

FIG. 1

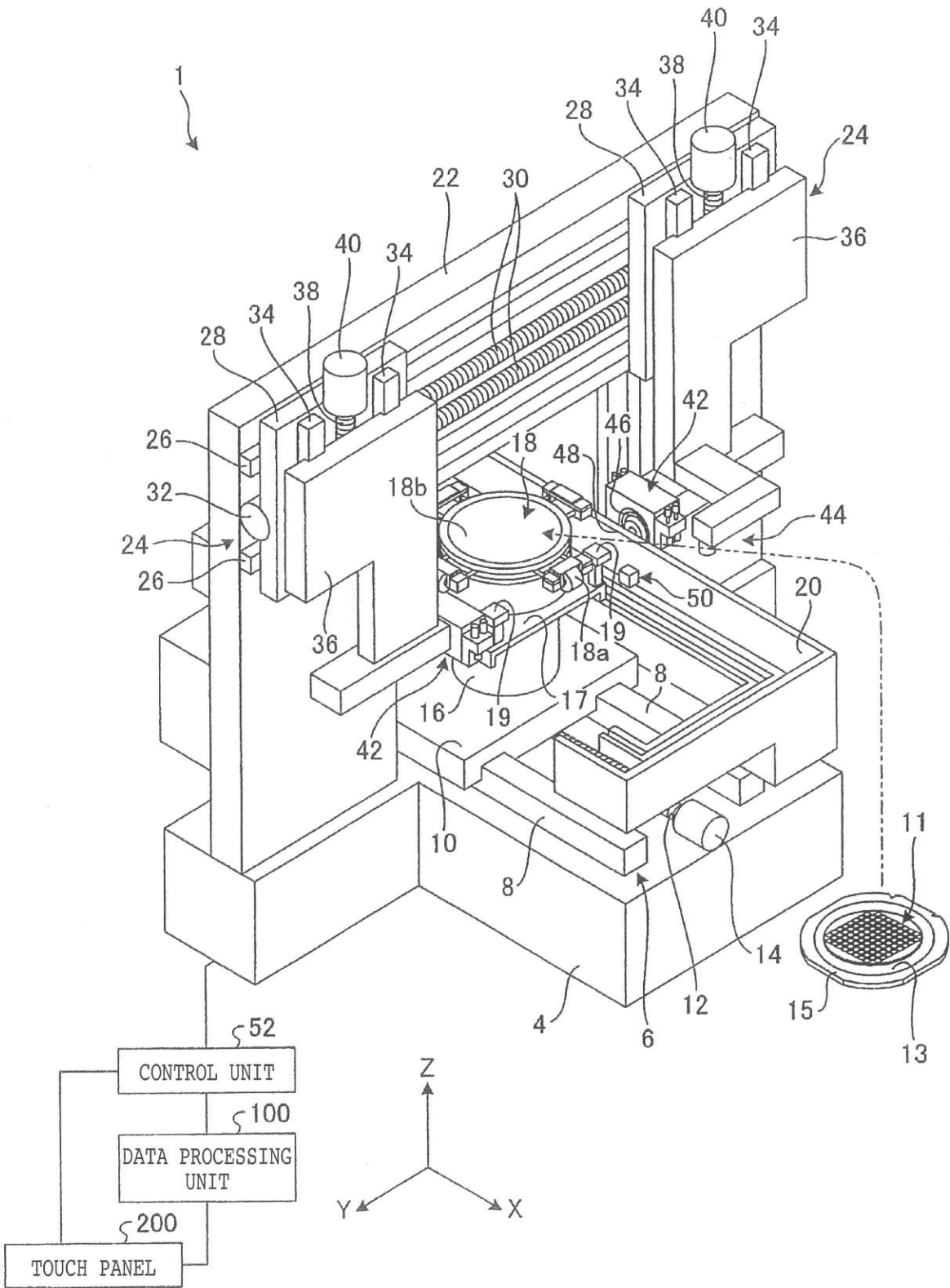


FIG. 2

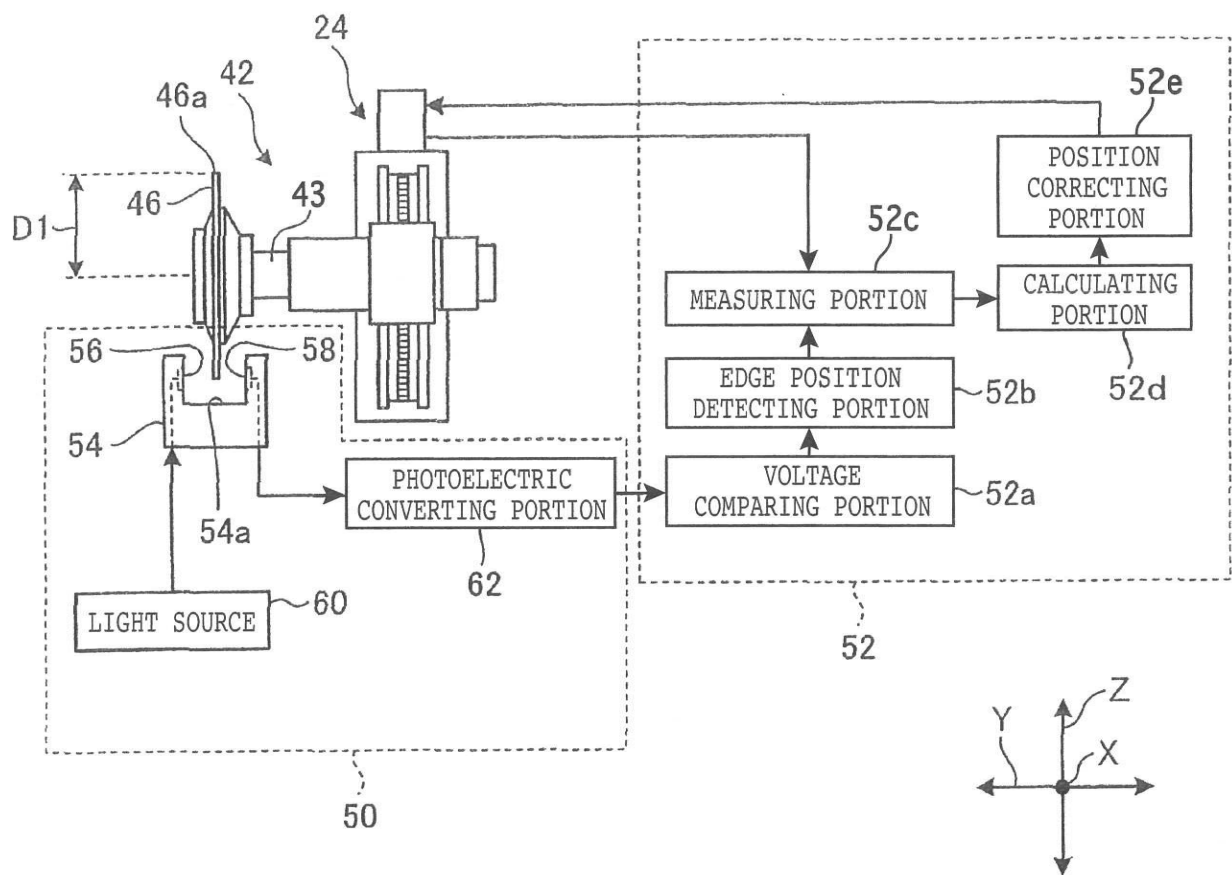


FIG. 3

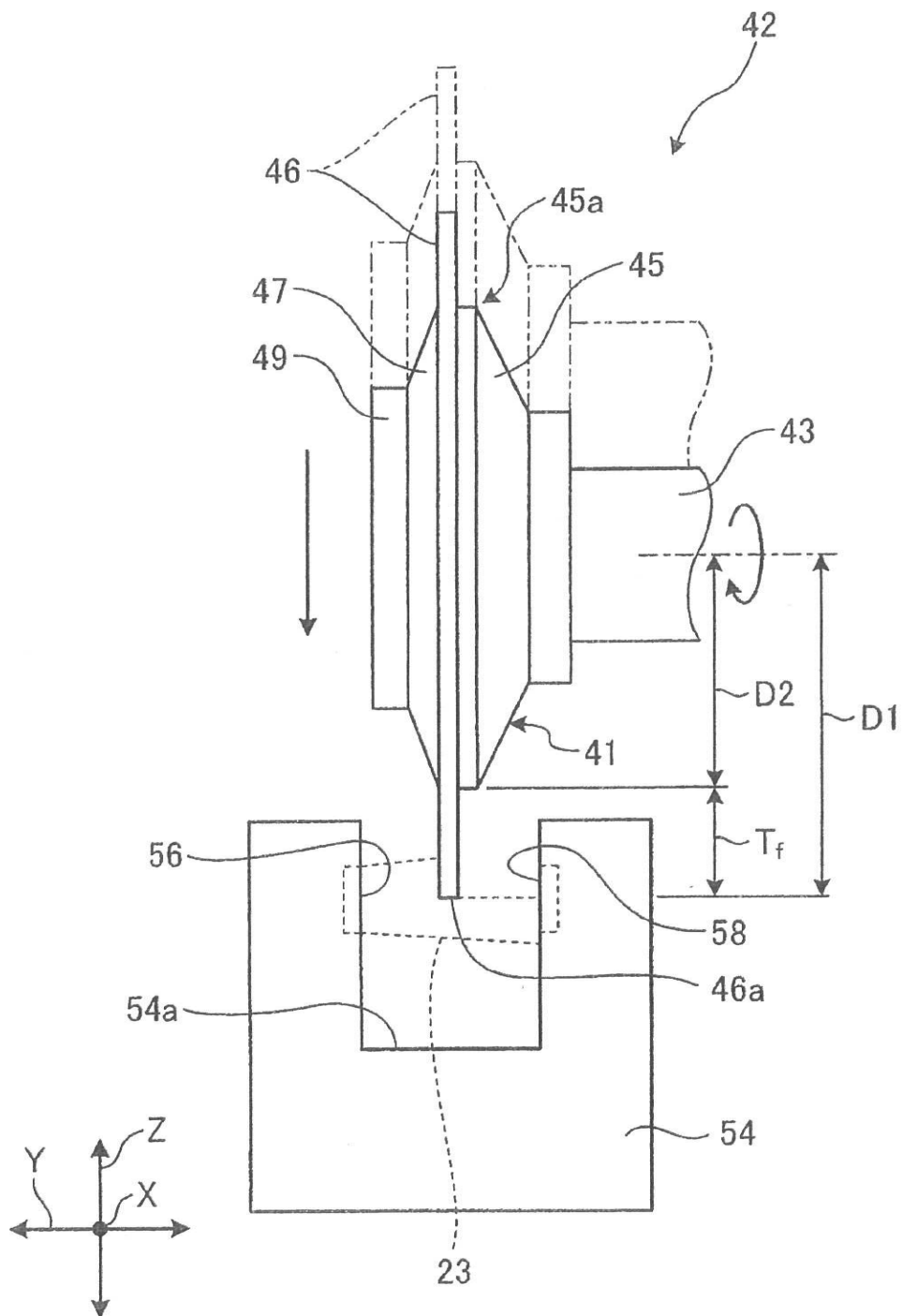


FIG. 4

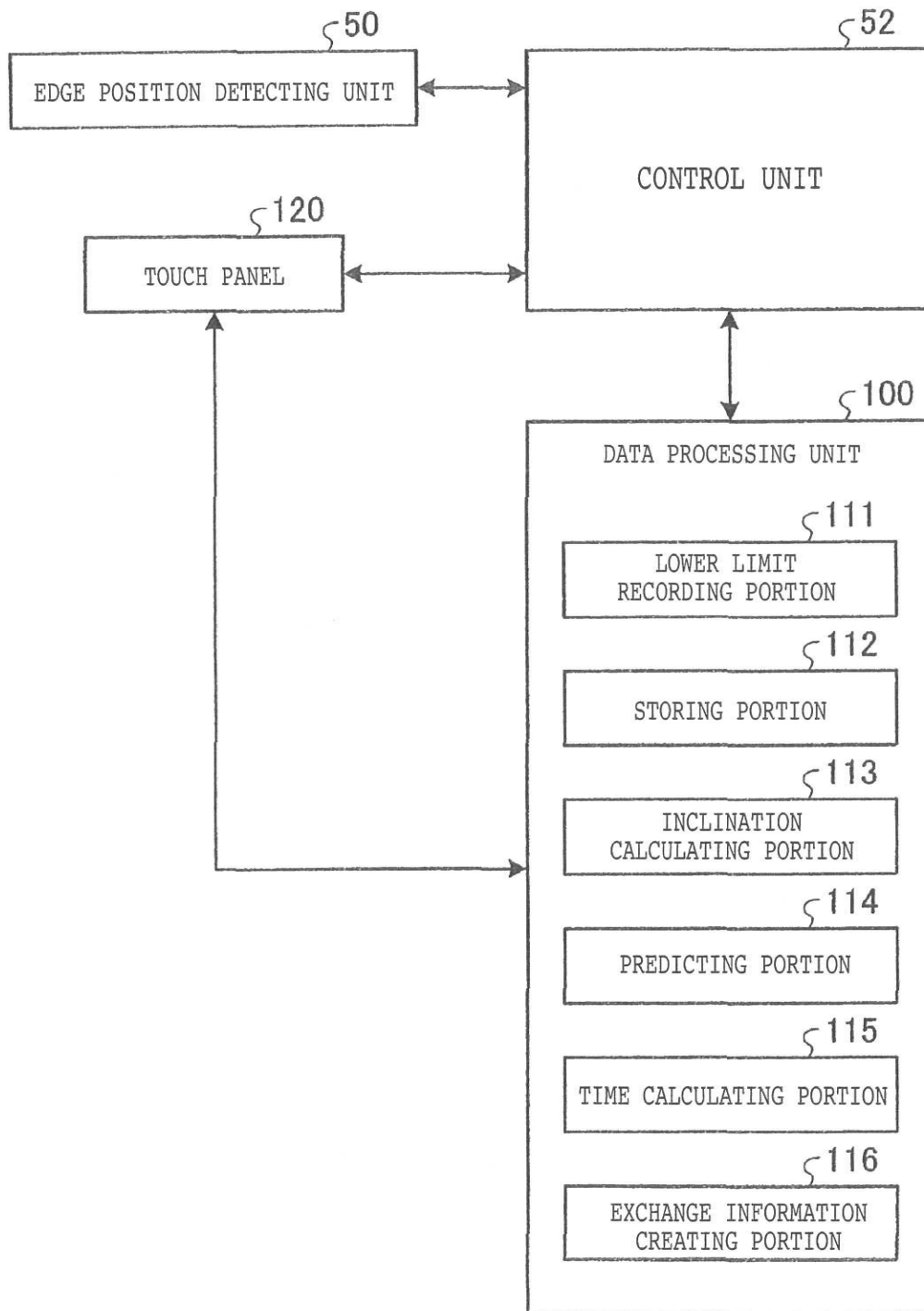


FIG.5

BLADE ID	LOWER LIMIT OF EDGE PROJECTION AMOUNT (mm)
B001	t_z
...	...

FIG.6

MEASURED VALUE FOR EDGE PROJECTION AMOUNT (mm)	CUTTING DISTANCE (cm)
t_1	L1
t_2	L2
t_3	L3
...	...

FIG. 7

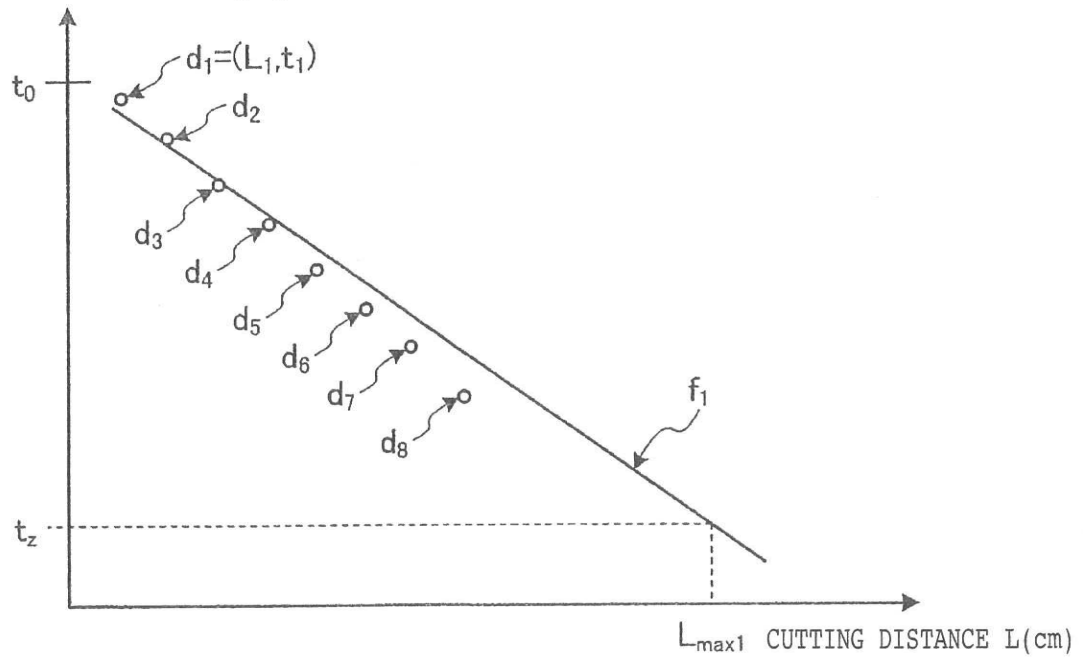
EDGE PROJECTION AMOUNT T (mm)

FIG. 8

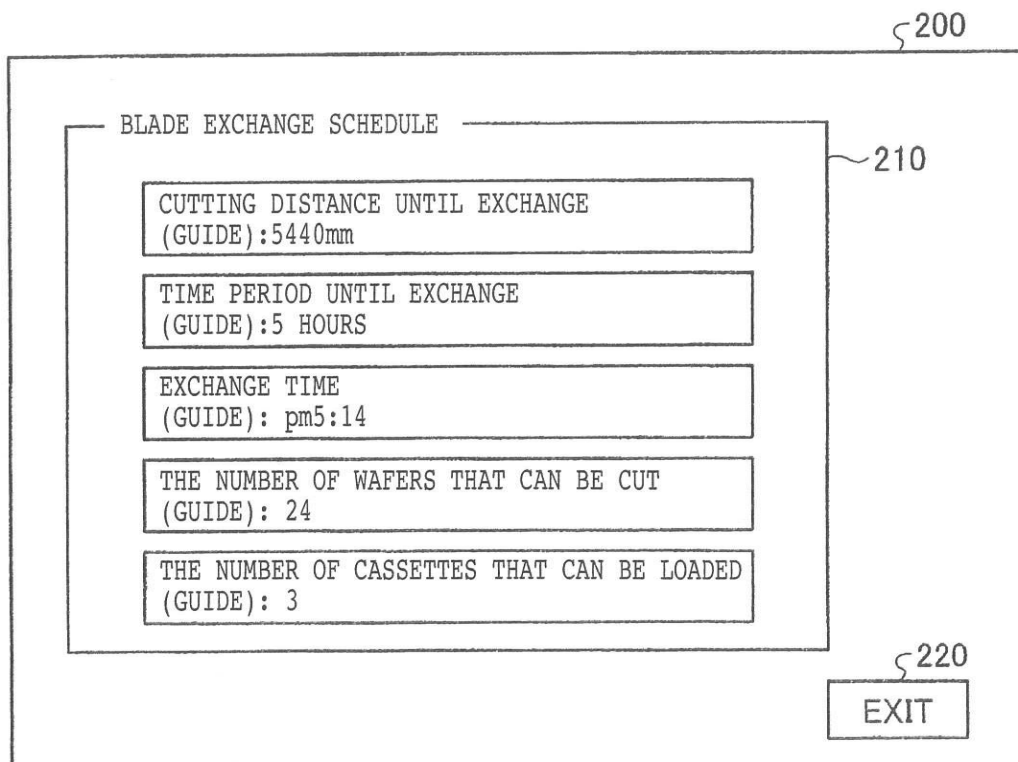


FIG. 9

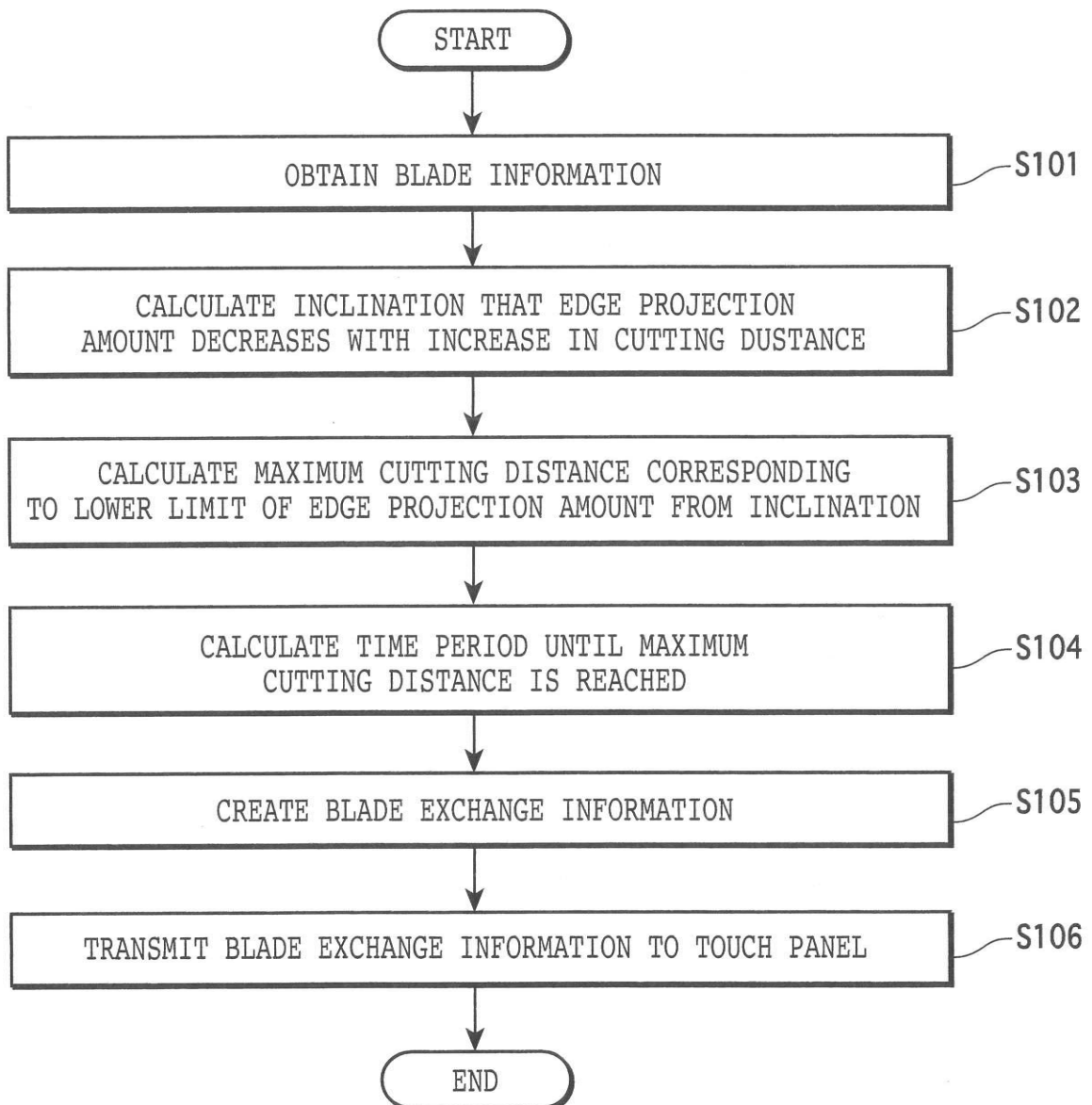


FIG. 10

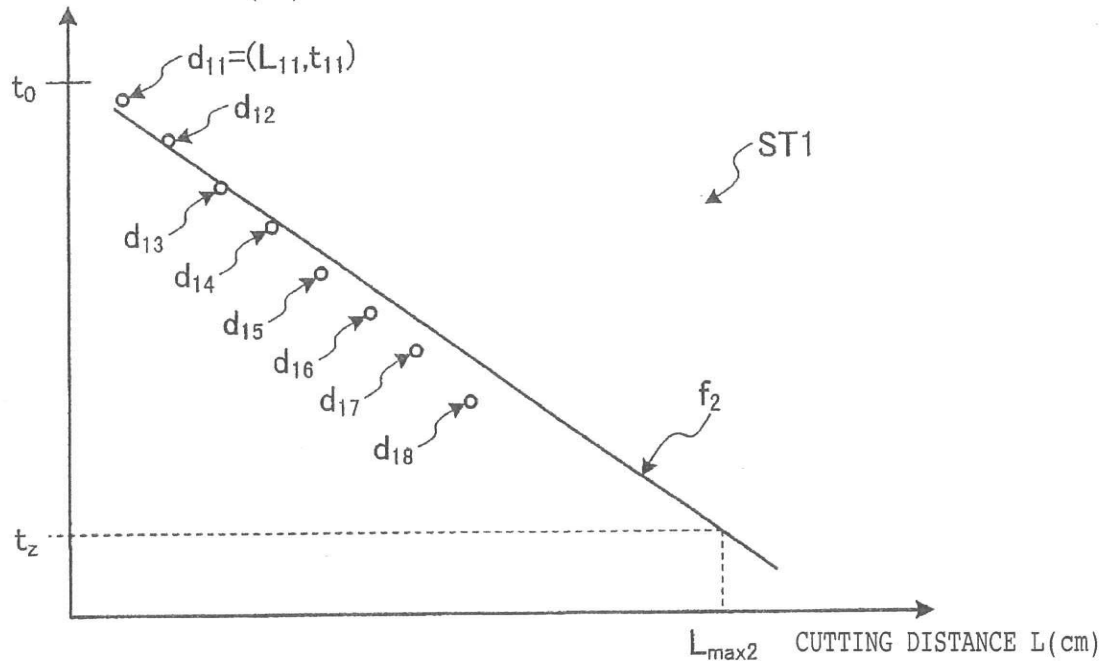
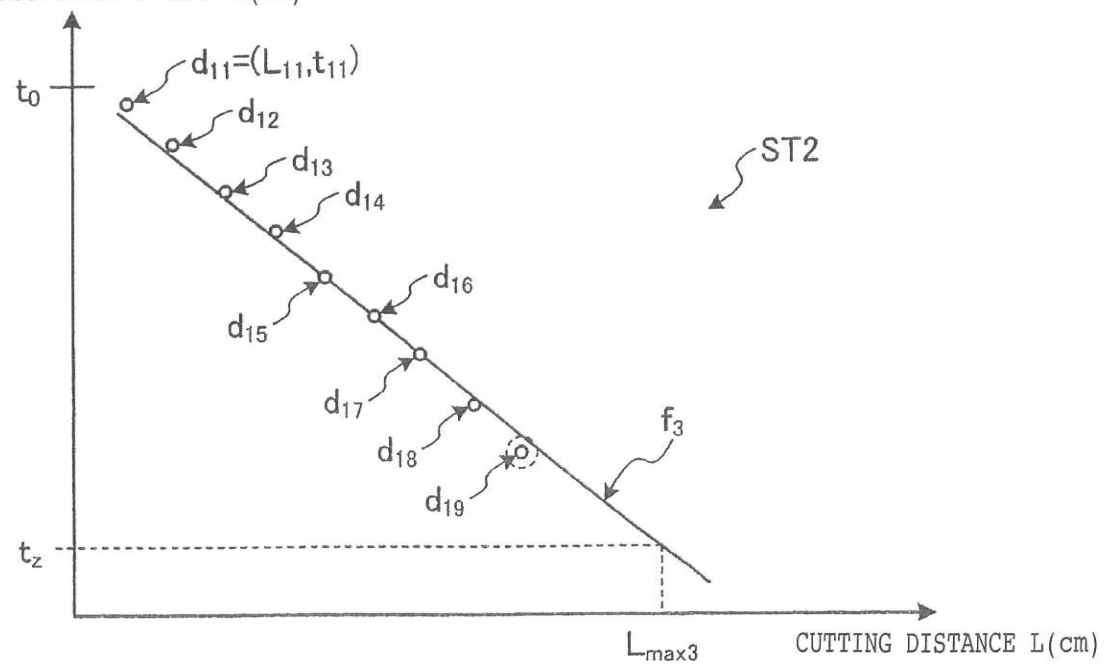
EDGE PROJECTION AMOUNT $T(\text{mm})$ EDGE PROJECTION AMOUNT $T(\text{mm})$ 

FIG. 11

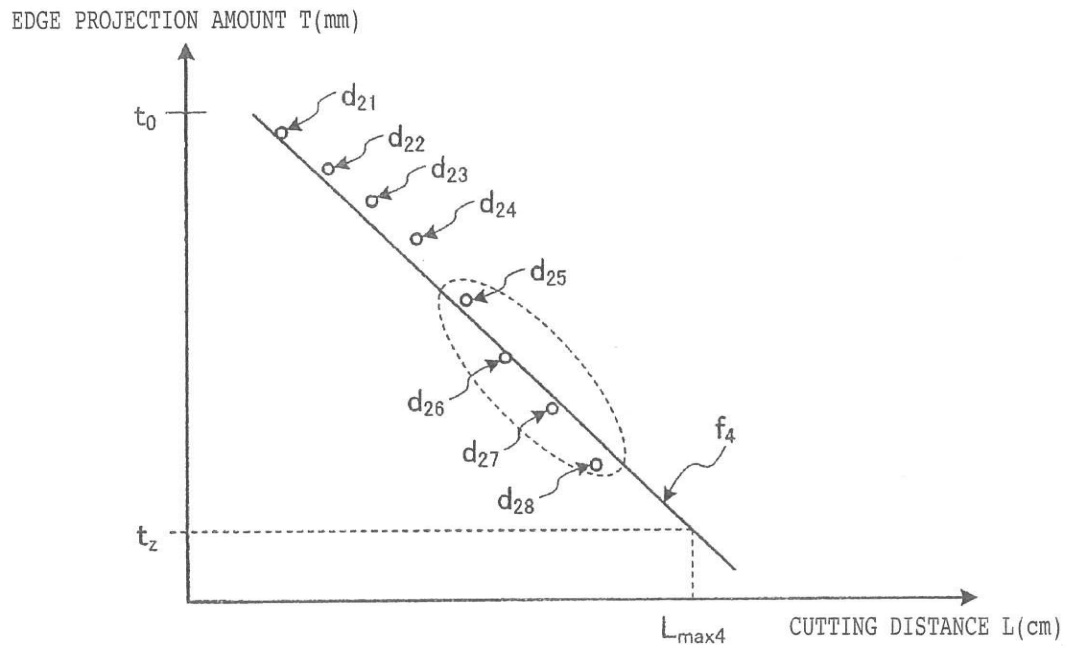


FIG. 12

