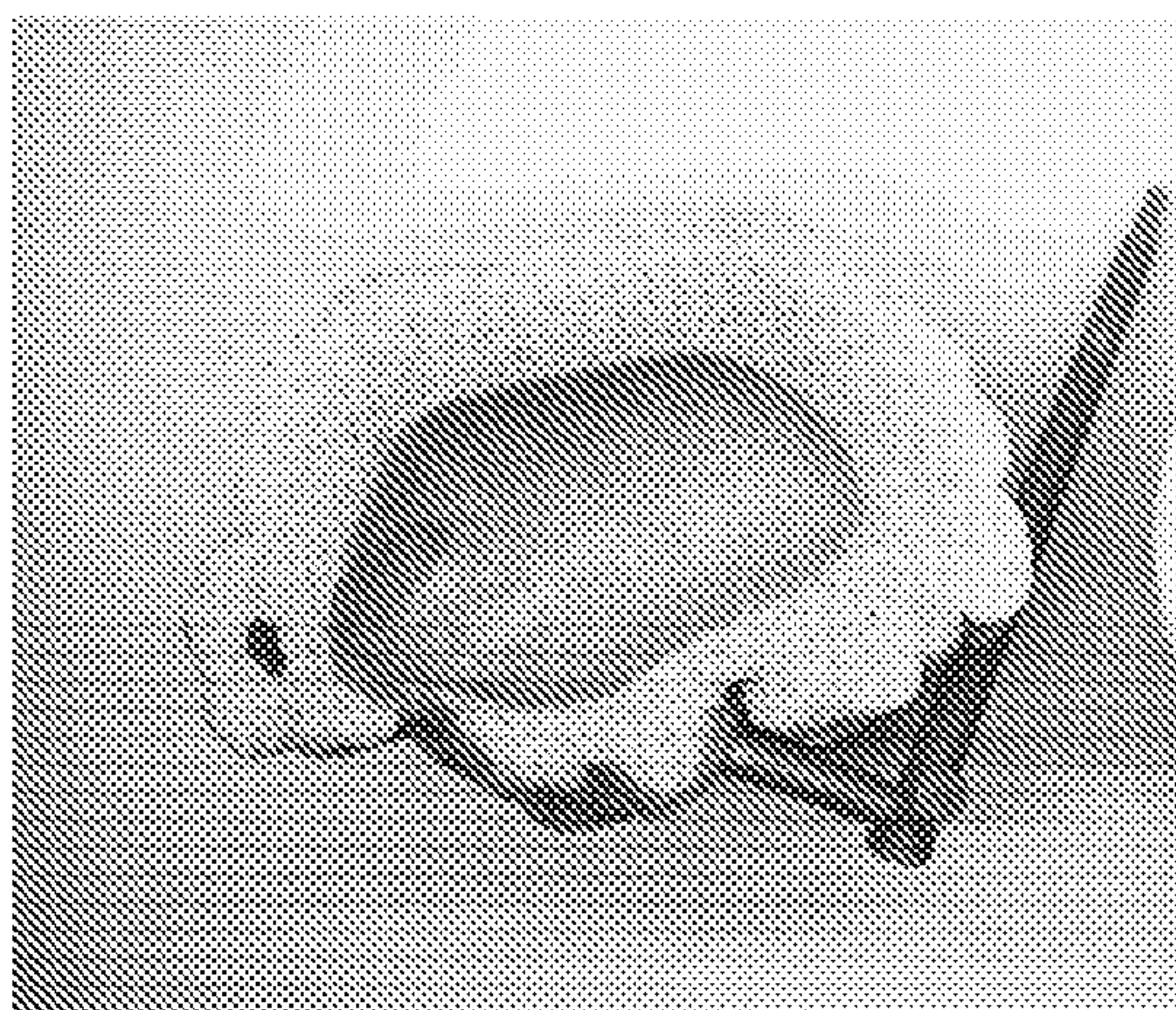


FIG. 2-5

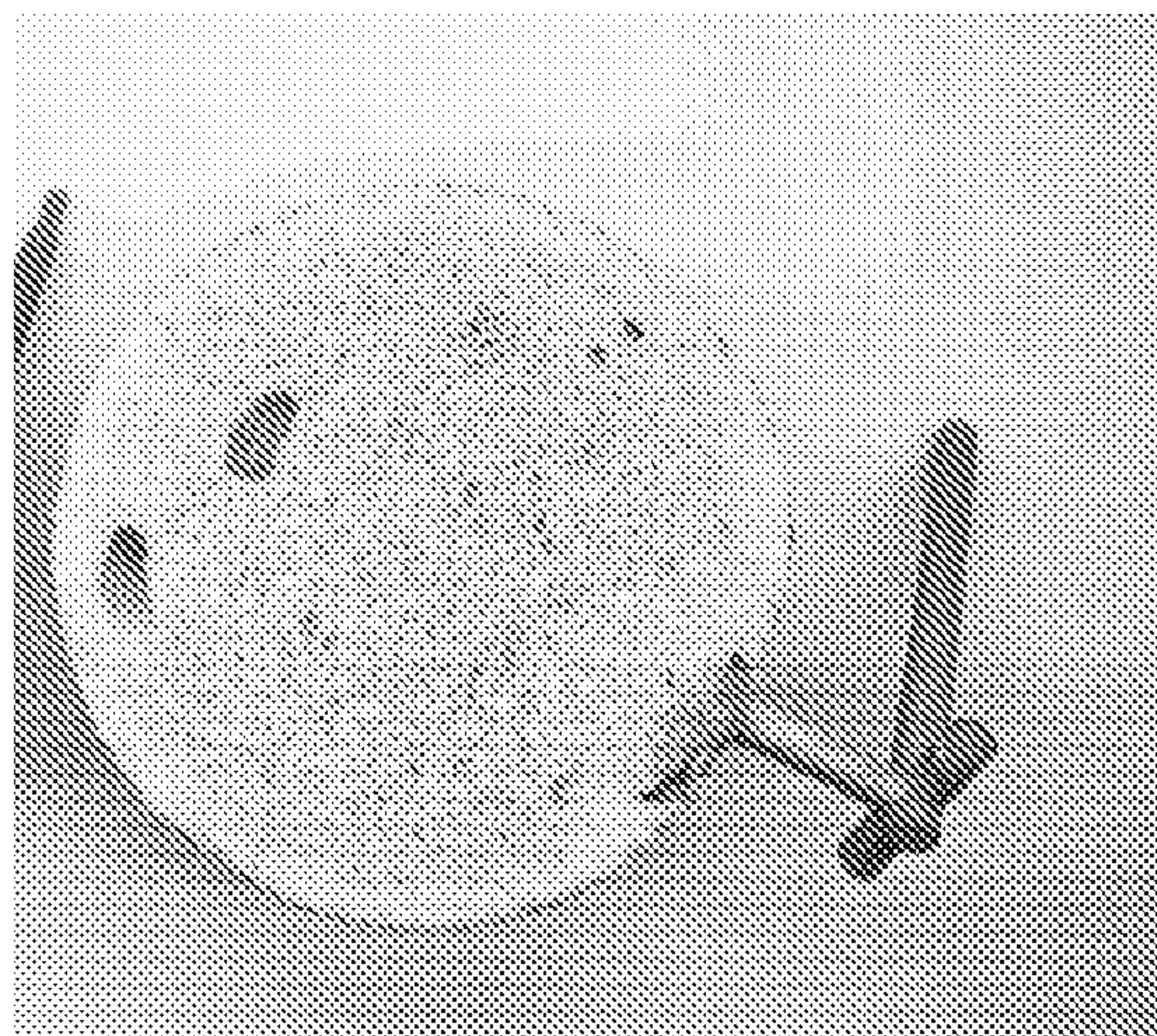


FIG. 2-6

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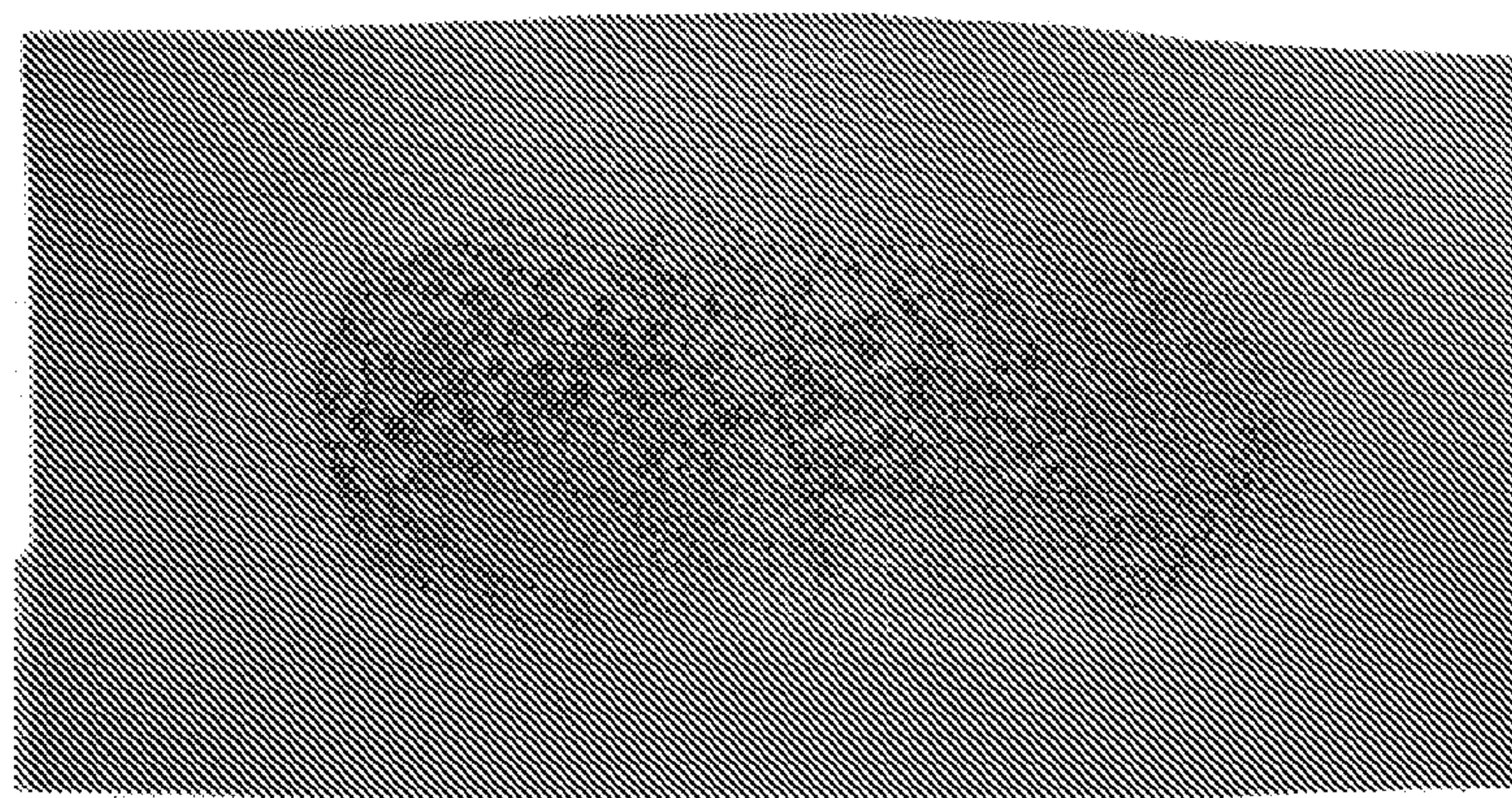


FIG. 3A

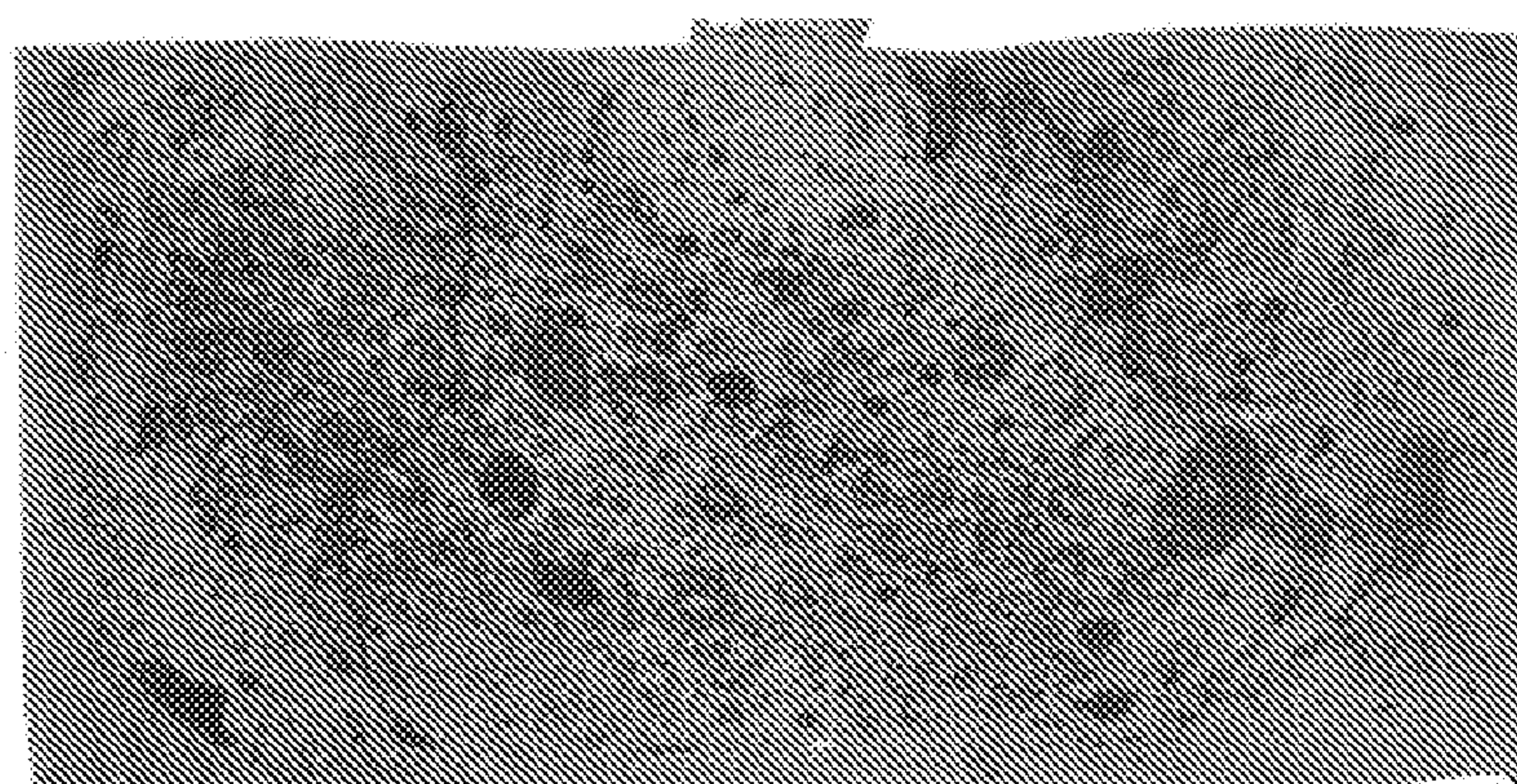


FIG. 3B

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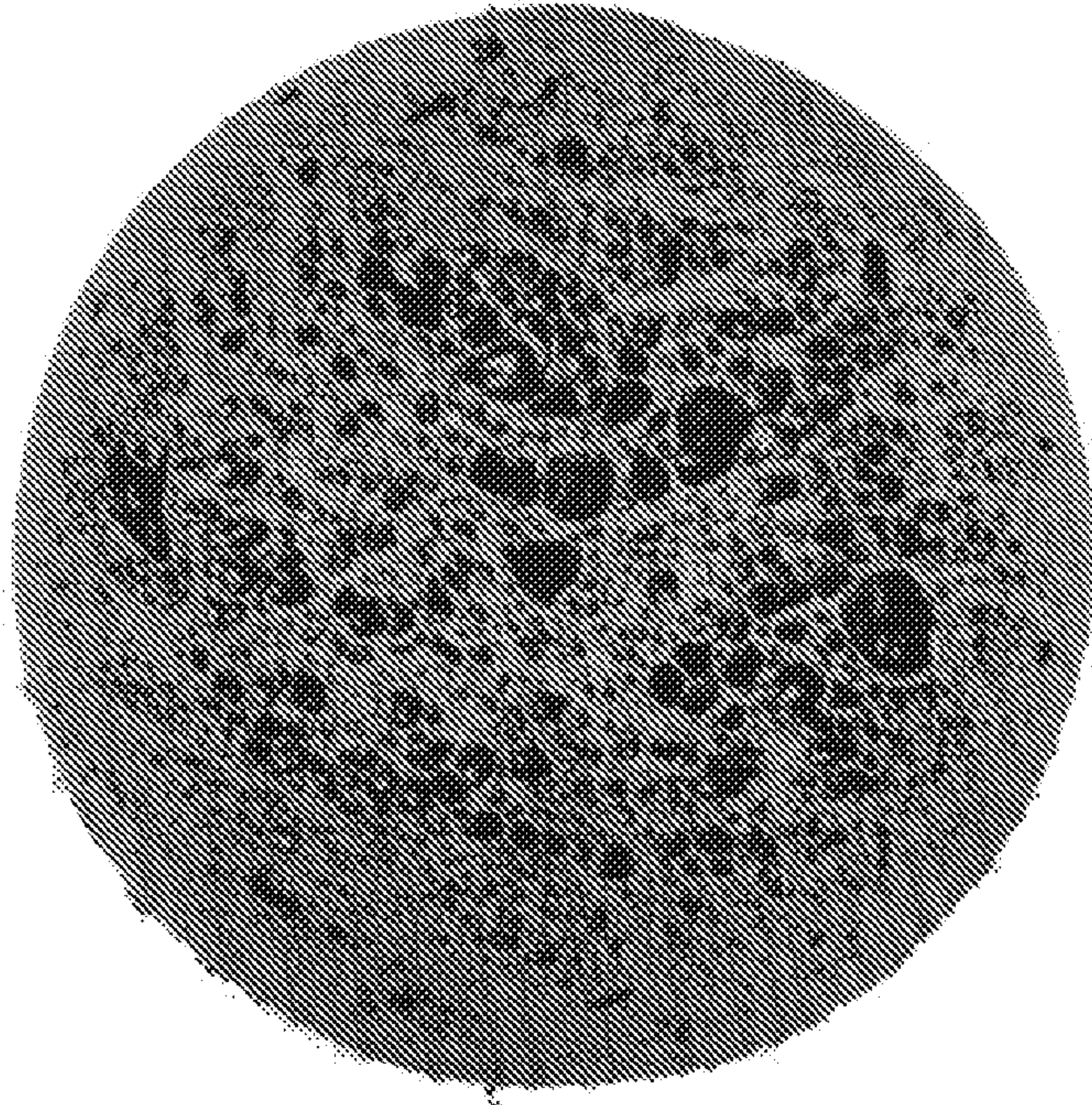


FIG. 4A

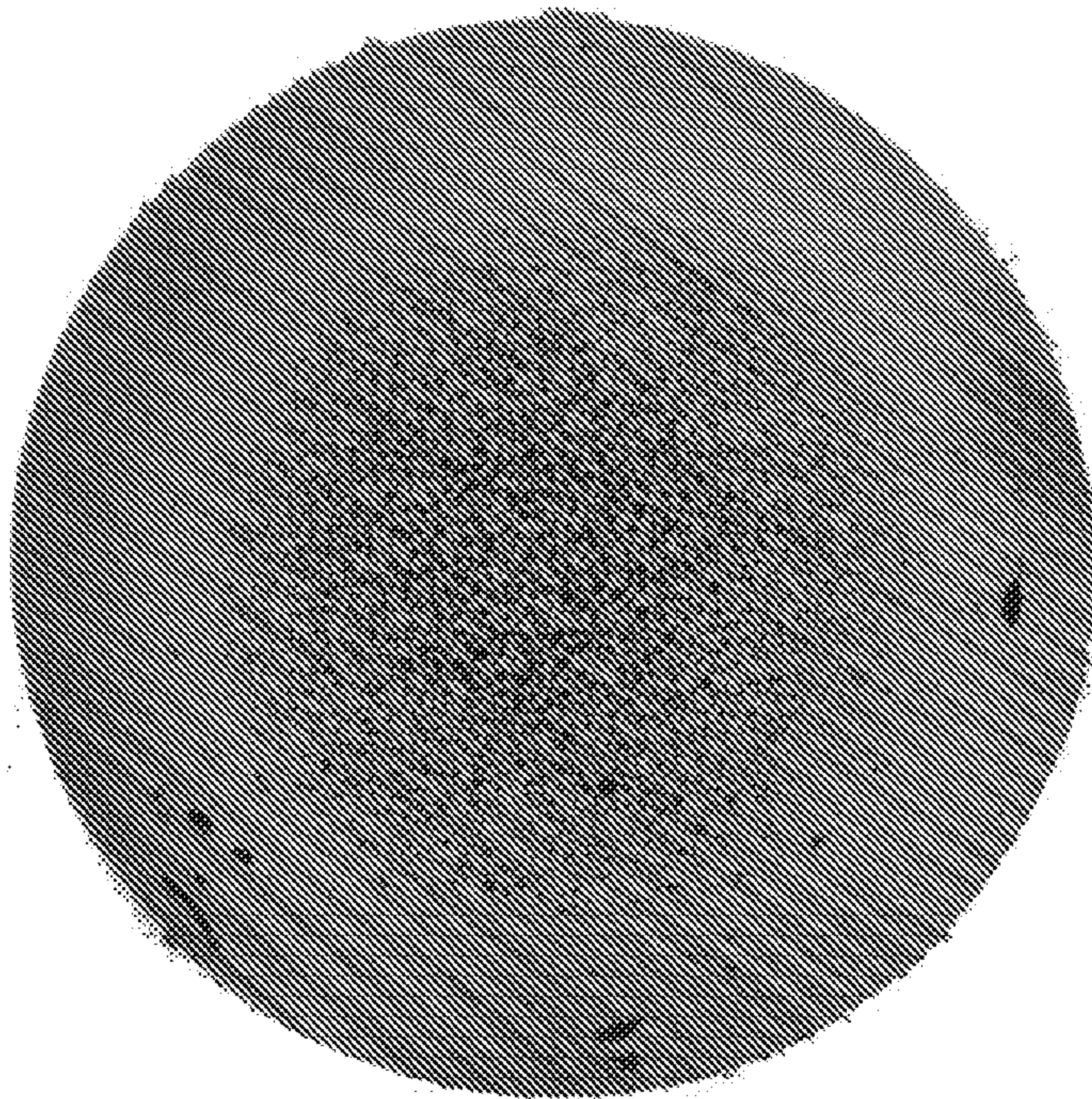


FIG. 4B

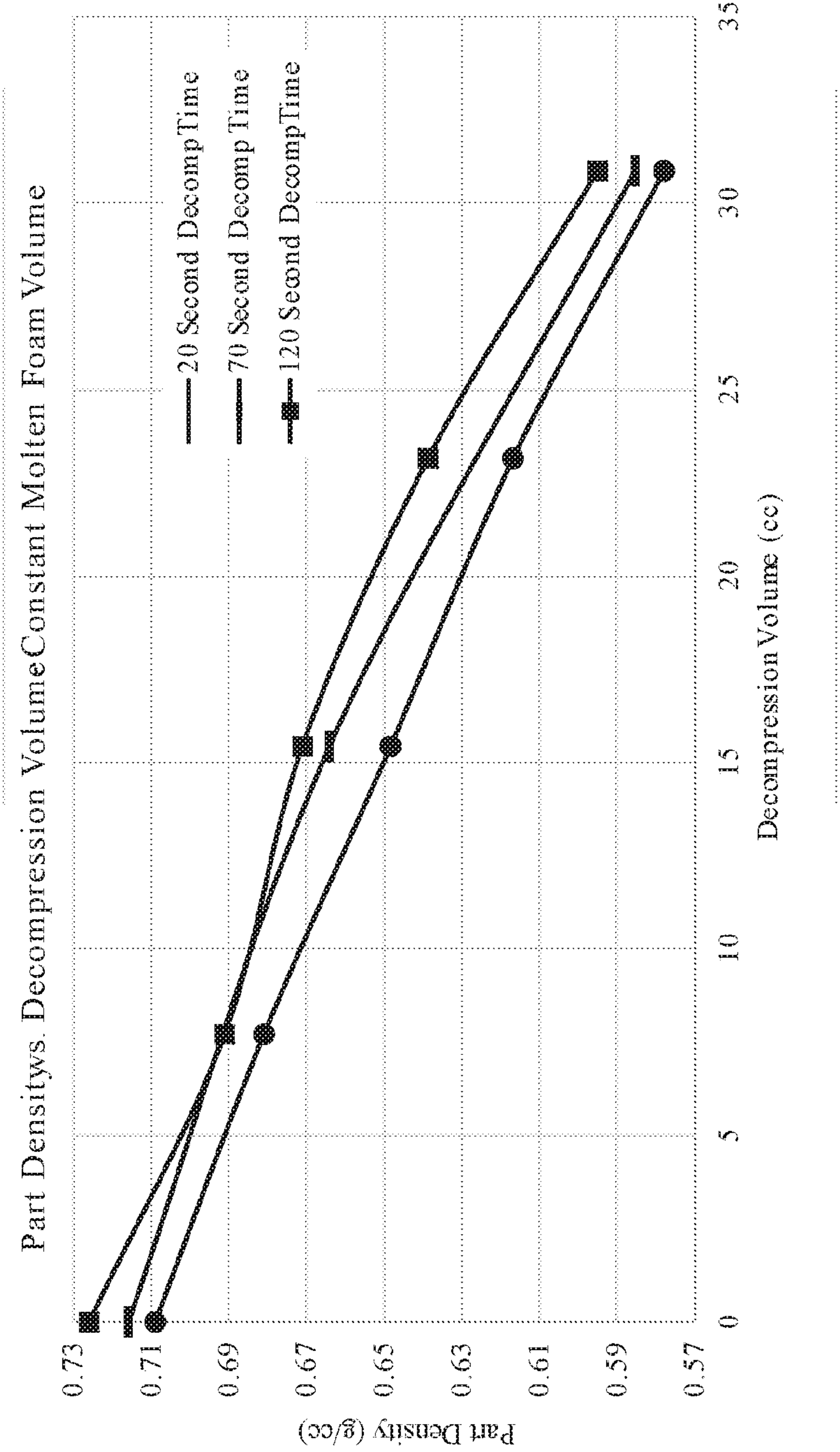


FIG. 5

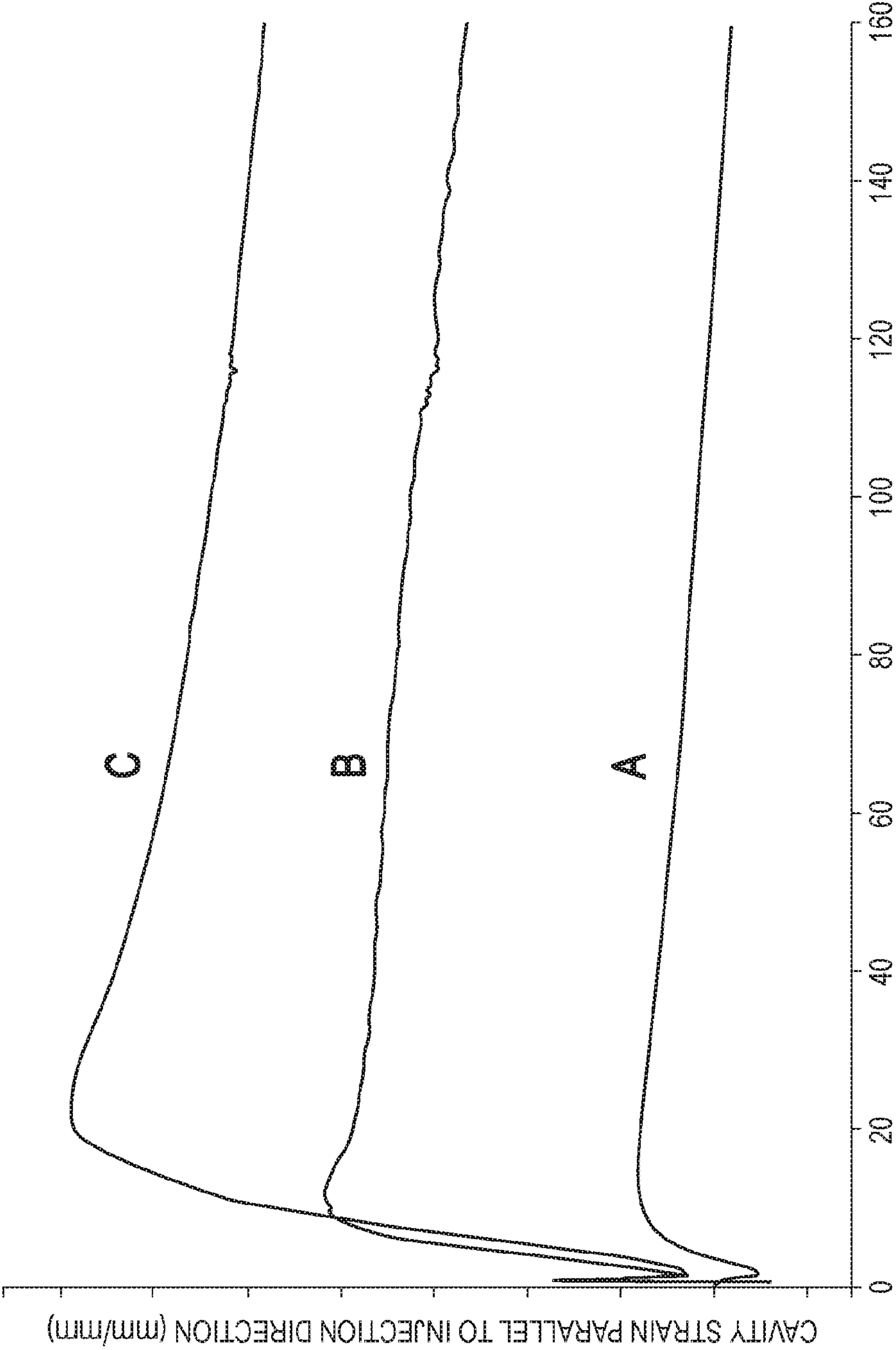


FIG. 6

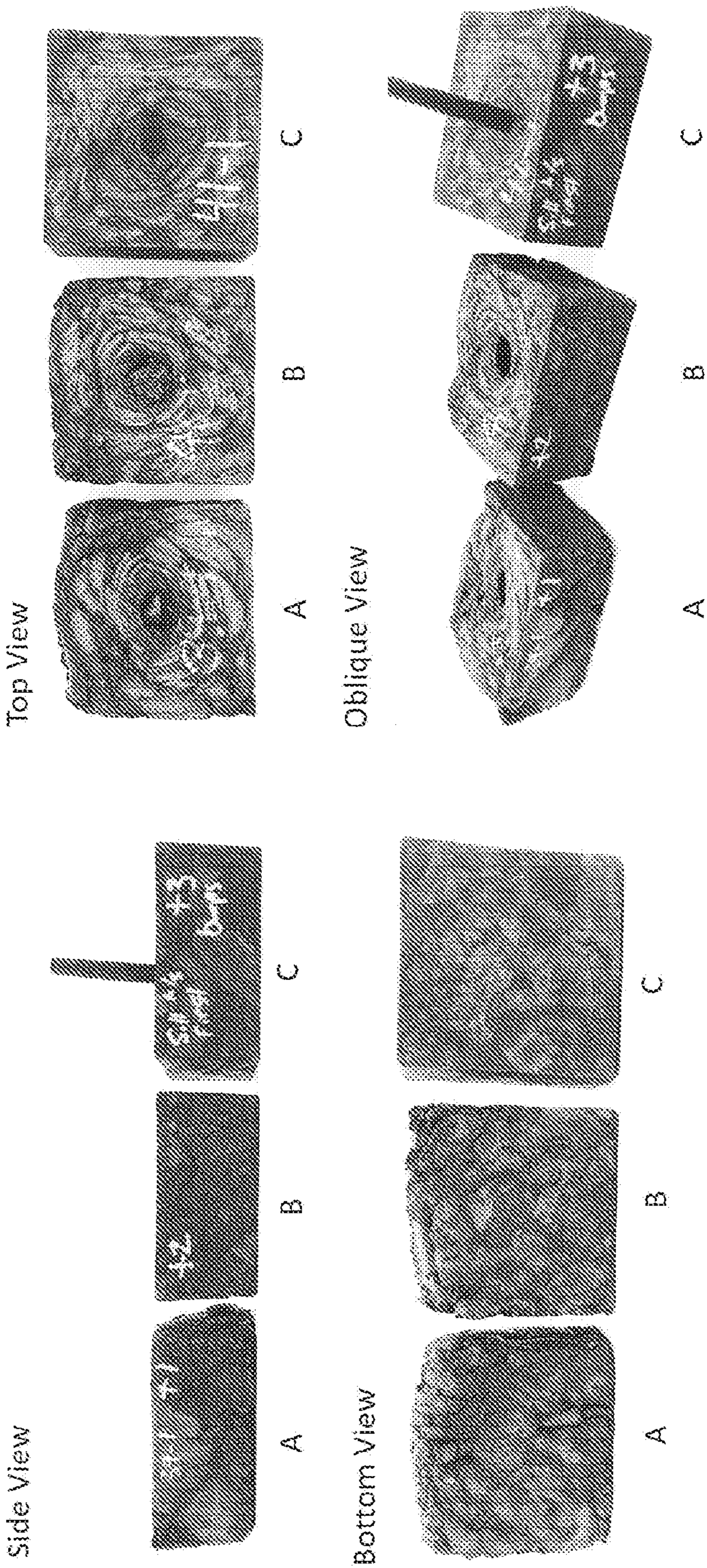


FIG. 7

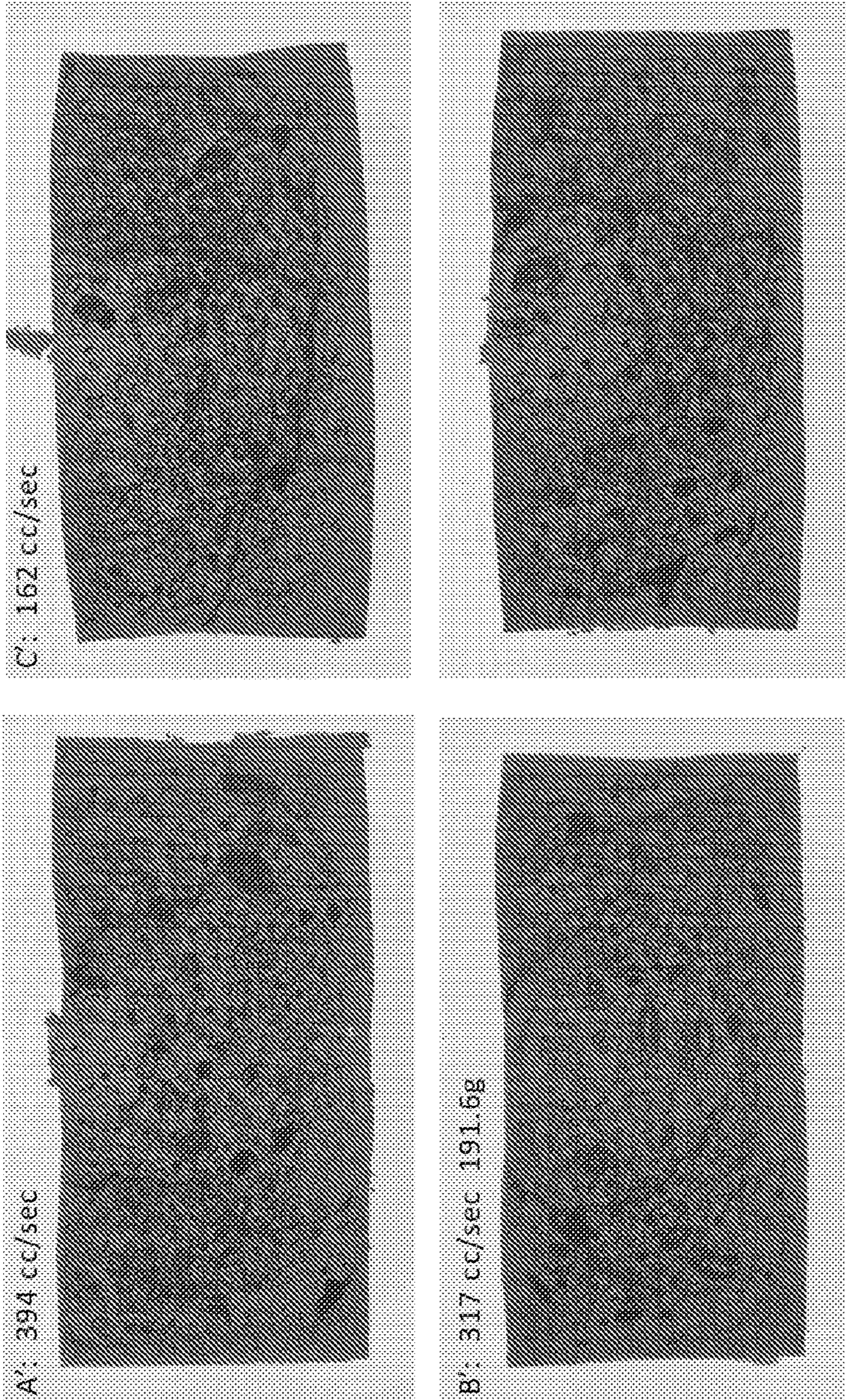


FIG. 8

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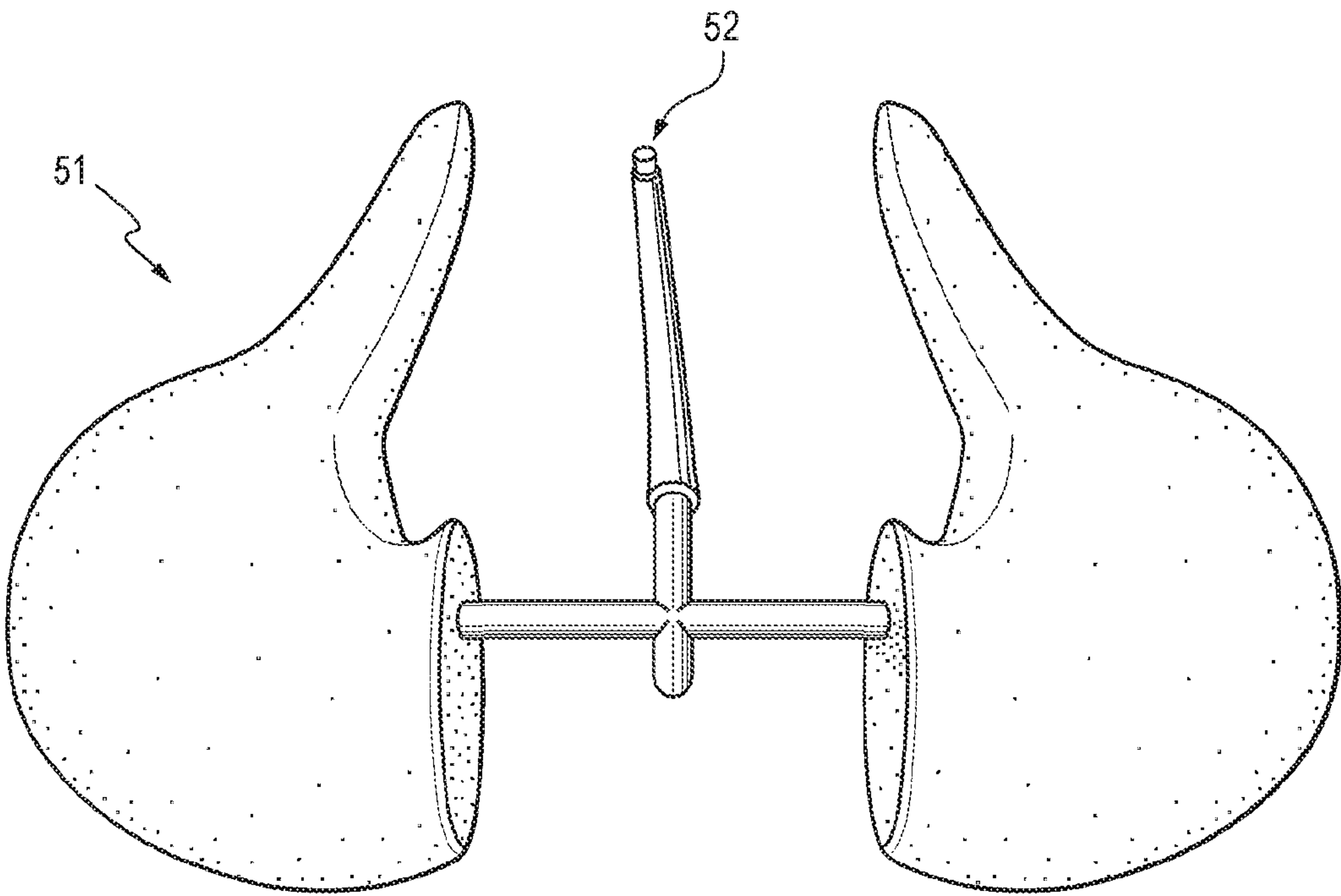


FIG. 9

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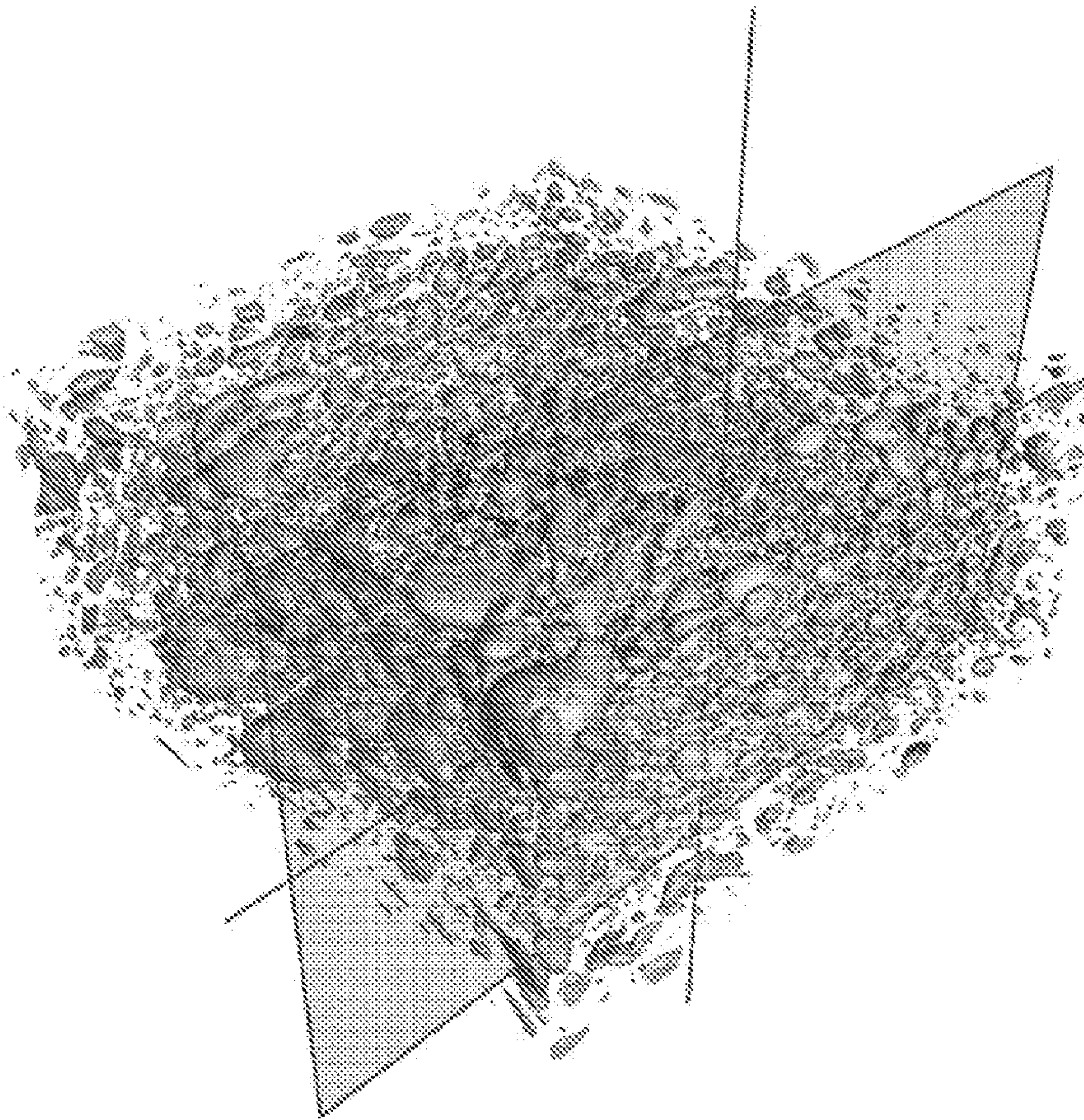


FIG. 10

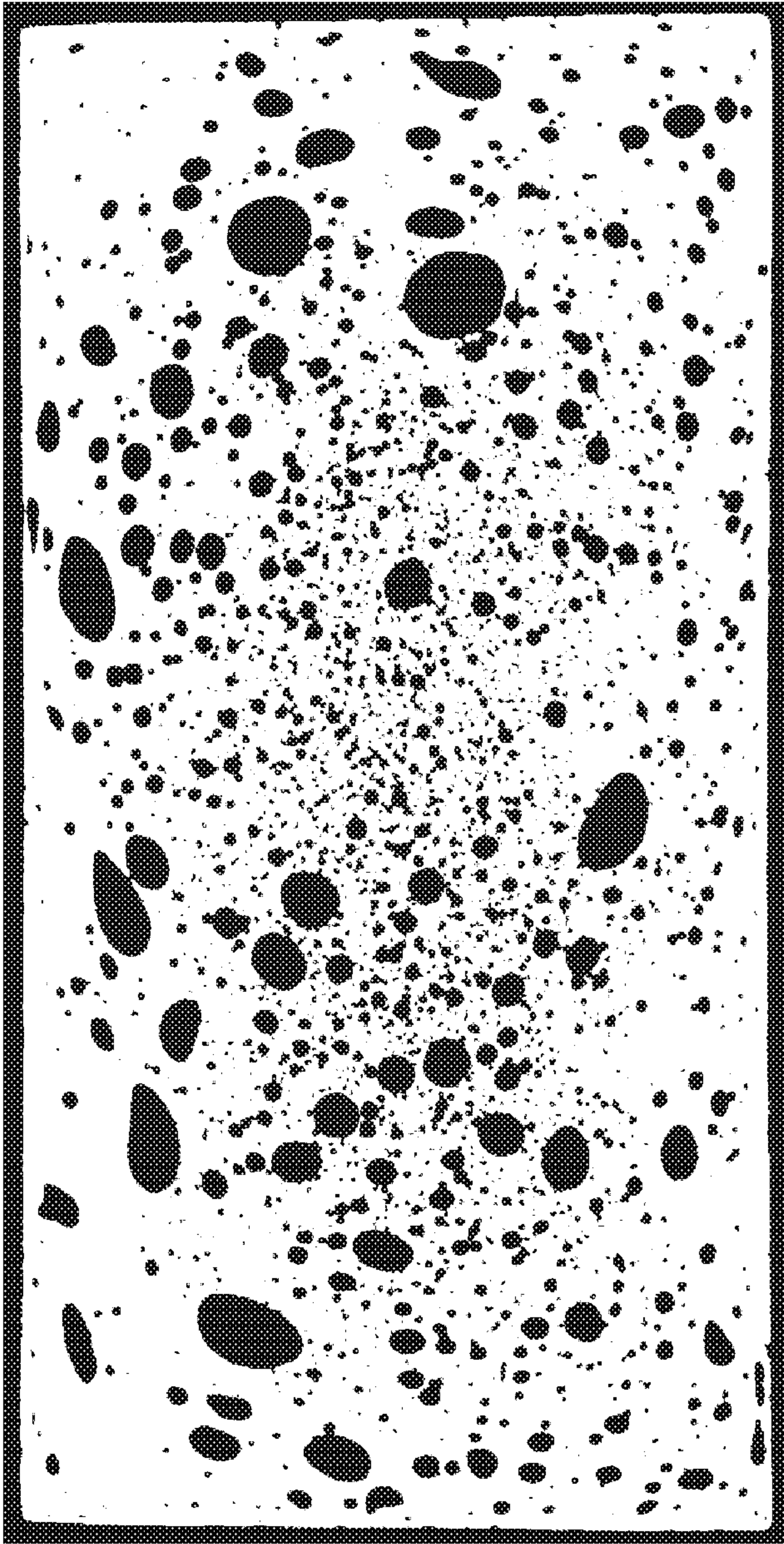


FIG. 11

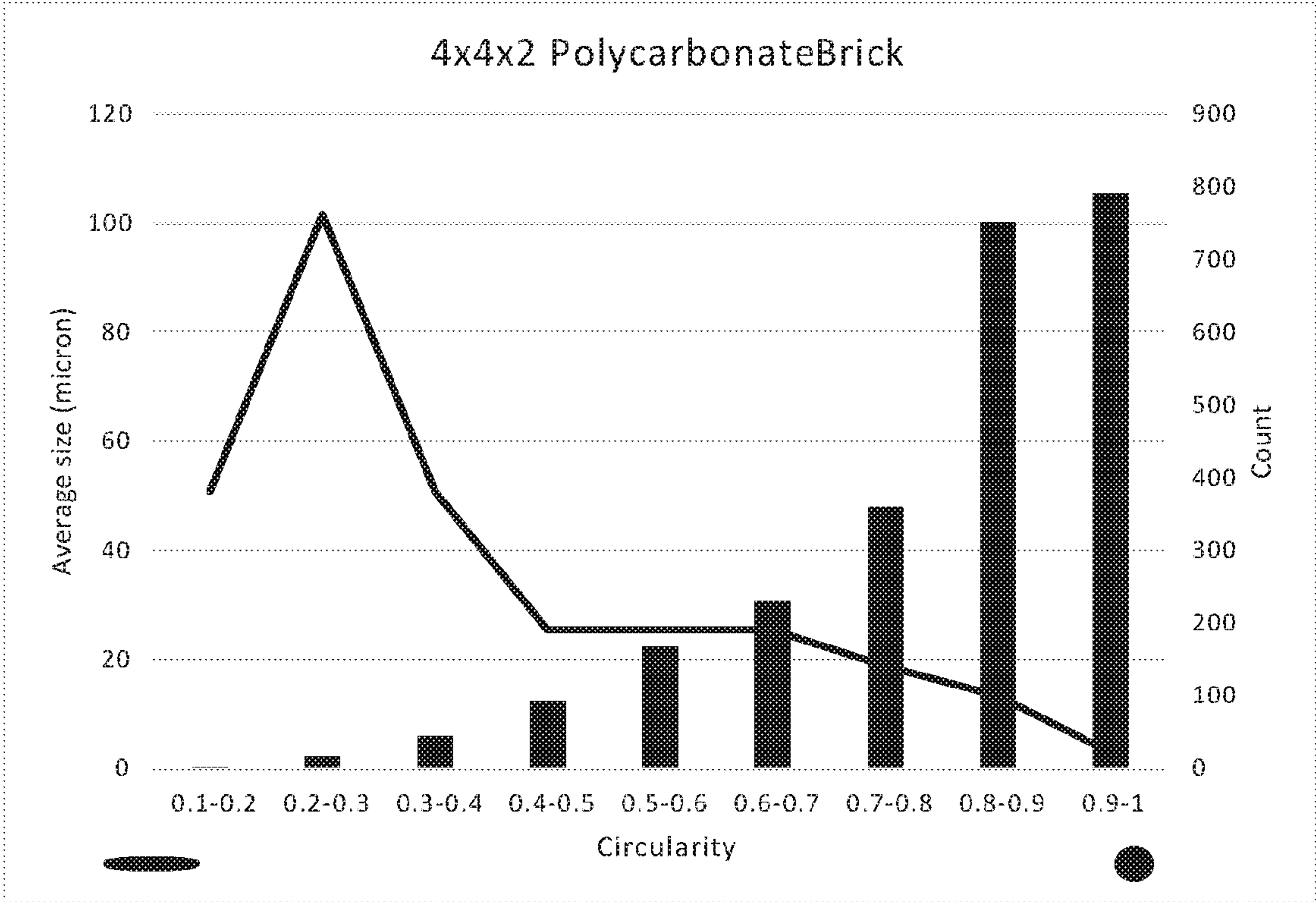


FIG. 12

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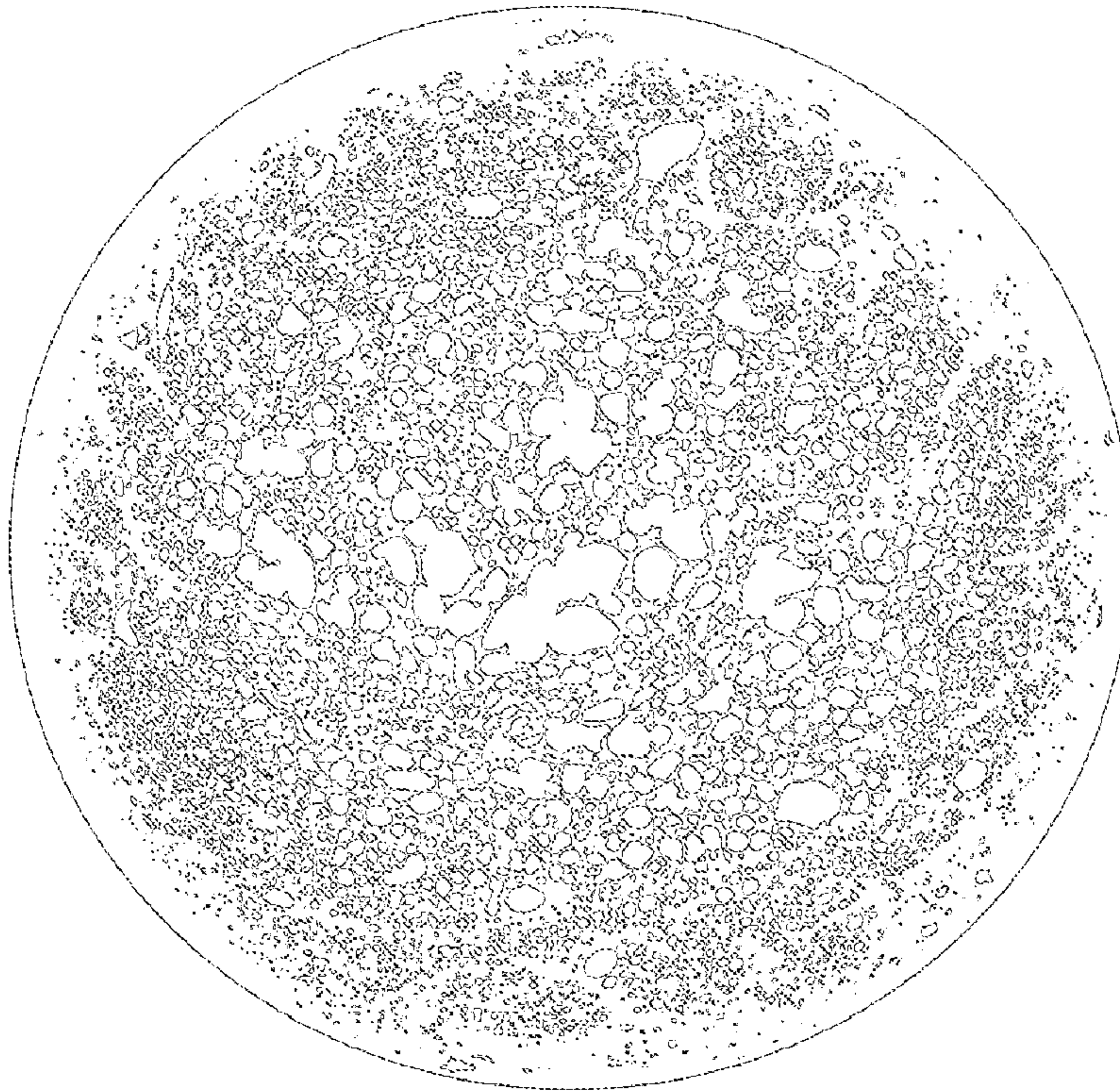


FIG. 13

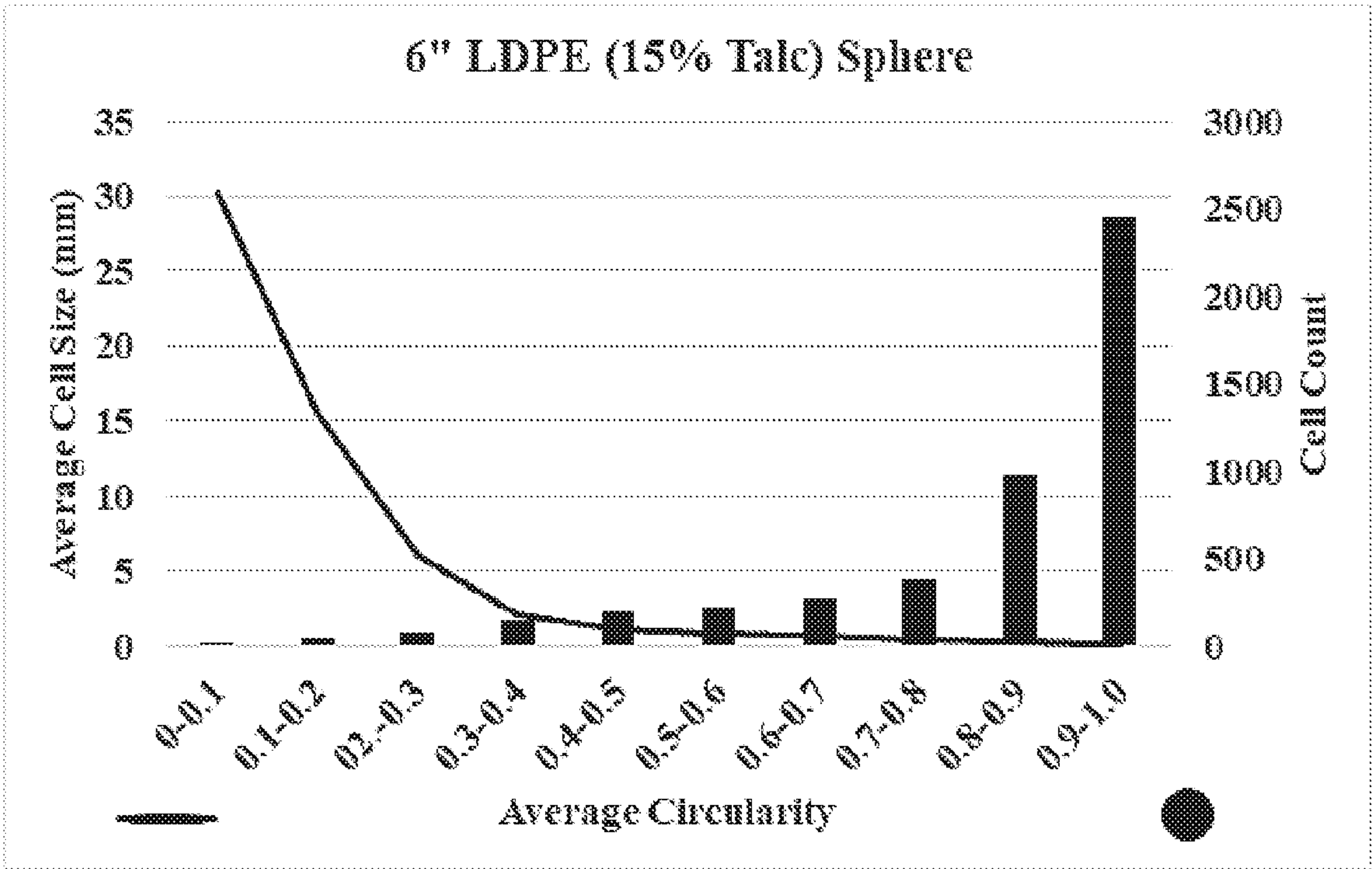


FIG. 14

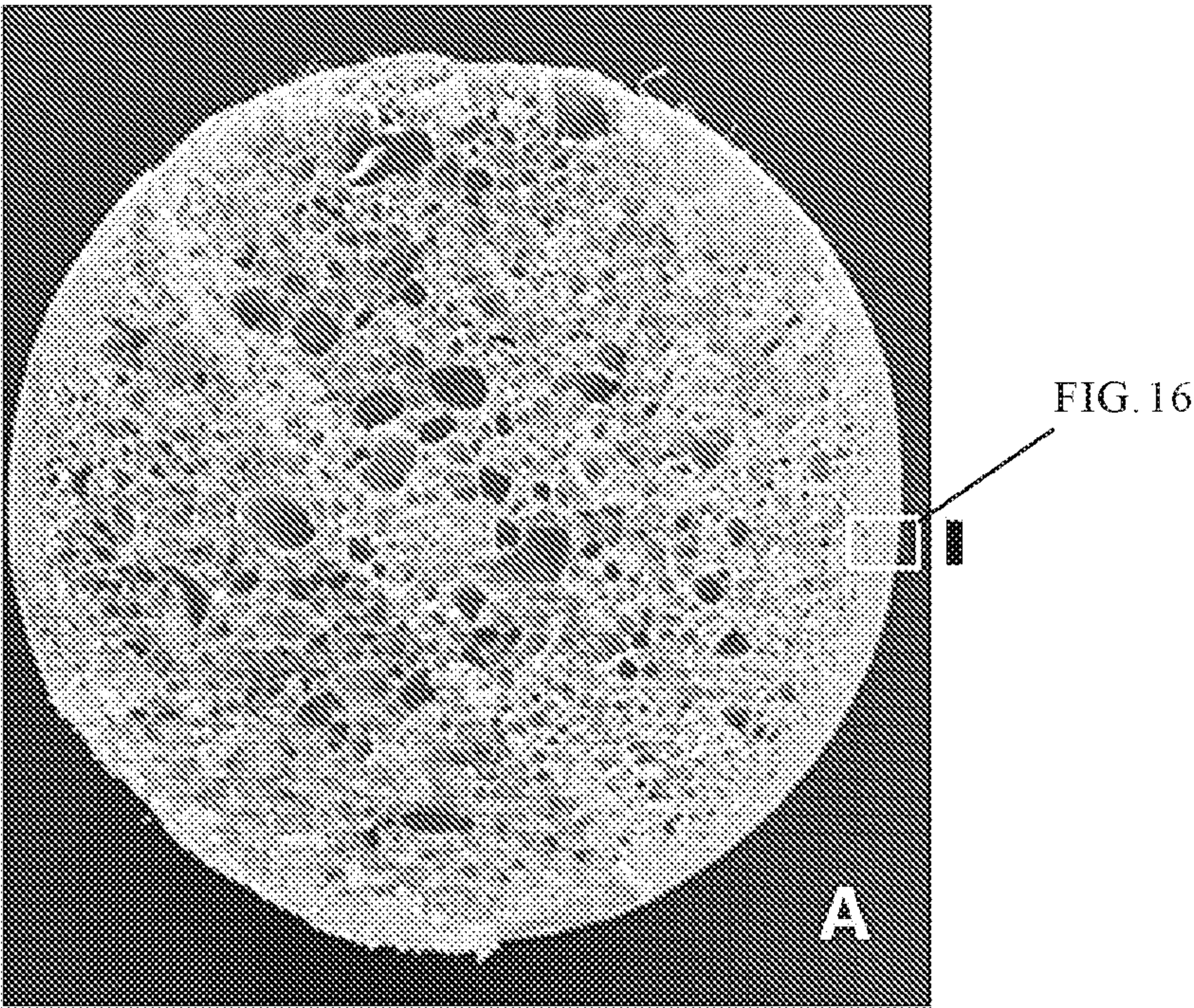


FIG. 15

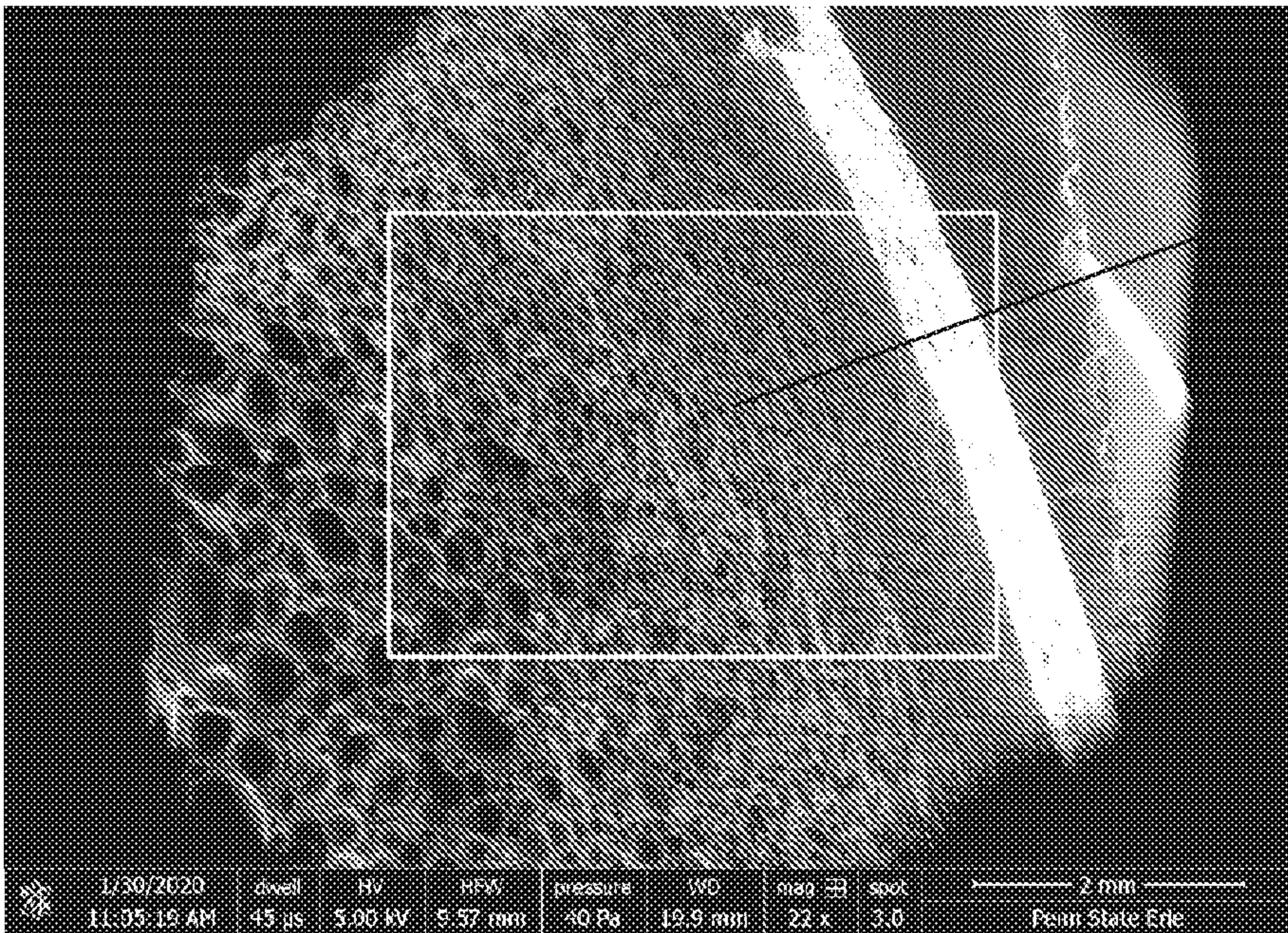


FIG. 16

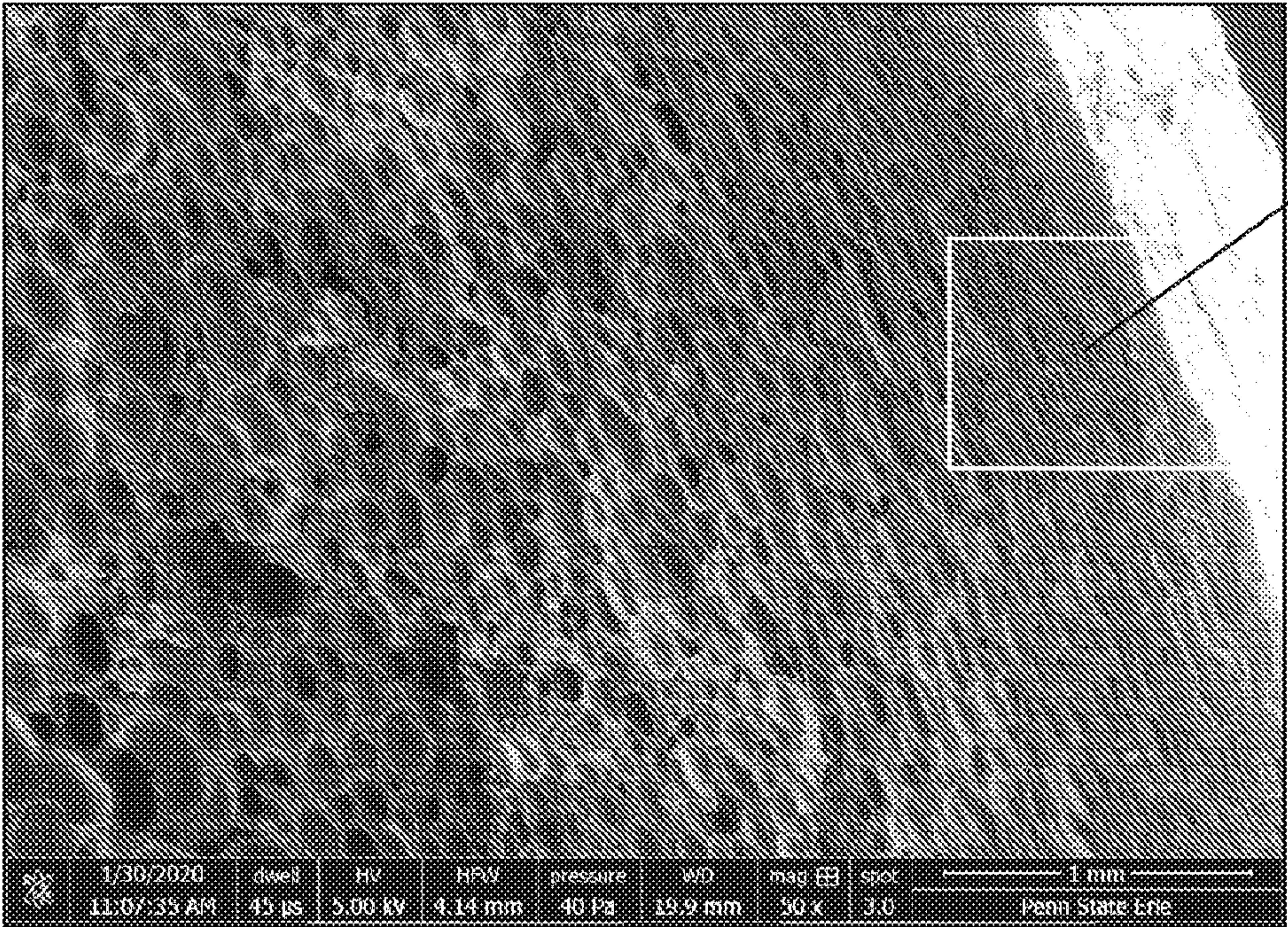


FIG. 17

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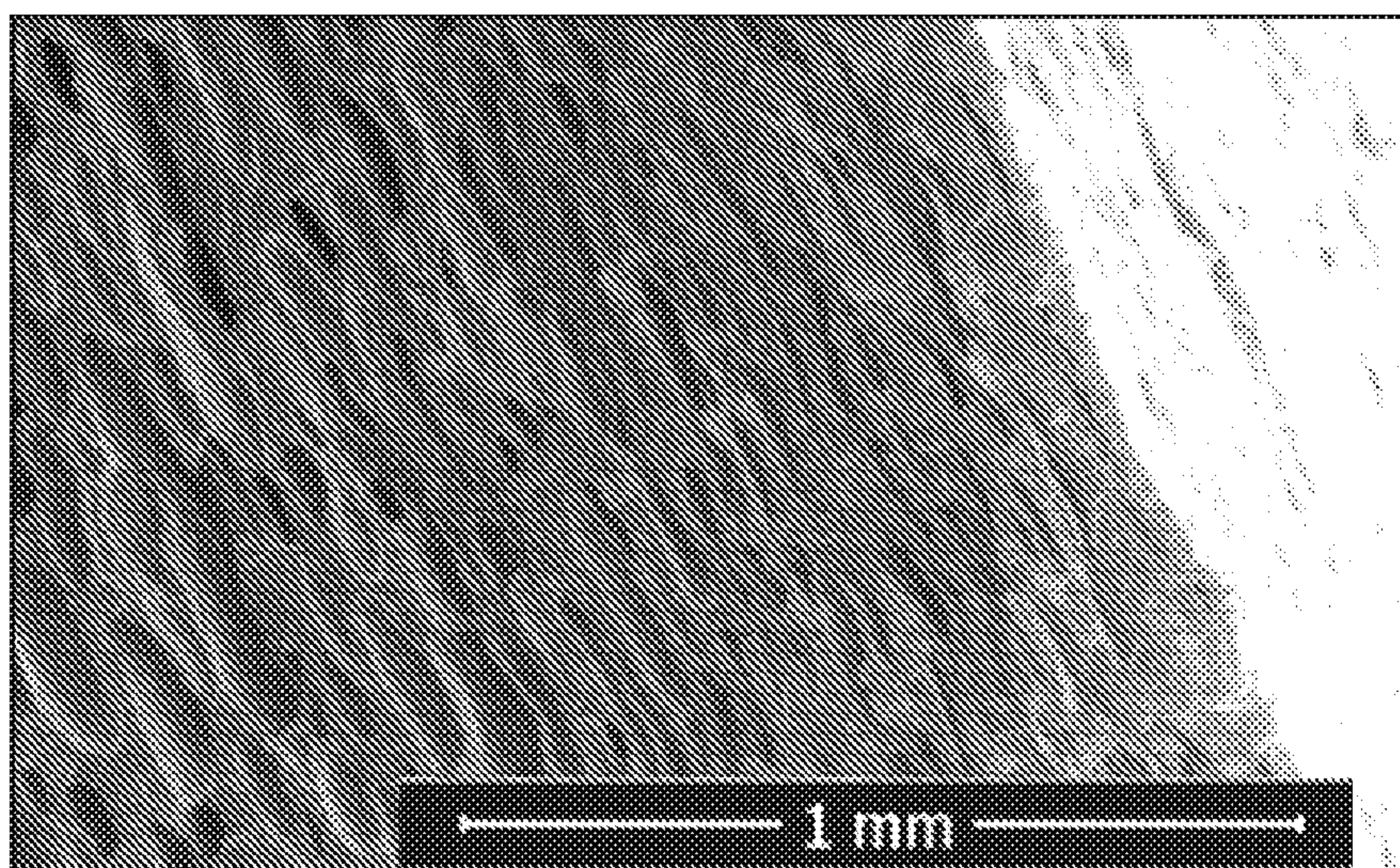
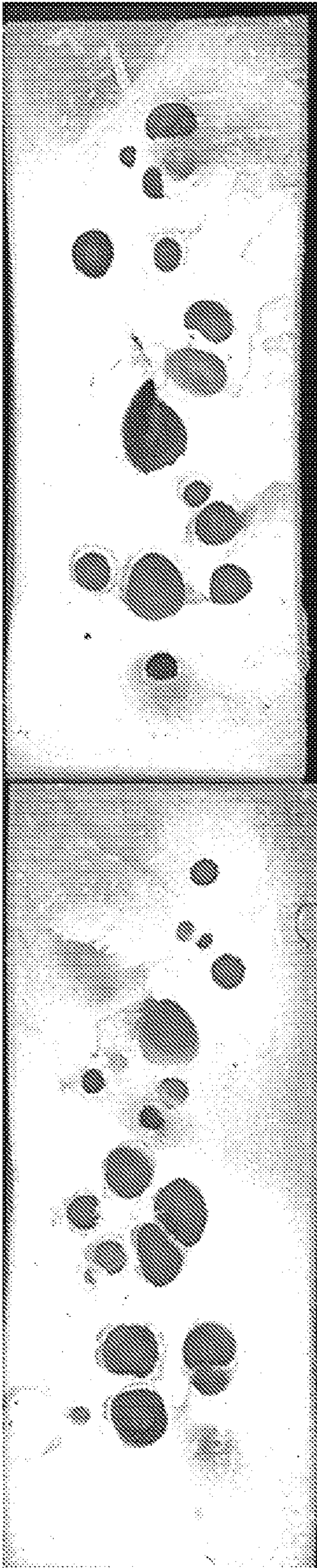
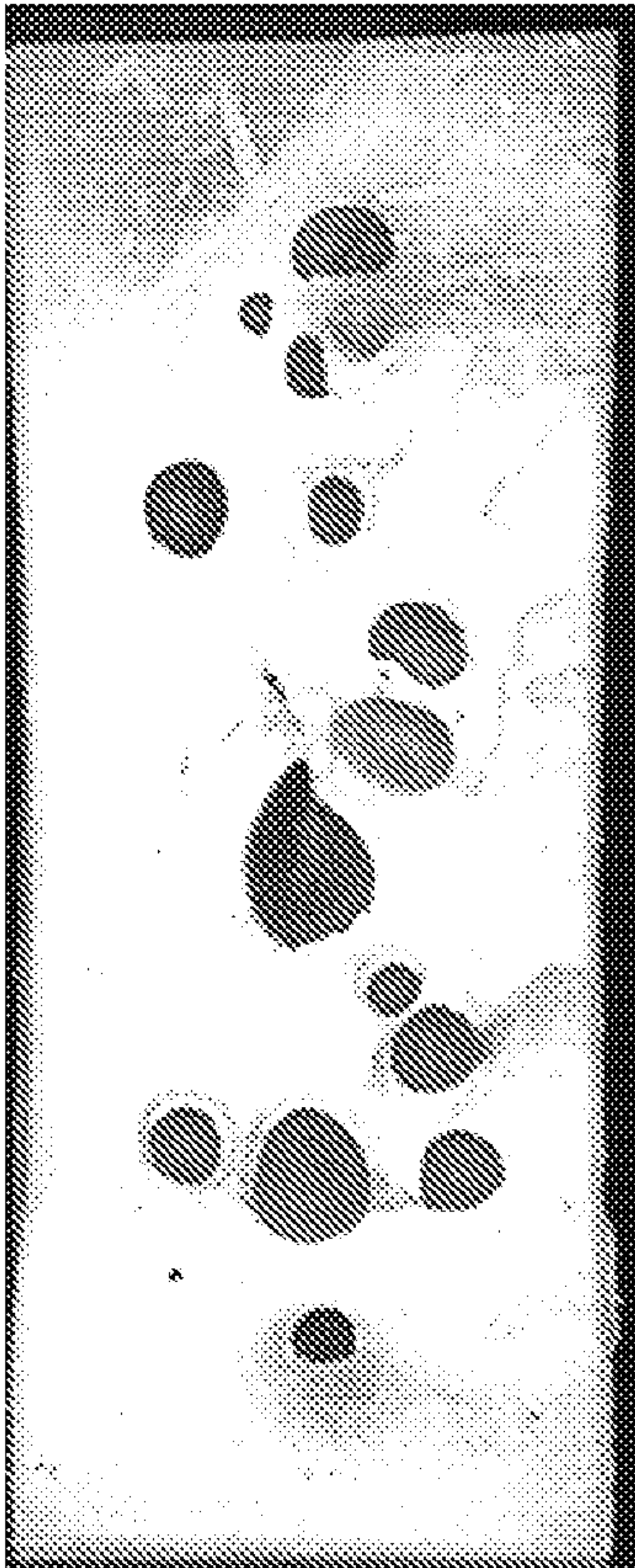


FIG. 18

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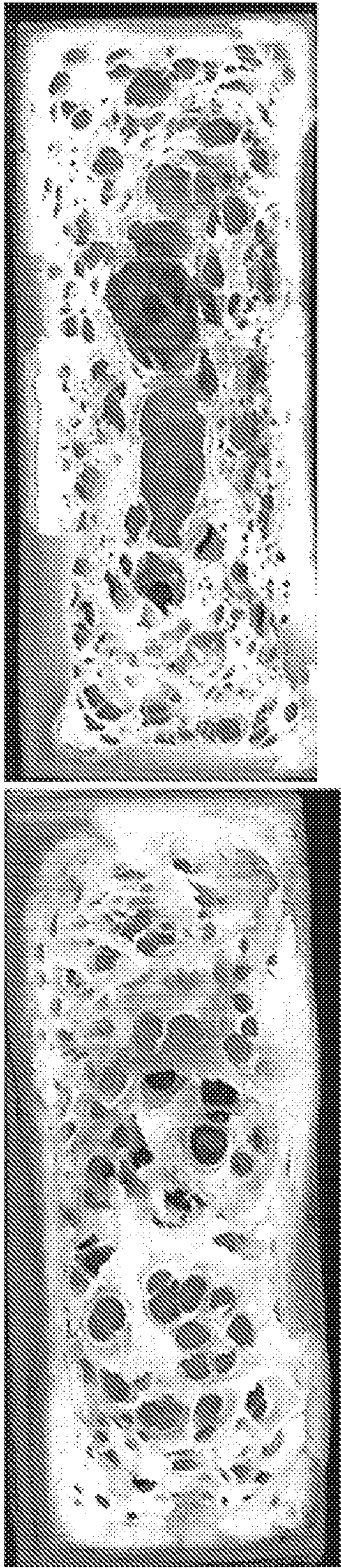
14



15

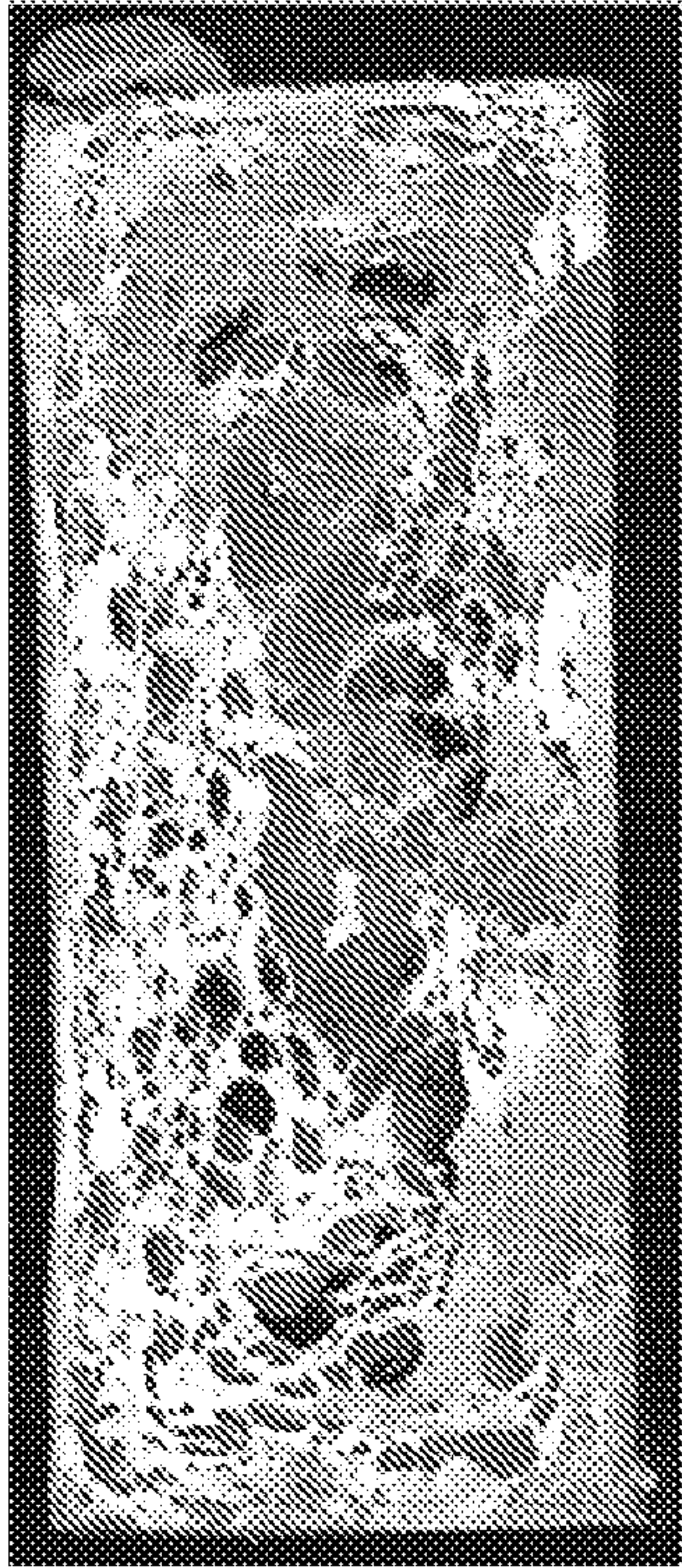
FIG. 19

Molten Foam Injection Molding

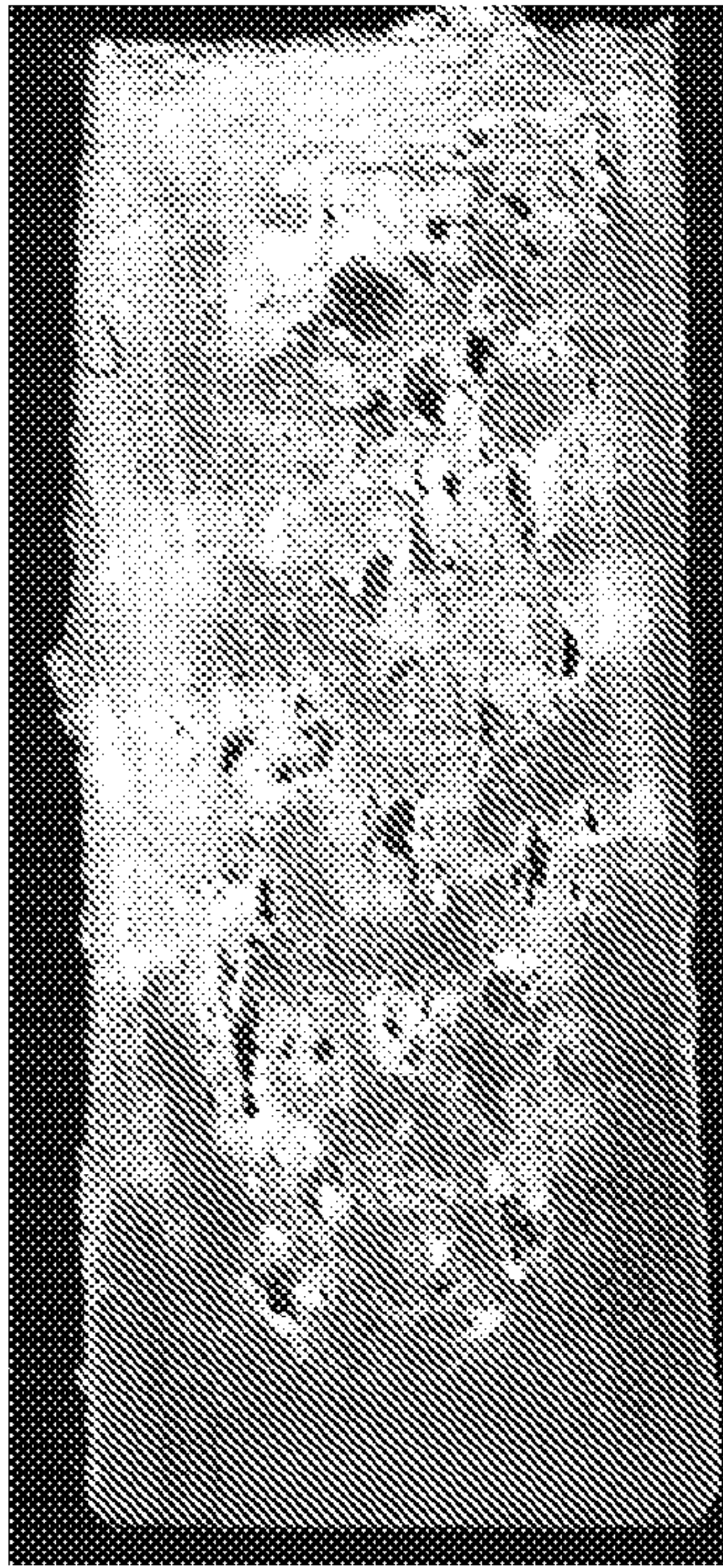


9

10

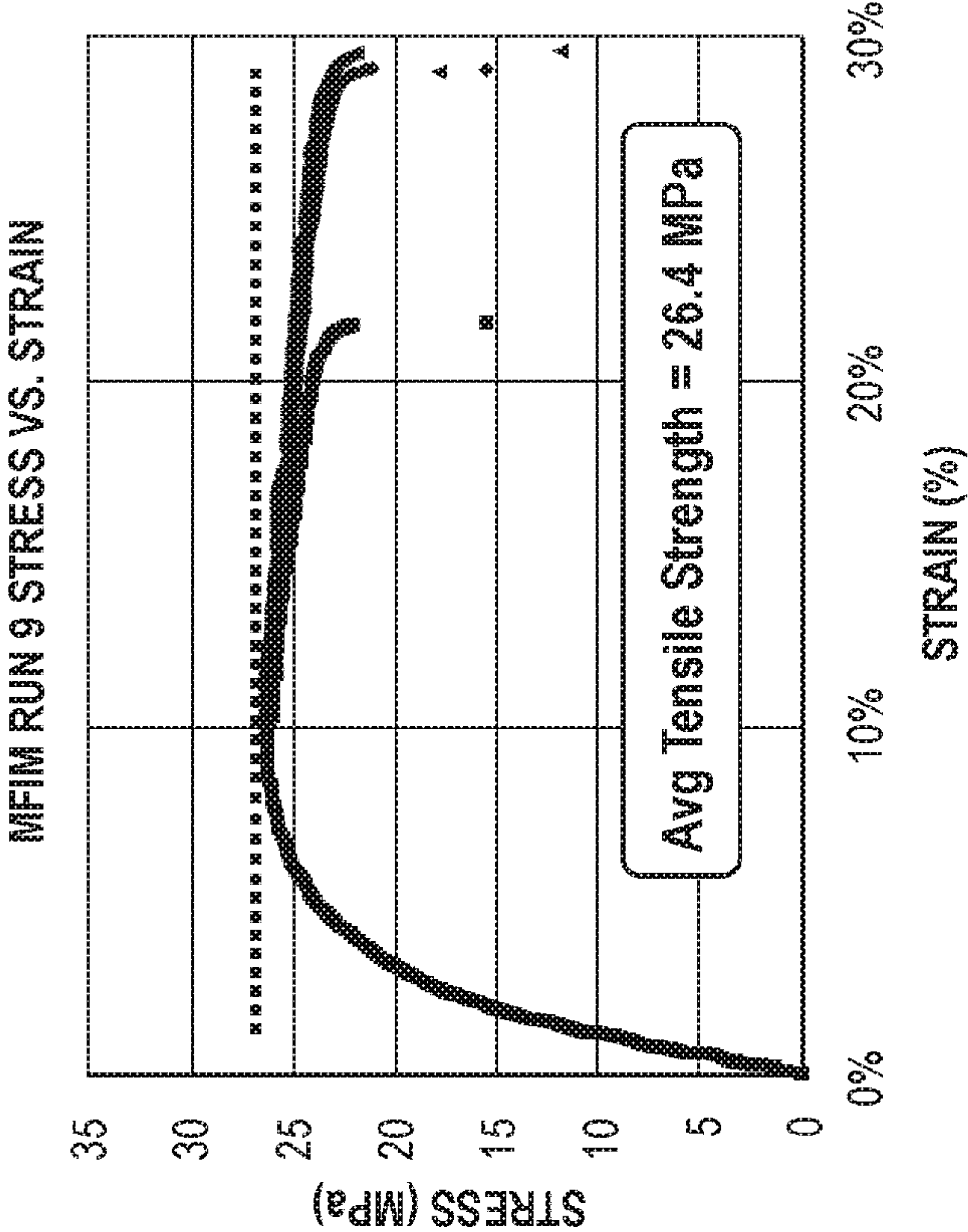


15



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FIG. 20



STANDARD
RUN 9



FIG. 21

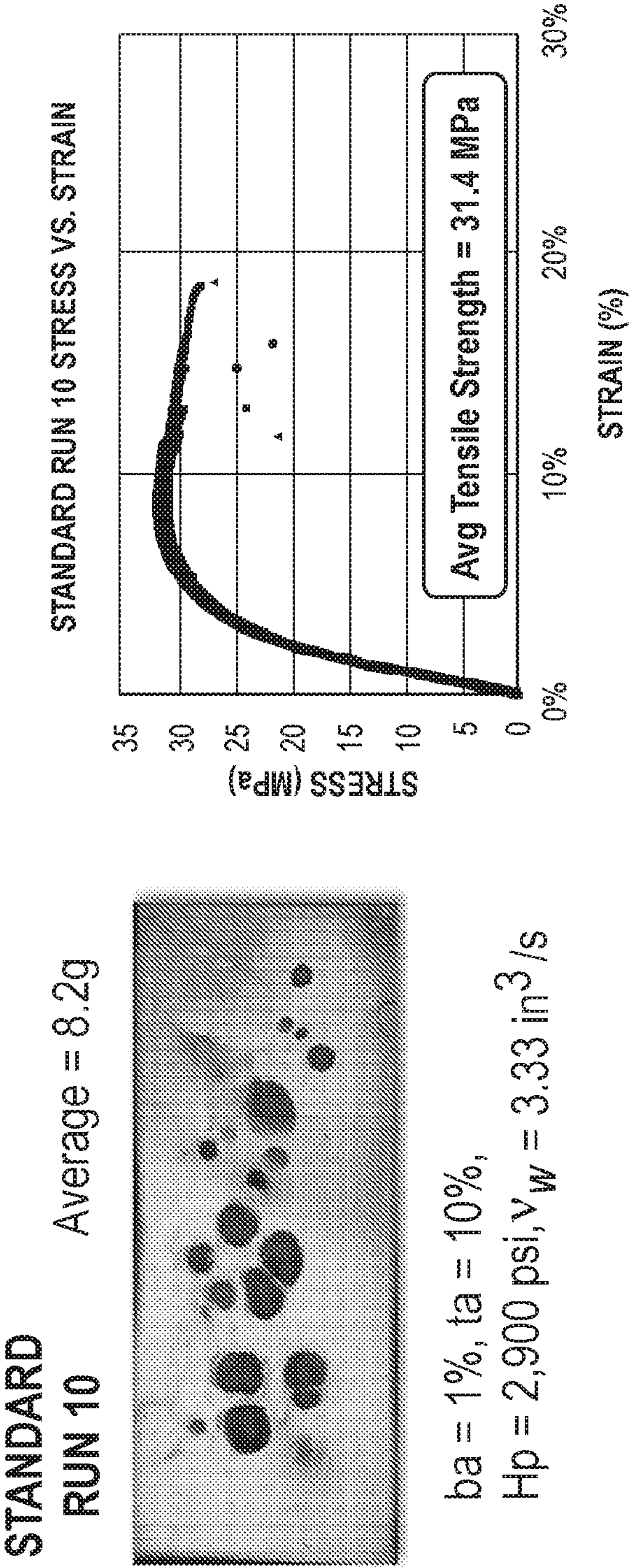


FIG. 22

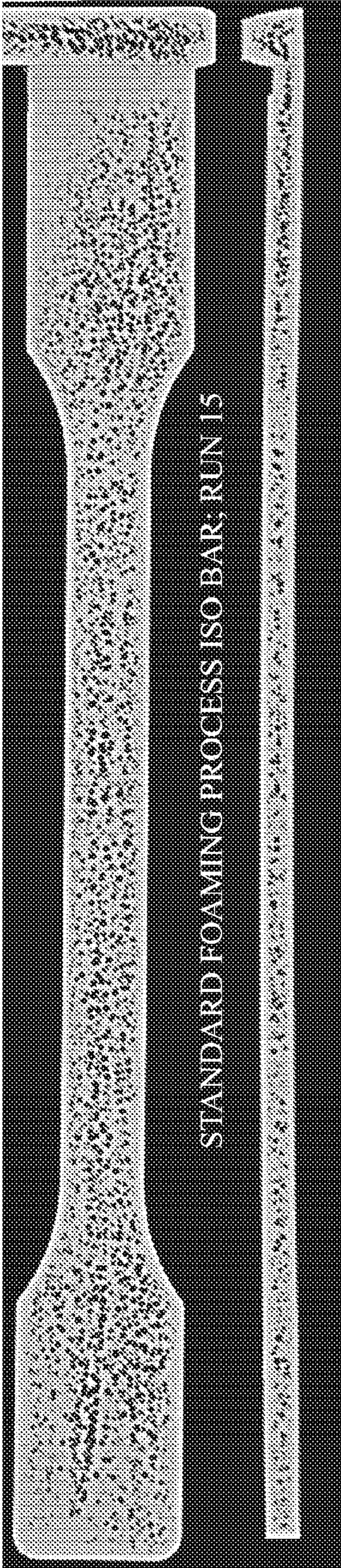


FIG. 23

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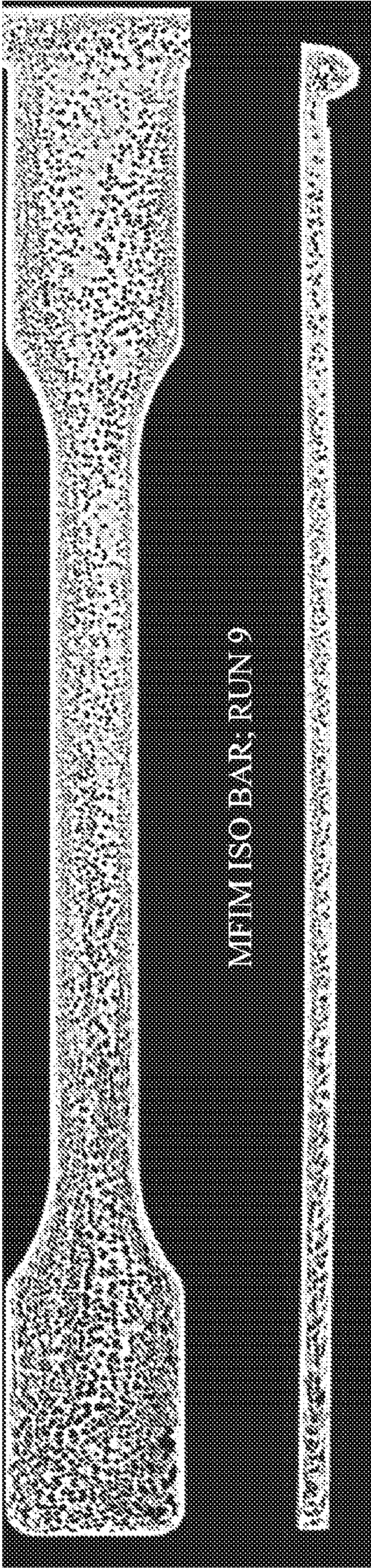


FIG. 24

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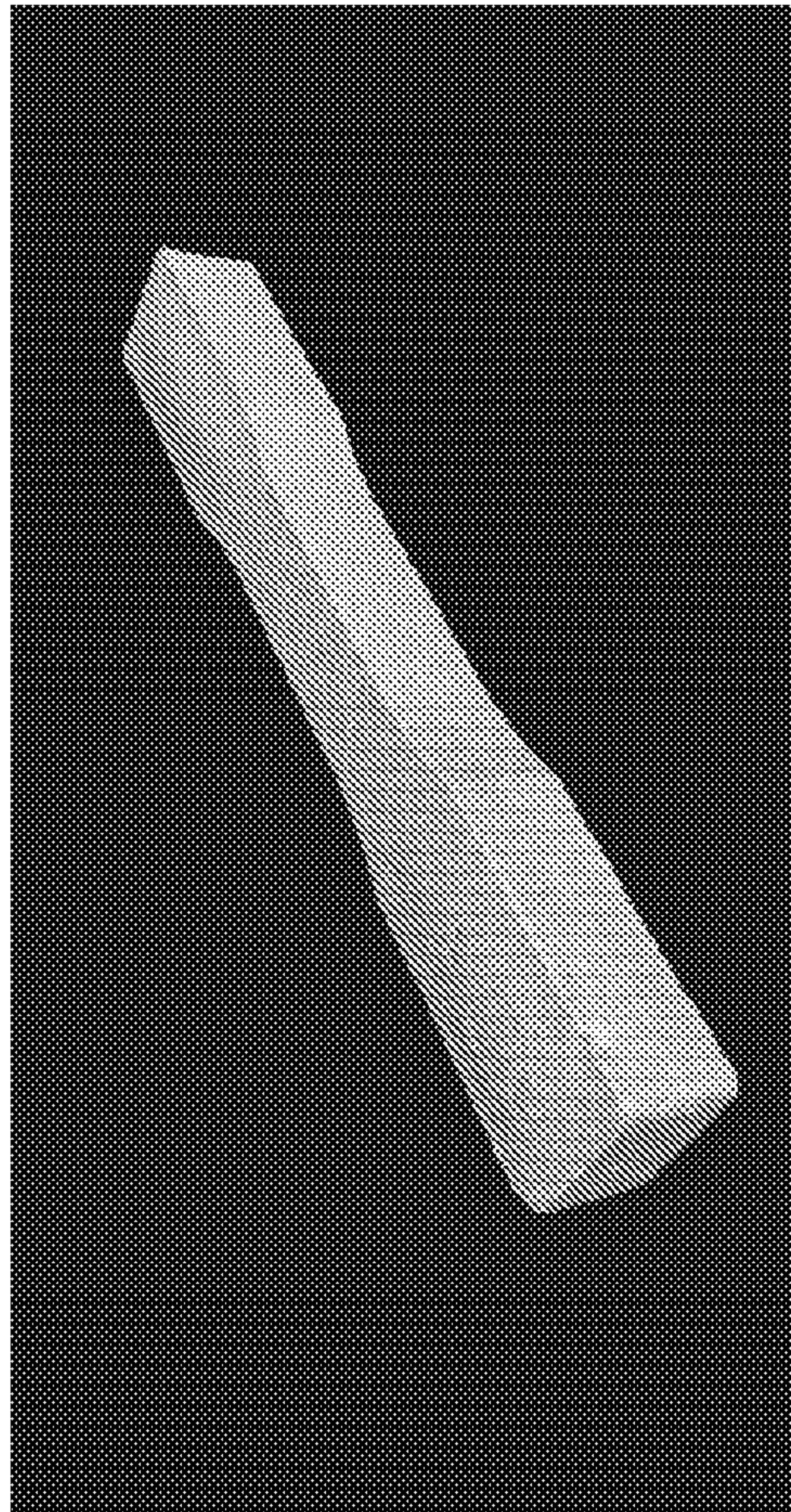


FIG. 25

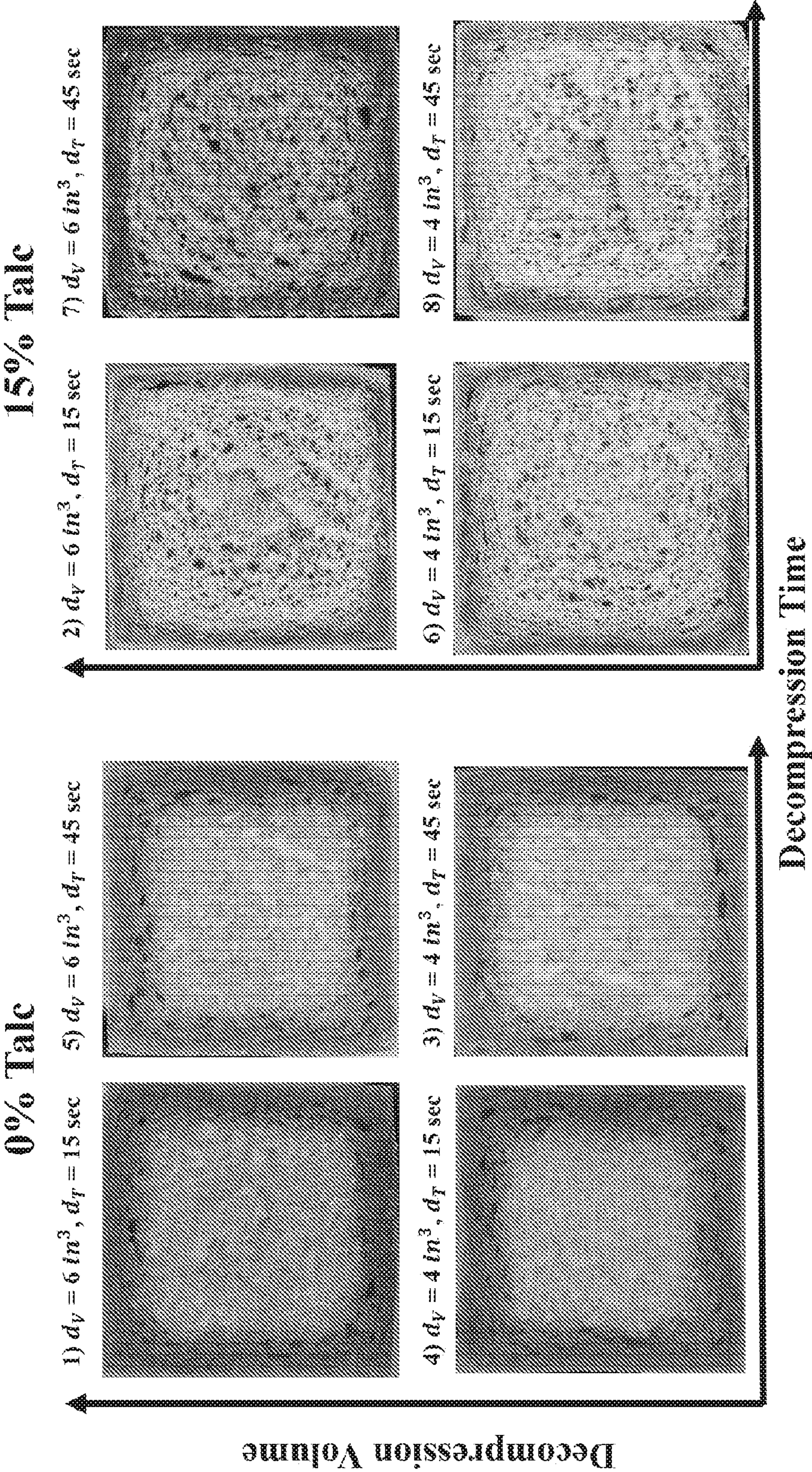


FIG. 26

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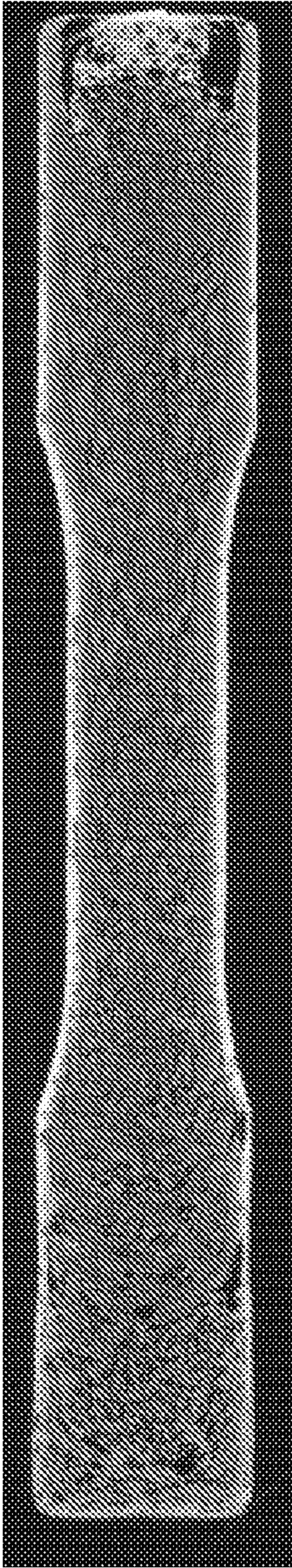


FIG. 27

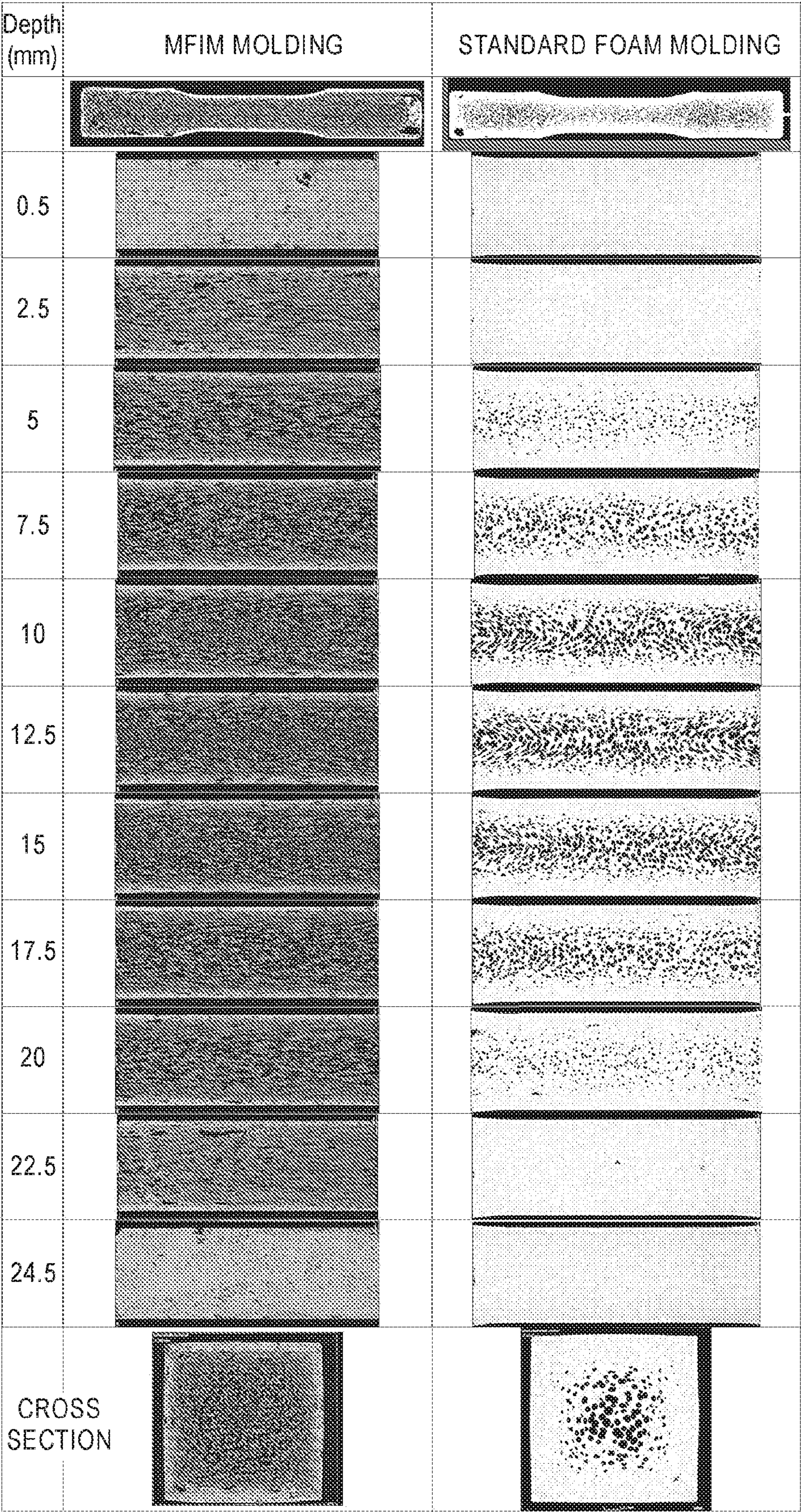


FIG. 28

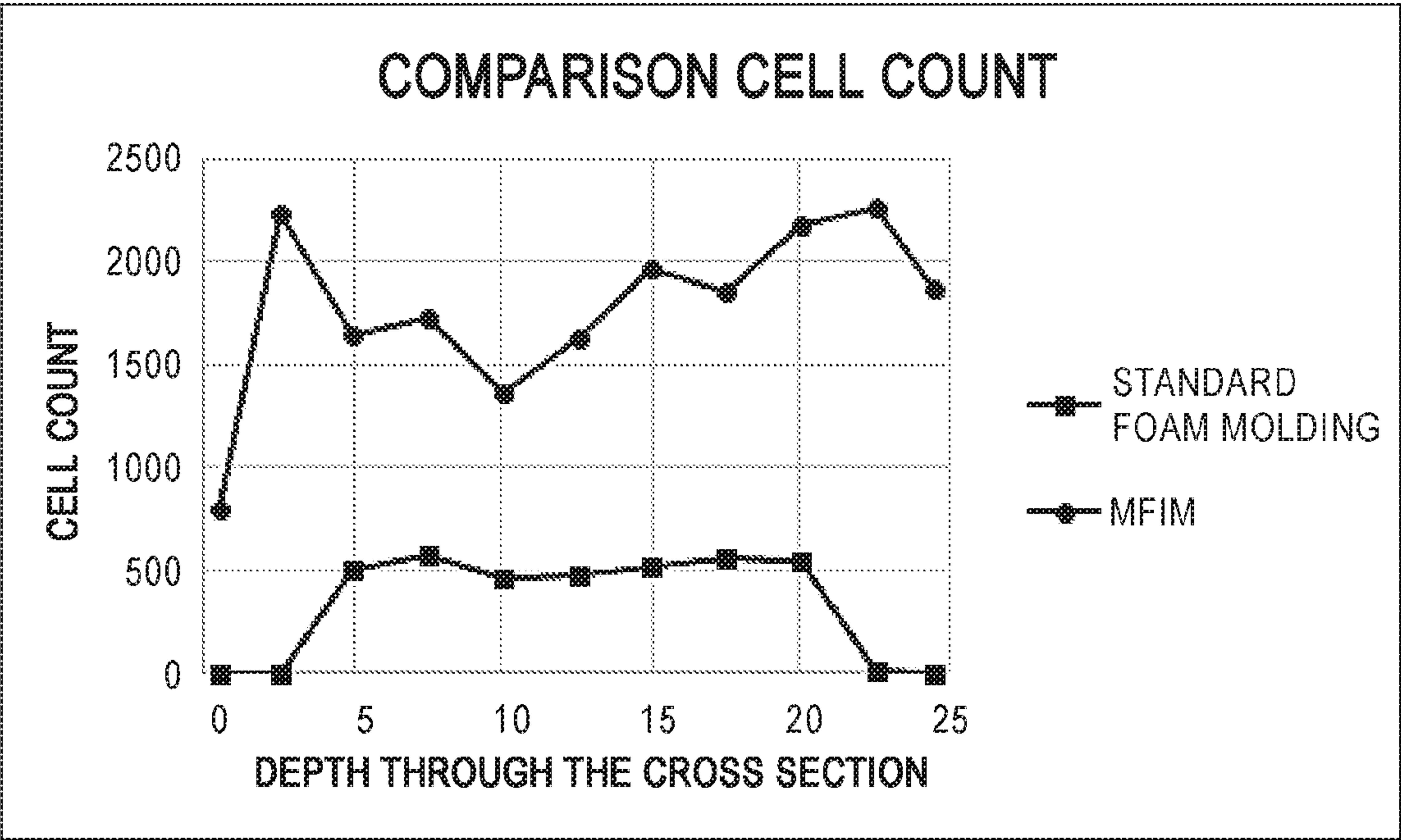


FIG. 29

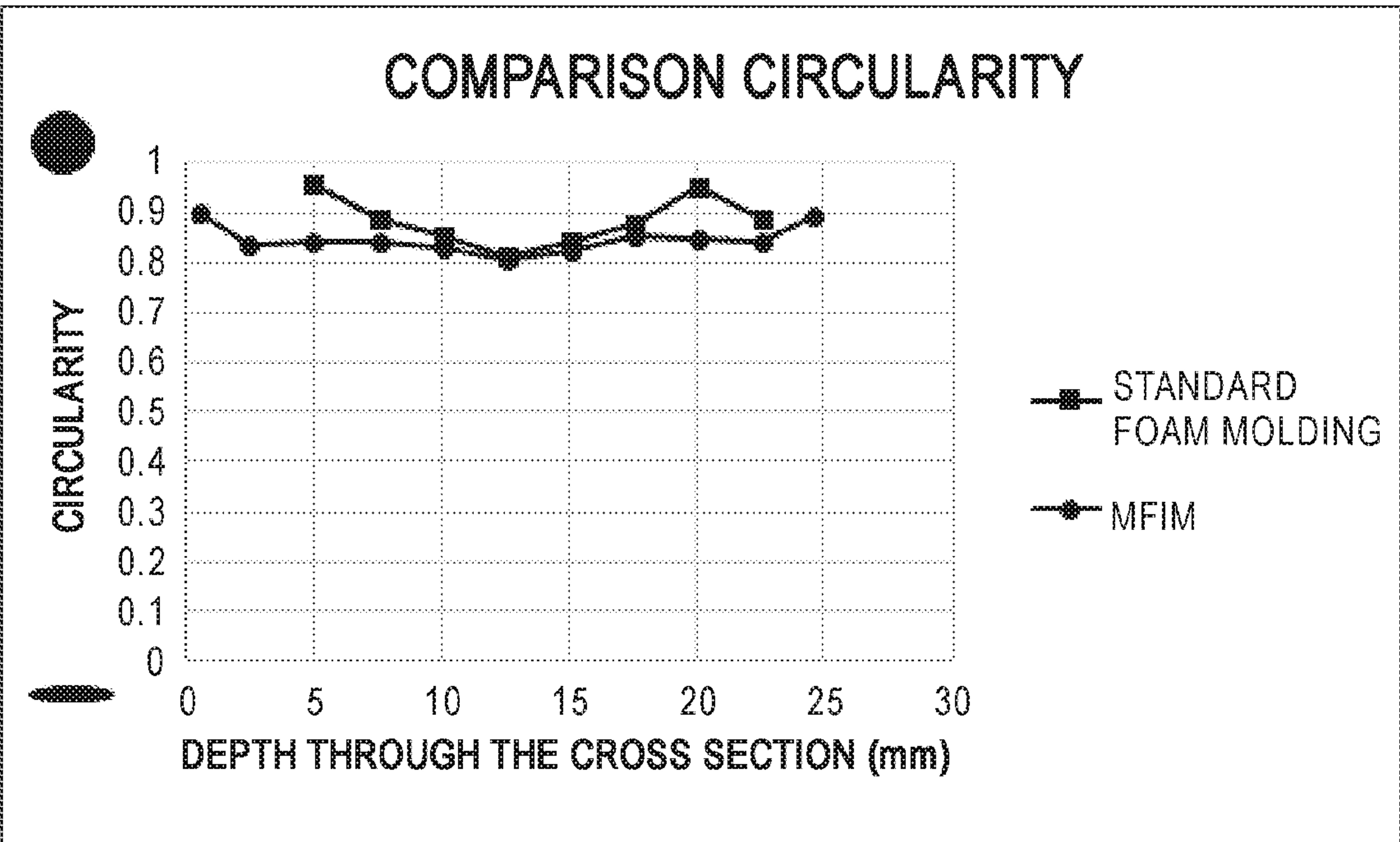


FIG. 30

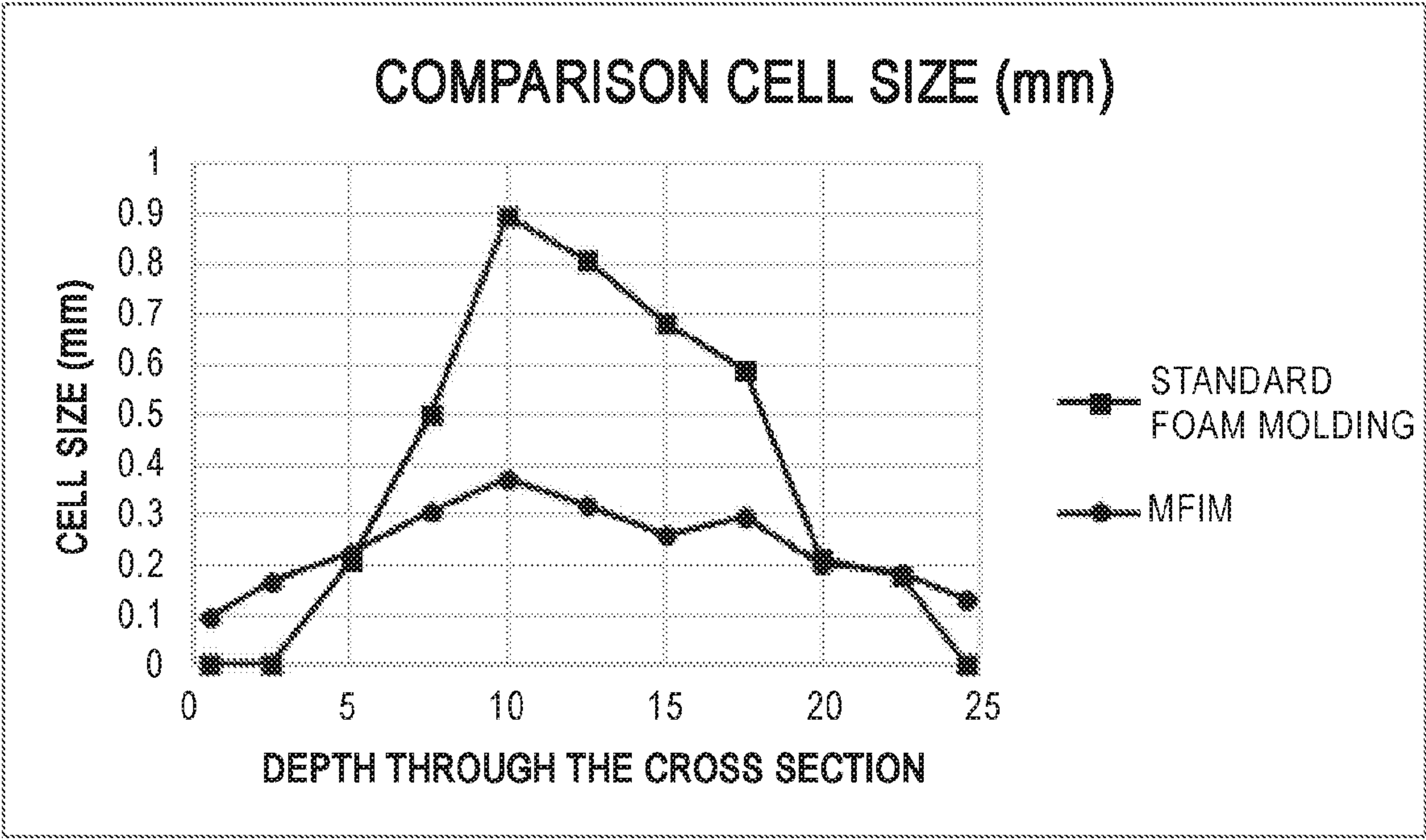


FIG. 31

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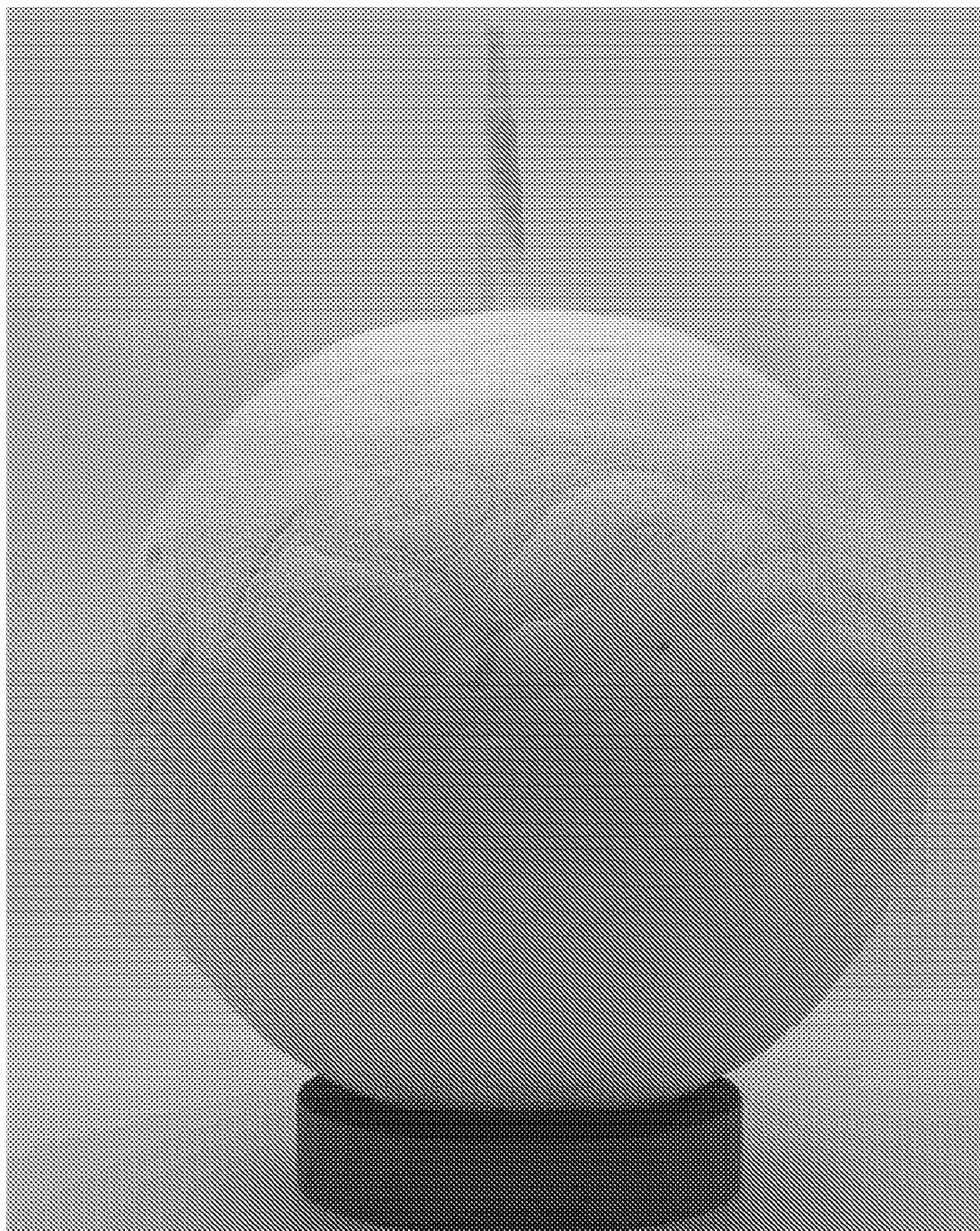


FIG. 32

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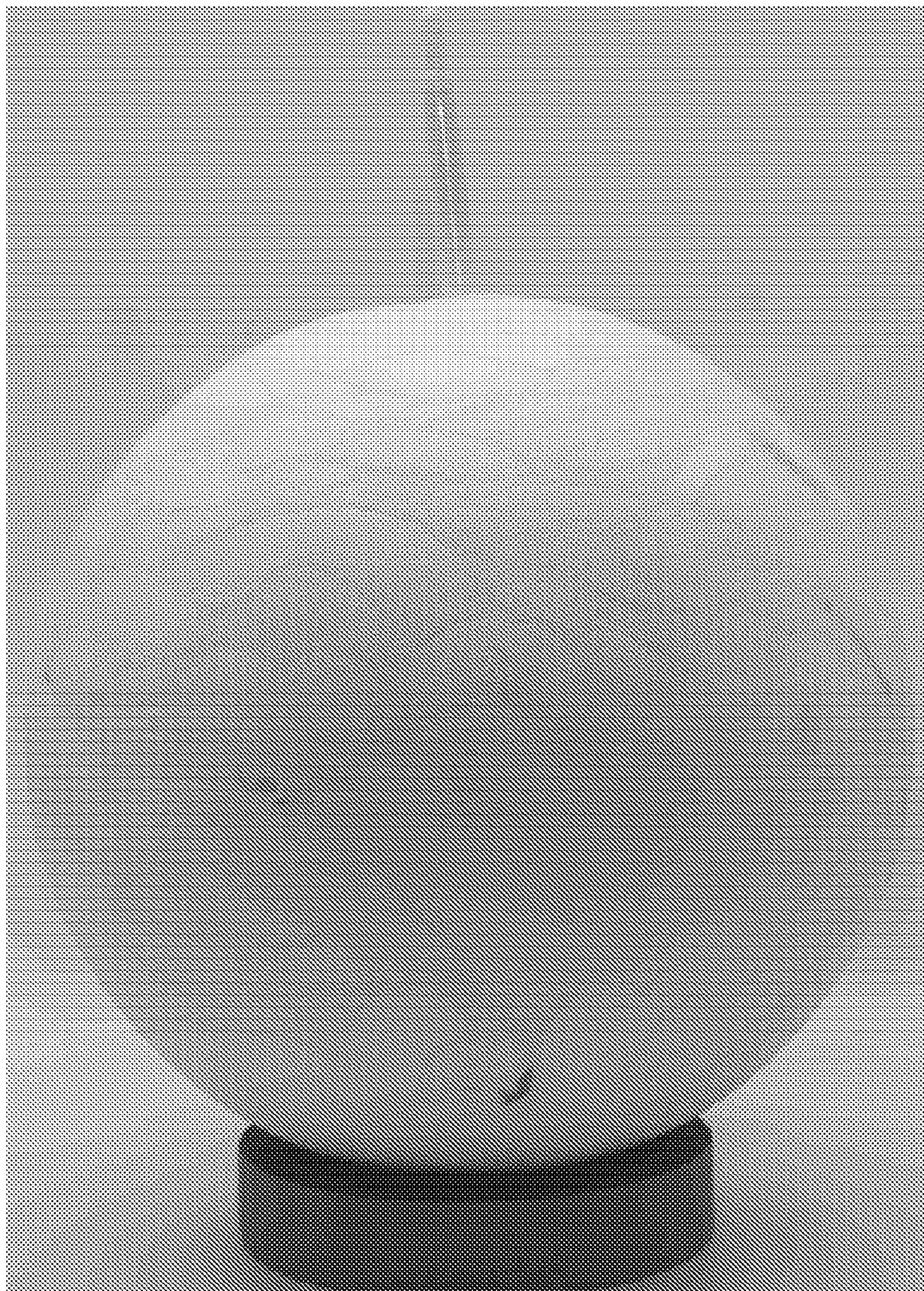


FIG. 33

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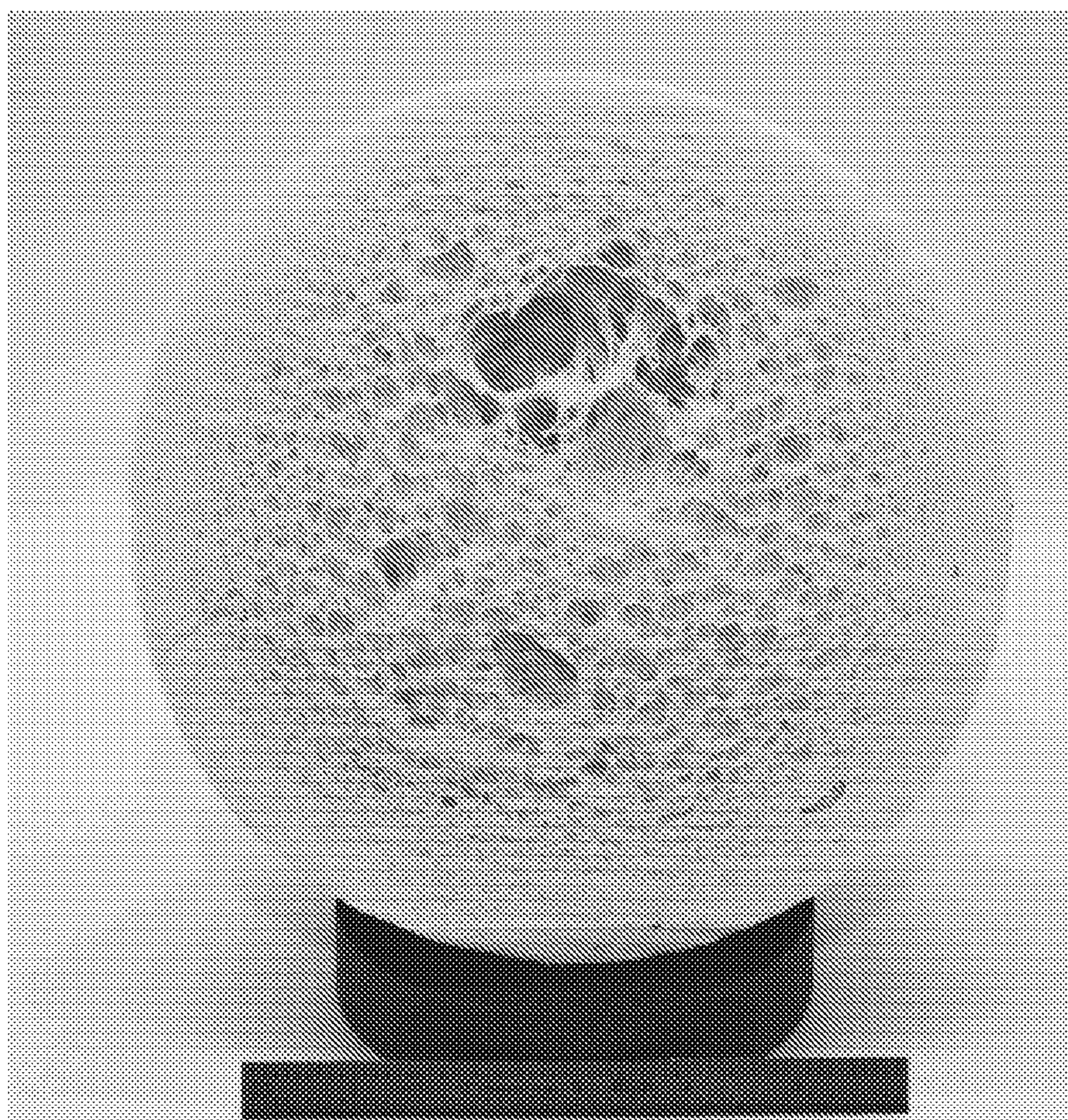


FIG. 34

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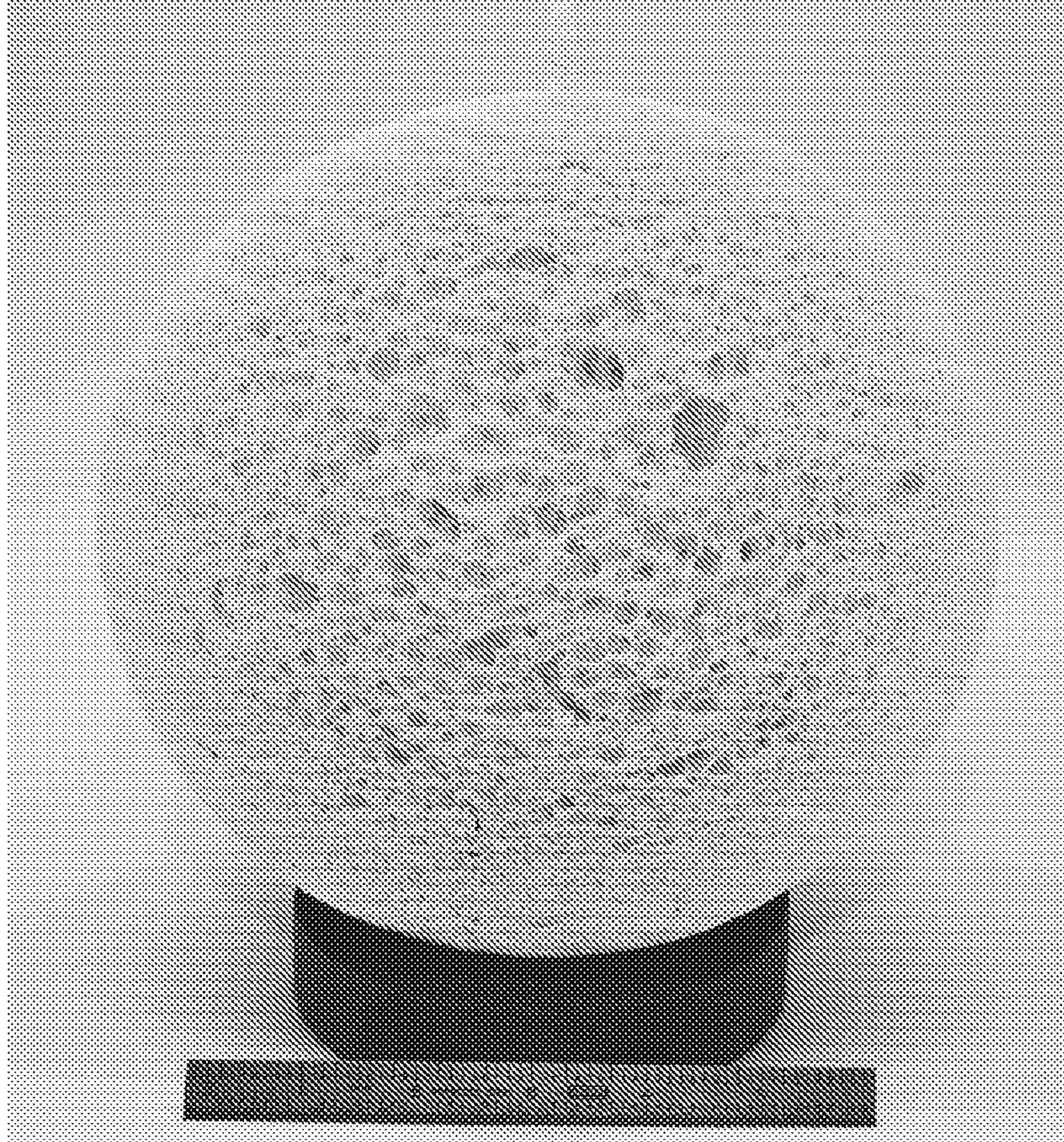


FIG. 35

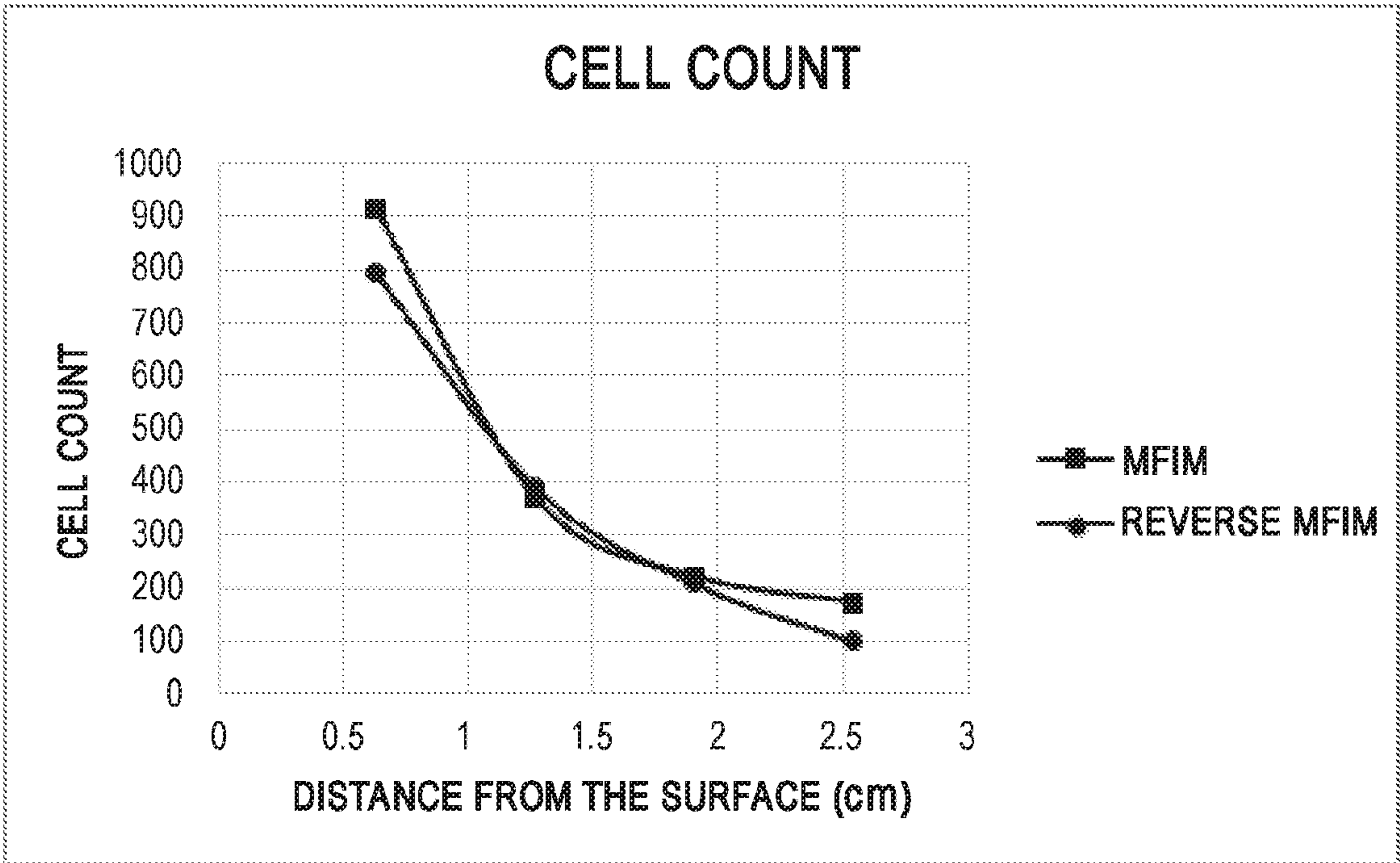


FIG. 36

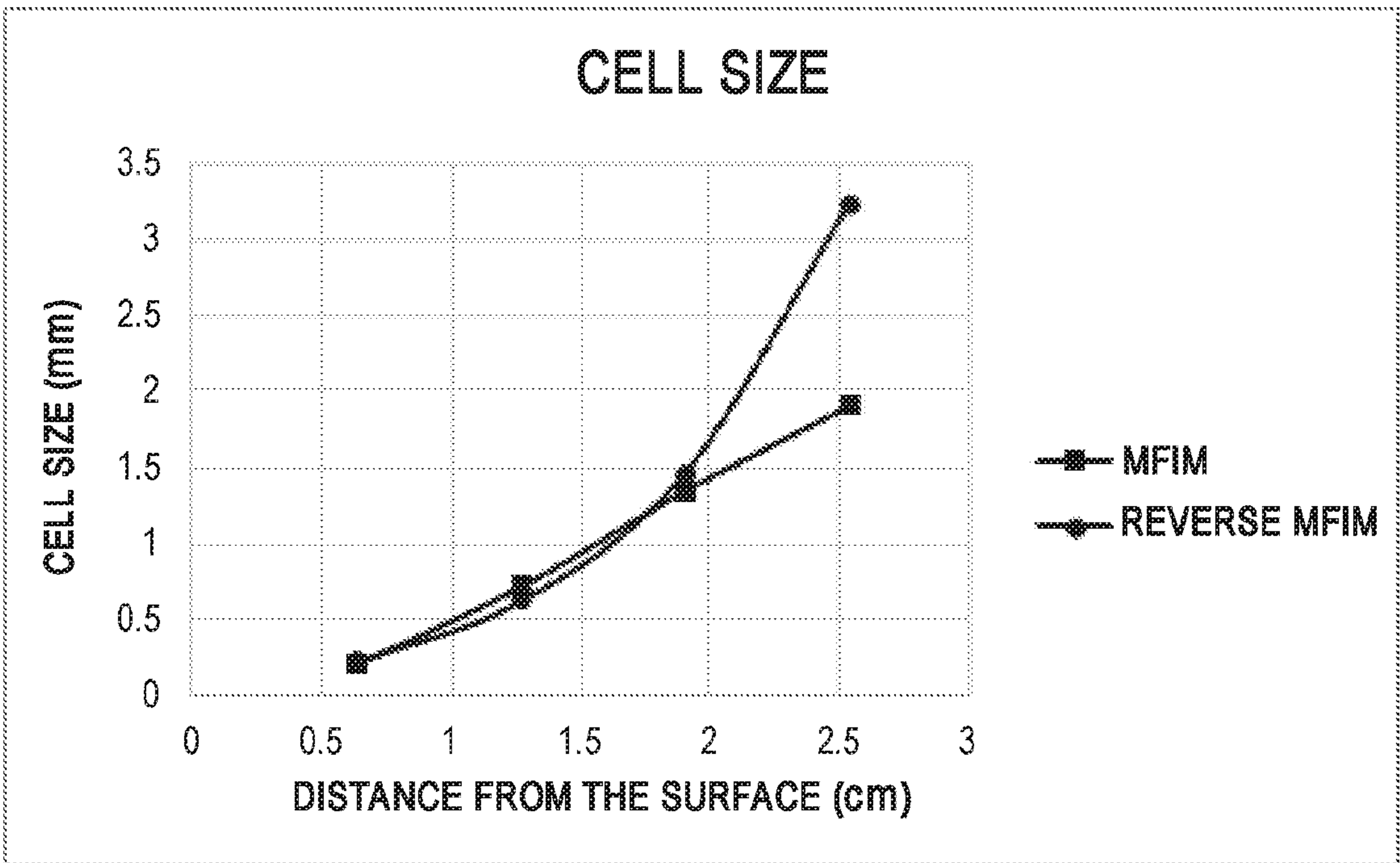


FIG. 37

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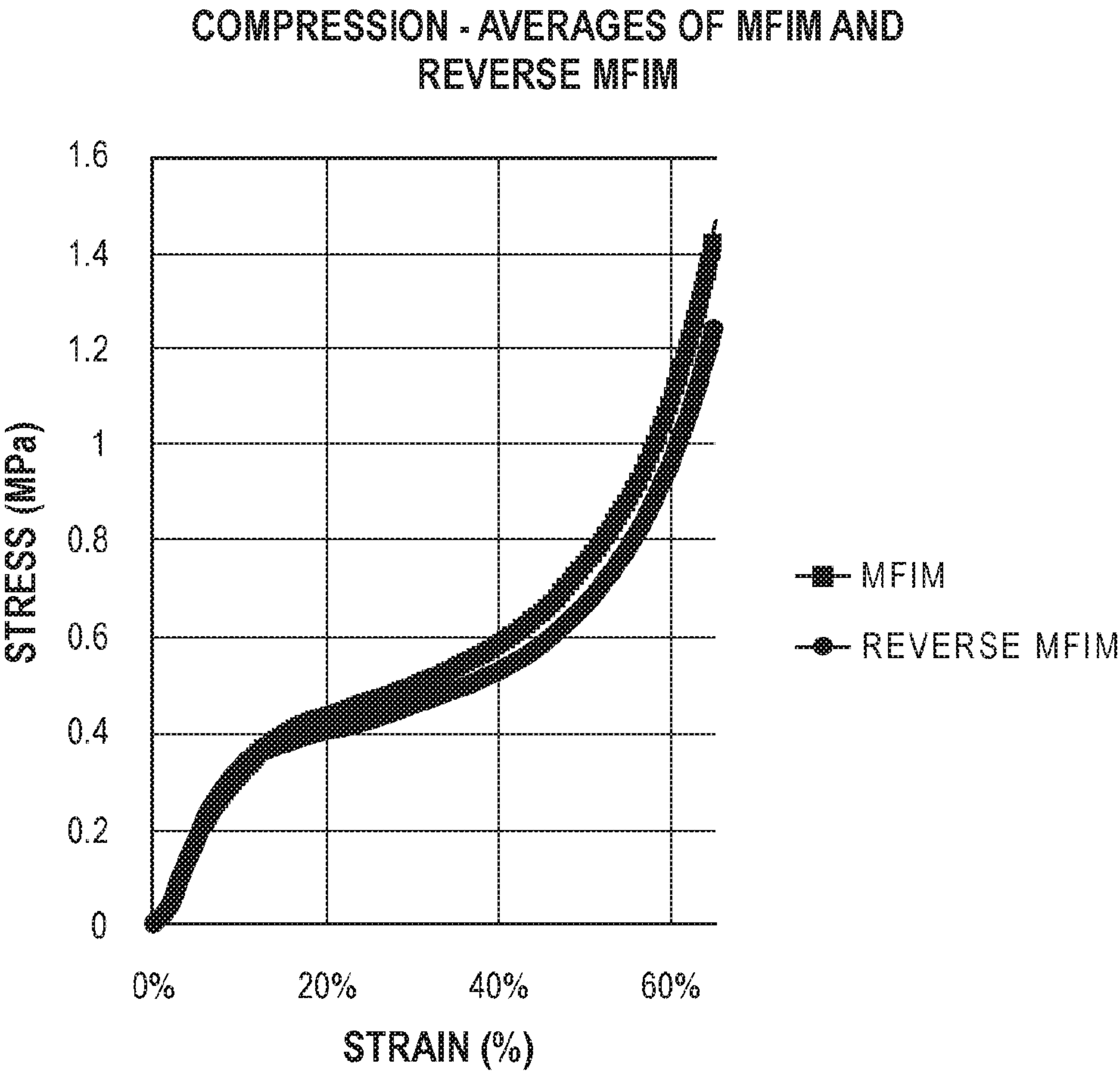


FIG. 38

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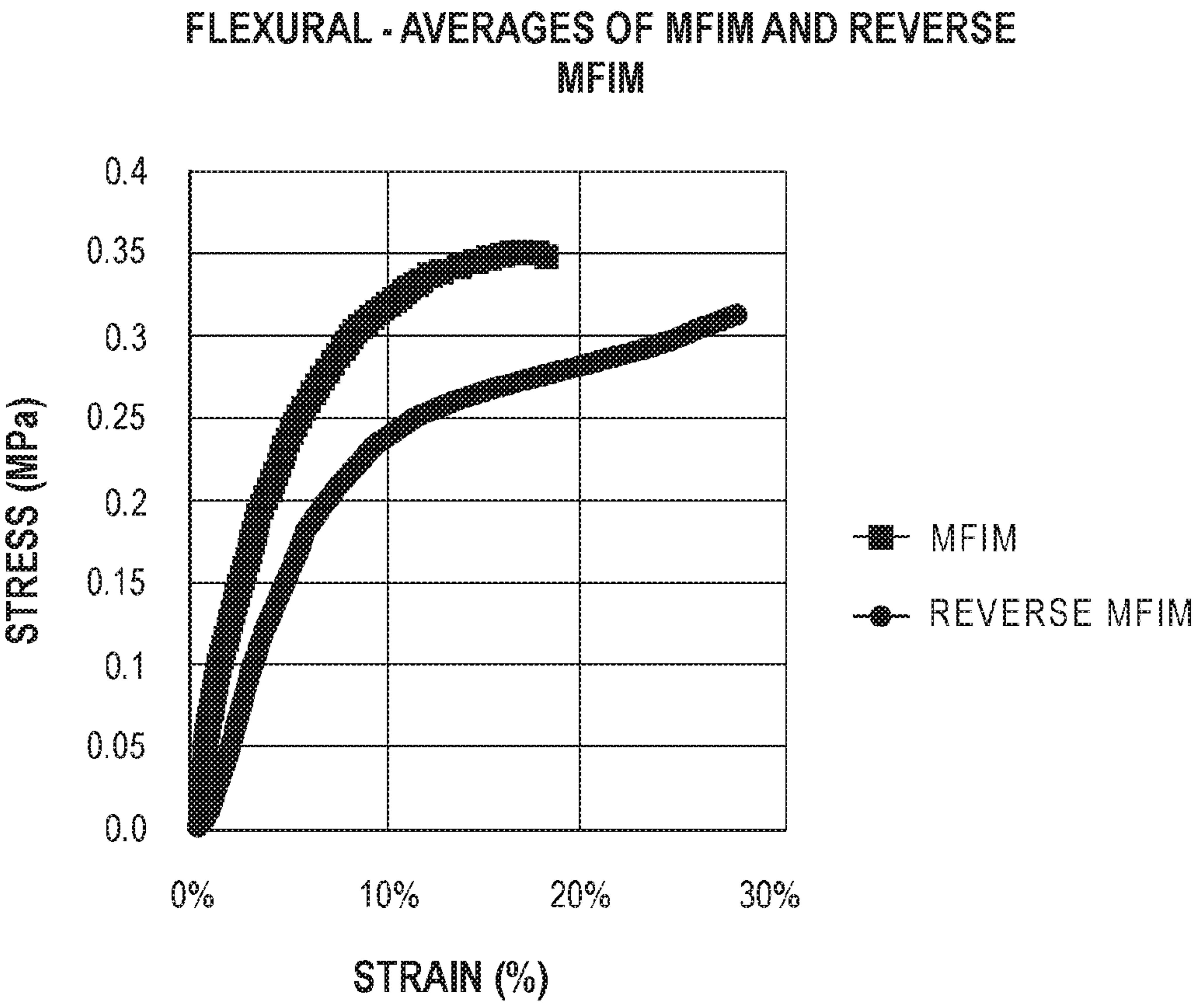


FIG. 39

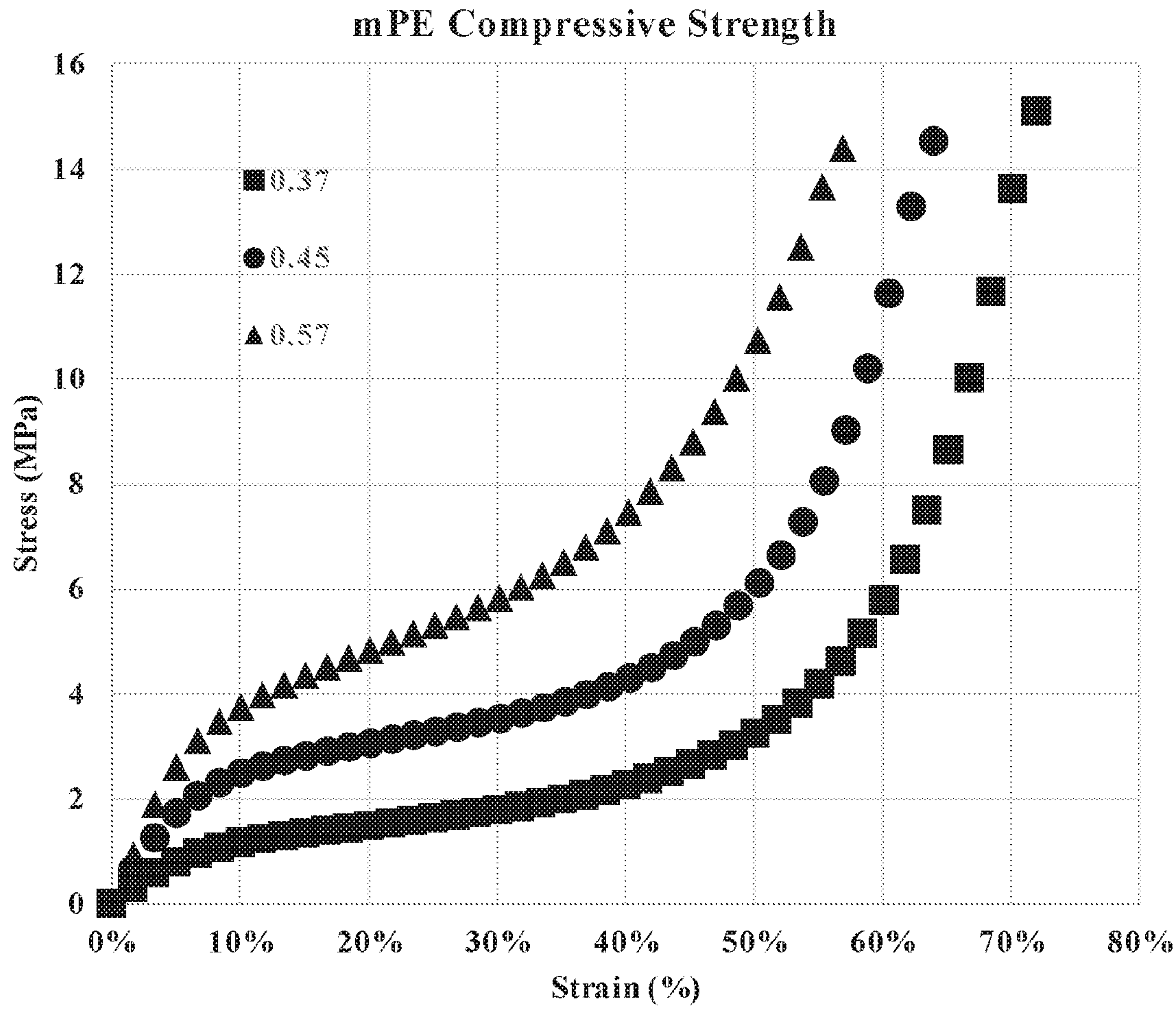


FIG. 40

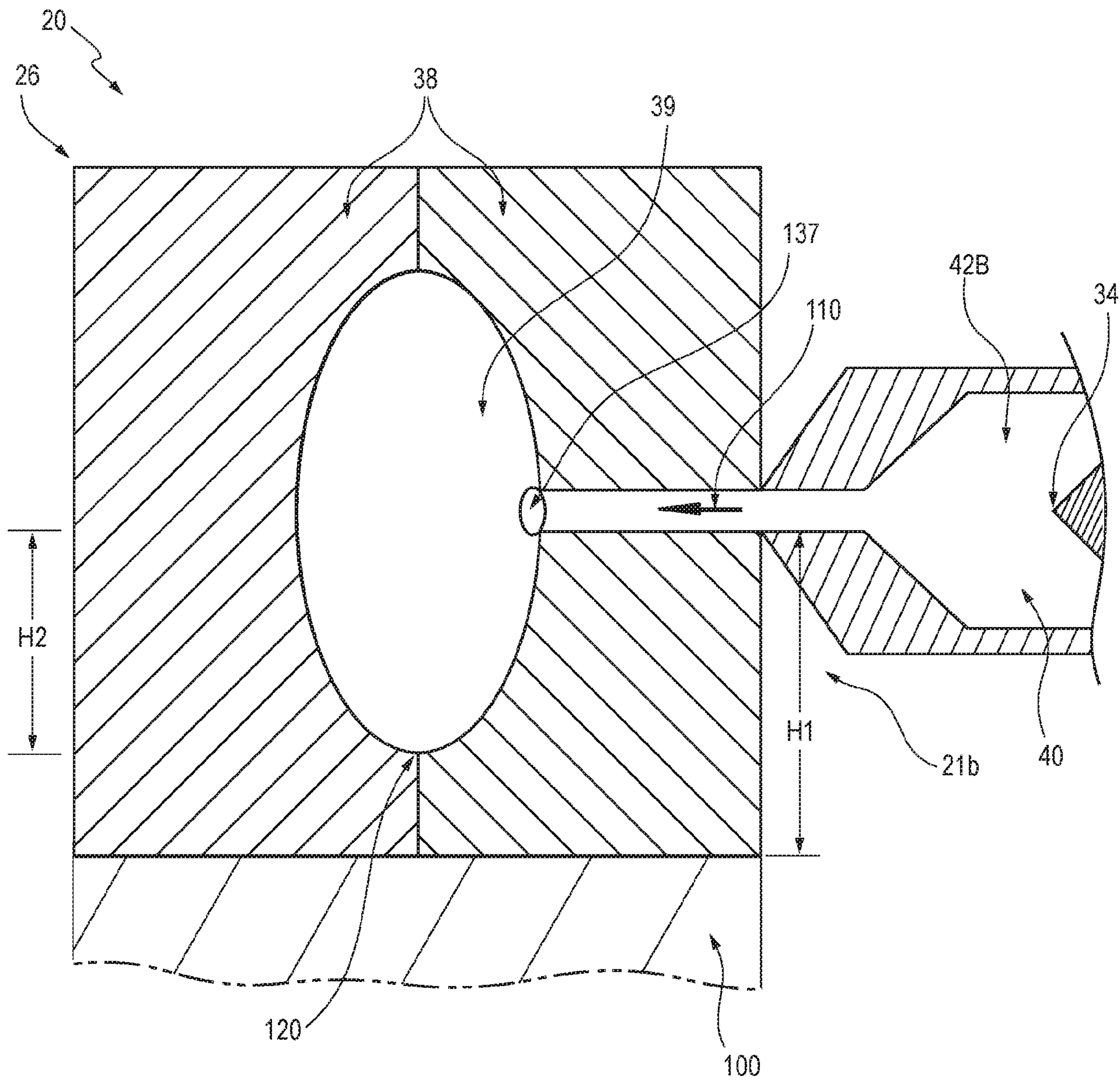


FIG. 41