

FUSED DNA SEQUENCE,, FUSED PROTEIN EXPRESSED FROM SAID FUSED
DNA SEQUENCE AND METHOD FOR EXPRESSING SAID FUSED PROTEIN

BACKGROUND OF THE INVENTION

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This invention relates to expression of a fused protein,
more specifically to a fused DNA sequence including a DNA
sequence coding a heat-resistant protein, a fused protein
expressed by said fused DNA sequence, and a method for
10 expressing said fused protein.

Progress in genetic engineering has enabled analysis of a
protein which has been purified from a natural substance,
at a genetic level and artificial amplification of a
15 desired protein (Itakura et al., Science, vol. 198, p. 1056
(1977)). By application of a DNA sequence to which thio-
redoxin (hereinafter referred to as "TRX" in the specifica-
tion) (International Provisional Patent Publication No.
507209/1993) or glutathione-S-transferase (hereinafter
20 referred to as "GST" in the specification) (International
Provisional Patent Publication No. 503441/1989) which has
been invented thereafter is fused, even a protein which is
inherently expressed with difficulty can be expressed, and
a technique of expressing a fused protein has been used
25 widely.

TRX and GST can be applied to fusion and expression of
various proteins which are expressed with difficulty, but
even in GST which has been essentially used for the purpose
30 of expressing a soluble fused protein, a fused protein
becomes insoluble depending on a protein to be fused so
that productivity is lowered, or a fused protein to which
TRX is fused may have a problem that a nonspecific reaction
is liable to occur. Therefore, it has been desired to
35 provide a fused protein having further excellent operat-
ability and productivity.

SUMMARY OF THE INVENTION

Thus, an object of the present invention is to provide a novel fused DNA sequence having excellent operatability and productivity for expressing a desired protein or peptide, a fused protein expressed from said fused DNA sequence, and a method for expressing the fused protein using said fused DNA sequence.

10 The present inventors have studied intensively in order to solve the problems in the art and consequently found that when a DNA sequence coding a selected protein or peptide and a DNA sequence coding a heat-resistant protein are fused directly or indirectly and a fused protein is expressed from the resulting fused DNA sequence, the productivity of the desired protein or peptide is raised, and said fused protein has heat resistance to make a purification step simple and easy, to accomplish the present invention.

20 That is, the present invention relates to a fused DNA sequence comprising a DNA sequence coding a heat-resistant protein or peptide, fused directly or indirectly to a DNA sequence coding a selected protein or peptide, a fused protein expressed by said fused DNA sequence, and a method for expressing the fused protein using said DNA sequence.

The fused protein of the present invention has high solubility and can maintain even heat resistance derived from heat-resistant protein genes. Because of such a characteristic of the fused protein, when the fused protein is purified, unnecessary substances can be removed simply and easily by heat treatment so that the fused protein can be obtained with good yield.

35 In the case of TRX derived from *Escherichia coli* and GST derived from *Schistosoma japonicum*, which have been widely



used as a fused protein, *Escherichia coli* and *Schistosoma japonicum* can live in bodies of mammals and other creatures so that when a fused protein using TRX or GST is used as an antigen of an immunoreaction, a nonspecific reaction due to
5 *Escherichia coli* or *Schistosoma japonicum* might be caused. To the contrary, the great characteristic of the fused protein of the present invention resides in that a heat-resistant protein derived from a thermophilic bacterium which cannot live in living bodies of mammals and other
10 creatures is used so that even when the fused protein of the present invention is used as an antigen of an immunoreaction, a nonspecific reaction derived from the fused protein is caused with difficulty.

15 BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a detailed view of an expression vector pW6A.

Fig. 2 is a detailed view of an expression vector pWF6A.

20 Fig. 3 is a graph showing the reactivity of a fused protein and a negative specimen.

Fig. 4 is a graph showing the reactivity of a HTLV-I-fused
25 protein and a positive specimen.

Fig. 5 is a graph showing the reactivity of a HTLV-II-fused protein and a positive specimen.

30 Fig. 6 is a graph showing the reactivity depending on concentration of a HTLV-I-fused protein.

Fig. 7 is a graph showing the reactivity depending on concentration of a HTLV-II-fused protein.

35 Fig. 8 is a graph showing the activity of a fused protein

in a supernatant subjected to heat treatment.

Fig. 9 is a graph showing the activity of a fused protein of precipitates subjected to heat treatment.

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Fig. 10 is a view showing the activity of a fused protein after heat treatment and purification.

Fig. 11 is a detailed view of an expression vector pW6AK.

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Fig. 12 is a view showing the activity of a fused protein after heat treatment and purification.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

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In the following, the present invention is explained in detail.

The DNA sequence coding a heat-resistant protein of the present invention means a DNA sequence coding a protein which is not thermally denatured even at 55 °C or higher, preferably 75 °C or higher. As a specific phenomenon of thermal denaturation, there may be mentioned inactivation or insolubilization of a protein. As the DNA sequence coding a protein which is not thermally denatured at 55 °C or higher, there may be mentioned, for example, a DNA sequence possessed by a thermophilic bacterium which can live at 55 °C or higher. From the properties of an expressed protein and easiness of post-treatment, it is preferred to use a DNA sequence possessed by the so-called highly thermophilic bacterium which can live at 75 °C or higher. As the highly thermophilic bacterium, there may be mentioned, for example, *Thermophilus*, *Sulfolobus*, *Pyrococcus*, *Thermotoga*, *Pyrobaculum*, *Pyrodictium*, *Thermococcus*, *Thermodiscus*, *Metanothermus* and *Metanococcus* (FEMS. MICRO. BIOL. REV., Vol.75, pp.117-124 (1990), ANU. REV. MICROBIOL., Vol.47,

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pp.627-653 (1993)). As the heat-resistant protein, there may be mentioned, for example, adenyl kinase derived from a *Sulfolobus* bacterium (*Sulfolobus acidocaldalius* Adenylate kinase: Arch. Biochem. Biophys., Vol.207, pp.405-410 (1993)) (hereinafter referred to as "AK" in the specification), DNA polymerase derived from a *Thermophilus* bacterium, ferredoxin derived from a *Pyrococcus* bacterium (*Pyrococcus furiosus* Ferredoxin: Biochemistry, Vol.31, pp.1192-1196 (1992)) (hereinafter referred to as "FDX" in the specification), glucosidase derived from *Pyrococcus furiosus* bacterium (*Pyrococcus furiosus* Glucosidase), rubredoxin derived from *Pyrococcus Furiosus* bacterium (*Pyrococcus furiosus* Rubredoxin: Biochemistry, Vol.30, pp.10885-10895 (1991)), glutamate dehydrogenase derived from *Pyrococcus Furiosus* bacterium (*Pyrococcus furiosus* Glutamate dehydrogenase: Gene, Vol.132, pp.189-197 (1988)), glyceraldehyde phosphate dehydrogenase derived from *Metanothermus fervids* bacterium (*Metanothermus fervids* Glyceraldehyde 3-phosphate dehydrogenase: Gene, Vol.64, p.189-197 (1988)), glutamate synthetase derived from *Metanococcus volate* bacterium (*Metanococcus volate* Glutamate synthetase: Res. Microbiol., Vol.140, pp.355-371 (1989)), L-lactate dehydrogenase derived from *Thermotoga maritima* bacterium (*Thermotoga maritima* L-lactate dehydrogenase: Eur. J. Biochem., Vol.216, pp.709-715 (1993)) and elongation factor derived from *Thermococcus celer* bacterium (*Thermococcus celer* Elongation Factor I-alpha: Nucleic acid res. Vol.18, p.3989 (1990)), but the heat-resistant protein coded by the DNA sequence of the present invention is not limited thereby. DNA coding the heat-resistant protein of the present invention can be purified from these highly thermophilic bacteria, but it can be also synthesized based on a known DNA sequence. For synthesis of DNA of the heat-resistant protein, a known technique such as a β -cyanoethylphosphoamidite method (Sinha et al., Nucleic Acids Bos., Vol.12, p.4539 (1984)) and a method described in



- Letsinger, R.L. et al., J. Am. Chem. Soc., vol. 88, p. 5319 (1966) may be suitably used. In Examples each of which is an embodiment of the present invention, DNA's of FDX derived from *Pyrococcus* bacterium and AK derived from
- 5 *Sulfolobus* bacterium having amino acid sequences shown in SEQ ID NO: 1 and 3, respectively, are synthesized by the β -cyanoethylphosphoamidite method. DNA sequences synthesized are shown in SEQ ID NO: 2 and 4, respectively.
- 10 The DNA sequence coding a selected desired protein or peptide of the present invention is not limited to a particular DNA sequence. Any DNA sequence can be used so long as it is a DNA sequence coding a protein or peptide which is desired to be expressed as a fused protein. The present
- 15 invention is particularly useful when a necessary expression amount of a selected desired protein or peptide can be obtained with difficulty by DNA itself coding said protein or peptide.
- 20 The fused DNA sequence of the present invention can be fused by using a known method such as a ligation method and a linker ligation method. When fusion is carried out, the DNA sequence of a selected desired protein or peptide and the DNA sequence of the heat-resistant protein may be fused
- 25 directly or may be fused indirectly, if necessary. In the case of indirect fusion, a linker sequence is inserted between the DNA sequence coding a desired protein or peptide and the DNA sequence coding the heat-resistant protein. As said linker sequence, there can be used a sequence coding a
- 30 polypeptide for bonding a desired protein or peptide and the heat-resistant protein to each other and a sequence coding a polypeptide which can be cleaved or digested selectively by a known chemical method or enzymatic method. When the linker sequence is inserted between the DNA se-
- 35 quence coding a desired protein or peptide and the DNA sequence coding the heat-resistant protein, only a selected



desired protein or peptide portion can be also purified by, after the fused protein is expressed, cleaving or digesting the linker sequence by using a chemical means such as bromocyan or an enzymatic means such as thrombin or a factor
5 Xa.

In order to express the fused protein of the present invention, a common technique of genetic engineering can be used. For example, the fused DNA sequence of the present
10 invention is inserted into a vector which is suitable for expression, said vector is introduced into a culture host, and expression of the fused protein is induced. After the host is grown by culture or the like, sonication of the host and purification such as a column operation are car-
15 ried out to obtain a desired fused protein or peptide. Host cells to be used may be any cells such as bacterial cells, eucaryotic cells and mammal cells so long as they are cells which can express a foreign protein or peptide, and there may be mentioned, for example, *Escherichia coli*,
20 yeast, *Bacillus subtilis*, *Baculo virus* and COS cells.

The fused protein of the present invention may be used as such as a fused protein, or a desired protein or peptide portion thereof obtained by separation and purification may
25 be used.

EXAMPLES

The present invention is described in detail by referring
30 to Reference examples and Examples.

Example 1 Preparation of FDX-expressing vector pWF6A

By using 8 primers of 53 mer prepared based on a known DNA
35 sequence of *Pyrococcus furiosus* FDX by using a DNA synthesizer (Model 392, trade name, manufactured by PERKIN ELMER

Co.), genes of *Pyrococcus furiosus* FDX were synthesized by the assemble PCR (polymerase chain reaction) method. In the assemble PCR method, a Taq polymerase (produced by Toyobo Co.) was used, and the total base number of 248 bp was amplified under conditions of 30 cycles of 94 °C - 1 minute, 55 °C - 1 minute and 72 °C - 1 minute. A NdeI site was added to 5'-end, a restriction enzyme EcoRI was added to 3'-end, and a thrombin-cut site was added to C terminal. This fragment was integrated into the NdeI and EcoRI sites of 4.6 Kb of a pW6A vector prepared from pGEMEX-1 (trade name, produced by Promega Co.) and pGEX-2T (trade name, produced by Pharmacia Biotec Co.) to prepare pWF6A as a vector expressing FDX. A detailed view of pW6A is shown in Fig. 1, and a detailed view of pWF6A is shown in Fig. 2. pWF6A contains, at the NdeI and EcoRI sites, genes of a fused protein comprising 96 amino acids including 67 amino acids derived from FDX, 10 amino acids derived from a thrombin-cleaved site and 19 amino acids derived from multi cloning site of pW6A. The base sequence of the inserted fragment was confirmed by a DNA sequence kit (trade name: Sequenase kit Ver. 2.0, produced by Amersham United States Biochemical Co.). DNA sequence of the FDX inserted into pW6A and amino acids sequence coded by said sequence are shown in SEQ ID NO: 1 and SEQ ID NO: 2, respectively, and DNA sequence of the pW6A is shown in SEQ ID NO: 5. In the sequence table, ATG of the restriction enzyme site NdeI is shown as 1 and sequences up to the stop codon of a multi-cloning site are shown. The expression "****" in the amino acid sequence means the stop codon. pWF6A was introduced into host *Escherichia coli* and then cultured for 2 hours in a medium (hereinafter referred to as "the LB medium" in the specification) containing 1 % of bactotryptone, 0.5 % of yeast extract, 1 % of sodium chloride and 50 µg/ml of ampicillin and having pH 7.5. Thereafter, 1 mM isopropyl thio-galactopyranoside (hereinafter referred to as "IPTG" in the specification) was added thereto, and the mixture was cul-



tured for 2 hours to induce expression. 10 mM Tris-hydrochloride having pH 7.5 and 1 mM ethylenediaminetetraacetic acid (hereinafter abbreviated to as "EDTA" in the specification) (in the following, this buffer is referred to as "a
5 TE buffer" in the specification) were added to the precipitates of *Escherichia coli*, the precipitates were sonicated, and 15 % sodium dodecylsulfate-polyacrylamide gel electrophoresis (hereinafter referred to as "SDS-PAGE") according to the Laemmli method was carried out. By Coomassie
10 brilliant blue staining (hereinafter referred to as "CBB staining" in the specification), a band was confirmed at about 22 Kda, and FDX of *Pyrococcus furiosus* forming a dimer was recognized.

15 Example 2 Purification of FDX

pWF6A prepared in Example 1 was introduced into host *Escherichia coli* and then cultured under conditions of using the LB medium at 37 °C. By preculture, a concentration of
20 *Escherichia coli* in a culture broth was made to have such turbidity that absorbance at a wavelength of 600 nm was about 1.0, 1 mM IPTG was added thereto to induce expression. After the mixture was cultured for 3 hours, centrifugation was carried out to recover *Escherichia coli*.
25 200 ml of a 50 mM Tris-hydrochloride buffer (hereinafter referred to as "the Tris buffer" in the specification) having pH 8.0 was added to recovered *Escherichia coli*, followed by sonication treatment under ice cooling. After centrifugation, the expressed fused protein was recovered
30 in the supernatant as a soluble component. When this supernatant was subjected heat treatment at 85 °C for 15 minutes, about 80 % of the *Escherichia coli* protein was thermally denatured and precipitated, and 90 % or more of FDX was recovered in the centrifugation supernatant after
35 the heat treatment.

This supernatant was purified by ion exchange using a QFF anion exchange column (trade name, manufactured by Pharmacia Biotec Co.) equilibrated with the Tris buffer. When the supernatant was eluted by a column equilibrated buffer containing sodium chloride, FDX was recovered at a concentration of about 0.3 M sodium chloride-eluted fraction. Then, this FDX fraction was purified by using a RESOURCE RPC column (trade name, manufactured by Pharmacia Biotec Co.) equilibrated with 20 mM sodium hydroxide. When the fraction was eluted by acetonitrile, purified FDX was recovered at a concentration of about 10 % acetonitrile-eluted fraction.

Reference example 1 Purification of TRX

pWT8A prepared as a vector expressing TRX in the same manner as in pWF6A prepared in Example 1 was introduced into host *Escherichia coli* and then cultured under conditions of using the LB medium at 37 °C. After the same induction of expression as in Example 1 was carried out, *Escherichia coli* was recovered by centrifugation. An osmotic shock was given to recovered *Escherichia coli*, and TRX existing at a periplasmic fraction was extracted. Extracted TRX was subjected to first purification by using a RESOURCE RPC column (trade name, manufactured by Pharmacia Biotec Co.) equilibrated with 20 mM sodium hydroxide. When TRX was eluted by acetonitrile, TRX was recovered at a concentration of about 10 % to 20 % acetonitrile-eluted fraction. Recovered TRX was dialyzed to 4 M guanidine hydrochloride and then subjected to second purification by using the reverse phase column under the same conditions. Similarly as in the first purification, purified TRX was recovered at a concentration of about 10 % to 20 % acetonitrile-eluted fraction.

Example 3 Specificity test of FDX and TRX by the western blotting method

An anti-*Escherichia coli* antibody was supposed as a non-specific reaction substance, and the reactivities of FDX purified in Example 2 and TRX purified in Reference example 1 were examined.

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A SDS-solubilized material of *Escherichia coli* DH5 α , a supernatant of *Escherichia coli* DH5 α sonicated and a SDS-solubilized material of *Escherichia coli* to which a pW50 vector (made by Fuji Rebio) was introduced were used as
10 immunogen and immunized to 3 rabbits to prepare the total 9 kinds of the respective anti-*Escherichia coli* rabbit serums. FDX purified in Example 2 and TRX purified in Reference example 1 were subjected to SDS-PAGE according to the Laemmli method and then transferred to nitrocellulose
15 membranes. After blocking the protein portion adsorbed to the nitrocellulose membranes with 1 % skim milk dissolved in PBS, the western blotting method was carried out by using the above 9 kinds of the anti-*Escherichia coli* rabbit serums diluted 500 times, respectively, as primary anti-
20 bodies, and using a peroxidase (hereinafter referred to as "POD" in the specification)-labeled anti-rabbit antibody as a secondary antibody. For coloring, 4-chloro-1-naphthol and hydrogen peroxide were used. At the portion corresponding to the molecular weight of FDX, no substance
25 reacting with the anti-*Escherichia coli* rabbit antibody was confirmed, but at the portion corresponding to the molecular weight of TRX, among 9 kinds of the anti-*Escherichia coli* rabbit serums, 6 kinds of the serums in which the supernatant of *Escherichia coli* DH5 α sonicated and the SDS-
30 solubilized material of *Escherichia coli* into which the pW50 vector was introduced were used as immunogen were reacted, respectively.

In the same manner as described above, the western blotting
35 method was carried out by 25 samples of human specimen HTLV-I/II mix panel 204 serums (trade name, produced by

Boston Biomedica Co.) diluted 50 times, respectively, as primary antibodies, and using POD-labelled anti-human IgG as a secondary antibody. Reactivities at sites where FDX was transferred was not confirmed, but the reactions of 2 samples among 25 samples at sites where TRX was transferred were confirmed. The results are shown in Table 1.

Table 1

Specimen No.	Intensity of reaction (+, -) by western blotting	
	FDX	TRX
PRP-204-01	-	-
PRP-204-02	-	-
PRP-204-03	-	-
PRP-204-04	-	-
PRP-204-05	-	-
PRP-204-06	-	-
PRP-204-07	-	-
PRP-204-08	-	-
PRP-204-09	-	-
PRP-204-10	-	-
PRP-204-11	-	-
PRP-204-12	-	+
PRP-204-13	-	-
PRP-204-14	-	-
PRP-204-15	-	-
PRP-204-16	-	-
PRP-204-17	-	-
PRP-204-18	-	-
PRP-204-19	-	-
PRP-204-20	-	-
PRP-204-21	-	-
PRP-204-22	-	-
PRP-204-23	-	+
PRP-204-24	-	-
PRP-204-25	-	-

+: positive, -: negative

Example 4 Specificity test of FDX and TRX by the ELISA method using human specimens

On ELISA plates (produced by Becton Deckinson Co.) were
5 sensitized each 50 μ l of 25 μ g/ml of FDX purified in
Example 2 and TRX purified in Reference example 1, respec-
tively.

After blocking the protein portion adsorbed onto wells of
10 the ELISA plate with 1 % skim milk, a specificity test
according to the ELISA method was carried out by using the
human specimens produced by Boston Biomedica Co. diluted
500 times used in Example 3 as primary antibodies and POD-
labelled anti-human IgG as a secondary antibody. For
15 coloring, ABTS and hydrogen peroxide were used. The mea-
surement results were shown by difference between absorb-
ances at a wavelength of 405 nm and a wavelength of 492 nm
(difference between absorbances was described as A405/492
nm). In the reactions with the specimens, whereas there
20 was no specimen exceeding twice of a blank in the case of
FDX, the specimens exceeding twice of a blank were con-
firmed in 6 samples among 25 samples in the case of TRX.
FDX derived from *Pyrococcus furiosus* was different from TRX
derived from *Escherichia coli* in that neither nonspecific
25 reaction nor cross reaction derived from *Escherichia coli*
was recognized. The results are shown in Fig. 3.

Example 5 Expression of FDX-fused HTLV-I p19-fused protein
and FDX-fused HTLV-II p19-fused protein

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From infected cell lines expressing HTLV-I and HTLV-II,
genomic DNA was extracted by the method of Molecular
Cloning by J. Sambrook et al. Next, by using a primer to
which EcoRI and BamHI sites were added, the PCR method was
35 carried out in the same manner as in Example 1 to obtain
about 400 bp of p19DNA fragments in the respective gag

regions. These fragments were integrated into pWF6A to prepare pWFIP19 as a vector expressing p19 of HTLV-I and pWFIIP19 as a vector expressing p19 of HTLV-II. DNA sequences of the FDX-fused HTLV-I p19 and FDX-fused HTLV-II p19 each of which is inserted into the vectors are shown in SEQ ID NO: 6 and 8, respectively, and amino acids sequences coded by said DNA sequences are shown in SEQ ID NO: 7 and 9, respectively. In the same manner as in Example 1, these vectors were introduced into *Escherichia coli*, and expression of the respective fused proteins was induced. Samples for electrophoresis were prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to nitrocellulose membranes by the method shown in Example 3. By using an anti-native HTLV-I p19 monoclonal antibody (a GIN-7 antibody, Tanaka, Y. et al., Gann., Vol.74, pp.327 to 330 (1983)) or an anti-native HTLV-II p19 monoclonal antibody as a primary antibody, and a POD-labeled anti-mouse IgG as a secondary antibody, these were reacted with the fused proteins by the same method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, expression of the fused proteins reacting with the respective monoclonal antibodies corresponding to the respective fused proteins was recognized. These fused proteins gave a band at about 34 Kda which was the same position as that of the CBB-stained gels. The expression amounts of the FDX-fused HTLV-I p19 antigen and the FDX-fused HTLV-II p19 antigen were increased by several hundreds times as compared with the case where the p19 antigen of HTLV-I and the p19 antigen of HTLV-II were expressed directly.

Example 6 Expression of FDX-fused HTLV-I p20E(gp21)-fused protein and HTLV-II p20E(gp21)-fused protein



By the same method as in Example 5, by using DNA of cells infected with HTLV-I and HTLV-II, about 500 bp of p20E(gp21) DNA fragments in the respective env regions were obtained by the PCR method. These DNA fragments were integrated into EcoRI and BamHI of pWF6A prepared in Example 1 to prepare pWFIE1 as a vector expressing p20E of HTLV-I and pWFIE10 as a vector expressing p20E of HTLV-II. DNA sequences of the FDX-fused HTLV-I p20E and FDX-fused HTLV-II p20E each of which is inserted into the vectors are shown in SEQ ID NO: 10 and 12, respectively, and amino acids sequences coded by said DNA sequences are shown in SEQ ID NO: 11 and 13, respectively. These vectors were introduced into *Escherichia coli*, and expression of a FDX-fused HTLV-I p20E-fused protein (hereinafter referred to as "FDX-20(I)" in the specification) and a FDX-fused HTLV-II p20E-fused protein (hereinafter referred to as "FDX-20(II)" in the specification) was induced under the same conditions as in Example 1. In the same manner as in Example 1, *Escherichia coli* was sonicated. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet of gel was transferred to nitrocellulose membranes at 120 mA for 3 hours. After blocking the protein portion adsorbed to the nitrocellulose membranes with a phosphate buffer containing 1 % of BSA (bovine serum albumin), 1 µg/ml of an anti-p20E(gp21) monoclonal antibody (F-10, Sugamura, K. et al., J. Immunol., Vol.132, pp.3180 to 3184 (1984)) reacting with p20E(gp21) antigens of native HTLV-I and HTLV-II was reacted with the fused proteins at room temperature for 1 hour, and then reacted with a POD-labeled anti-mouse IgG at room temperature for 1 hour. Subsequently, when coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, expression of fused proteins reacting with the anti-p20E(gp21) monoclonal antibody corresponding to the respective fused proteins was recognized. These fused



proteins gave a band at about 32 Kda which was the same position as that of the CBB-stained gels.

5 The expression amounts of FDX-20(I) and FDX-20(II) were increased by several hundreds times as compared with the case where p20E of HTLV-I and p20E of HTLV-II were expressed directly.

10 Example 7 Purification of FDX-20(I)- and FDX-20(II)-fused proteins

pWFIE1 and pWFIE10 prepared in Example 6 were introduced into host *Escherichia coli*, respectively, and then cultured under conditions of using the LB medium at 37 °C. By pre-
15 culture, a concentration of *Escherichia coli* in culture broths was made to have such turbidity that absorbance at a wavelength of 600 nm was about 1.0, 1 mM IPTG was added thereto to induce expression. Three hours after IPTG was added, centrifugation was carried out to recover *Escheri-*
20 *chia coli*. 200 ml of a 50 mM Tris-hydrochloride buffer containing 1 % Triton X 100 (trade name, produced by Rohm & Haas Co.) and 2 M urea with pH 8.0 was added to recovered *Escherichia coli*, followed by sonication treatment under ice cooling. Centrifugation was carried out to recover
25 insoluble materials (inclusion bodies). The inclusion bodies were solubilized by using a 4 M guanidine hydrochloride-10 mM dithiothreitol (hereinafter referred to as "DTT" in the specification) solution. The solubilized bodies were purified by a RESOURCE RPC column (trade name,
30 manufactured by Pharmacia Biotec Co.) equilibrated with 20 % acetonitrile and 20 mM sodium hydroxide. When the bodies were eluted by acetonitrile, purified FDX-20(I)- and FDX-20(II)-fused proteins were recovered at a concentration of about 30 to 40 % acetonitrile-eluted fractions, respec-
35 tively.

Reference example 2 Purification of TRX-fused HTLV-I p20E-fused protein and TRX-fused HTLV-II p20E-fused protein

5 In the same manner as in Example 6, p20E(gp21) in an env region of HTLV-I or HTLV-II was introduced into the TRX-expressing vector pWT8A prepared in Reference example 1 to prepare pWTIE1 and pWTIIE10, followed by expression. In the same manner as in Example 7, by the purification method using a RESOURCE RPC column (trade name, manufactured by
10 Pharmacia Biotec Co.), a TRX-fused HTLV-I p20E-fused protein (hereinafter referred to as "TRX-20(I)" in the specification) and a TRX-fused HTLV-II p20E-fused protein (hereinafter referred to as "TRX-20(II)" in the specification) were purified.

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Example 8 Reactivity test of fused proteins

(1) Test by the western blotting method

20 By using FDX-20(I) and FDX-20(II) purified in Example 7 and TRX-20(I) and TRX-20(II) purified in Reference example 2, reactivities with human HTLV specimens in the western blotting method were compared.

25 In the same manner as in Example 3, the western blotting method was carried out by using the human specimen HTLV-I/II mix panel produced by Boston Biomedica Co. diluted 50 times as primary antibodies and POD-labelled human IgG as a secondary antibody. FDX-20(I) and FDX-20(II), and TRX-
30 20(I) and TRX-20(II) were reacted with the same specimens, respectively. The results are shown in Table 2.



Table 2

Specimen No.	Intensity of reaction (+, -) by western blotting			
	FDX-20(I)	TRX-20(I)	FDX-20(II)	TRX-20(II)
PRP-204-01	+	+	+	+
PRP-204-02	-	-	-	-
PRP-204-03	+	+	+	+
PRP-204-04	-	-	+	+
PRP-204-05	+	+	-	-
PRP-204-06	-	-	-	+
PRP-204-07	+	+	+	+
PRP-204-08	-	-	-	-
PRP-204-09	+	+	-	-
PRP-204-10	+	+	+	+
PRP-204-11	+	+	+	+
PRP-204-12	++	++	++	++
PRP-204-13	+	+	+	+
PRP-204-14	-	-	+	+
PRP-204-15	+	+	+	+
PRP-204-16	-	-	+	+
PRP-204-17	+	+	+	+
PRP-204-18	+	+	+	+
PRP-204-19	+	+	-	-
PRP-204-20	-	-	-	-
PRP-204-21	+	+	+	+
PRP-204-22	+	+	+	+
PRP-204-23	+	+	+	+
PRP-204-24	+	+	+	+
PRP-204-25	+	+	+	+

+: positive, ++: strongly positive, -: negative

(2) Comparison by the ELISA method

On ELISA plates (produced by Becton Deckinco Co.) were sensitized each 50 μ l of FDX-20(I) and FDX-20(II) purified in Example 7 and TRX-20(I) and TRX-20(II) purified in Reference example 2 at a concentration of 3 μ g/ml, respectively.

The ELISA method was carried out by using these ELISA plates and using the human specimens produced by Boston Biomedica Co. diluted 500 times as primary antibodies and POD-labelled anti-human IgG as a secondary antibody in the same manner as in Example 4. FDX-20(I) and FDX-20(II), and TRX-20(I) and TRX-20(II) were reacted with the same specimens. The results are shown in Fig. 4 and Fig. 5.

(3) Test of dependency on concentration by the ELISA method

In order to examine reactivities to the anti-p20E(gp21) monoclonal antibody and a negative serum, 10 μ g/ml to 1/2 dilution series of FDX-20(I) and FDX-20(II) purified in Example 7 and TRX-20(I) and TRX-20(II) purified in Reference example 2 were prepared, respectively, and ELISA plates (produced by Becton Deckinco Co.) were sensitized with each 50 μ l thereof.

The ELISA method was carried out by using these ELISA plates and using the anti-p20E(gp21) monoclonal antibody diluted 500 times as a primary antibody and POD-labelled anti-mouse IgG as a secondary antibody. With respect to a negative serum, the ELISA method was carried out in the same manner as in Example 4. There was no difference in reactivity to the monoclonal antibody, and the FDX-fused proteins in both cases of HTLV-I and HTLV-II had lower reactivities to the negative serum. The results are shown

in Fig. 6 and Fig. 7.

Reference example 3 Preparation of protein in which GST and *Treponema pallidum* 15Kda antigen are fused

5 From syphilis bacteria (Nichols strain from *Treponema pallidum*) purified from pyphilis bacteria-subcultured rabbit testicles, genomic DNA was extracted. By using the extracted DNA as a template, a primer was produced based on
10 the known DNA sequences by using a DNA synthesizer (Model 392, trade name, produced by PERKIN ELMER Co.). By using the primer, about 370 bp of a DNA fragment coding a surface antigen of 15 Kda (hereinafter referred to as "Tp15" in the specification) of *Treponema pallidum* (hereinafter referred
15 to as "Tp" in the specification) was amplified with a thermal cycler (Model PJ1000, trade name, produced by PERKIN ELMER Co.). This DNA fragment was integrated into an EcoRI site of a GST-expressing type vector pWG6A in which DNA sequence of GST had been inserted into pW6A to
20 obtain a vector pWGTP15 expressing a protein in which GST and Tp15 were fused (hereinafter referred to as "GST-15" in the specification). DNA sequence of the GST-15 inserted into the vector is shown in SEQ ID NO: 14 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO:
25 15. In the same manner as in Example 1, the vector was introduced into *Escherichia coli*, and expression of GST-15 was induced. A sample for electrophoresis was prepared under the same conditions as in Example 1. After subject-
30 ing to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to a nitrocellulose membrane by the method shown in Example 3. By using an anti-Tp15 monoclonal antibody as a primary antibody and a POD-labeled mouse IgG as a secondary antibody, these were reacted in the same
35 method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, a band was



given at about 42 Kda which was the same position as that of the CBB-stained gel.

5 Reference example 4 Preparation of protein in which TRX
and Tp15 are fused

A DNA fragment of Tp15 amplified in Reference example 3 was integrated into an EcoRI site of the TRX-expressing type vector pWT8A in which DNA sequence of TRX had been inserted
10 into pW6A to obtain a vector pWTTp15 expressing a protein in which TRX and Tp15 were fused (hereinafter referred to as "TRX-15" in the specification). DNA sequence of the TRX-15 inserted into the vector is shown in SEQ ID NO: 16 and amino acids sequence coded by said DNA sequence is
15 shown in SEQ ID NO: 17. In the same manner as in Example 1, the vector was introduced into *Escherichia coli*, and expression of TRX-15 was induced. A sample for electrophoresis was prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according
20 to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to a nitrocellulose membrane by the method shown in Example 3. By using an anti-Tp15 monoclonal antibody as a primary antibody and a POD-labeled mouse IgG as a secondary anti-
25 body, these were reacted in the same method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, a band was given at about 27 Kda which was the same position as that of the CBB-stained gel.

30 Example 9 Preparation of protein in which FDX and Tp15 are fused

A DNA fragment of Tp15 amplified in Reference example 3 was integrated into an EcoRI, BamHI site of the FDX-expressing
35 type vector pWF6A prepared in Example 1 to obtain a vector pWFTp15 expressing a protein in which FDX and Tp15 were



fused (hereinafter referred to as "FDX-15" in the specification). DNA sequence of the FDX-15 inserted into the vector is shown in SEQ ID NO: 18 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO: 19. In
5 the same manner as in Example 1, the vector was introduced into *Escherichia coli*, and expression of FDX-15 was induced. A sample for electrophoresis was prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet
10 of gel was subjected to CBB staining, and the other sheet was transferred to a nitrocellulose membrane by the method shown in Example 3. By using an anti-Tp15 monoclonal antibody as a primary antibody and a POD-labeled mouse IgG as a secondary antibody, these were reacted in the same method
15 as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, a band was given at about 30 Kda which was the same position as that of the CBB-stained gel.

20 Example 10 Heat resistance test of FDX-15, GST-15 and TRX-15

The vectors expressing FDX-15, GST-15 and TRX-15 prepared in Example 9, Reference example 3 and Reference example 4
25 were introduced into host *Escherichia coli* and then cultured under conditions of using 1 liter of the LB medium at 37 °C, respectively. By preculture, a concentration of *Escherichia coli* in culture broths was made to have such turbidity that absorbance at a wavelength of 600 nm was
30 about 1.0, 1 mM IPTG was added thereto to induce expression. After the cells were recovered by centrifugation, 200 ml of the Tris buffer was added to the cells. After sonication treatment under ice cooling, fused proteins were recovered in the centrifugation supernatants, respectively.
35 800 µl of these proteins were taken, respectively, and shaken for 13 minutes in water bath at 40 °C, 50 °C, 60 °C,



70 °C and 80 °C. The respective samples were centrifuged and then separated into supernatants and precipitates, and analysis was carried out by SDS-PAGE and the western blotting method. As a blocking agent of the western blotting method, 1 % skim milk dissolved in PBS was used, and as a primary antibody, an anti-TP rabbit antibody was used. As a secondary antibody, a POD-labelled anti-rabbit antibody was used, and as a coloring agent, 4-chloro-1-naphthol and hydrogen peroxide were used. The result of coloring of western blotting was confirmed by a densitometer. The results are shown in Fig. 8 and Fig. 9. Precipitates of TRX-15 and GST-15 were partially generated at 40 °C by thermal denaturation, about 80 % of TRX-15 and GST-15 were precipitated at 60 °C, and about 100 % of them were precipitated at 70 °C. Almost no precipitate by thermal denaturation of FDX-15 was generated at 40 °C to 80 °C, and even at 80 °C, about 100 % of FDX-15 existed in the supernatant.

Example 11 Purification of FDX-15 by heat treatment

pWFTp15 prepared in Example 9 was introduced into host *Escherichia coli* and then cultured under conditions of using 1 liter of the LB medium at 37 °C. By preculture, a concentration of *Escherichia coli* in culture broths was made to have such turbidity that absorbance at a wavelength of 600 nm was about 1.0, 1 mM IPTG was added thereto to induce expression. The cells were recovered by centrifugation. 200 ml of the Tris buffer was added to the cells, and the cells were sonicated to recover FDX-15 in the centrifugation supernatant. Then, by using a hot plate and a water bath, heat treatment at 70 °C for 10 minutes was carried out to recover FDX-15 in the centrifugation supernatant. The supernatant subjected to heat treatment was purified by a QFF anion exchange column (trade name, manufactured by Pharmacia Biotec Co.) equilibrated with the

Tris buffer. When the supernatant was eluted by a column equilibrated buffer containing sodium chloride, FDX-15 was recovered at a concentration of about 0.3 M to 0.4 M sodium chloride-eluted fraction. Then, 10 mM DTT was added to the QFF recovered fraction, and the mixture was purified by using a RESOURCE RPC column (trade name, manufactured by Pharmacia Biotec Co.) equilibrated with a 20 mM sodium hydroxide solution. When the mixture was eluted by acetonitrile, FDX-15 was recovered at a concentration of about 20 % to 25 % acetonitrile-eluted fraction. This reverse phase recovered fraction was concentrated by Centriprep (trade name, manufactured by Amicon Inc.), and the concentrate was subjected to gel filtration by a Superdex 200 column (trade name, manufactured by Pharmacia Biotec Co.). When the filtrate was eluted by a buffer containing 6 M urea, 0.5 M sodium chloride and 20 mM Tris-hydrochloride having pH 8.0, purified FDX-15 was recovered at a molecular weight of about 50,000. By heat treatment at 60 °C, about 80 % of the *Escherichia coli* protein was precipitated by thermal denaturation, but even at 70 °C, almost 100 % of FDX-15 was recovered in the supernatant, and the purification degree was raised by about 5 times only by heat treatment.

Further, GST-15 obtained by introducing pWGTP15 prepared in Reference example 3 into host *Escherichia coli*, carrying out induction and expression operations in the same manner therein and carrying out purification by a common column operation without carrying out heat treatment and FDX-15 purified by heat treatment were subjected to the western blotting method in the same manner as in Example 10 by using an anti-Tp rabbit antibody. It was shown that even though purification by heat treatment was carried out, FDX-15 retained reactivity. The results are shown in Fig. 10.

35

Example 12 Preparation of AK-expressing vector pW6AK

By using 16 primers of 53 mer prepared based on a known DNA sequence of AK derived from a *Sulfolobus* bacterium by using a DNA synthesizer (manufactured by Perkin Elmer Co.), genes of *Sulfolobus acidocaldarius* AK were synthesized by the assemble PCR method. In the assemble PCR method, a Taq polymerase (produced by Toyobo Co.) was used, and the total base number of 630 bp was amplified under conditions of 30 cycles of 94 °C - 1 minute, 55 °C - 1 minute and 72 °C - 1 minute. A NdeI site was added to 5'-end, a restriction enzyme EcoRI was added to 3'-end, and a thrombin-cut site was added to C terminal. This fragment was integrated into the NdeI and EcoRI sites of 4.6 Kb of a pW6A vector prepared from pGEMEX-1 (trade name, produced by Promega Co.) and pGEX-2T (trade name, produced by Pharmacia Biotec Co.) to prepare pW6AK as a vector expressing AK. A detailed view of pW6AK is shown in Fig. 11. pW6AK contains genes of a fused protein comprising 223 amino acids including 194 amino acids derived from AK, 10 amino acids derived from a thrombin-cleaved site and 19 amino acids derived from multi cloning site of pW6A, at the NdeI and EcoRI sites. The base sequence of the inserted fragment was confirmed by a DNA sequence kit (trade name: Sequenase kit Ver. 2.0, produced by Amersham United States Biochemical Co.). DNA sequence of the AK inserted into the pW6A is shown in SEQ ID NO: 3 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO: 4. pW6AK was introduced into host *Escherichia coli* and then cultured for 2 hours in the LB medium. Thereafter, 1 mM IPTG was added thereto, and the mixture was cultured for 2 hours to induce expression. The TE buffer were added to the precipitates of *Escherichia coli*, the precipitates were sonicated, and 15 % SDS-PAGE according to the Laemmli method was carried out. By CBB staining, a band was confirmed at about 40 Kda.

Example 13 Purification of AK



pW6AK prepared in Example 12 was introduced into host *Escherichia coli* and then cultured under conditions of using the LB medium at 37 °C. By preculture, a concentration of *Escherichia coli* in culture broth was made to have such turbidity that absorbance at a wavelength of 600 nm was about 1.0, 1 mM IPTG was added thereto to induce expression. After the mixture was cultured for 3 hours, centrifugation was carried out to recover *Escherichia coli*. 200 ml of the Tris buffer was added to recover *Escherichia coli*, followed by sonication treatment under ice cooling. After centrifugation, the expressed fused protein was recovered in the supernatant as a soluble component. When this supernatant was subjected to heat treatment at 65 °C for 10 minutes, about 70 % of the *Escherichia coli* protein was thermally denatured and precipitated, and 80 % or more of AK was recovered in the centrifugation supernatant after the heat treatment.

This supernatant was purified by a Hydroxy apatite column (manufactured by Bio-rad Lab.) equilibrated with the Tris buffer. When the supernatant was eluted by a sodium phosphate buffer, AK was recovered at a concentration of about 0.2 M sodium phosphate-eluted fraction. Then, this AK fraction was purified by gel filtration using a Superdex 200 26/60 column (trade name, manufactured by Pharmacia Biotec Co.) equilibrated with a buffer containing 6 M urea, 0.5 M sodium chloride and 20 mM Tris-hydrochloride having pH 9.4. At a fraction of a molecular weight being about 20,000, purified AK was recovered.

Example 14 Preparation of protein in which AK and Tp15 are fused

A DNA fragment of Tp15 amplified in Reference example 3 was integrated into the AK-expressing type vector pW6AK prepared in Example 12 to obtain a vector pW6AKTp15 expressing



a protein in which AK and Tp15 were fused (hereinafter referred to as "AK-15" in the specification). DNA sequence of the AK-15 inserted into the vector is shown in SEQ ID NO: 20 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO: 21. In the same manner as in Example 1, the vector was introduced into *Escherichia coli*, and expression of AK-15 was induced. A sample for electrophoresis was prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to a nitrocellulose membrane by the method shown in Example 3. By using an anti-Tp15 monoclonal antibody as a primary antibody and a POD-labeled mouse IgG as a secondary antibody, these were reacted in the same method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, a band was given at about 40 Kda which was the same position as that of the CBB-stained gel.

Example 15 Purification of AK-15 by heat treatment

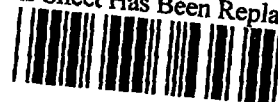
pWAKTp15 prepared in Example 14 was introduced into host *Escherichia coli* and then cultured under conditions of using 1 liter of the LB medium at 37 °C. By preculture, a concentration of *Escherichia coli* in culture broth was made to have such turbidity that absorbance at a wavelength of 600 nm was about 1.0, 1 mM IPTG was added thereto to induce expression. The cells were recovered by centrifugation. 200 ml of a 50 mM glycine-sodium hydroxide buffer having pH 10.0 was added to the cells, and the cells were sonicated to recover AK-15 in the centrifugation supernatant. Then, by using a hot plate, heat treatment at 60 °C for 10 minutes was carried out to recover AK-15 in the centrifugation supernatant. The supernatant subjected to heat treatment was dialyzed to a 4 M urea-50 mM sodium acetate buffer having pH 6.0 and then purified by a SFF cation exchange



column (trade name, manufactured by Pharmacia Biotech Co.)
equilibrated with said buffer. When the supernatant was
eluted by a column equilibrated buffer containing sodium
chloride, AK-15 was recovered at a concentration of about
5 0.2 M to 0.4 M sodium chloride-eluted fraction. The
recovered AK-15 fraction was purified by gel filtration
using a Superdex 200 26/60 column (trade name, manufactured
by Pharmacia Biotech Co.) equilibrated with a buffer con-
taining 6 M urea, 0.5 M sodium chloride and 20 mM Tris-
10 hydrochloride having pH 9.4. At a fraction of a molecular
weight being about 40,000, purified AK-15 was recovered.

When the western blotting method was carried out in the
same manner as in Example 1 by using an anti-Tp rabbit
15 antibody, it was shown that even though purification by
heat treatment was carried out, AK-15 retained reactivity.
The results are shown in Fig. 12.

According to the present invention, a fused DNA sequence
20 having more excellent operatability and productivity than
those of a conventional DNA sequence coding a fused
protein, a fused protein expressed from said fused DNA
sequence, and a method for expressing the fused protein by
using said DNA sequence.



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Claims:

1. A fused DNA sequence which comprises a DNA sequence of
a heat-resistant protein, fused directly or indirectly to a
5 DNA sequence coding a selected protein or peptide.
2. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
derived from a thermophilic bacterium.
- 10 3. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
derived from a highly thermophilic bacterium.
- 15 4. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
derived from a *Thermophilus* bacterium, a *Sulfolobus*
bacterium, a *Pyrococcus* bacterium, a *Thermotoga* bacterium,
a *Pyrobaculum* bacterium, a *Pyrodictium* bacterium, a
20 *Thermococcus* bacterium, a *Thermodiscus* bacterium, a
Metanothermus bacterium or a *Metanococcus* bacterium.
5. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
25 derived from a *Pyrococcus* bacterium or a *Sulfolobus*
bacterium.
6. The sequence according to any one of Claims 1 to 5,
wherein the DNA sequence of a heat-resistant protein is a
30 DNA sequence of heat-resistant ferredoxin or heat-resistant
adenyl kinase.
7. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence of
35 ferredoxin derived from a *Pyrococcus* bacterium or adeny
l kinase derived from a *Sulfolobus* bacterium.

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8. The sequence according to Claim 1, wherein the DNA sequence of a heat-resistant protein is a DNA sequence of ferredoxin derived from a *Pyrococcus* bacterium.
- 5 9. The sequence according to Claim 1, wherein the DNA sequence of a heat-resistant protein is a DNA sequence of adenyl kinase derived from a *Sulfolobus* bacterium.
- 10 10. A fused protein which comprises being expressed from the DNA sequence according to any one of Claims 1 to 9.
11. A method for expressing a fused protein, which comprises using the DNA sequence according to any one of Claims 1 to 9.

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Abstract:

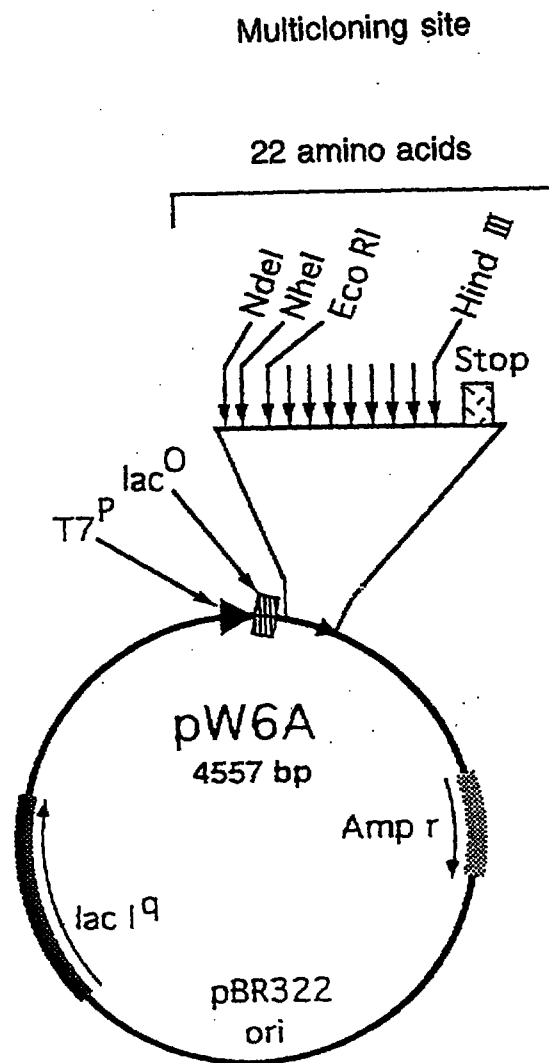
Disclosed are a fused DNA sequence which comprises a DNA
sequence of a heat-resistant protein, fused directly or
5 indirectly to a DNA sequence coding a selected protein or
peptide, a fused protein expressed from the fused DNA
sequence, and a method for expressing the fused protein.

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Fig. 1



T7^P : T7 promoter
lac^O : lac operator
lac I^q : lac repressor

↓ : arrows of the multicloning site represent restriction enzyme sites

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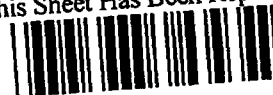
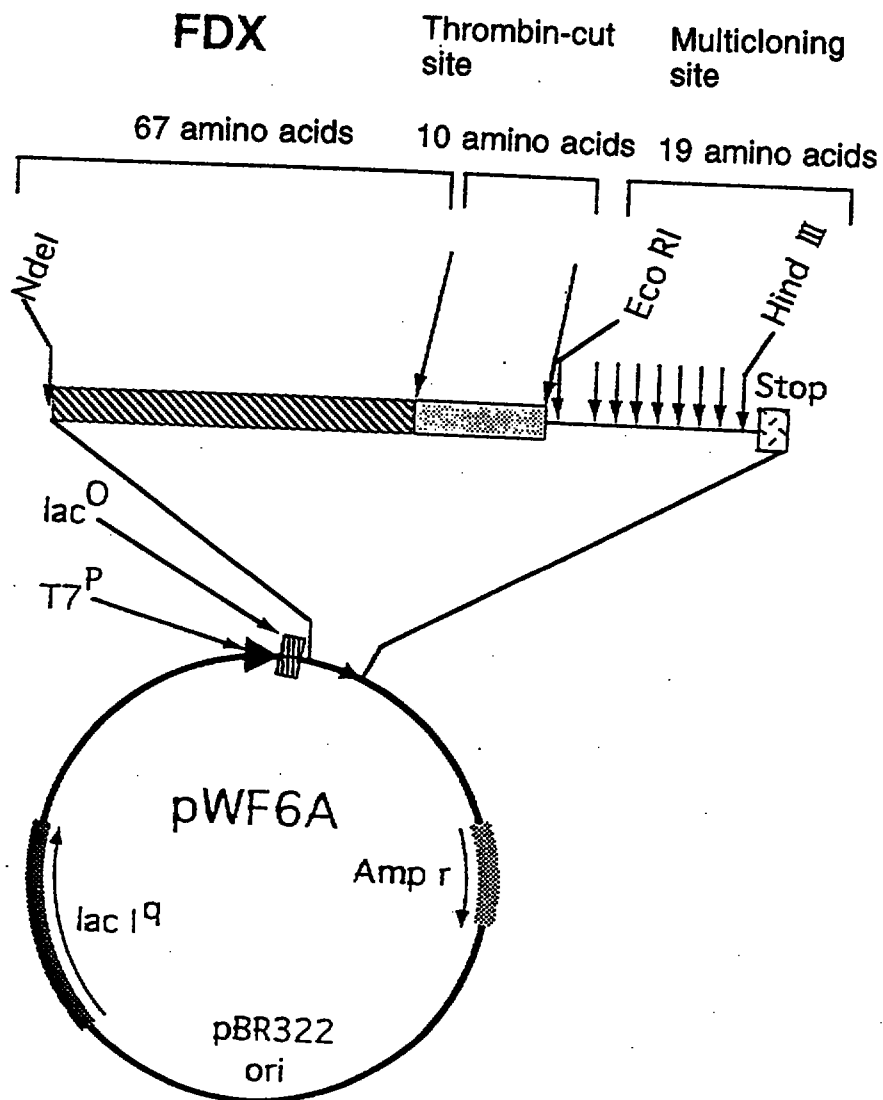


Fig. 2

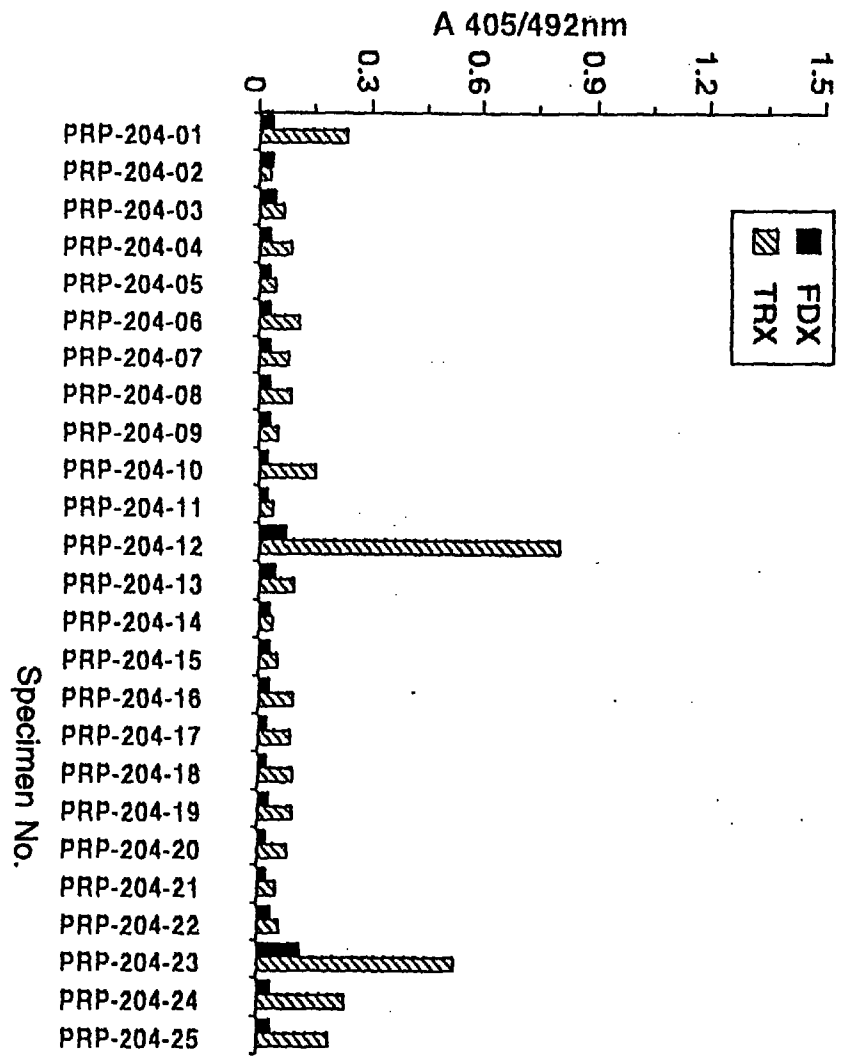


- T7^P : T7 promoter
- lac^O : lac operator
- lac I^q : lac repressor
- ↓ : arrows of the multicloning site represent restriction enzyme sites



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Fig. 3

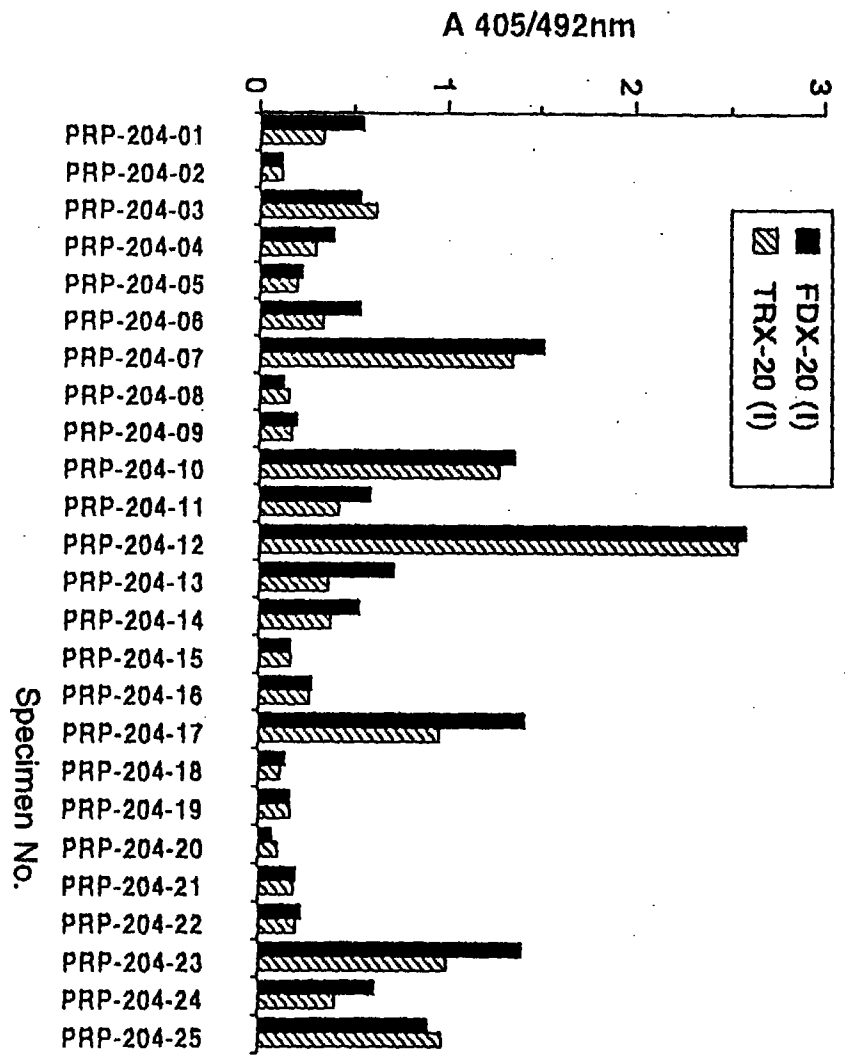


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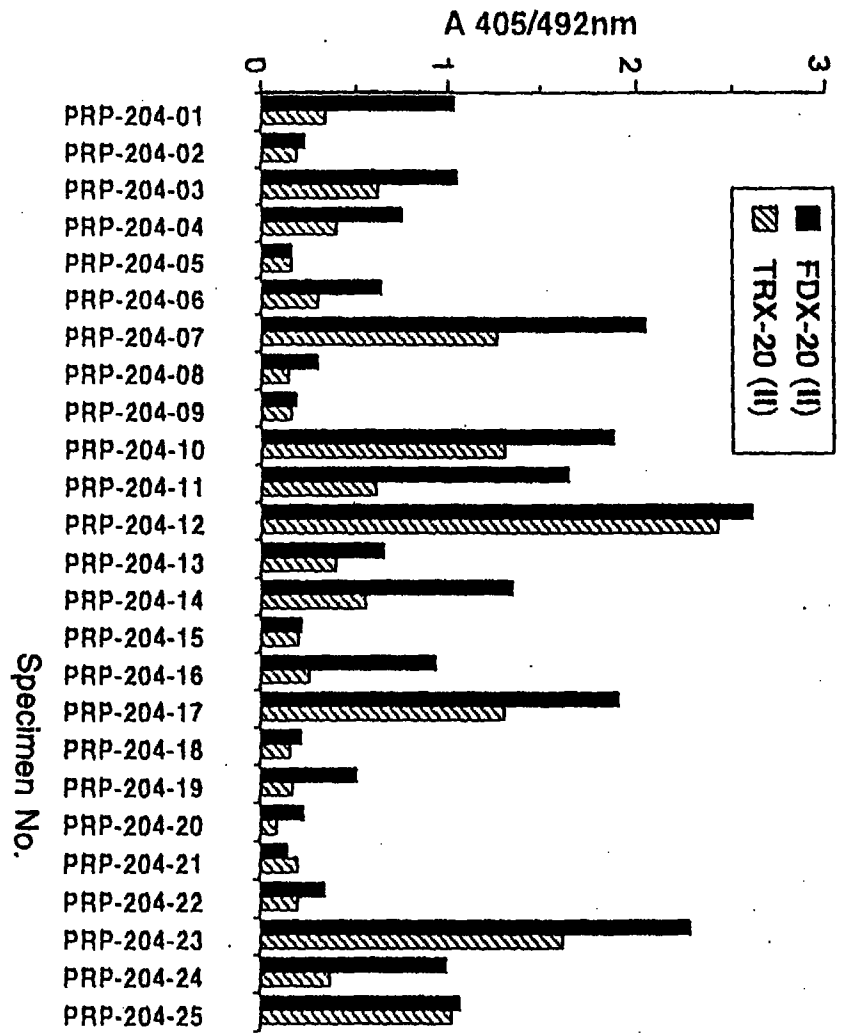
Fig. 4



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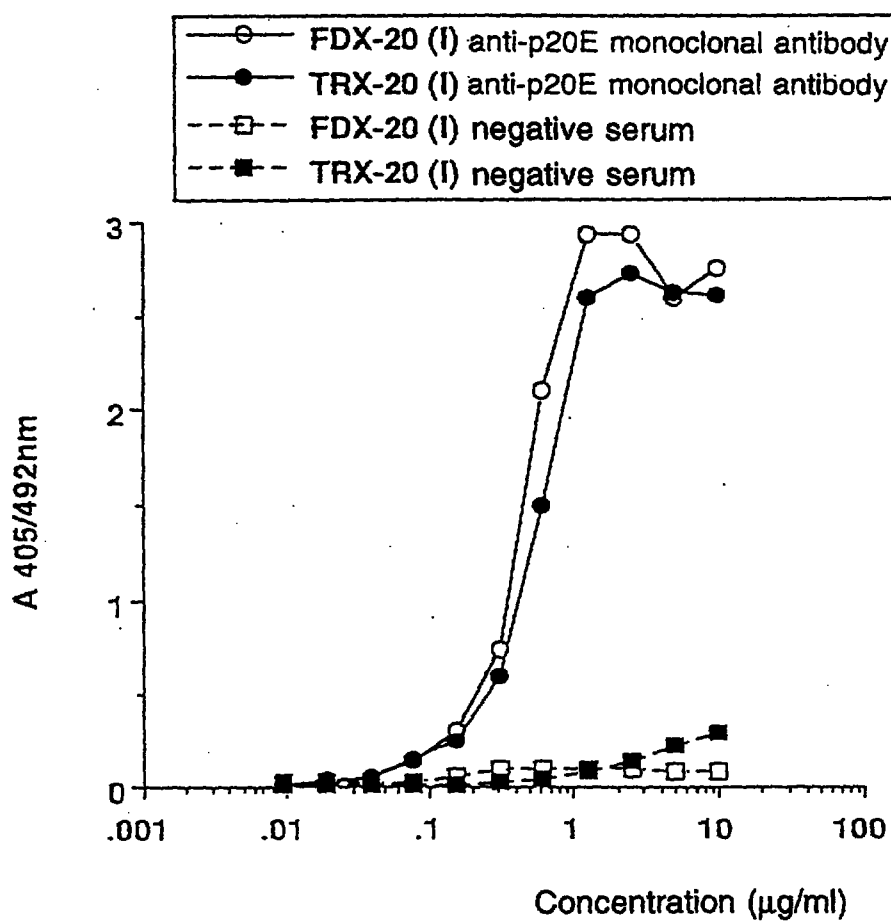
Fig. 5



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Fig. 6

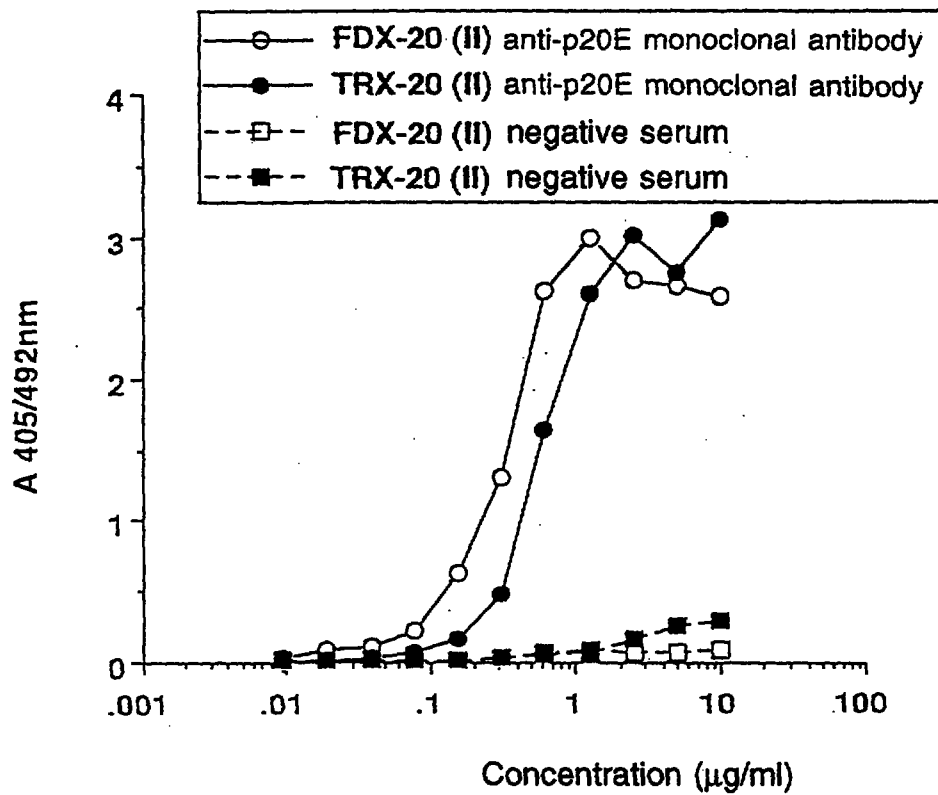


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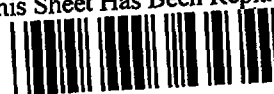


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Fig. 7

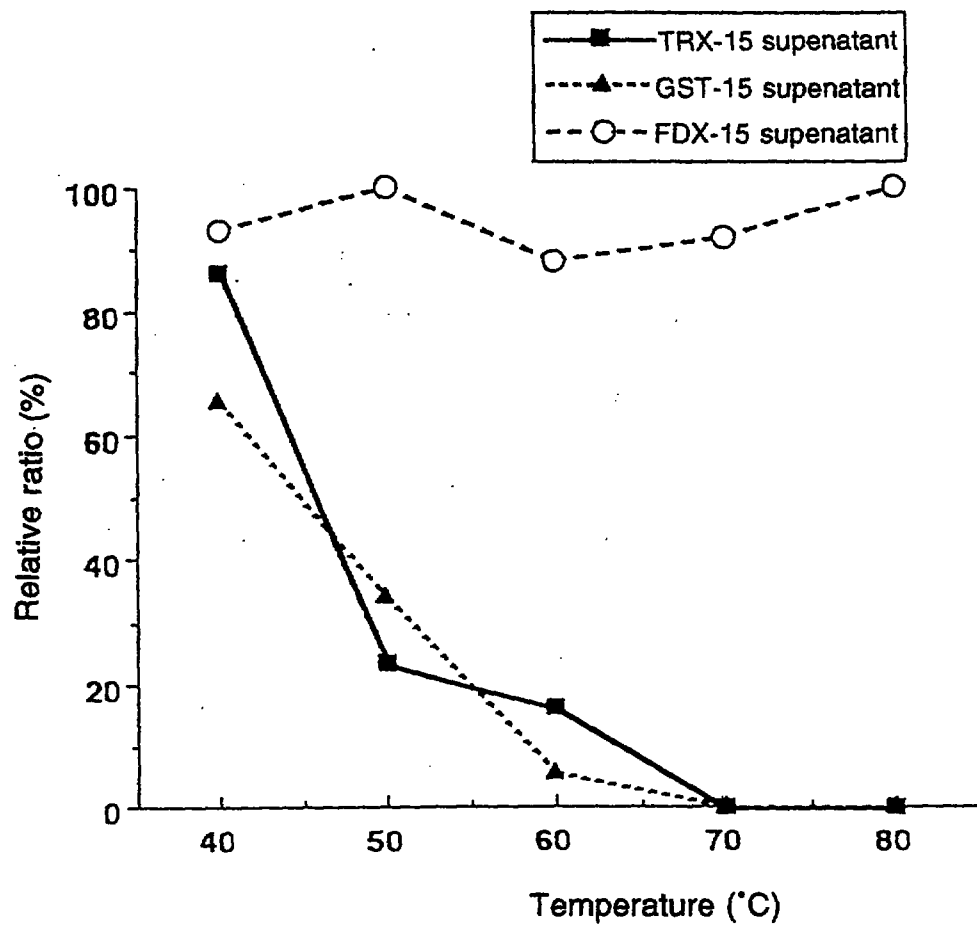


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Fig. 8

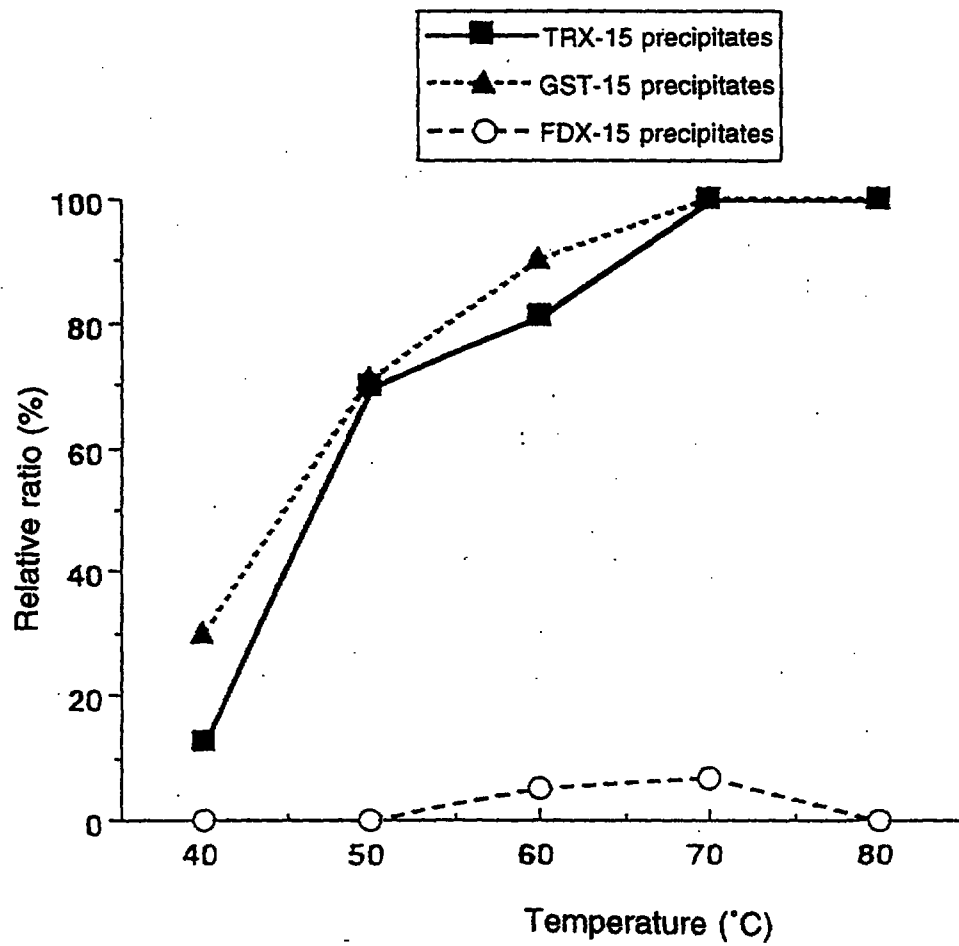


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Fig. 9



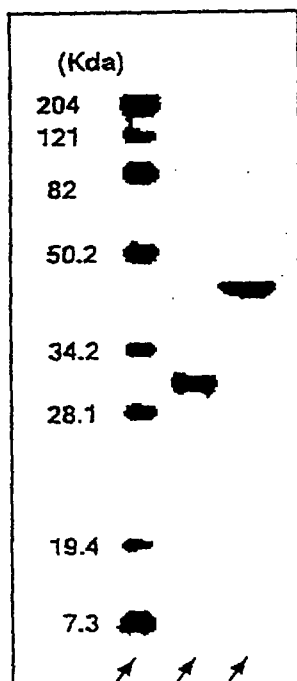
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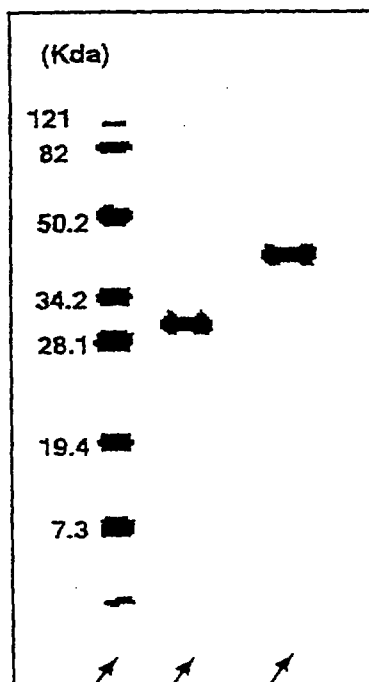
Fig. 10

CBB staining



Molecular weight marker
FDX-15
GST-15

Western blotting



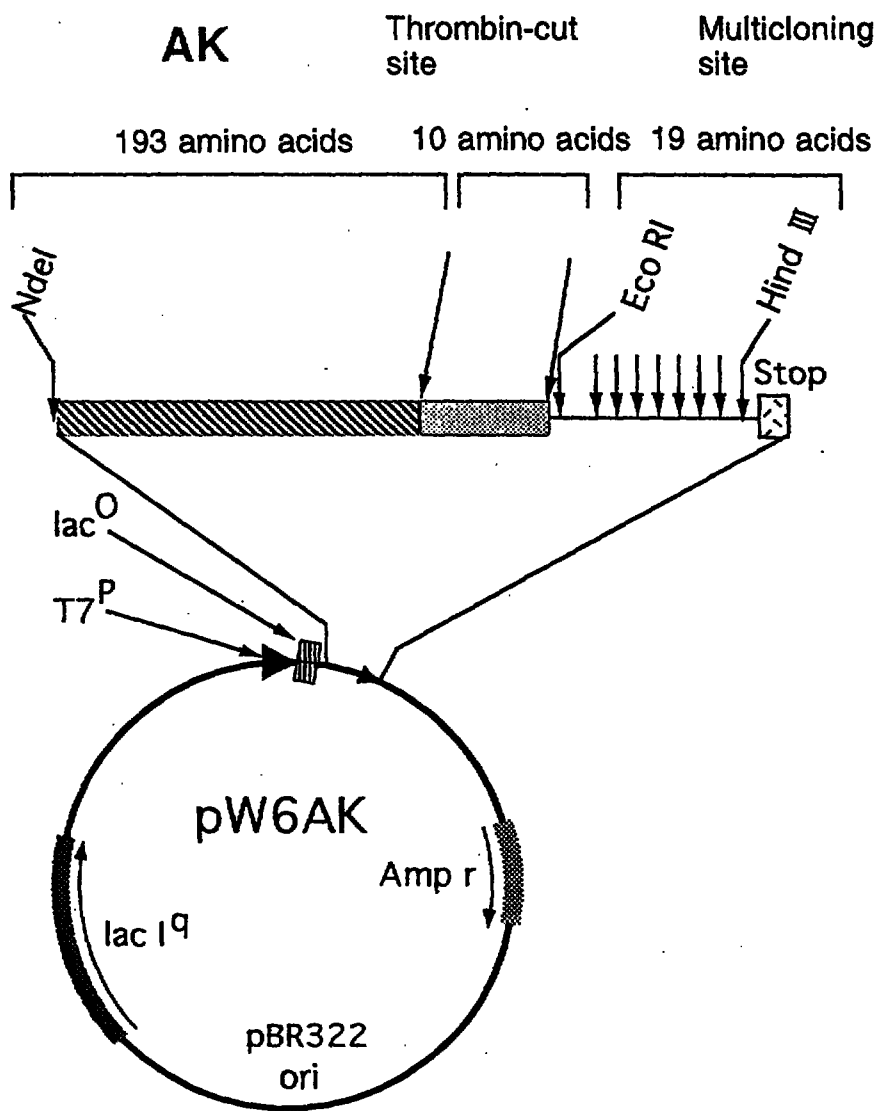
Molecular weight marker
FDX-15
GST-15

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Fig. 11



T7^P : T7 promoter

lac^O : lac operator

lac I^q : lac repressor

↓ : arrows of the multicloning site represent restriction enzyme sites

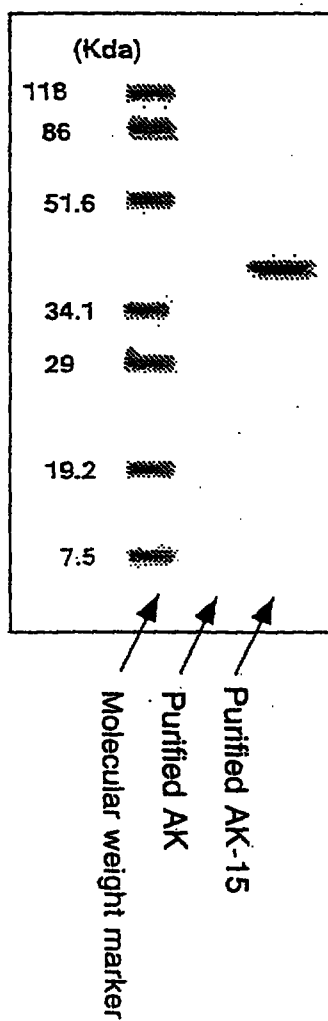
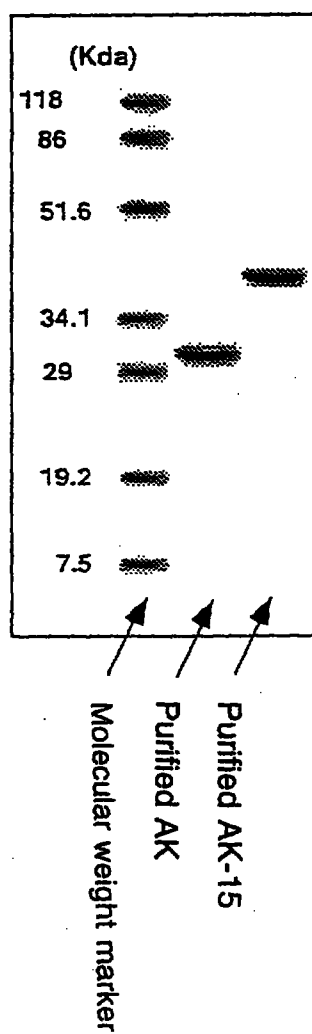
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Fig. 12

CBB staining

Western blotting



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Abstract: FUSED DNA SEQUENCE, FUSED PROTEIN EXPRESSED
FROM SAID FUSED DNA SEQUENCE AND METHOD FOR
EXPRESSING SAID FUSED PROTEIN

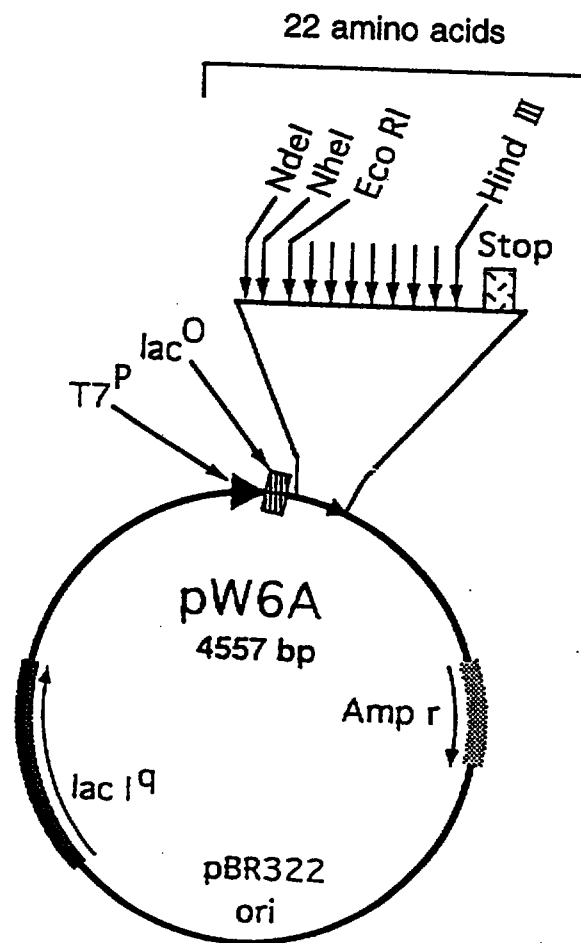
Disclosed are a fused DNA sequence which comprises a DNA
sequence of a heat-resistant protein, fused directly or
5 indirectly to a DNA sequence coding a selected protein or
peptide, a fused protein expressed from the fused DNA
sequence, and a method for expressing the fused protein.

(FIGURE 8)

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Fig. 1

Multicloning site

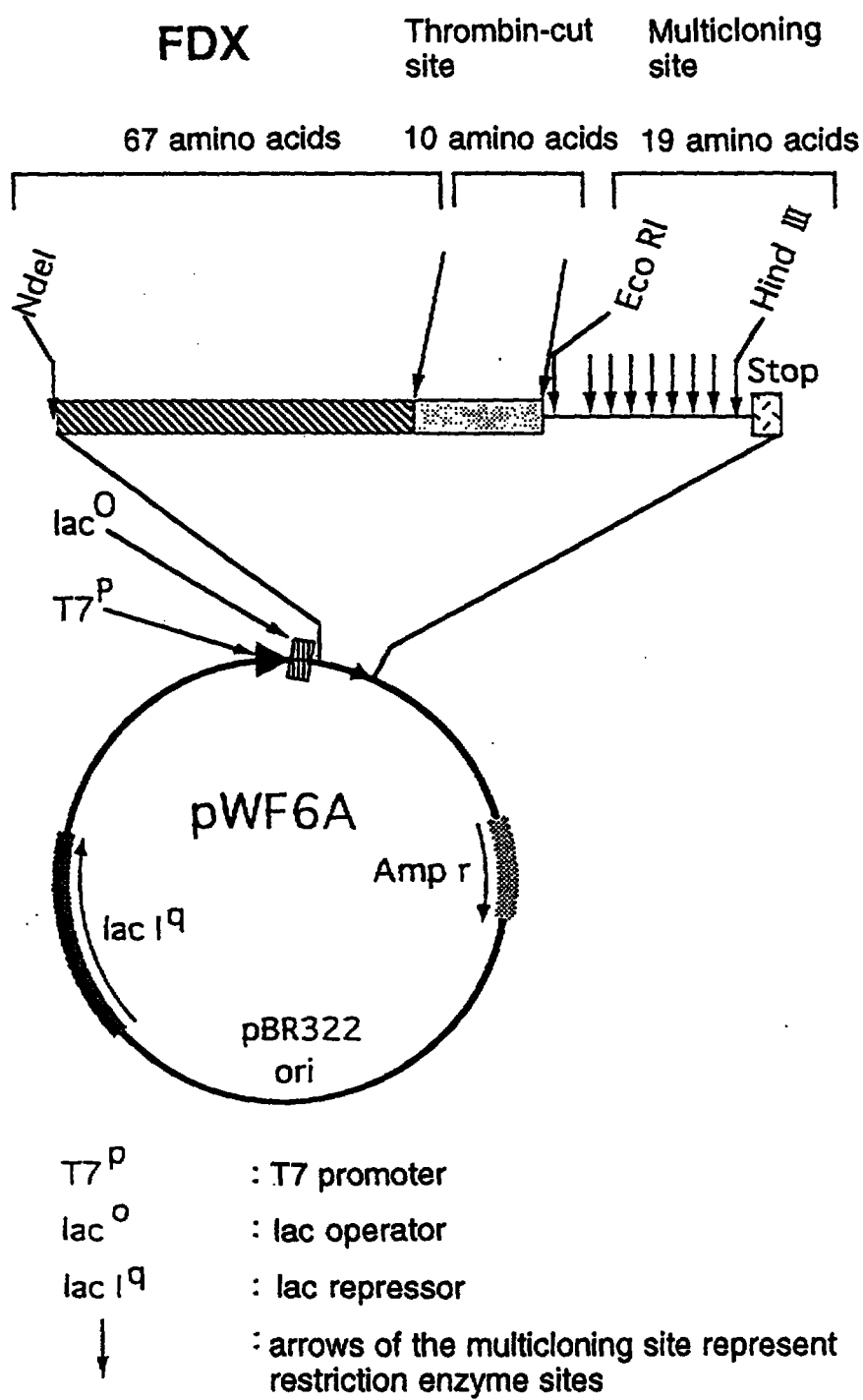


T7^P : T7 promoter
 lac^O : lac operator
 lac I^q : lac repressor



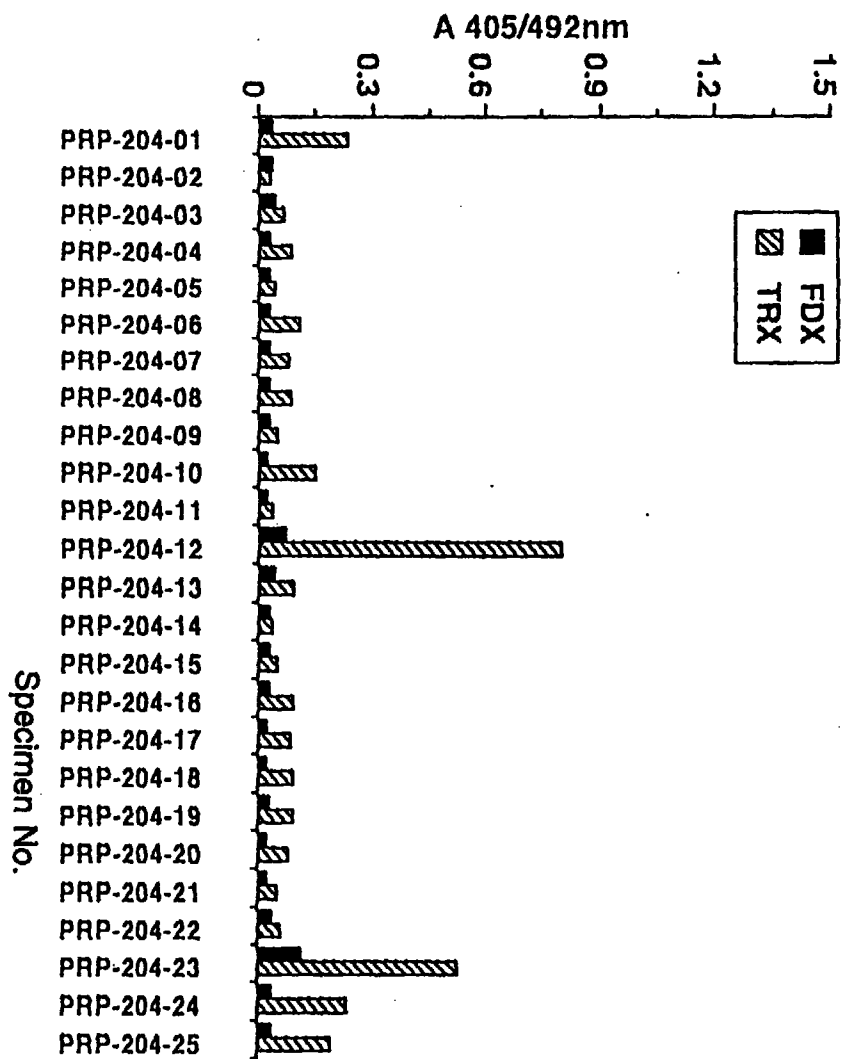
: arrows of the multicloning site represent restriction enzyme sites

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Fig. 2

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Fig. 3



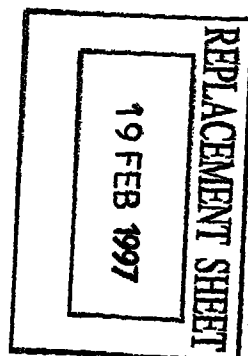


Fig. 4

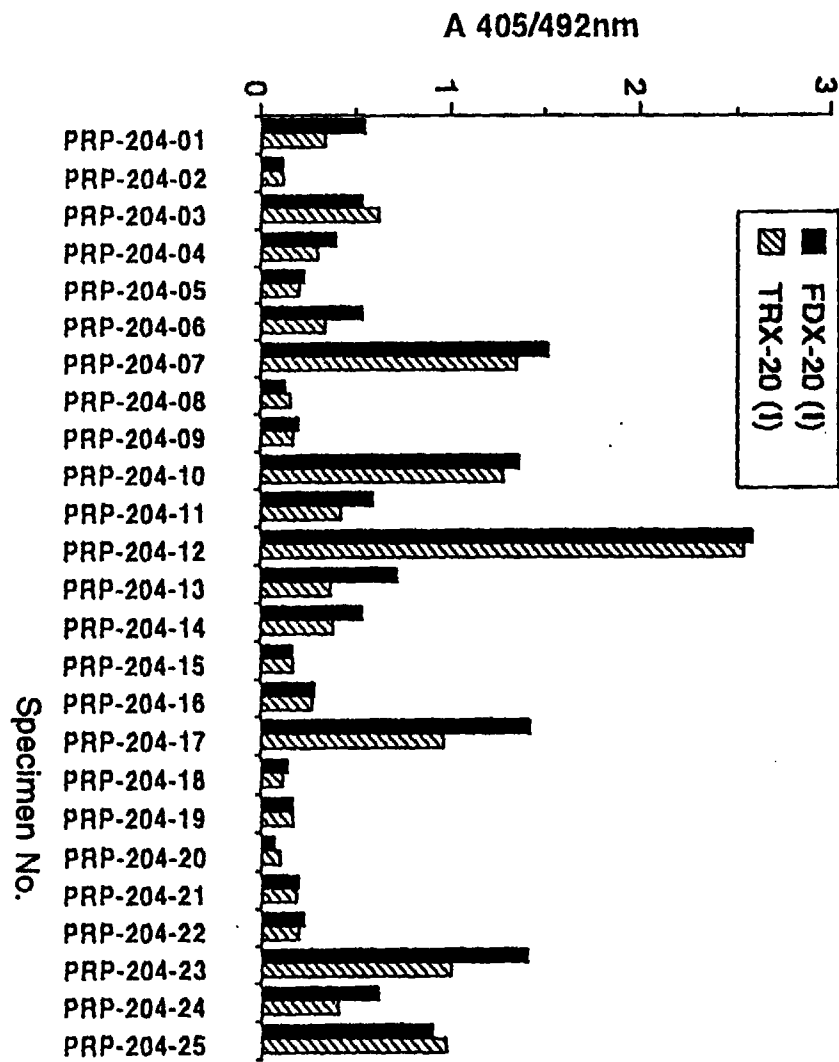
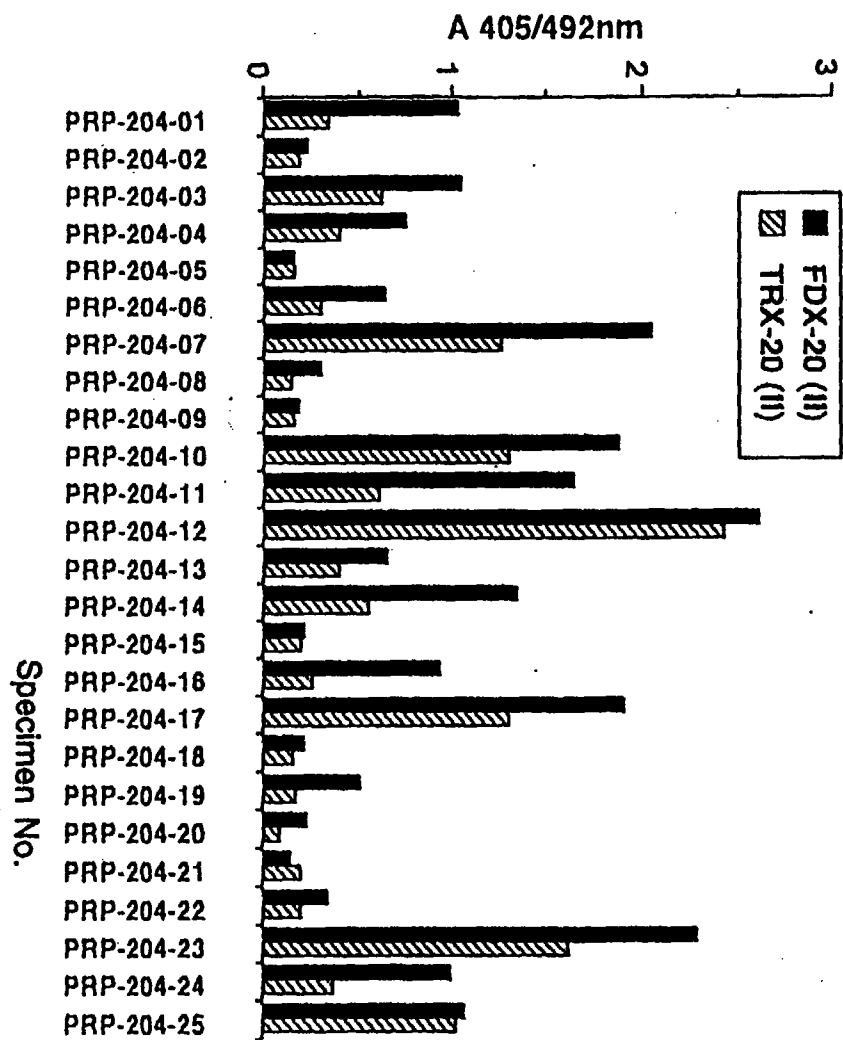
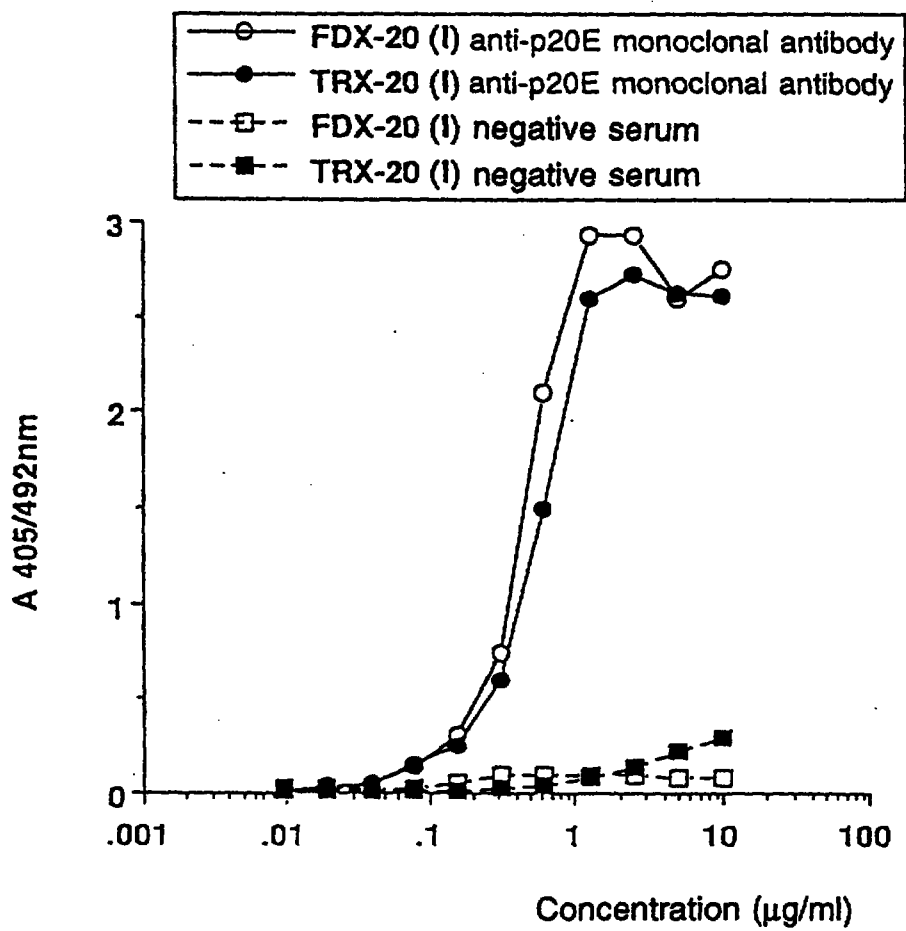


Fig. 5



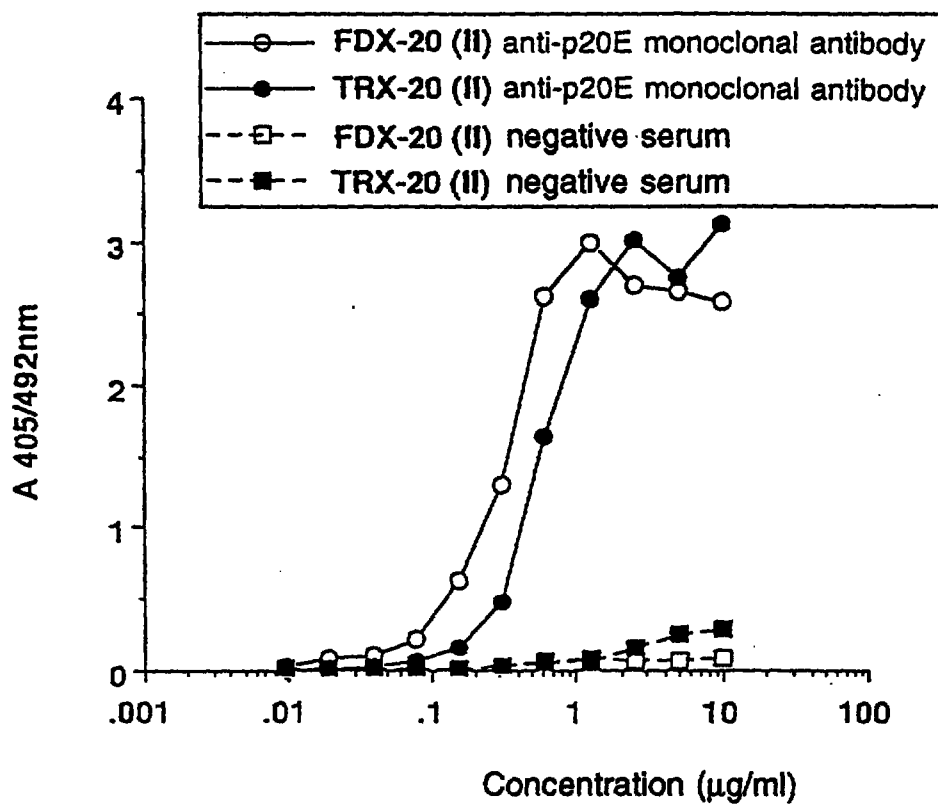
6/12

Fig. 6



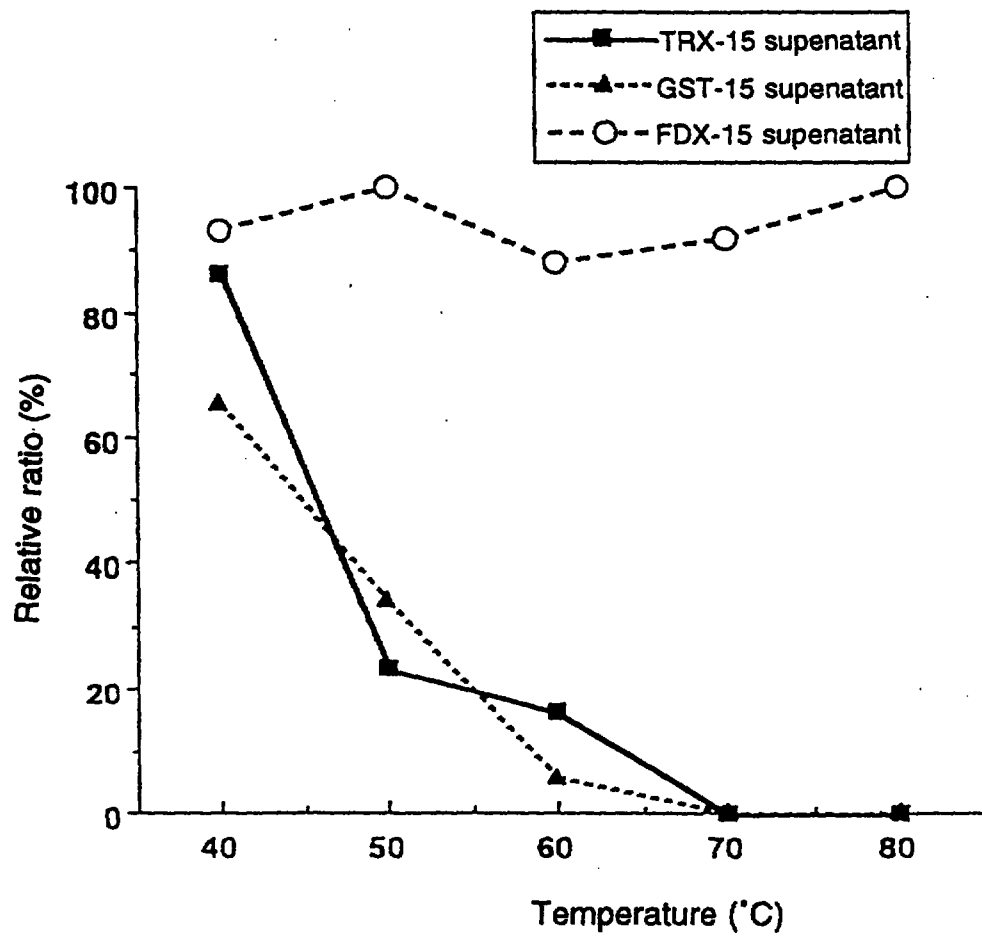
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Fig. 7



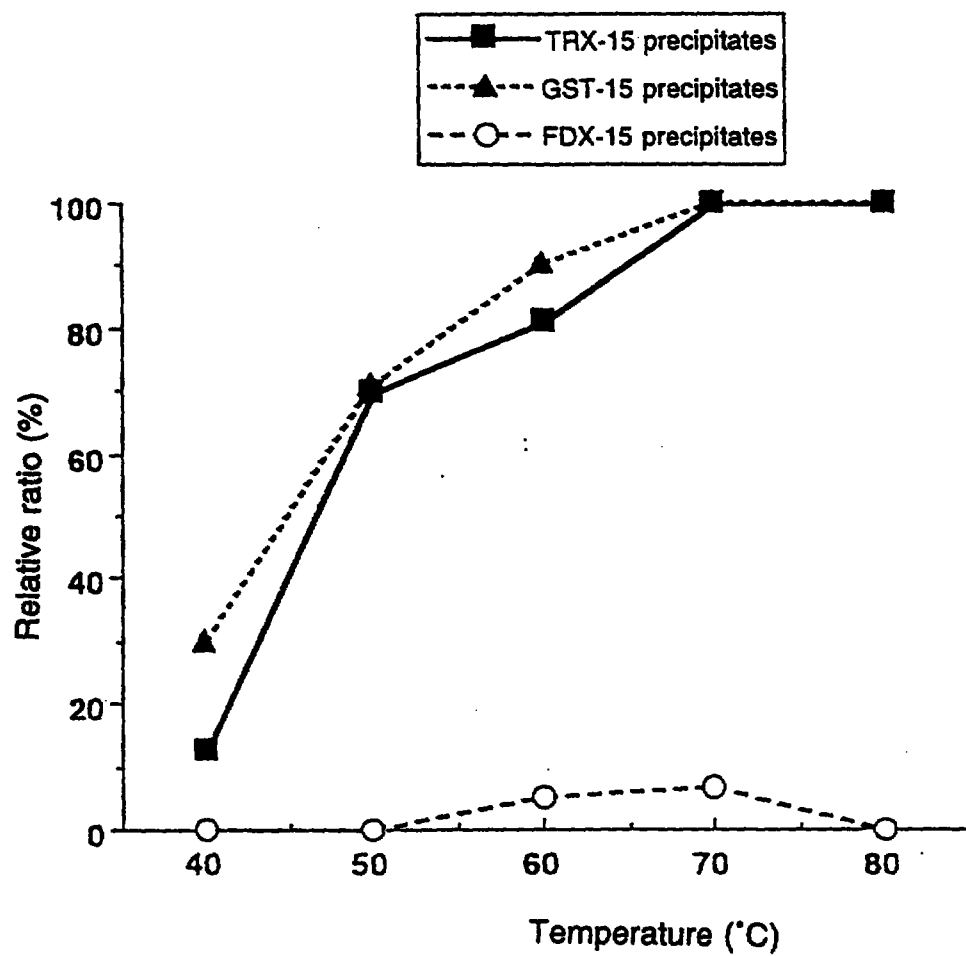
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Fig. 8



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Fig. 9

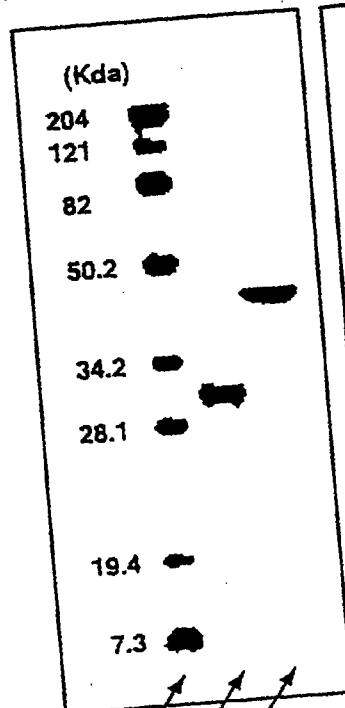


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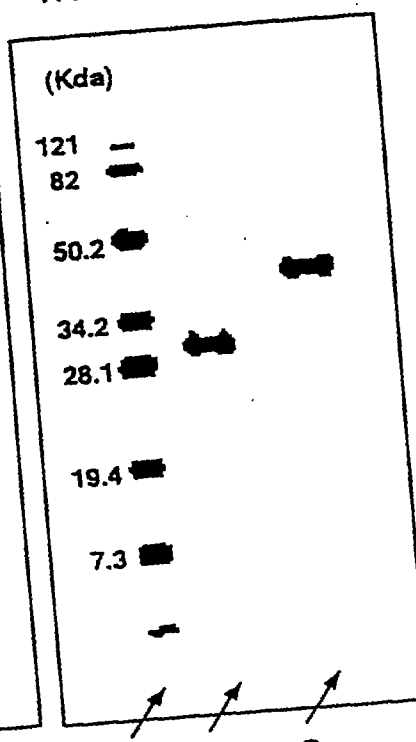
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Fig. 10

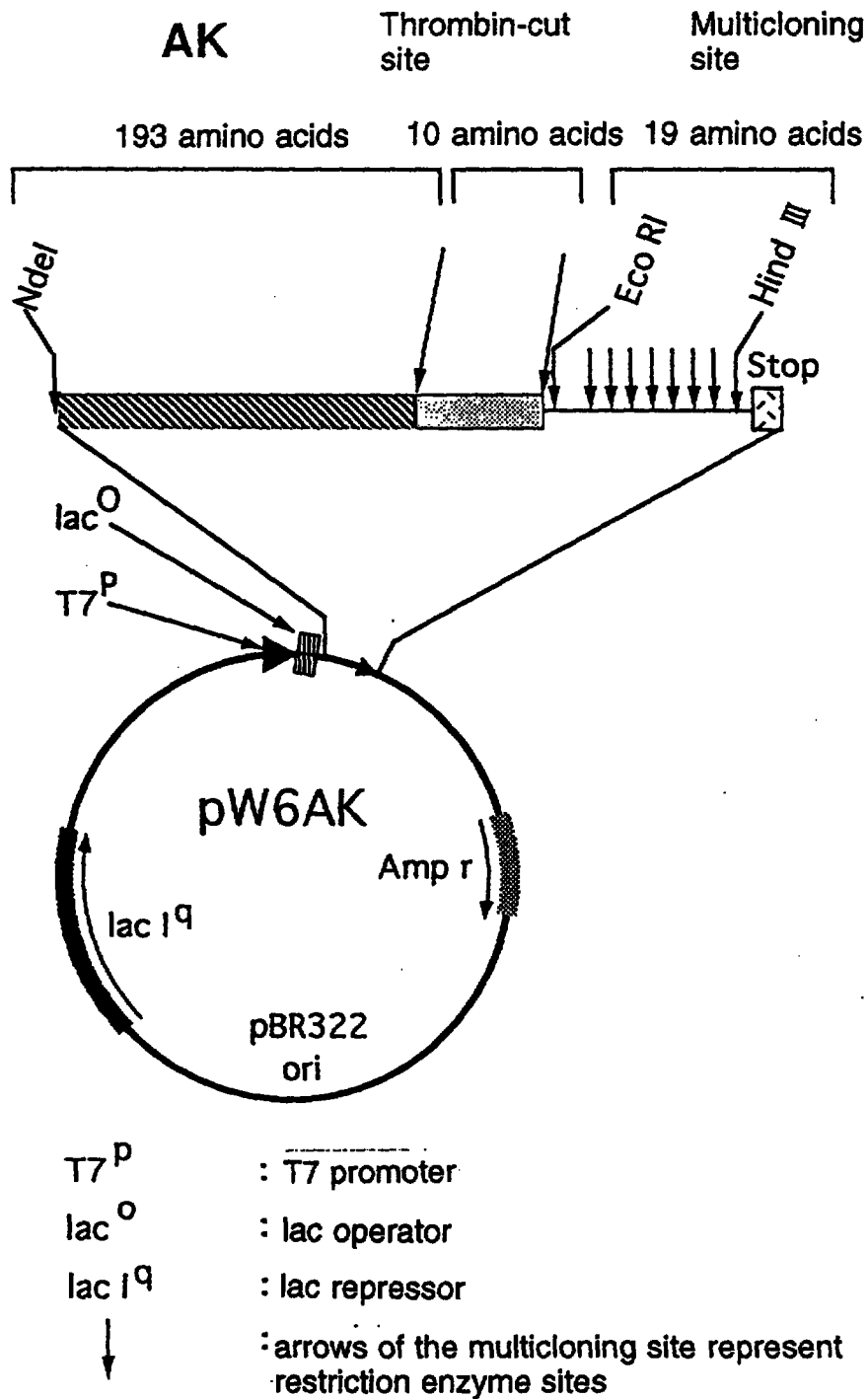
CBB staining



Western blotting

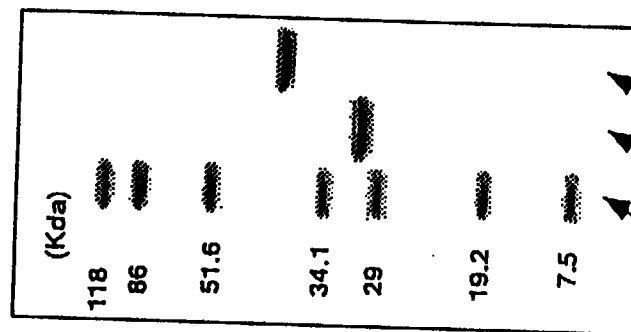


11/12
Fig. 11

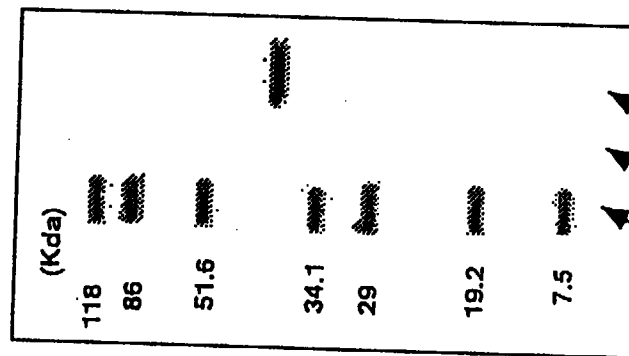


12/12
Fig. 12

CBB staining



Western blotting



Purified AK-15
Purified AK
Molecular weight marker

Purified AK-15
Purified AK
Molecular weight marker

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SUMMARY OF THE INVENTION

Thus, an object of the present invention is to provide a novel fused DNA sequence having excellent operatability and productivity for expressing a desired protein or peptide, a fused protein expressed from said fused DNA sequence, and a method for expressing the fused protein using said fused DNA sequence.

10 The present inventors have studied intensively in order to solve the problems in the art and consequently found that when a DNA sequence coding a selected protein or peptide and a DNA sequence coding a heat-resistant protein are fused directly or indirectly and a fused protein is expressed from the resulting fused DNA sequence, the productivity of the desired protein or peptide is raised, and said fused protein has heat resistance to make a purification step simple and easy, to accomplish the present invention.

20 That is, the present invention relates to a fused DNA sequence comprising a DNA sequence coding a heat-resistant protein or peptide, fused directly or indirectly to a DNA sequence coding a selected protein or peptide, a fused protein expressed by said fused DNA sequence, and a method for expressing the fused protein using said ~~fused-~~ DNA sequence.

The fused protein of the present invention has high solubility and can maintain even heat resistance derived from heat-resistant protein genes. Because of such a characteristic of the fused protein, when the fused protein is purified, unnecessary substances can be removed simply and easily by heat treatment so that the fused protein can be obtained with good yield.

35 In the case of TRX derived from *Escherichia coli* and GST derived from *Schistosoma japonicum*, which have been widely

pp.627-653 (1993)). As the heat-resistant protein, there
may be mentioned, for example, ~~adenyl~~^{adenylate}/kinase derived from a
Sulfolobus bacterium (*Sulfolobus acidocaldalis* Adenylate
kinase: Arch. Biochem. Biophys., Vol.207, pp.405-410
5 (1993)) (hereinafter referred to as "AK" in the specifica-
tion), DNA polymerase derived from a *Thermophilus* bac-
terium, ferredoxin derived from a *Pyrococcus* bacterium
(*Pyrococcus furiosus* Ferredoxin: Biochemistry, Vol.31,
pp.1192-1196 (1992)) (hereinafter referred to as "FDX" in
10 the specification), glucosidase derived from *Pyrococcus*
furiosus bacterium (*Pyrococcus furiosus* Glucosidase),
rubredoxin derived from *Pyrococcus* ~~*furiosus*~~^{*furiosus*} bacterium
(*Pyrococcus furiosus* Rubredoxin: Biochemistry, Vol.30,
pp.10885-10895 (1991)), glutamate dehydrogenase derived
15 from *Pyrococcus* ~~*furiosus*~~^{*furiosus*} bacterium (*Pyrococcus furiosus*
Glutamate dehydrogenase: Gene, Vol.132, pp.189-197 (1988)),
glyceraldehyde phosphate dehydrogenase derived from
Metanothermus fervids bacterium (*Metanothermus fervids*
Glyceraldehyde 3-phosphate dehydrogenase: Gene, Vol.64,
20 p.189-197 (1988)), glutamate synthetase derived from
Metanococcus volate bacterium (*Metanococcus volate*
Glutamate synthetase: Res. Microbiol., Vol.140, pp.355-371
(1989)), L-lactate dehydrogenase derived from *Thermotoga*
maritina bacterium (*Thermotoga maritina* L-lactate dehydro-
25 genase: Eur. J. Biochem., Vol.216, pp.709-715 (1993)) and
elongation factor derived from *Thermococcus celer* bacterium
(*Thermococcus celer* Elongation Factor I-alpha: Nucleic acid
res. Vol.18, p.3989 (1990)), but the heat-resistant protein
coded by the DNA sequence of the present invention is not
30 limited thereby. DNA coding the heat-resistant protein of
the present invention can be purified from these highly
thermophilic bacteria, but it can be also synthesized based
on a known DNA sequence. For synthesis of DNA of the heat-
resistant protein, a known technique such as a β -cyano-
35 ethylphosphoamidite method (Sinha et al., Nucleic Acids
Bos., Vol.12, p.4539 (1984)) and a method described in

Letsinger, R.L. et al., J. Am. Chem. Soc., vol. 88, p. 5319 (1966) may be suitably used. In Examples each of which is an embodiment of the present invention, DNA's of FDX derived from *Pyrococcus* bacterium and AK derived from

5 *Sulfolobus* bacterium having amino acid sequences shown in SEQ ID NO: 2 and 4, respectively, are synthesized by the β -cyanoethylphosphoamidite method. DNA sequences synthesized are shown in SEQ ID NO: 1 and 3, respectively.

10 The DNA sequence coding a selected desired protein or peptide of the present invention is not limited to a particular DNA sequence. Any DNA sequence can be used so long as it is a DNA sequence coding a protein or peptide which is desired to be expressed as a fused protein. The present
 15 invention is particularly useful when a necessary expression amount of a selected desired protein or peptide can be obtained with difficulty by DNA itself coding said protein or peptide.

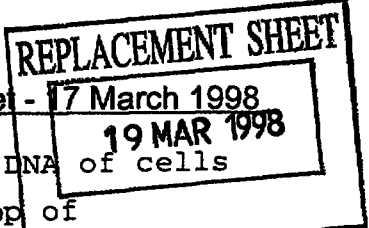
20 The fused DNA sequence of the present invention can be fused by using a known method such as a ligation method and a linker ligation method. When fusion is carried out, the DNA sequence of a selected desired protein or peptide and the DNA sequence of the heat-resistant protein may be fused
 25 directly or may be fused indirectly, if necessary. In the case of indirect fusion, a linker sequence is inserted between the DNA sequence coding a desired protein or peptide and the DNA sequence coding the heat-resistant protein. As said linker sequence, there can be used a sequence coding a
 30 polypeptide for bonding a desired protein or peptide and the heat-resistant protein to each other and a sequence coding a polypeptide which can be cleaved or digested selectively by a known chemical method or enzymatic method. When the linker sequence is inserted between the DNA se-
 35 quence coding a desired protein or peptide and the DNA sequence coding the heat-resistant protein, only a selected

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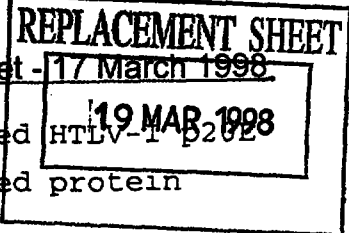
Co.), genes of *Pyrococcus furiosus* FDX were synthesized by the assemble PCR (polymerase chain reaction) method. In the assemble PCR method, a Taq polymerase (produced by Toyobo Co.) was used, and the total base number of 248 bp was amplified under conditions of 30 cycles of 94 °C - 1 minute, 55 °C - 1 minute and 72 °C - 1 minute. ~~A NdeI site~~ ^{restriction enzyme} was added to 5'-end, a restriction enzyme EcoRI ^{site} ~~was~~ added to 3'-end, and a thrombin-cut site was added to C terminal. This fragment was integrated into the NdeI and EcoRI sites of 4.6 Kb of a pW6A vector prepared from pGEMEX-1 (trade name, produced by Promega Co.) and pGEX-2T (trade name, produced by Pharmacia Biotech Co.) to prepare pWF6A as a vector expressing FDX. A detailed view of pW6A is shown in Fig. 1, and a detailed view of pWF6A is shown in Fig. 2. pWF6A contains, at the NdeI and EcoRI sites, genes of a fused protein comprising 96 amino acids including 67 amino acids derived from FDX, 10 amino acids derived from a thrombin-cleaved site and 19 amino acids derived from multi cloning site of pW6A. The base sequence of the inserted fragment was confirmed by a DNA sequence kit (trade name: Sequenase kit Ver. 2.0, produced by Amersham United States Biochemical Co.). DNA sequence of the FDX inserted into pW6A and amino acids sequence coded by said sequence are shown in SEQ ID NO: 1 and SEQ ID NO: 2, respectively, and DNA sequence of the pW6A is shown in SEQ ID NO: 5. In the sequence table, ATG of the restriction enzyme site NdeI is shown as 1 and sequences ~~up to~~ ^{before} the stop codon of a multi-cloning site are shown. ~~The expression "***" in the amino-acid sequence means the stop codon.~~ pWF6A was introduced into host *Escherichia coli* and then cultured for 2 hours in a medium (hereinafter referred to as "the LB medium" in the specification) containing 1 % of bactotryptone, 0.5 % of yeast extract, 1 % of sodium chloride and 50 µg/ml of ampicillin and having pH 7.5. Thereafter, 1 mM isopropyl thio-galactopyranoside (hereinafter referred to as "IPTG" in the specification) was added thereto, and the mixture was cul-

regions. These fragments were integrated into pWE6A to prepare pWFIP19 as a vector expressing p19 of HTLV-I and pWFIIP19 as a vector expressing p19 of HTLV-II. DNA sequences of the FDX-fused HTLV-I p19 and FDX-fused HTLV-II p19 each of which is inserted into the vectors are shown in SEQ ID NO: 6 and 8, respectively, and amino acids sequences coded by said DNA sequences are shown in SEQ ID NO: 7 and 9, respectively. In the same manner as in Example 1, these vectors were introduced into *Escherichia coli*, and expression of the respective fused proteins was induced. Samples for electrophoresis were prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to nitrocellulose membranes by the method shown in Example 3. By using an anti-native HTLV-I p19 monoclonal antibody (a GIN-7 antibody, Tanaka, Y. et al., Gann., Vol.74, pp.327 to 330 (1983)) or an anti-native HTLV-II p19 monoclonal antibody as a primary antibody, and a POD-labeled anti-mouse IgG as a secondary antibody, these were reacted with the fused proteins by the same method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, expression of the fused proteins reacting with the respective monoclonal antibodies corresponding to the respective fused proteins was recognized. These fused proteins gave a band at about 34 Kda which was the same position as that of the CBB-stained gels. The expression amounts of the FDX-fused HTLV-I p19 antigen and the FDX-fused HTLV-II p19 antigen were increased by several hundreds times as compared with the case where the p19 antigen of HTLV-I and the p19 antigen of HTLV-II were expressed directly.

Example 6 Expression of FDX-fused HTLV-I p20E(gp21)-fused protein and ^{FDX-fused} HTLV-II p20E(gp21)-fused protein



By the same method as in Example 5, by using DNA of cells infected with HTLV-I and HTLV-II, about 500 bp of p20E(gp21) DNA fragments in the respective env regions were obtained by the PCR method. These DNA fragments were integrated into EcoRI and BamHI ^{sites} of pWF6A prepared in Example 1 to prepare pWFIE1 as a vector expressing p20E of HTLV-I and pWFIE10 as a vector expressing p20E of HTLV-II. DNA sequences of the FDX-fused HTLV-I p20E and FDX-fused HTLV-II p20E each of which is inserted into the vectors are shown in SEQ ID NO: 10 and 12, respectively, and amino acids sequences coded by said DNA sequences are shown in SEQ ID NO: 11 and 13, respectively. These vectors were introduced into *Escherichia coli*, and expression of a FDX-fused HTLV-I p20E-fused protein (hereinafter referred to as "FDX-20(I)" in the specification) and a FDX-fused HTLV-II p20E-fused protein (hereinafter referred to as "FDX-20(II)" in the specification) was induced under the same conditions as in Example 1. In the same manner as in Example 1, *Escherichia coli* was sonicated. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet of gel was transferred to nitrocellulose membranes at 120 mA for 3 hours. After blocking the protein portion adsorbed to the nitrocellulose membranes with a phosphate buffer containing 1 % of BSA (bovine serum albumin), 1 µg/ml of an anti-p20E(gp21) monoclonal antibody (F-10, Sugamura, K. et al., J. Immunol., Vol.132, pp.3180 to 3184 (1984)) reacting with p20E(gp21) antigens of native HTLV-I and HTLV-II was reacted with the fused proteins at room temperature for 1 hour, and then reacted with a POD-labeled anti-mouse IgG at room temperature for 1 hour. Subsequently, when coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, expression of fused proteins reacting with the anti-p20E(gp21) monoclonal antibody corresponding to the respective fused proteins was recognized. These fused



Reference example 2 Purification of TRX-fused HTLV-I p20E-fused protein and TRX-fused HTLV-II p20E-fused protein

5 In the same manner as in Example 6, p20E(gp21) in an env region of HTLV-I or HTLV-II was introduced into the TRX-expressing vector pWT8A prepared in Reference example 1 to prepare pWTIE1 and pWTIIE10, followed by expression. In the same manner as in Example 7, by the purification method using a RESOURCE RPC column (trade name, manufactured by 10 Pharmacia Biotec Co.), a TRX-fused HTLV-I p20E-fused protein (hereinafter referred to as "TRX-20(I)" in the specification) and a TRX-fused HTLV-II p20E-fused protein (hereinafter referred to as "TRX-20(II)" in the specification) were purified.

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Example 8 Reactivity test of fused proteins

(1) Test by the western blotting method

20 By using FDX-20(I) and FDX-20(II) purified in Example 7 and TRX-20(I) and TRX-20(II) purified in Reference example 2, reactivities with human HTLV specimens in the western blotting method were compared.

25 In the same manner as in Example 3, the western blotting method was carried out by using the human specimen HTLV-I/II mix panel ^{204 serum} produced by Boston Biomedica Co. diluted 50 times as primary antibodies and POD-labelled ^{anti-}human IgG as a secondary antibody. FDX-20(I) and FDX-20(II), and TRX- 30 20(I) and TRX-20(II) were reacted with the same specimens, respectively. The results are shown in Table 2.

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in Fig. 6 and Fig. 7.

Reference example 3 Preparation of protein in which GST and *Treponema pallidum* 15Kda antigen are fused

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From syphilis bacteria (Nichols strain from *Treponema pallidum*) purified from ~~syphilis~~ ^{syphilis} bacteria-subcultured rabbit testicles, genomic DNA was extracted. By using the extracted DNA as a template, a primer was produced based on the known DNA sequences by using a DNA synthesizer (Model 392, trade name, produced by PERKIN ELMER Co.). By using the primer, about 370 bp of a DNA fragment coding a surface antigen of 15 Kda (hereinafter referred to as "Tp15" in the specification) of *Treponema pallidum* (hereinafter referred to as "Tp" in the specification) was amplified with a thermal cycler (Model PJ1000, trade name, produced by PERKIN ELMER Co.). This DNA fragment was integrated into an EcoRI site of a GST-expressing type vector pWG6A in which DNA sequence of GST had been inserted into pW6A to obtain a vector pWGTP15 expressing a protein in which GST and Tp15 were fused (hereinafter referred to as "GST-15" in the specification). DNA sequence of the GST-15 inserted into the vector is shown in SEQ ID NO: 14 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO: 15. In the same manner as in Example 1, the vector was introduced into *Escherichia coli*, and expression of GST-15 was induced. A sample for electrophoresis was prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to a nitrocellulose membrane by the method shown in Example 3. By using an anti-Tp15 monoclonal antibody as a primary antibody and a POD-labeled ~~mouse~~ ^{anti-} IgG as a secondary antibody, these were reacted in the same method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, a band was

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given at about 42 Kda which was the same position
of the CBB-stained gel.

Reference example 4 Preparation of protein in which TRX
5 and Tp15 are fused

A DNA fragment of Tp15 amplified in Reference example 3 was
integrated into an EcoRI site of the TRX-expressing type
vector pWT8A in which DNA sequence of TRX had been inserted
10 into pW6A to obtain a vector pWTTp15 expressing a protein
in which TRX and Tp15 were fused (hereinafter referred to
as "TRX-15" in the specification). DNA sequence of the
TRX-15 inserted into the vector is shown in SEQ ID NO: 16
and amino acids sequence coded by said DNA sequence is
15 shown in SEQ ID NO: 17. In the same manner as in Example
1, the vector was introduced into *Escherichia coli*, and
expression of TRX-15 was induced. A sample for electro-
phoresis was prepared under the same conditions as in
Example 1. After subjecting to 12.5 % SDS-PAGE according
20 to the Laemmli method, one sheet of gel was subjected to
CBB staining, and the other sheet was transferred to a
nitrocellulose membrane by the method shown in Example 3.
By using an anti-Tp15 monoclonal antibody as a primary
antibody and a POD-labeled ~~mouse~~ ^{anti-} IgG as a secondary anti-
25 body, these were reacted in the same method as in Example 3
and coloring was carried out by using 4-chloro-1-naphthol
and hydrogen peroxide, a band was given at about 27 Kda
which was the same position as that of the CBB-stained gel.

30 Example 9 Preparation of protein in which FDX and Tp15 are
fused

A DNA fragment of Tp15 amplified in Reference example 3 was
integrated into an EcoRI, BamHI ~~site~~ ^{sites} of the FDX-expressing
35 type vector pWF6A prepared in Example 1 to obtain a vector
pWFTp15 expressing a protein in which FDX and Tp15 were

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fused (hereinafter referred to as "FDX-15" in the specification). DNA sequence of the FDX-15 inserted into the vector is shown in SEQ ID NO: 18 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO: 19. In the same manner as in Example 1, the vector was introduced into *Escherichia coli*, and expression of FDX-15 was induced. A sample for electrophoresis was prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to a nitrocellulose membrane by the method shown in Example 3. By using an anti-Tp15 monoclonal antibody as a primary antibody and a POD-labeled ~~anti-~~mouse IgG as a secondary antibody, these were reacted in the same method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, a band was given at about 30 Kda which was the same position as that of the CBB-stained gel.

Example 10 Heat resistance test of FDX-15, GST-15 and TRX-15

The vectors expressing FDX-15, GST-15 and TRX-15 prepared in Example 9, Reference example 3 and Reference example 4 were introduced into host *Escherichia coli* and then cultured under conditions of using 1 liter of the LB medium at 37 °C, respectively. By preculture, a concentration of *Escherichia coli* in culture broths was made to have such turbidity that absorbance at a wavelength of 600 nm was about 1.0, 1 mM IPTG was added thereto to induce expression. After the cells were recovered by centrifugation, 200 ml of the Tris buffer was added to the cells. After sonication treatment under ice cooling, fused proteins were recovered in the centrifugation supernatants, respectively. 800 µl of these proteins were taken, respectively, and shaken for 13 minutes in water bath at 40 °C, 50 °C, 60 °C,

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By using 16 primers of 53 mer prepared based on a known DNA sequence of AK derived from a *Sulfolobus* bacterium by using a DNA synthesizer (manufactured by Perkin Elmer Co.), genes of *Sulfolobus acidocaldarius* AK were synthesized by the assemble PCR method. In the assemble PCR method, a Taq polymerase (produced by Toyobo Co.) was used, and the total base number of 630 bp was amplified under conditions of 30 cycles of 94 °C - 1 minute, 55 °C - 1 minute and 72 °C - 1 minute. A ~~restriction enzyme~~ ^{NdeI site} was added to 5'-end, a restriction enzyme EcoRI ^{site} was added to 3'-end, and a thrombin-cut site was added to C terminal. This fragment was integrated into the NdeI and EcoRI sites of 4.6 Kb of a pW6A vector prepared from pGEMEX-1 (trade name, produced by Promega Co.) and pGEX-2T (trade name, produced by Pharmacia Biotec Co.) to prepare pW6AK as a vector expressing AK. A detailed view of pW6AK is shown in Fig. 11. pW6AK contains genes of a fused protein comprising 223 amino acids including 194 amino acids derived from AK, 10 amino acids derived from a thrombin-cleaved site and 19 amino acids derived from multi cloning site of pW6A, at the NdeI and EcoRI sites. The base sequence of the inserted fragment was confirmed by a DNA sequence kit (trade name: Sequenase kit Ver. 2.0, produced by Amersham United States Biochemical Co.). DNA sequence of the AK inserted into the pW6A is shown in SEQ ID NO: 3 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO: 4. pW6AK was introduced into host *Escherichia coli* and then cultured for 2 hours in the LB medium. Thereafter, 1 mM IPTG was added thereto, and the mixture was cultured for 2 hours to induce expression. The TE buffer were added to the precipitates of *Escherichia coli*, the precipitates were sonicated, and 15 % SDS-PAGE according to the Laemmli method was carried out. By CBB staining, a band was confirmed at about 40 Kda.

Example 13 Purification of AK

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pW6AK prepared in Example 12 was introduced into host
Escherichia coli and then cultured under conditions of
using the LB medium at 37 °C. By preculture, a concentra-
tion of *Escherichia coli* in culture broth was made to have
5 such turbidity that absorbance at a wavelength of 600 nm
was about 1.0, 1 mM IPTG was added thereto to induce
expression. After the mixture was cultured for 3 hours,
centrifugation was carried out to recover *Escherichia coli*.
200 ml of the Tris buffer was added to recover *Escherichia*
10 *coli*, followed by sonication treatment under ice cooling.
After centrifugation, the expressed fused protein was
recovered in the supernatant as a soluble component. When
this supernatant was subjected to heat treatment at 65 °C
for 10 minutes, about 70 % of the *Escherichia coli* protein
15 was thermally denatured and precipitated, and 80 % or more
of AK was recovered in the centrifugation supernatant after
the heat treatment.

This supernatant was purified by a Hydroxy apatite column
20 (manufactured by Bio-rad Lab.) equilibrated with the Tris
buffer. When the supernatant was eluted by a sodium phos-
phate buffer, AK was recovered at a concentration of about
0.2 M sodium phosphate-eluted fraction. Then, this AK
fraction was purified by gel filtration using a Superdex
25 200 26/60 column (trade name, manufactured by Pharmacia
Biotec Co.) equilibrated with a buffer containing 6 M urea,
0.5 M sodium chloride and 20 mM Tris-hydrochloride having
pH 9.4. At a fraction of a molecular weight being about
20,000, purified AK was recovered.

30

Example 14 Preparation of protein in which AK and Tp15 are
fused

A DNA fragment of Tp15 amplified in Reference example 3 was
35 integrated into ExoRI, BamHI sites of the AK-expressing type vector pW6AK pre-
pared in Example 12 to obtain a vector pW6AKTp15 expressing

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a protein in which AK and Tp15 were fused (hereinafter referred to as "AK-15" in the specification). DNA sequence of the AK-15 inserted into the vector is shown in SEQ ID NO: 20 and amino acids sequence coded by said DNA sequence is shown in SEQ ID NO: 21. In the same manner as in Example 1, the vector was introduced into *Escherichia coli*, and expression of AK-15 was induced. A sample for electrophoresis was prepared under the same conditions as in Example 1. After subjecting to 12.5 % SDS-PAGE according to the Laemmli method, one sheet of gel was subjected to CBB staining, and the other sheet was transferred to a nitrocellulose membrane by the method shown in Example 3. By using an anti-Tp15 monoclonal antibody as a primary antibody and a POD-labeled ~~mouse~~^{anti-} IgG as a secondary antibody, these were reacted in the same method as in Example 3 and coloring was carried out by using 4-chloro-1-naphthol and hydrogen peroxide, a band was given at about 40 Kda which was the same position as that of the CBB-stained gel.

20 Example 15 Purification of AK-15 by heat treatment

pWAKTp15 prepared in Example 14 was introduced into host *Escherichia coli* and then cultured under conditions of using 1 liter of the LB medium at 37 °C. By preculture, a concentration of *Escherichia coli* in culture broth was made to have such turbidity that absorbance at a wavelength of 600 nm was about 1.0, 1 mM IPTG was added thereto to induce expression. The cells were recovered by centrifugation. 200 ml of a 50 mM glycine-sodium hydroxide buffer having pH 10.0 was added to the cells, and the cells were sonicated to recover AK-15 in the centrifugation supernatant. Then, by using a hot plate, heat treatment at 60 °C for 10 minutes was carried out to recover AK-15 in the centrifugation supernatant. The supernatant subjected to heat treatment was dialyzed to a 4 M urea-50 mM sodium acetate buffer having pH 6.0 and then purified by a SFF cation exchange

column (trade name, manufactured by Pharmacia Biotec Co.)
equilibrated with said buffer. When the supernatant was
eluted by a column equilibrated buffer containing sodium
chloride, AK-15 was recovered at a concentration of about
5 0.2 M to 0.4 M sodium chloride-eluted fraction. The
recovered AK-15 fraction was purified by gel filtration
using a Superdex 200 26/60 column (trade name, manufactured
by Pharmacia Biotec Co.) equilibrated with a buffer con-
taining 6 M urea, 0.5 M sodium chloride and 20 mM Tris-
10 hydrochloride having pH 9.4. At a fraction of a molecular
weight being about 40,000, purified AK-15 was recovered.

When the western blotting method was carried out in the
same manner as in Example 1 by using an anti-Tp rabbit
15 antibody, it was shown that even though purification by
heat treatment was carried out, AK-15 retained reactivity.
The results are shown in Fig. 12.

According to the present invention, a fused DNA sequence
20 having more excellent operatability and productivity than
those of a conventional DNA sequence coding a fused
protein, a fused protein expressed from said fused DNA
sequence, and a method for expressing the fused protein by
using said DNA sequence are provided.



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Claims:

1. A fused DNA sequence which comprises a DNA sequence of
a heat-resistant protein, fused directly or indirectly to ^{the 5'-end of} a
DNA sequence coding a selected protein or peptide.
2. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
derived from a thermophilic bacterium.
3. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
derived from a highly thermophilic bacterium.
4. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
derived from a *Thermophilus* bacterium, a *Sulfolobus*
bacterium, a *Pyrococcus* bacterium, a *Thermotoga* bacterium,
a *Pyrobaculum* bacterium, a *Pyrodictium* bacterium, a
Thermococcus bacterium, a *Thermodiscus* bacterium, a
Metanothermus bacterium or a *Metanococcus* bacterium.
5. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence
derived from a *Pyrococcus* bacterium or a *Sulfolobus*
bacterium.
6. The sequence according to any one of Claims 1 to 5,
wherein the DNA sequence of a heat-resistant protein is a
DNA sequence of heat-resistant ferredoxin or heat-resistant
~~adenylate~~ adenylate kinase.
7. The sequence according to Claim 1, wherein the DNA
sequence of a heat-resistant protein is a DNA sequence of
ferredoxin derived from a *Pyrococcus* bacterium or ~~adenylate~~ adenylate
kinase derived from a *Sulfolobus* bacterium.



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8. The sequence according to Claim 1, wherein the DNA sequence of a heat-resistant protein is a DNA sequence of ferredoxin derived from a *Pyrococcus* bacterium.

5 9. The sequence according to Claim 1, wherein the DNA sequence of a heat-resistant protein is a DNA sequence of ~~adenylate~~ adenylate kinase derived from a *Sulfolobus* bacterium.

10 10. A fused protein which comprises being expressed from the DNA sequence according to any one of Claims 1 to 9.

11. A method for expressing a fused protein, which comprises using the DNA sequence according to any one of Claims 1 to 9.