

SULFAMATE BENZOTHIOPHENE DERIVATIVES AS STEROID SULFATASE INHIBITORS

Field of invention

- 5 The present invention generally relates to steroid hormones, and more specifically relates to novel sulfamate benzothiophene derivatives which are inhibitors of the enzyme steroid sulfatase. The invention also relates to pharmaceutical compositions containing these derivatives, and to methods of using them.

10 Background of the invention

 The enzyme steroid sulfatase (E.C. 3.1.6.2., STS) catalyses the hydrolysis of estrone sulfate to estrone and of DHEA sulfate to DHEA (Dibbelt L, Biol. Chem, Hoppe-Seyler, 1991, 372, 173-185 and Stein C, J. Biol. Chem., 1989, 264, 13865-13872).

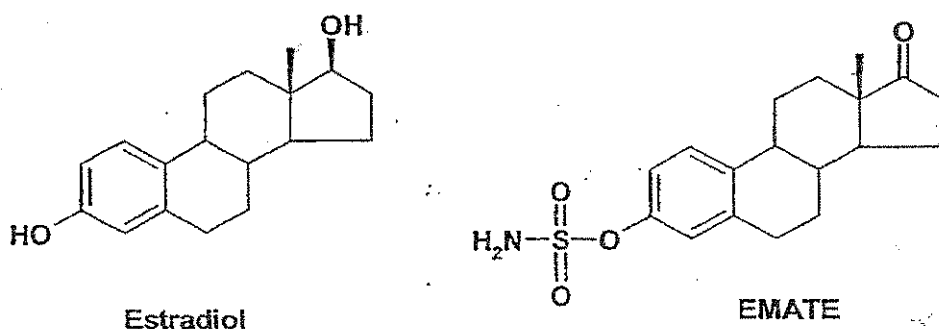
- 15 The steroid sulfatase pathway has been the focus of recent interest in the context of breast cancer, with regard to the local intra-tissue formation of estrogens from the abundant circulating pool of estrone sulfate (E₁S) (Pasqualini JR, J. Steroid Biochem. Mol. Biol., 1999, 69, 287-292 and Purohit A, Mol. Cell. Endocrinol., 2001, 171, 129-135).

- 20 Inhibition of this enzyme would prevent E₁S to yield free estrone (E₁), which in turn can be transformed into estradiol (E₂) by enzymatic reduction. In addition to the estrone sulfatase pathway, it is now believed that another potent estrogen, androstenediol (adiol) obtained from DHEA after hydrolysis of DHEA-S, could be another important route, in the support of growth and development of hormone
25 dependent breast tumors.

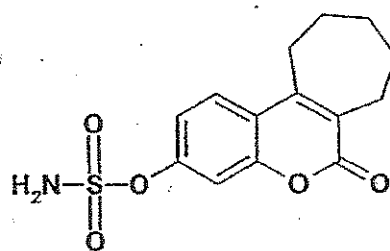
 The formation of estrogens in humans is schematically represented in figure 1.

- In patients with hormone-dependent cancers, aromatase inhibitors are currently used to prevent estrogen synthesis. However, clinical trials showed a relative lack of efficacy for patients with estrogen receptors positive tumors
30 (Castiglione-Gertsch M, Eur. J. Cancer, 1996, 32A, 393-395 and Jonat W, Eur. J. Cancer, 1996, 32A, 404-412). As an explanation, steroid sulfatase pathway could be another important route for estrogen formation in breast tumors.

EMATE (Ahmed S, Curr. Med. Chem., 2002, 9, 2, 263-273), estrone-3-sulfamate, is the historical standard steroid sulfatase inhibitor but with the major drawback of being estrogenic because of its mechanism of inhibition: the sulfamate moiety is cleaved during the process of enzyme inactivation, which releases E₁, not from E₁S but from EMATE itself (Ahmed S, J. Steroid Biochem. Mol. Biol., 2002, 80, 429-440).



Other non steroid sulfamate compounds which release derivatives without estrogenic properties are presented as acceptable drug candidates, in particular 6,6,7-COUMATE, a standard non-estrogenic sulfatase inhibitor from the literature (Purohit A, Cancer Res., 2000, 60, 3394-3396).



6,6,7 COUMATE

Accordingly, there is a need for steroid sulfatase inhibitors with the view of treating in particular estrogen-dependent diseases.

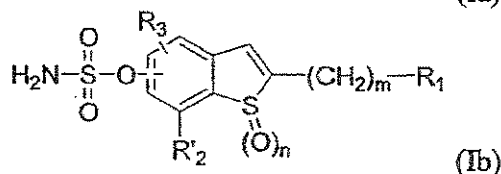
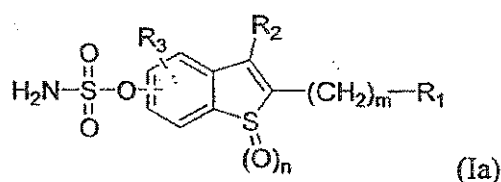
Summary of the invention

An aim of the embodiments disclosed herein is to provide sulfamate benzothiphenes derivatives which are potent steroid sulfatase inhibitors.

Another aim of the embodiments disclosed herein is a pharmaceutical composition containing, as active ingredient, a sulfamate benzothiophene derivative as mentioned above.

Still a further aim of the embodiments disclosed herein is the use of a sulfamate benzothiophene derivative in the manufacture of a medicament for treating or preventing various diseases and for managing reproductive functions in women, in men as well as in female and male wild or domestic animals.

Disclosed herein is a compound of formula (Ia) or formula (Ib):

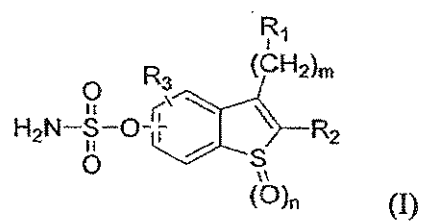


wherein:

- R_1 is hydrogen, a (C_1-C_6) alkyl, a (C_2-C_6) alkene, a (C_3-C_{12}) cycloalkyl or a (C_3-C_{12}) cycloalkene wherein the cycloalkyl and the cycloalkene are optionally mono- or disubstituted with a (C_1-C_4) alkyl;
- R_2 is hydrogen,
- R'_2 is a (C_1-C_6) alkyl or a (C_3-C_{12}) cycloalkyl;
- R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;
- m is 0, 1, 2;
- n is 0, 1, 2;
- when m is 0, R_1 and R_2 can also form together a group $-(CH_2)_p-$ in which p is 3, 4 or 5;
- the dotted line indicates that the sulfamate group is in position 5- or 6- of the benzothiophene ring.

3a

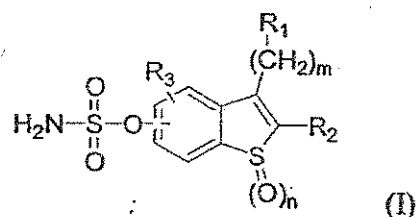
Disclosed herein is provided a compound of formula (I):



wherein:

- R_1 is hydrogen;
- R_2 is hydrogen, a (C_1-C_6) alkyl, or a (C_3-C_{12}) cycloalkyl;
- R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;
- m is 0;
- 5 - n is 0, 1, 2;
- the dotted line indicates that the sulfamate group is in position 5- or 6- of the benzothiophene ring.

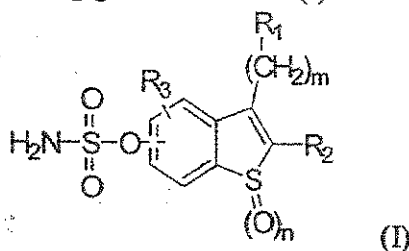
Disclosed herein is a compound of formula (I):



10 wherein:

- R_1 and R_2 form together a group $-(CH_2)_p-$ in which p is 3, 4 or 5;
- R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;
- n is 0, 1, 2;
- m is 0;
- 15 - the dotted line indicates that the sulfamate group is in position 5- or 6- of the benzothiophene ring.

In some embodiments, the disclosed sulfamate benzothiophene derivatives can be represented by the following general formula (I):



20 wherein:

- R_1 is hydrogen, a (C_1-C_6) alkyl, a (C_2-C_6) alkene, a (C_3-C_{12}) cycloalkyl or a (C_3-C_{12}) cycloalkene, wherein the cycloalkyl and cycloalkene are optionally mono- or disubstituted with a (C_1-C_4) alkyl;
- R_2 is hydrogen, a (C_1-C_6) alkyl or a (C_3-C_{12}) cycloalkyl;
- 25 - R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;
- m is 0, 1, 2;
- n is 0, 1, 2;

3c

- when m is 0, R_1 and R_2 can also form together a group $-(CH_2)_p-$ in which p is 3, 4 or 5;

- the dotted line indicates that the sulfamate group ($OSO_2(NH_2)$) is in position 5- or 6- of the benzothiophene ring.

5 Among the compounds of formula (I), those fulfilling at least one of the following conditions, are particularly preferred:

- R₁ is hydrogen, a (C₁-C₆) alkyl or a (C₃-C₁₂)cycloalkyl optionally mono- or disubstituted with a (C₁-C₄)alkyl, preferably R₁ is a (C₃-C₁₀)cycloalkyl optionally mono- or disubstituted with a (C₁-C₄)alkyl;
- m is 0 or 1;
- 5 - R₂ is hydrogen;
- R₃ is hydrogen;
- n is 0 or 2;
- the sulfamate group is in position 6- of the benzothiophene group.

In the description and appended claims, a (C₁-C₄) or (C₁-C₆)alkyl is
10 understood as meaning a linear or branched saturated hydrocarbon chain having 1 to 4 or, respectively, 1 to 6 carbon atoms. Such an alkyl radical is for example a methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, pentyl, isopentyl or hexyl radical.

A (C₁-C₆)alkoxy is understood as meaning a group -OR in which R is a (C₁-C₆)alkyl as defined above.

15 A (C₃-C₁₂)cycloalkyl is understood as meaning a saturated mono- or bicyclic hydrocarbon having 3 to 12 carbon atoms. A (C₃-C₁₂)cycloalkyl radical is for example a cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, cyclodecyl or adamantyl radical.

A halogen is understood as meaning a chlorine, bromine, fluorine or iodine
20 atom.

A (C₂-C₆)alkene is understood as meaning a linear or branched unsaturated hydrocarbon chain having 2 to 6 carbon atoms. A (C₂-C₆)alkene radical is for example an ethylene or a propene, butene, pentene or hexene radical.

A (C₃-C₁₂)cycloalkene is understood as meaning an unsaturated mono- or
25 bicyclic hydrocarbon having 3 to 12 carbon atoms. A (C₃-C₁₂)cycloalkene radical is for example a cyclopropene, cyclobutene, cyclopentene, cyclohexene, cyclooctene, cyclodecene or adamantene radical.

In view of their capability to inhibit steroid sulfatase, and thus to dry out other sources of endogenous estrogens as compared with aromatase inhibitors, the disclosed compounds can be used alone or in combination with one or several other sexual endocrine therapeutic agents such as antiestrogens, SERMs (Selective Estrogen Receptor Modulators), antiaromatases, antiandrogens, lyase

inhibitors, progestins or LH-RH agonists or antagonists, in the treatment or prevention of estrogen-dependent disorders or diseases. The disclosed compounds can also be used for the control or management of estrogen-regulated reproductive functions such as male or female fertility, pregnancy, abortion or delivery in humans as well as in wild or domestic animal species, alone or in combination with one or several other therapeutic agents such as LH-RH agonists or antagonists, estroprogestative contraceptives, progestins, antiprogestins or prostaglandins.

The breasts being sensitive targets of estrogen-stimulated proliferation and/or differentiation, the disclosed compounds can be used in the treatment or prevention of benign breast diseases in women, gynecomastia in men and in benign or malignant breast tumors with or without metastasis both in men and women or in male or female domestic animals. The disclosed compounds can also be used in the treatment or prevention of benign or malignant diseases of the uterus or the ovary. In each case, the disclosed compounds can be used alone or in combination with one or several other sexual endocrine therapeutic agents such as those mentioned above.

As the enzyme steroid sulfatase transforms DHEA sulfate into DHEA, a precursor of active androgens (testosterone and dihydrotestosterone), the disclosed compounds can be used in the treatment or prevention of androgen-dependent diseases such as androgenic alopecia (male pattern loss) (Hoffman R et al., *J. Invest. Dermatol.*, 2001, 117, 1342-1348) or acne (Billich A et al., 1999, WO 9952890), benign or malignant diseases of the prostate or the testis (Reed MJ, *Rev. Endocr. Relat. Cancer*, 1993, 45, 51-62), alone or in combination with one or several other sexual endocrine therapeutic agents, such as antiandrogens, antiestrogens, SERMs, antiaromatase, progestins, lyase inhibitors or LH-RH agonists or antagonists.

Inhibitors of steroid sulfatase are also potentially involved in the treatment of cognitive dysfunction, because they are able to enhance learning and spatial memory in the rat (Johnson DA, *Brain Res.*, 2000, 865, 286-290). DHEA sulfate as a neurosteroid affects a number of neurotransmitter systems, including those involving acetylcholine, glutamate, and GABA, resulting in increased neuronal excitability (Wolf OT, *Brain Res. Rev.*, 1999, 30, 264-288).

In addition, estrogens are involved in the regulation of the balance between Th₁ and Th₂ predominant immune functions and may therefore be useful in the treatment or prevention of gender-dependent auto-immune diseases such as lupus, multiple sclerosis, rheumatoid arthritis and the like (Daynes RA, J. Exp. Med, 1990, 171, 979-996). Steroid sulfatase inhibition was shown to be protective in models of contact allergy and collagen-induced arthritis in rodents (Sutters AJ, Immunology, 1997, 91, 314-321).

Studies using 2-MeOEMATE have shown that steroid sulfatase inhibitors have potent estradiol-independent growth-inhibitory effect (MacCARTHY-MOOROGH L, Cancer Research, 2000, 60, 5441-5450). A decrease in tumor volume was surprisingly observed with the disclosed compounds, with low tumor steroid sulfatase inhibition. In view of this, the disclosed compounds could lead to a decrease in cellular division because of the large interaction between such new chemical entities and the microtubular network within the cancerous cell, whatever the tissue, including breast, endometrium, uteri, prostate, testis or metastasis generated from. The disclosed compounds could therefore be useful in the treatment of non-estrogeno-dependent cancer.

Accordingly, it is another aim of the embodiments disclosed herein is a method for treating the above-mentioned diseases or disorders, in particular estrogen-dependent diseases or disorders, i.e. estrogen-induced or estrogen-stimulated diseases or disorders (GOLOB T, Bioorg. Med. Chem., 2002, 10, 3941-3953). The method comprises administering to a subject (human or animal) in need thereof a therapeutically effective amount of a compound of formula (I).

The pharmaceutical compositions containing the active ingredient(s) may be in a form suitable for oral use, for example, as tablets, troches, lozenges, aqueous or oily suspensions, dispersible powders or granules, emulsions, hard or soft capsules, or syrups or elixirs. Compositions intended for oral use may be prepared according to any method known in the art for the manufacture of pharmaceutical compositions and such compositions may contain one or more agents selected from the group consisting of sweetening agents, flavoring agents, coloring agents and preserving agents in order to provide pharmaceutically elegant and palatable preparations. Tablets contain the active ingredient(s) in admixture with non-toxic pharmaceutically

acceptable excipients which are suitable for the manufacture of tablets. These excipients may be for example, inert diluents, such as calcium carbonate, sodium carbonate, lactose, calcium phosphate or sodium phosphate; granulating and disintegrating agents, for example, corn starch, or alginic acid; binding agents, for example starch, gelatin or acacia, and lubricating agents, for example, magnesium stearate, stearic acid or talc. The tablets may be uncoated or they may be coated by known techniques to delay disintegration and absorption in the gastrointestinal tract and thereby provide a sustained action over a longer period. For example, a time delay material such as glyceryl monostearate or glyceryl distearate may be employed. The tablets may also be coated by the technique described in U.S. Patents 4,256,108; 4,166,452 or 4,265,874 to form osmotic therapeutic tablets for control release.

Formulations for oral use may also be presented as hard gelatin capsules wherein the active ingredient(s) is (are) mixed with an inert solid diluent, for example, calcium carbonate, calcium phosphate, or kaolin, or as soft gelatin capsules wherein the active ingredient(s) is (are) mixed with water or an oil medium, for example peanut oil, liquid paraffin, or olive oil.

Aqueous suspensions contain the active ingredient(s) in admixture with excipients suitable for the manufacture of aqueous suspensions. Such excipients are suspending agents, for example sodium carboxymethylcellulose, methylcellulose, hydroxy-propylmethylcellulose, sodium alginate, polyvinylpyrrolidone, gum tragacanth and gum acacia; dispersing or wetting agents such as a naturally-occurring phosphatide, for example lecithin, or condensation products of an alkylene oxide with fatty acids, for example polyoxyethylene stearate, or condensation products of ethylene oxide with long chain aliphatic alcohols, for example heptadecaethyleneoxycetanol, or condensation products of ethylene oxide with partial esters derived from fatty acids and a hexitol such as polyoxyethylene sorbitol monooleate, or condensation products of ethylene oxide with partial esters derived from fatty acids and hexitol anhydrides, for example polyethylene sorbitan monooleate. The aqueous suspensions may also contain one or more preservatives, for example ethyl, or n-propyl, p-hydroxybenzoate, one or more coloring agents, one

or more flavoring agents, and one or more sweetening agents, such as sucrose, saccharin or aspartame.

Oily suspensions may be formulated by suspending the active ingredient(s) in a vegetable oil, for example arachis oil, olive oil, sesame oil or coconut oil, or in a mineral oil such as liquid paraffin. The oily suspensions may contain a thickening agent, for example beeswax, hard paraffin or cetyl alcohol. Sweetening agents such as those mentioned above, and flavouring agents may be added to provide a palatable oral preparation. These compositions may be preserved by the addition of an anti-oxidant such as ascorbic acid.

Dispersible powders and granules suitable for the preparation of an aqueous suspension by the addition of water provide the active ingredient(s) in admixture with a dispersing or wetting agent, suspending agent and one or more preservatives. Suitable dispersing or wetting agents and suspending agents are exemplified by those already mentioned above. Additional excipients, for example sweetening, flavouring and colouring agents, may also be present. The disclosed pharmaceutical compositions may also be in the form of an oil-in-water emulsion. The oily phase may be a vegetable oil, for example olive oil or arachis oil, or a mineral oil, for example liquid paraffin or mixtures of these. Suitable emulsifying agents may be naturally-occurring phosphatides, for example soy bean, lecithin, and esters or partial esters derived from fatty acids and hexitol anhydrides, for example sorbitan monooleate, and condensation products of the said partial esters with ethylene oxide, for example polyoxyethylene sorbitan monooleate. The emulsions may also contain sweetening and flavouring agents.

The disclosed pharmaceutical compositions may be in the form of a sterile injectable aqueous or oleagenous suspension. This suspension may be formulated according to known methods using those suitable dispersing or wetting agents and suspending agents which have been mentioned above. The sterile injectable preparation may also be a sterile injectable solution or suspension in a non-toxic parenterally-acceptable diluent or solvent, for example as a solution in 1,3-butane diol. Among the acceptable vehicles and solvents that may be employed, water, Ringer's solution and isotonic sodium chloride solution can be mentioned. In addition, sterile, fixed oils are conventionally employed as a solvent or suspending

medium. For this purpose any bland fixed oil may be employed including synthetic mono- or diglycerides. In addition, fatty acids such as oleic acid find use in the preparation of injectables.

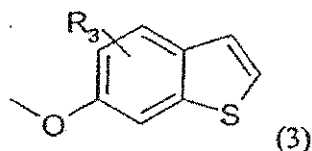
The disclosed compounds can be used in the treatment of the above-indicated diseases or disorders at dosage levels of the order of from about 0.0001 mg to about 10 mg/kg of body weight per day, or alternatively from about 0.01 mg to about 100 mg per patient per day.

The amount of active ingredient(s) that may be combined with the carrier materials to produce a single dosage form will vary depending upon the host treated and the particular mode of administration.

It will be understood, however, that the specific dose level for any particular patient will depend upon a variety of factors including the age, body weight, general health, sex, diet, time of administration, route of administration, rate of excretion, drug combination and the severity of the particular disease undergoing therapy.

In one aspect, there is provided sulfamate benzothiophene derivative obtainable by the process comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3):

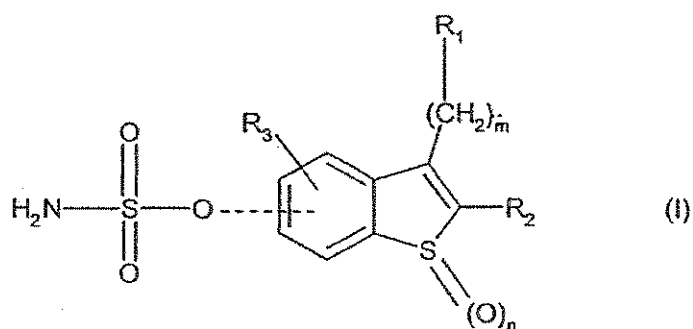


in which R_3 is hydrogen, a (C_1 - C_6) alkoxy or a halogen or the corresponding 5-methoxy-benzothiophene to the corresponding monobromo derivative with N-bromosuccinimide and p- toluenesulfonic acid in 1,2-dichloromethane using standard conditions;

- 2) transforming said monobromo derivative into an organomagnesium bromide and then condensing it with a ketone or an aldehyde selected from the group consisting of cyclopentanone, cycloheptanone, cyclooctanone, cyclodecanone, 4-methylcyclohexanone, 2-methylcyclohexanone, 2,2-dimethylcyclopentanone, 2-adamantanone, propanal, hexanal, cyclohexanecarboxaldehyde, cycloheptanecarboxaldehyde to afford, after treatment with triethylsilane under argon in dichloromethane, the corresponding substituted methoxybenzothiophene using standard conditions;

- 3) optionally alkylating the corresponding substituted methoxybenzothiophene using conventional conditions in THF with iodomethane or bromobutane in the presence of n-butyllithium, to afford the corresponding substituted methoxybenzothiophene;
- 4) deprotecting the substituted methoxybenzothiophene obtained in step 2) or in step 3) with tribromoborane under conventional conditions;
- 5) transforming the resulting hydroxy compound into the corresponding sulfamate by treatment with sodium hydride, with amidochlorosulfonic acid or by reaction with sulfamoyl chloride in dimethylacetamide; and
- 6) optionally oxidating the resulting compound by hydrogen peroxide in trifluoroacetic acid using conventional conditions.

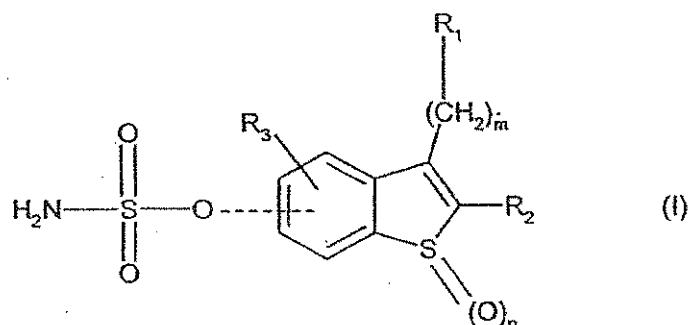
In another aspect, there is provided a compound of formula (I):



wherein:

- R_1 is hydrogen;
- R_2 is hydrogen, a (C_1-C_6) alkyl or a (C_3-C_{12}) cycloalkyl;
- R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;
- m is 0;
- n is 0, 1, 2;
- the dotted line indicates that the sulfamate group is in position 5- or 6- of the benzothiophene ring.

In another aspect, there is provided a compound of formula (I):



wherein:

- R_1 and R_2 form together a group $-(CH_2)_p-$ in which p is 3, 4 or 5;
- R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;
 - n is 0, 1, 2;
 - m is 0;
 - the dotted line indicates that the sulfamate group is in position 5- or 6- of the benzothiophene ring.

In another aspect, there is provided a pharmaceutical composition comprising a compound as defined above, and a pharmaceutically acceptable carrier.

In another aspect, there is provided a compound as defined above for use as a pharmaceutical.

In another aspect, there is provided the use of a compound as defined above in the manufacture of a medicament for the treatment or prevention of estrogen-dependent disorders, wherein said compound is optionally combined with one or several sexual endocrine therapeutic agents selected from the group consisting of antiestrogens, SERMs, antiaromatases, antiandrogens, lyase inhibitors, progestins and LH-RH agonists or antagonists.

In another aspect, there is provided the use of a compound as defined above in the manufacture of a medicament for the control or management of reproductive functions, wherein said compound is optionally combined with one or several other therapeutic agents selected from the group consisting of LH-RH agonists or antagonists, estroprogestative contraceptives, progestins, antiprogestins and prostaglandins.

In another aspect, there is provided the use of a compound as defined above in the manufacture of a medicament for the treatment or prevention of benign or malignant diseases of the breast, the uterus or the ovary, wherein said compound is optionally combined with one or several sexual endocrine therapeutic agents selected from the group consisting of antiestrogens, SERMs, antiaromatases, antiandrogens, lyase inhibitors, progestins and LH-RH agonists or antagonists.

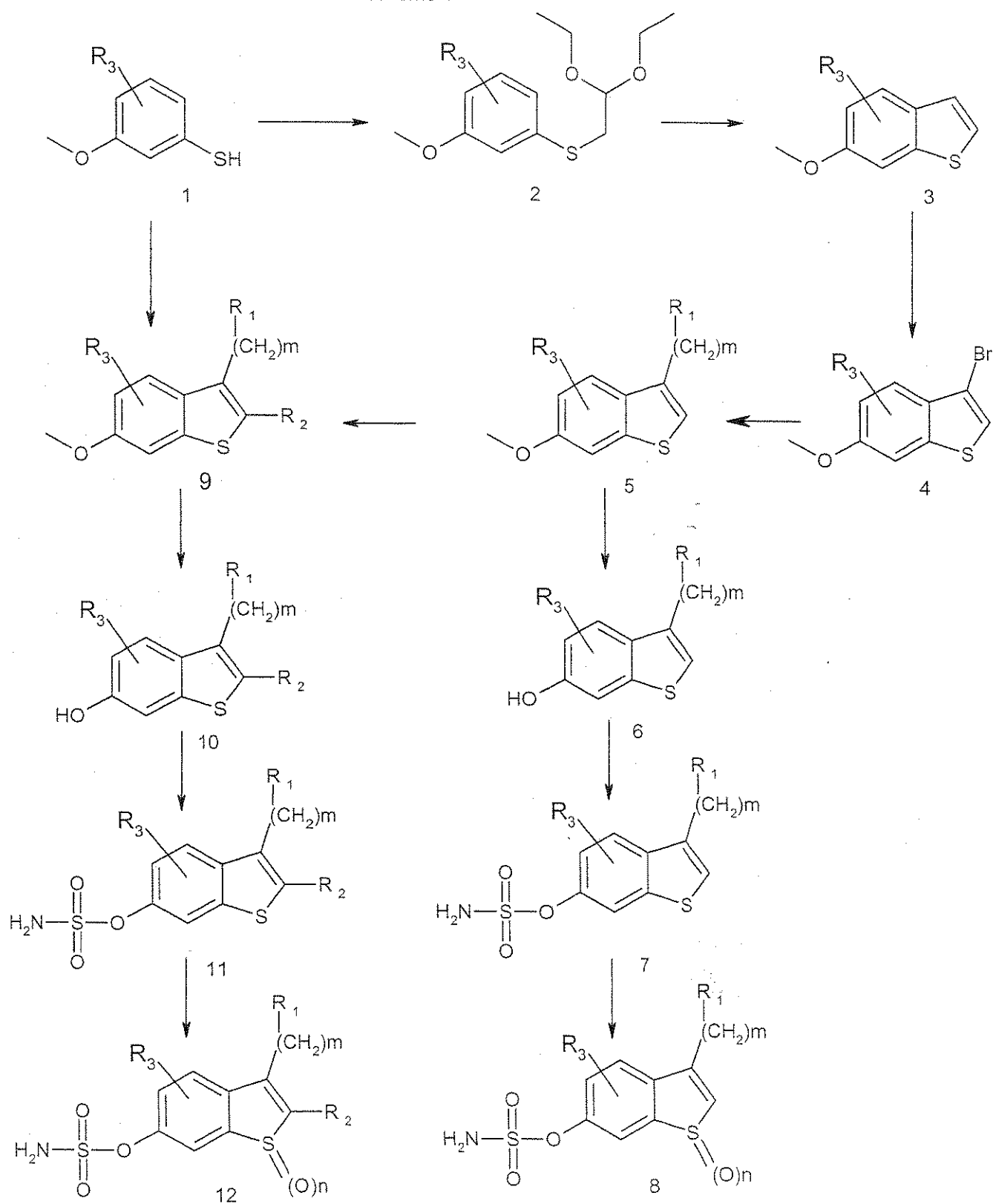
In another aspect, there is provided the use of a compound as defined above in the manufacture of a medicament for the treatment or prevention of androgen-dependent diseases, benign or malignant diseases of the prostate or the testis, wherein said compound is optionally combined with one or several sexual endocrine therapeutic agents selected from the group consisting of antiandrogens, progestins, lyase inhibitors and LH-RH agonists or antagonists.

In another aspect, there is provided the use of a compound as defined above in the manufacture of a medicament for the treatment or prevention of cognitive dysfunction.

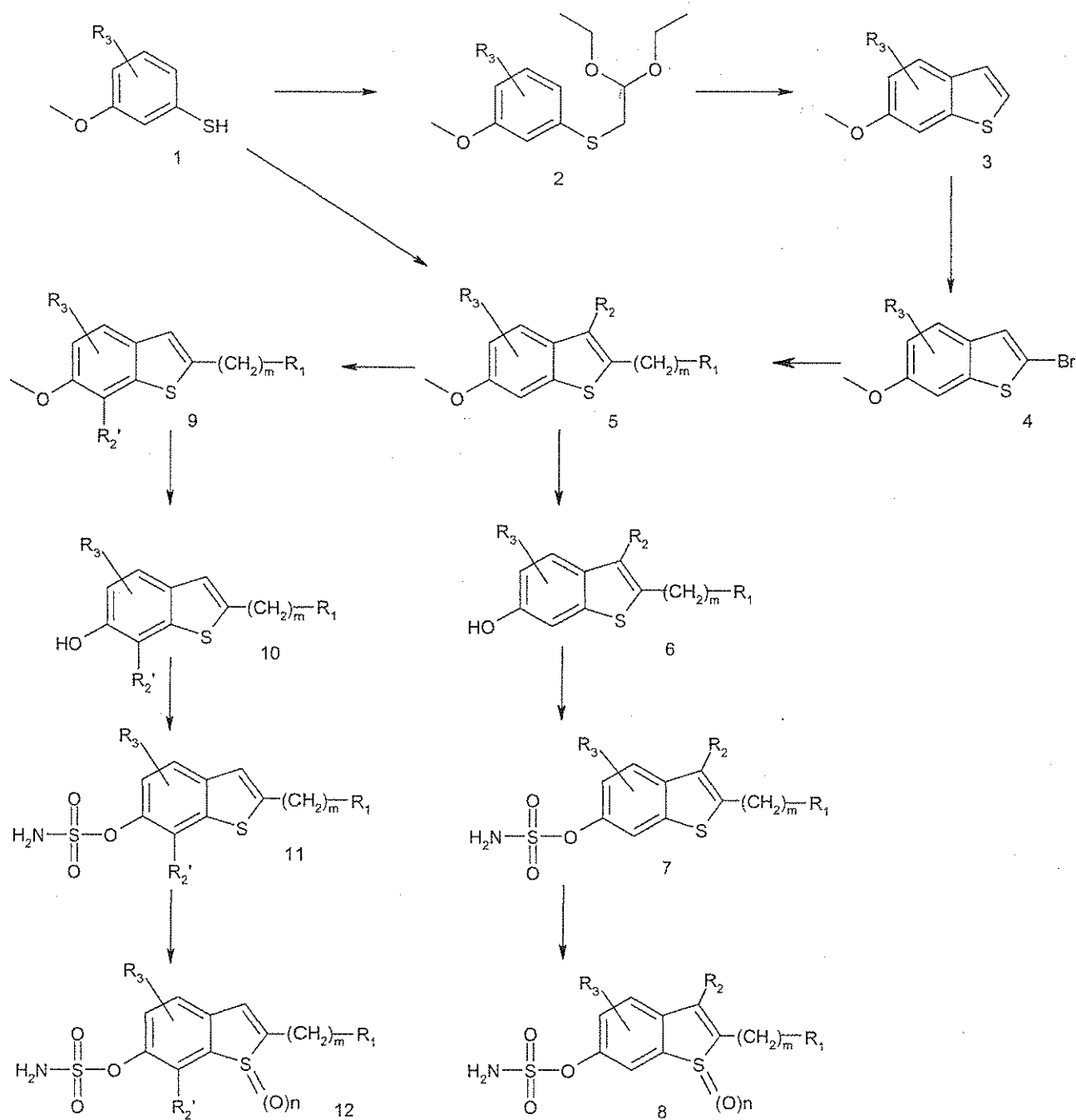
In another aspect, there is provided the use of a compound as defined above in the manufacture of a medicament for the treatment or prevention of immune functions.

The sulfamate benzothiophene derivatives of formula (I) can be prepared according to the following general scheme 1. The sulfamate benzothiophene derivatives of formula (Ia) and (Ib) can be prepared according to the following general scheme (1').

scheme 1



10a
Scheme (1')



According to scheme 1 the 3-methoxythiophenol (1) is condensed with 2-bromo-1,1-diethoxyethane and the thio-compound intermediate (2) is cyclised with different acids: polyphosphoric acid (Bioor. Med. Chem. Lett, 1999, 9, 759-64) or methanesulfonic acid to afford the 6-methoxy-benzothiophene (3). This compound
5 can also be prepared by reaction of a Lewis acid, trifluoroborane, with compound (2) using the conditions described by S. Graham (J. Med. Chem, 1989, 32, 2548-54).

The 6-methoxy-benzothiophene (3) is converted to the bromo derivative (4) with N-bromosuccinimid and APTS using the conditions described by Y. Fort (Tetrahedron, 1994, 50, 11893-902). (4) is transformed into an organomagnesium
10 bromide, and then condensed with a ketone or an aldehyde to afford the monosubstituted benzothiophene (5) using standard conditions.

The disubstituted benzothiophene (9) can be prepared by alkylation of the monosubstituted compound (5) using the conditions described by Kano. S. (Heterocycles, 1982, 19, 6, 1033-37).

15 The compounds where R_1 and R_2 form together a group $-(CH_2)_p-$, such as the 7-methoxy-1,2,3,4-tetrahydrodibenzothiophene ($p = 4$), can be prepared using the conditions described by Oliveira. M (Tetrahedron, 2002, 58, 1709-18).

Deprotection of the methoxybenzothiophene monosubstituted (5) or disubstituted (9) with tribromoborane gave the hydroxy compounds (6) and (10)
20 prepared using the conditions described by McOmie. J.F.W (Tetrahedron, 1968, 24, 2289-92). These compounds were transformed into the corresponding sulfamates (7) and (11) by treatment with sodium hydride, with amidochlorosulfonic acid (Nussbaumer. P, J Med Chem, 2002, 45, 4310-20), or by reaction with sulfamoyl chloride in dimethylacetamide (DMAc) (Makoto. O, Tetrahedron letters, 2000, 41,
25 7047-51).

Oxidation of (7) and (11) by hydrogen peroxide in trifluoroacetic acid, following the conditions described by GRIVAS S. and RONNE E. (Acta Chemica Scandinavia, 1995, 49, 225-229), gave the final benzothiophenes (8) and (12).

The compounds of formula (I) where the sulfamate group is in position 5- of the benzothiophene ring can be prepared in the same way but starting from 4-methoxythiophenol.
30

The following examples are intended to illustrate and not to limit the scope of the invention.

PREPARATION OF THE 3-BROMO-6-METHOXYBENZOTHIOPHENE (4)

EXAMPLE 1: 6-Methoxybenzothiophene (3)

5 Bromoacetaldehyde diethyl acetal (16.50 ml, 0.11 mol) was added dropwise to a mixture of *m*-methoxybenzenethiol (1) (15 ml, 0.12 mol) and K_2CO_3 (16.60 g, 0.12 mol) in acetone (150 ml) at room temperature. The reaction mixture was stirred for 16 h and then filtered. The solid was washed with acetone, and the combined filtrates were concentrated under vacuum. The residue was diluted with water and extracted with Et_2O .
10 The organic phase was washed with 0.5 M KOH, water, and brine, dried over Na_2SO_4 , filtered, and concentrated under vacuum to give 27.40 g of compound (2) as a dark yellow oil.

1H -NMR ($CDCl_3$): 1.18 (t, 6H), 3.13 (d, 2H), 3.43-3.73 (m, 4H), 3.77 (s, 3H), 4.67 (t, 1H), 6.60-7.27 (m, 4H).

15 A solution of (2) (13.00 g, 0.051 mol) in CH_2Cl_2 (100 ml) was added dropwise to a solution of $BF_3 \cdot Et_2O$ (6.70 ml, 0.054 mol) in CH_2Cl_2 (1000 ml) at room temperature under nitrogen atmosphere. After hydrolysis, the reaction mixture was stirred until both phases became clear. The CH_2Cl_2 layer was separated, and the aqueous layer was extracted with CH_2Cl_2 . The combined organic phases were dried over Na_2SO_4 , filtered,
20 and concentrated under vacuum to give 8.68 g of a 1:10 mixture of 4 and 6-methoxybenzothiophene (3) as a dark brown oil. The crude product was used without purification.

Major isomer (3) 1H -NMR ($CDCl_3$): 3.85 (s, 3H), 6.98 (dd, 1H), 7.23 (s, 2H), 7.35 (d, 1H), 7.68 (d, 1H).

25 EXAMPLE 2: 2-Bromo-6-methoxybenzothiophene (4)

N-bromosuccinimide (14.70 g, 82.59 mmol) and *p*-toluenesulfonic acid (2.70 g, 15.68 mmol) were added to a solution of benzothiophene (3) (15.10 g, 92.07 mmol) in 1,2-dichloroethane (300 ml). The mixture was maintained at 70°C for 35 min, cooled in an ice bath, and the succinimide was removed by filtration. The solution was extracted
30 with saturated sodium bicarbonate solution, dried over Na_2SO_4 , filtered, and concentrated under vacuum to give 22.00 g as an oil. Crystallisation from pentane afforded a white solid (16.50 g, 74 %), mp 62°C.

¹H-NMR (CDCl₃): 3.85 (s, 3H), 6.9 (dd, 1H), 7.50 (m, 2H), 7.65 (d, 1H)

PREPARATION OF MONOSUBSTITUED BENZOTHIOPHENE (5)

EXAMPLE 3: 2-Cyclohexyl-6-methoxybenzothiophene

To Mg (0.22 g, 9.05 mmol) under argon in Et₂O (20 ml) was added dropwise a
 5 solution of bromide (4) (2.00 g, 8.23 mmol) in Et₂O (20 ml). The mixture was refluxed
 for 2 h, a solution of cyclohexanone (1.00 ml, 9.87 mmol) in Et₂O (5 ml) was added and
 the mixture was refluxed for 2 h. It was poured into iced water. The solution was
 extracted with ethyl acetate, dried over Na₂SO₄, filtered, and concentrated under vacuum
 to give 8.00 g as an oil. Triturating from diisopropyl ether afforded 2-(1-
 10 hydroxycyclohexyl)-6-methoxybenzothiophene as a white powder (0.90 g, 65 %).

¹H-NMR (DMSO-d₆): 1.20-2.00 (m, 10H), 3.80 (s, 3H), 5.30 (s, 1H), 6.93 (dd, 1H), 7.10
 (s, 1H), 7.42 (d, 1H), 7.60 (d, 1H).

To 2-(1-hydroxycyclohexyl)-6-methoxybenzothiophene (0.30 g, 1.14 mmol) under
 argon in dichloromethane (10 ml) was added dropwise triethylsilane (0.22 ml, 1.37
 15 mmol). Then, the solution was stirred at 0°C, and trifluoroacetic acid (5.00 ml, 67.31
 mmol) was added. After 2 h at room temperature the mixture was poured into saturated
 aqueous NaHCO₃ and ice, extracted with ethyl acetate, dried over Na₂SO₄, filtered, and
 concentrated under vacuum to give 0.30 g as an oil (100%). Crystallisation from
 diisopropyl ether afforded a white crystal (0.20 g, 70%).

20 ¹H-NMR (DMSO-d₆): 1.00-2.20 (m, 11H), 2.72 (m, 1H), 3.75 (s, 3H), 6.93 (dd, 1H), 7.01
 (s, 1H), 7.43 (d, 1H), 7.58 (d, 1H).

Using the same procedure but replacing cyclohexanone by:

- cyclopentanone
- cycloheptanone
- 25 - cyclooctanone
- cyclodecanone
- 4-methylcyclohexanone
- 2-methylcyclohexanone
- 2,2-dimethylcyclopentanone
- 30 - 2-adamantanone
- propanone

- hexanone
- cyclohexanecarboxaldehyde
- cycloheptanecarboxaldehyde (prepared following J. G. Traynham *et al*,

Tetrahedron, 7, 1959, 165-72),

5 the following compounds were respectively obtained:

EXAMPLE 4: 2-cyclopentyl-6-methoxybenzothiophene

¹H-NMR (DMSOd₆): 1.40-2.20 (m, 8H), 2.72 (m, 1H), 3.80 (s, 3H), 6.94 (dd, 1H), 7.13 (s, 1H), 7.45 (d, 1H), 7.64 (d, 1H).

EXAMPLE 5: 2-cycloheptyl-6-methoxybenzothiophene

10 ¹H-NMR (DMSOd₆): 1.40-2.20 (m, 12H), 3.05 (m, 1H), 3.80 (s, 3H), 6.90 (dd, 1H), 7.00 (s, 1H), 7.41 (d, 1H), 7.57 (d, 1H).

EXAMPLE 6: 2-cyclooctyl-6-methoxybenzothiophene

¹H-NMR (DMSOd₆): 1.20-2.15 (m, 14H), 3.10 (m, 1H), 3.77 (s, 3H), 6.92 (dd, 1H), 7.01 (s, 1H), 7.41 (d, 1H), 7.58 (d, 1H).

15 **EXAMPLE 7: 2-cyclodecyl-6-methoxybenzothiophene**

¹H-NMR (DMSOd₆): 1.20-2.15 (m, 18H), 3.12 (m, 1H), 3.75 (s, 3H), 6.92 (dd, 1H), 7.01 (s, 1H), 7.40 (d, 1H), 7.55 (d, 1H).

EXAMPLE 8: 2-(4-methylcyclohexyl)-6-methoxybenzothiophene

20 ¹H-NMR (DMSOd₆): 0.70-2.15 (m, 12H), 2.72 (m, 0.5H, diastereoisomer), 2.99 (m, 0.5H, diastereoisomer), 3.76 (s, 3H), 6.92 (dd, 1H), 7.02 (s, 1H), 7.41 (d, 1H), 7.58 (d, 1H).

EXAMPLE 9: 2-(2-methylcyclohexyl)-6-methoxybenzothiophene

25 ¹H-NMR (DMSOd₆): 0.70-2.20 (m, 12H), 2.70 (m, 0.5H, diastereoisomer), 3.02 (m, 0.5H, diastereoisomer), 3.75 (s, 3H), 6.92 (dd, 1H), 7.02 (s, 1H), 7.40 (d, 1H), 7.55 (d, 1H).

EXAMPLE 10: 2-(2,2-dimethylcyclopentyl)-6-methoxybenzothiophene

¹H-NMR (DMSOd₆): 0.70 (s, 3H), 1.10 (s, 3H), 1.45-2.20 (m, 6H), 2.93 (m, 1H), 3.78 (s, 3H), 7.02 (dd, 1H), 7.04 (s, 1H), 7.43 (d, 1H), 7.60 (d, 1H).

EXAMPLE 11: 2-(2-adamantyl)-6-methoxybenzothiophene

30 ¹H-NMR (DMSOd₆): 1.40-2.40 (m, 14H), 3.19 (br s, 1H), 3.79 (s, 3H), 6.92 (dd, 1H), 7.08 (s, 1H), 7.43 (d, 1H), 7.60 (d, 1H).

EXAMPLE 12: 2-propyl-6-methoxybenzothiophene

¹H-NMR (DMSO-d₆): 0.95 (t, 3H), 1.68 (m, 2H), 2.78 (t, 2H), 3.79 (s, 3H), 6.92 (dd, 1H), 7.00 (s, 1H), 7.43 (d, 1H), 7.58 (d, 1H).

EXAMPLE 13: 2-hexyl-6-methoxybenzothiophene

¹H-NMR (DMSO-d₆): 0.85 (t, 3H), 1.10-1.80 (m, 8H), 2.82 (t, 2H), 3.79 (s, 3H), 6.92 (dd, 1H), 7.01 (s, 1H), 7.45 (d, 1H), 7.58 (d, 1H).

EXAMPLE 14: 2-cyclohexylmethyl-6-methoxybenzothiophene

¹H-NMR (DMSO-d₆): 0.75-1.85 (m, 11H), 2.70 (d, 2H), 3.80 (s, 3H), 6.92 (dd, 1H), 7.00 (s, 1H), 7.42 (d, 1H), 7.59 (d, 1H).

EXAMPLE 15: 2-cycloheptylmethyl-6-methoxybenzothiophene

¹H-NMR (DMSO-d₆): 1.00-1.90 (m, 13H), 2.71 (d, 2H), 3.80 (s, 3H), 6.93 (dd, 1H), 7.00 (s, 1H), 7.42 (d, 1H), 7.59 (d, 1H).

PREPARATION OF MONOSUBSTITUTED BENZOTHIOPHENOL (6)

EXAMPLE 16: 2-Cyclohexyl-benzothiophene-6-ol

A solution of 2-cyclohexyl-6-methoxybenzothiophene (4.00 g, 16.0 mmol) in 40 ml of dichloromethane is added at room temperature to a solution of boron tribromide (24 ml, 24 mmol). After 2h at room temperature the mixture was hydrolysed with saturated aqueous NaHCO₃, extracted with dichloromethane, dried over Na₂SO₄, filtered, and concentrated in vacuum to give the alcohol (3.60 g as an oil, 97%).

¹H-NMR (CDCl₃): 1.10-2.10 (m, 10H), 2.80 (m, 1H), 6.78 (dd, 1H), 6.94 (s, 1H), 7.17 (d, 1H), 7.48 (d, 1H), 9.42 (s, 1H, OH).

Using the same procedure but replacing 2-cyclohexyl-6-methoxybenzothiophene by:

- 2-cyclopentyl-6-methoxybenzothiophene
- 2-cycloheptyl-6-methoxybenzothiophene
- 2-cyclooctyl-6-methoxybenzothiophene
- 2-cyclodecyl-6-methoxybenzothiophene
- 2-(4-methylcyclohexyl)-6-methoxybenzothiophene
- 2-(2-methylcyclohexyl)-6-methoxybenzothiophene
- 2-(2,2-dimethylcyclopentyl)-6-methoxybenzothiophene
- 2-(2-adamantyl)-6-methoxybenzothiophene
- 2-propyl-6-methoxybenzothiophene

- 2-hexyl-6-methoxybenzothiophene
- 2-cyclohexylmethyl-6-methoxybenzothiophene
- 2-cycloheptylmethyl-6-methoxybenzothiophene,

the following compounds were respectively obtained:

5 **EXAMPLE 17: 2-cyclopentyl-benzothiophene-6-ol**

mp 116°C

¹H-NMR (DMSO-d₆): 1.45-2.20 (m, 8H), 3.25 (m, 1H), 6.78 (dd, 1H), 6.96 (s, 1H), 7.15 (d, 1H), 7.47 (d, 1H), 9.45 (s, 1H, OH).

EXAMPLE 18: 2-cycloheptyl-benzothiophene-6-ol

10 mp 140°C

¹H-NMR (DMSO-d₆): 1.35-2.15 (m, 12H), 3.00 (m, 1H), 6.79 (dd, 1H), 6.94 (s, 1H), 7.17 (d, 1H), 7.48 (d, 1H), 9.45 (s, 1H, OH).

EXAMPLE 19: 2-cyclooctyl-benzothiophene-6-ol

mp 100°C

15 ¹H-NMR (DMSO-d₆): 1.35-2.10 (m, 14H), 3.07 (m, 1H), 6.78 (dd, 1H), 6.95 (s, 1H), 7.15 (d, 1H), 7.47 (d, 1H), 9.42 (s, 1H, OH).

EXAMPLE 20: 2-cyclodecyl-benzothiophene-6-ol

mp 108°C

20 ¹H-NMR (DMSO-d₆): 1.30-2.10 (m, 18H), 3.22 (m, 1H), 6.79 (dd, 1H), 6.99 (s, 1H), 7.15 (d, 1H), 7.48 (d, 1H), 9.42 (s, 1H, OH).

EXAMPLE 21: 2-(4-methylcyclohexyl)-benzothiophene-6-ol

mp 132°C

¹H-NMR (DMSO-d₆): 0.70-2.10 (m, 12H), 2.70 (m, 1H), 6.80 (dd, 1H), 6.92 (s, 1H), 7.15 (d, 1H), 7.48 (d, 1H), 9.42 (s, 1H, OH).

25 **EXAMPLE 22: 2-(2-methylcyclohexyl)-benzothiophene-6-ol**

mp 125°C

¹H-NMR (DMSO-d₆): 0.60-2.20 (m, 12H), 3.05 (m, 1H), 6.80 (dd, 1H), 6.90 (s, 1H), 7.16 (d, 1H), 7.50 (d, 1H), 9.45 (s, 1H, OH).

EXAMPLE 23: 2-(2,2-dimethylcyclopentyl)-benzothiophene-6-ol

30 mp 90°C

¹H-NMR (DMSO-d₆): 0.70 (s, 3H), 1.09 (s, 3H), 1.45-2.20 (m, 6H), 2.92 (dd, 1H), 6.80 (dd, 1H), 6.99 (s, 1H), 7.17 (d, 1H), 7.51 (d, 1H), 9.45 (s, 1H, OH).

EXAMPLE 24: 2-(2-adamantyl)-benzothiophene-6-ol

mp 184°C

¹H-NMR (DMSO-d₆): 1.40-2.40 (m, 14H), 3.16 (br s, 1H), 6.80 (dd, 1H), 7.00 (s, 1H), 7.17 (d, 1H), 7.50 (d, 1H), 9.43 (s, 1H, OH).**EXAMPLE 25: 2-propyl-benzothiophene-6-ol**

mp 56°C

¹H-NMR (DMSO-d₆): 0.97 (t, 3H), 1.68 (m, 2H), 2.79 (t, 2H), 6.80 (dd, 1H), 6.96 (s, 1H), 7.17 (d, 1H), 7.50 (d, 1H), 9.46 (s, 1H, OH).**EXAMPLE 26: 2-hexyl-benzothiophene-6-ol**

10 mp 68°C

¹H-NMR (DMSO-d₆): 0.85 (t, 3H), 1.10-1.80 (m, 8H), 2.78 (t, 2H), 6.79 (dd, 1H), 6.95 (s, 1H), 7.16 (d, 1H), 7.48 (d, 1H), 9.45 (s, 1H, OH).**EXAMPLE 27: 2-cyclohexylmethyl-benzothiophene-6-ol**

mp 97°C

15 ¹H-NMR (DMSO-d₆): 0.75-1.80 (m, 11H) 2.68 (d, 2H), 6.78 (dd, 1H), 6.91 (s, 1H), 7.16 (d, 1H), 7.49 (d, 1H), 9.45 (s, 1H, OH).**EXAMPLE 28: 2-cycloheptylmethyl-benzothiophene-6-ol**

mp 82°C

20 ¹H-NMR (DMSO-d₆): 1.00-1.90 (m, 13H), 2.72 (d, 2H), 6.80 (dd, 1H), 6.92 (s, 1H), 7.18 (d, 1H), 7.49 (s, 1H), 9.48 (s, 1H, OH).**PREPARATION OF SULFAMIC ACID MONOSUBSTITUTED BENZOTHIOPHENYL ESTER (7)****EXAMPLE 29: Sulfamic acid, 2-cyclohexyl-benzothiophene-6-yl ester**

Sodium hydride (0.60 g, 24.8 mmol) was carefully added to a solution of 2-cyclohexyl-benzothiophene-6-ol (3.60 g, 15.50 mmol) in dry DMF (36 ml) at 0°C. After being stirred for 30 min at room temperature and 30 min at 50°C, the mixture was cooled (ice/water) and amidochlorosulfonic acid (4.45 g, 38.00 mmol) was added. After 3 h at room temperature the mixture was hydrolysed with saturated aqueous NH₄Cl, extracted with ethyl acetate, dried over Na₂SO₄, filtered, and concentrated under vacuum to give the crude product (4.80 g as oil). Flash chromatography on silica gel (toluene/1,4-dioxan: 8/2) yielded a limpid oil which was crystallised from ethanol to give the title product (0.50 g, 10%, mp 128°C).

¹H-NMR (CDCl₃): 1.15-2.20 (m, 10H), 2.90 (m, 1H), 7.18 (s, 1H), 7.24 (dd, 1H), 7.30 (d, 1H), 7.32 (s, 1H), 7.98 (s, 2H, NH₂).

Using the same procedure but replacing 2-cyclohexylbenzothiophene-6-ol by:

- 2-cyclopentyl-benzothiophene-6-ol
- 5 - 2-cycloheptyl-benzothiophene-6-ol
- 2-cyclooctyl-benzothiophene-6-ol
- 2-cyclodecyl-benzothiophene-6-ol
- 2-(4-methylcyclohexyl)-benzothiophene-6-ol
- 2-(2-methylcyclohexyl)-benzothiophene-6-ol
- 10 - 2-(2,2-dimethylcyclopentyl)-benzothiophene-6-ol
- 2-(2-adamantyl)-benzothiophene-6-ol
- 2-propyl-benzothiophene-6-ol
- 2-hexyl-benzothiophene-6-ol
- 2-cyclohexylmethyl-benzothiophene-6-ol
- 15 - 2-cycloheptylmethyl-benzothiophene-6-ol,

the following compounds were respectively obtained:

EXAMPLE 30: Sulfamic acid, 2-cyclopentyl-benzothiophene-6-yl ester

mp 110°C

¹H-NMR (DMSO-d₆): 1.50-2.30 (m, 8H), 3.39 (m, 1H), 7.20 (s, 1H), 7.72 (dd, 1H), 7.78 (d, 1H), 7.95 (s, 2H, NH₂).

EXAMPLE 31: Sulfamic acid, 2-cycloheptyl-benzothiophene-6-yl ester

mp 132°C

¹H-NMR (DMSO-d₆): 1.35-2.20 (m, 12H), 3.12 (m, 1H), 7.19 (s, 1H), 7.24 (dd, 1H), 7.75 (d, 1H), 7.80 (d, 1H), 7.95 (s, 2H, NH₂).

EXAMPLE 32: Sulfamic acid, 2-cyclooctyl-benzothiophene-6-yl ester

mp 126°C

¹H-NMR (DMSO-d₆): 0.90-2.20 (m, 14H), 3.18 (m, 1H), 7.17 (s, 1H), 7.23 (dd, 1H), 7.76 (d, 1H), 7.80 (d, 1H), 7.95 (s, 2H, NH₂).

EXAMPLE 33: Sulfamic acid, 2-cyclodecyl-benzothiophene-6-yl ester

30 mp 98°C

¹H-NMR (DMSO-d₆): 1.30-2.10 (m, 18H), 3.31 (m, 1H), 7.20 (s, 1H), 7.23 (dd, 1H), 7.76 (d, 1H), 7.79 (d, 1H), 7.96 (s, 2H, NH₂).

EXAMPLE 34: Sulfamic acid, 2-(4-methylcyclohexyl)-benzothiophene-6-yl ester

mp 132°C

¹H-NMR (DMSO-d₆): 0.75-2.15 (m, 12H), 2.55 (m, 1H), 7.25 (s, 1H), 7.55 (dd, 1H), 7.60 (d, 1H), 7.70 (d, 1H), 8.25 (s, 2H, NH₂).**EXAMPLE 35: Sulfamic acid, 2-(2-methylcyclohexyl)-benzothiophene-6-yl ester**

mp 110°C

¹H-NMR (DMSO-d₆): 0.65-2.30 (m, 12H), 3.15 (m, 1H), 7.05-7.35 (m, 2H), 7.70-7.89 (m, 2H), 7.97 (s, 2H, NH₂).**EXAMPLE 36: Sulfamic acid, 2-(2,2-dimethylcyclopentyl)-benzothiophene-6-yl****ester**

mp 72°C

¹H-NMR (DMSO-d₆): 0.70 (s, 3H), 1.10 (s, 3H), 1.45-2.30 (m, 6H), 3.02 (dd, 1H), 7.20 (s, 1H), 7.23 (dd, 1H), 7.78 (d, 1H), 7.80 (s, 1H), 7.96 (s, 2H, NH₂).**EXAMPLE 37: Sulfamic acid, 2-(2-adamantyl)-benzothiophene-6-yl ester**

mp 185°C

¹H-NMR (DMSO-d₆): 1.50-2.40 (m, 12H), 3.37 (br s, 1H), 7.24 (m, 2H), 7.80 (d, 1H), 7.82 (s, 1H), 7.97 (s, 2H, NH₂).**EXAMPLE 38: Sulfamic acid, 2-propyl-benzothiophene-6-yl ester**

mp 112°C

¹H-NMR (DMSO-d₆): 0.96 (t, 3H), 1.70 (m, 2H), 2.88 (t, 2H), 7.19 (s, 1H), 7.24 (dd, 1H), 7.78 (d, 1H), 7.80 (s, 1H), 7.97 (s, 2H, NH₂).**EXAMPLE 39: Sulfamic acid, 2-hexyl-benzothiophene-6-yl ester**

Mp 125°C

¹H-NMR (DMSO-d₆): 0.95 (t, 3H), 1.10-1.80 (m, 8H), 2.88 (t, 2H), 7.19 (s, 1H), 7.22 (dd, 1H), 7.77 (d, 1H), 7.79 (s, 1H), 7.96 (s, 2H, NH₂).**EXAMPLE 40: Sulfamic acid, 2-cyclohexylmethyl-benzothiophene-6-yl ester**

Mp 115°C

¹H-NMR (DMSO-d₆): 0.80-1.80 (m, 11H), 2.78 (d, 2H), 7.16 (s, 1H), 7.24 (dd, 1H), 7.77 (d, 1H), 7.79 (s, 1H), 7.97 (s, 2H, NH₂).**EXAMPLE 41: Sulfamic acid, 2-cycloheptylmethyl-benzothiophene-6-yl ester**

mp 90°C

¹H-NMR (DMSO-d₆): 1.00-2.00 (m, 13H), 2.82 (d, 2H), 7.18 (s, 1H), 7.22 (dd, 1H), 7.78 (d, 1H), 7.80 (s, 1H), 7.97 (s, 2H, NH₂).

PREPARATION OF MONO OR DI-OXIDIZED MONOSUBSTITUTED COMPOUNDS (8)

5 **EXAMPLE 42: Sulfamic acid, 2-cyclohexyl-benzothiophene-6-yl-1-oxide ester**

To a solution of sulfamic acid, 2-cyclohexyl-benzothiophene-6-yl ester (1.00 g, 3.21 mmol) in dichloromethane (20 ml) and trifluoroacetic acid (5 ml) was added 35% aqueous hydrogen peroxide (0.35 ml, 3.42 mmol, 1.05 equivalent). After 2 h at 50°C the mixture was hydrolysed with saturated aqueous NaHCO₃, extracted with
10 dichloromethane, dried over Na₂SO₄, filtered, and concentrated under vacuum to give the crude product. Flash chromatography on silica gel (toluene/1,4-dioxan : 6/4) yielded a limpid oil which was crystallised from ethanol to give the title product (0.25 g, 24%, mp 110°C).

¹H-NMR (DMSO-d₆): 1.10-2.15 (m, 10H), 2.72 (m, 1H), 7.10 (s, 1H), 7.45 (dd, 1H), 7.64
15 (d, 1H), 7.84 (d, 1H), 8.16 (s, 2H, NH₂).

Using the same procedure but replacing the sulfamic acid, 2-cyclohexyl-benzothiophene-6-yl ester by:

- Sulfamic acid, 2-cyclodecyl-benzothiophene-6-yl ester,
the following compound was obtained:

20 **EXAMPLE 43: Sulfamic acid, 2-cyclodecyl-benzothiophene-6-yl-1-oxide ester** mp 146°C

¹H-NMR (DMSO-d₆): 1.35-2.10 (m, 18H), 3.12 (m, 1H), 7.15 (s, 1H), 7.45 (dd, 1H), 7.62 (d, 1H), 7.83 (d, 1H), 8.15 (s, 2H, NH₂).

Using the procedure of example 42 but with 2.2 equivalents of hydrogen peroxide,
25 the following compound was obtained:

EXAMPLE 44: Sulfamic acid, 2-cyclohexyl-benzothiophene-6-yl-1,1-dioxide ester mp 180°C

¹H-NMR (DMSO-d₆): 1.15-2.15 (m, 10H), 2.52 (m, 1H), 7.30 (s, 1H), 7.53 (dd, 1H), 7.63 (d, 1H), 7.71 (d, 1H), 8.25 (s, 2 H, NH₂).

30 Using the same procedure but replacing the sulfamic acid, 2-cyclohexyl-benzothiophene-6-yl ester by:

- Sulfamic acid, 2-cycloheptyl-benzothiophene-6-yl ester
- Sulfamic acid, 2-cyclooctyl-benzothiophene-6-yl ester
- Sulfamic acid, 2-cyclodecyl-benzothiophene-6-yl ester
- Sulfamic acid, 2-(4-methylcyclohexyl)-benzothiophene-6-yl ester
- 5 - Sulfamic acid, 2-(2-methylcyclohexyl)-benzothiophene-6-yl ester
- Sulfamic acid, 2-(2,2-dimethylcyclopentyl)-benzothiophene-6-yl ester
- Sulfamic acid, 2-(2-adamantyl)-benzothiophene-6-yl ester
- Sulfamic acid, 2-propyl-benzothiophene-6-yl ester
- Sulfamic acid, 2-hexyl-benzothiophene-6-yl ester
- 10 - Sulfamic acid, 2-cyclohexylmethyl-benzothiophene-6-yl ester
- Sulfamic acid, 2-cycloheptylmethyl-benzothiophene-6-yl ester,

the following compounds were respectively obtained:

EXAMPLE 45: Sulfamic acid, 2-cycloheptyl-benzothiophene-6-yl-1,1-dioxide ester
mp 137°C

15 ¹H-NMR (DMSO-d₆): 1.35-2.15 (m, 12H), 2.75 (m, 1H), 7.32 (s, 1H), 7.52 (dd, 1H), 7.61 (d, 1H), 7.70 (d, 1H), 8.25 (s, 2H, NH₂).

EXAMPLE 46: Sulfamic acid, 2-cyclooctyl-benzothiophene-6-yl-1,1-dioxide ester
mp 122°C

20 ¹H-NMR (DMSO-d₆): 1.35-2.10 (m, 14H), 2.81 (m, 1H), 7.32 (s, 1H), 7.52 (dd, 1H), 7.61 (d, 1H), 7.70 (d, 1H), 8.22 (s, 2 H, NH₂).

EXAMPLE 47: Sulfamic acid, 2-cyclodecyl-benzothiophene-6-yl-1,1-dioxide ester
mp 102°C

¹H-NMR (DMSO-d₆): 1.35-2.10 (m, 18H), 2.97 (m, 1H), 7.38 (s, 1H), 7.52 (dd, 1H), 7.60 (d, 1H), 7.70 (d, 1H), 8.22 (s, 2 H, NH₂).

25 **EXAMPLE 48: Sulfamic acid, 2-(4-methylcyclohexyl)-benzothiophene-6-yl-1,1-dioxide ester**

mp 170°C

¹H-NMR (DMSO-d₆): 0.75-2.20 (m, 12H), 2.83 (m, 1H), 7.18 (s, 1H), 7.22 (dd, 1H), 7.78 (d, 1H), 7.80 (d, 1H), 7.95 (s, 2 H, NH₂).

EXAMPLE 49: Sulfamic acid, 2-(2-methylcyclohexyl)-benzothiophene-6-yl-1,1-dioxide ester

mp 92°C

¹H-NMR (DMSO-d₆): 0.70-2.45 (m, 12H), 2.85 (m, 1H), 7.25 (s, 1H), 7.52 (m, 3H), 8.25 (s, 2 H, NH₂).

EXAMPLE 50: Sulfamic acid, 2-(2,2-dimethylcyclopentyl)-benzothiophene-6-yl-1,1-dioxide ester

mp 172°C

¹H-NMR (DMSO-d₆): 0.90 (s, 3H), 1.16 (s, 3H), 1.50-2.15 (m, 6H), 2.66 (t, 1H), 7.49 (s, 1H), 7.52 (dd, 1H), 7.61 (d, 1H), 7.70 (d, 1H), 8.24 (s, 2 H, NH₂).

EXAMPLE 51: Sulfamic acid, 2-(2-adamantyl)-benzothiophene-6-yl-1,1-dioxide ester

mp 230°C

¹H-NMR (DMSO-d₆): 1.45-2.45 (m, 14H), 3.04 (br s, 1H), 7.38 (s, 1H), 7.53 (d, 1H), 7.64 (d, 1H), 7.70 (d, 1H), 8.25 (s, 2 H, NH₂).

EXAMPLE 52: Sulfamic acid, 2-propyl-benzothiophene-6-yl-1,1-dioxide ester

mp 159°C

¹H-NMR (DMSO-d₆): 0.99 (t, 3H), 1.70 (m, 2H), 2.49 (t, 2H), 7.29 (s, 1H), 7.52 (dd, 1H), 7.63 (d, 1H), 7.73 (d, 1H), 8.50 (s, 2H, NH₂).

EXAMPLE 53: Sulfamic acid, 2-hexyl-benzothiophene-6-yl-1,1-dioxide ester

mp 98°C

¹H-NMR (DMSO-d₆): 0.85 (t, 3H), 1.10-1.80 (m, 8H), 2.50 (t, 2H), 7.30 (s, 1H), 7.52 (dd, 1H), 7.62 (d, 1H), 7.73 (d, 1H), 8.27 (s, 2H, NH₂).

EXAMPLE 54: Sulfamic acid, 2-cyclohexylmethyl-benzothiophene-6-yl-1,1-dioxide ester

mp 132°C

¹H-NMR (DMSO-d₆): 0.80-1.95 (m, 11H), 2.40 (d, 2H), 7.30 (s, 1H), 7.53 (dd, 1H), 7.62 (d, 1H), 7.72 (d, 1H), 8.25 (s, 2H, NH₂).

EXAMPLE 55: Sulfamic acid, 2-cycloheptylmethyl-benzothiophene-6-yl-1,1-dioxide ester

mp 135°C

¹H-NMR (DMSO-d₆): 1.00-2.15 (m, 13H), 2.45 (d, 2H), 7.29 (s, 1H), 7.53 (dd, 1H), 7.62 (d, 1H), 7.73 (d, 1H), 8.25 (s, 2H, NH₂).

PREPARATION OF DISUBSTITUTED 6-METHOXY-BENZOTHIOPHENE (9)

EXAMPLE 56: 2-cycloheptyl-6-methoxy-7-methyl-benzothiophene

To a solution of 2-cycloheptyl-6-methoxy-benzothiophene (2.00 g, 7.69 mmol) in dry THF (20 ml) at -70°C was added dropwise a 2.5 M solution of n-butyl lithium in hexane (5 ml, 12.16 mmol). Then, the mixture was warmed to -30°C during 10 min and chilled at -70°C for the addition of iodomethane (1.0 ml, 15.38 mmol). The mixture was warmed to room temperature overnight. It was hydrolysed with saturated aqueous NH₄Cl, extracted with ethyl acetate, dried (Na₂SO₄), filtered and concentrated under vacuum to give 2.1 g of an oil. Flash chromatography on silica gel (heptane/ethyl acetate : 1/1) yielded a limpid oil (1.50 g, 72 %) which was used without further purification.

¹H-NMR (DMSO-d₆): 1.35-2.15 (m, 12H), 2.29 (s, 3H), 3.00 (m, 1H), 3.80 (s, 3H), 7.00 (s, 1 H), 7.04 (d, 1H), 7.49 (d, 1H).

Using the same procedure but replacing iodomethane by:

- bromobutane,

the following compound was obtained:

EXAMPLE 57: 2-cycloheptyl-6-methoxy-7-butyl-benzothiophene

¹H-NMR (DMSO-d₆): 0.90 (t, 3H), 1.10-2.20 (m, 16H), 2.75 (t, 2H), 3.04 (m, 1H), 3.80 (s, 3H), 7.00 (s, 1 H), 7.05 (d, 1H), 7.51 (d, 1H).

EXAMPLE 58: 7-methoxy-1,2,3,4-tetrahydro-dibenzothiophene

This compound was prepared using the conditions described by Oliveira. M (*Tetrahedron*, 2002, 58, 1709-18).

¹H-NMR (CDCl₃): 1.92 (m, 4H), 2.72 (m, 2H), 2.83 (m, 2H), 3.89 (s, 3H), 6.97 (dd, 1 H), 7.30 (d, 1H), 7.47 (d, 1H).

PREPARATION OF DISUBSTITUTED BENZOTHIOPHENE-OL (10)

Following the procedure used for the monosubstituted compounds, but replacing 2-cyclohexyl-6-methoxy-benzothiophene by:

- 2-cycloheptyl-3-methyl-6-methoxy-benzothiophene
- 2-cyclophetyl-6-methoxy-3-butyl-benzothiophene

- 7-methoxy-1,2,3,4-tetrahydro-dibenzothiophene,

the following compounds were respectively obtained:

EXAMPLE 59: 2-cycloheptyl-7-methyl-benzothiophene-6-ol

mp 96°C

- 5 ¹H-NMR (DMSO-d₆): 1.30-2.15 (m, 12H), 2.44 (s, 3H), 3.01 (m, 1H), 6.87 (d, 1H), 6.97 (s, 1H), 7.34 (d, 1H), 9.31 (s, 1H, OH).

EXAMPLE 60: 2-cycloheptyl-7-butyl-benzothiophene-6-ol

limpid oil

- 10 ¹H-NMR (DMSO-d₆): 0.92 (t, 3H), 1.15-2.20 (m, 16H), 2.80 (t, 2H), 3.02 (m, 1H), 6.85 (d, 1H), 6.95 (s, 1H), 7.32 (d, 1H), 9.22 (s, 1H, OH).

EXAMPLE 61: 1,2,3,4-tetrahydro-dibenzothiophene-7-ol

mp 116°C

¹H-NMR (CDCl₃): 1.90 (m, 4H), 2.68 (m, 2H), 2.79 (m, 2H), 4.98 (br s, 1H, OH), 6.88 (dd, 1H), 7.20 (d, 1H), 7.42 (d, 1H).

15 **PREPARATION OF SULFAMIC ACID DISUBSTITUTED BENZOTHIOPHENYL ESTER (11)**

Following the procedure used for the monosubstituted compounds but replacing 2-cyclohexyl-benzothiophene-6-ol by:

- 2-cycloheptyl-3-methyl-benzothiophene-6-ol
- 20 - 2-cycloheptyl-3-butyl-benzothiophene-6-ol
- 1,2,3,4-tetrahydro-dibenzothiophene-7-ol,

the following compounds were respectively obtained:

EXAMPLE 62: Sulfamic acid, 2-cycloheptyl-7-methyl-benzothiophene-6-yl ester

mp 107°C

- 25 ¹H-NMR (DMSO-d₆): 1.40-2.20 (m, 12H), 2.46 (s, 3H), 3.14 (m, 1H), 7.20 (s, 1H), 7.30 (dd, 1H), 7.60 (d, 1H), 8.00 (s, 2H, NH₂).

EXAMPLE 63: Sulfamic acid, 2-cycloheptyl-7-butyl-benzothiophene-6-yl ester

limpid oil

- 30 ¹H-NMR (DMSO-d₆): 0.91 (t, 3H), 1.15-2.20 (m, 16H), 2.77 (t, 2H), 3.11 (m, 1H), 7.15 (s, 1H), 7.32 (d, 1H), 7.59 (d, 1H), 8.04 (s, 2H, NH₂).

EXAMPLE 64: Sulfamic acid, 1,2,3,4-tetrahydro-dibenzothiophene-7-yl ester

mp 165°C

¹H-NMR (DMSO-d₆): 1.87 (m, 4H), 2.70 (m, 2H), 2.82 (m, 2H), 7.28 (dd, 1 H), 7.66 (d, 1H), 7.72 (d, 1H).

PREPARATION OF DIOXIDIZED DISUBSTITUTED COMPOUNDS (12)

Following the procedure used for the monosubstituted compounds but replacing the
 5 sulfamic acid, 2-cycloheptyl-benzothiophene-6-ol ester by:

- Sulfamic acid, 2-cycloheptyl-3-methyl-benzothiophene-6-ol ester
- Sulfamic acid, 2-cycloheptyl-3-butyl-benzothiophene-6-ol ester
- Sulfamic acid, 1,2,3,4-tetrahydro-dibenzothiophene-7-ol ester,

the following compounds were respectively obtained:

10 **EXAMPLE 65: Sulfamic acid, 2-cycloheptyl-7-methyl-benzothiophene-6-yl-1,1-dioxide ester**

mp 90°C

¹H-NMR (DMSO-d₆): 1.30-2.20 (m, 12H), 2.48 (s, 3H), 2.76 (m, 1H), 7.28 (s, 1H), 7.41 (d, 1H), 7.52 (d, 1H), 8.27 (s, 2H, NH₂).

15 **EXAMPLE 66: Sulfamic acid, 2-cycloheptyl-7-butyl-benzothiophene-6-yl-1,1-dioxide ester**

limpid oil

¹H-NMR (DMSO-d₆): 0.91 (t, 3H), 1.15-2.15 (m, 16H), 2.75 (m, 1H), 2.90 (t, 2H), 7.25 (s, 1H), 7.40 (d, 1H), 7.56 (d, 1H), 8.31 (s, 2H, NH₂).

20 **EXAMPLE 67: Sulfamic acid, 1,2,3,4-tetrahydro-dibenzothiophene-7-yl-1,1-dioxide ester**

mp 229°C

¹H-NMR (DMSO-d₆): 1.78 (m, 4H), 2.30-2.70 (m, 4H), 7.54 (dd, 1 H), 7.61 (d, 1H), 7.74 (d, 1H).

25 BIOLOGICAL TEST RESULTS

INHIBITION OF STEROID SULFATASE *IN VITRO*

Estrone sulfate (E₁S) is a major circulating plasma estrogen that is converted by the steroid sulfatase enzyme into estrone (E₁), which in turn can be transformed into estradiol (E₂) by enzymatic reduction. Steroid sulfatase activity is present in most tissues (uterus,
 30 liver, breast, etc..) and is significantly higher in malignant than in normal breast tissue. The close association of estrogens with the promotion of the

growth and development of breast cancer has long been recognized, therefore steroid sulfatase appears as a potential target to inhibit *in situ* formation of estrogens.

Potent inhibitors of this enzyme, containing a sulfamate moiety which is believed to be involved in the irreversible inhibition of steroid sulfatase, have been synthesized. To date the most active compound is EMATE, estrone-3-sulfamate, but its estrogenic activity has rendered this compound unsuitable for use in the treatment of hormone-dependent tumors. Numerous structurally diversified inhibitors of steroid sulfatase have been reported among which, 6,6,7-COUMATE emerged as a standard non-steroidal inhibitor lacking estrogenic properties.

10 In vitro results

Two *in vitro* models on whole cells were used. The JEG-3 cell line, derived from a human placental choriocarcinoma, is spontaneously very rich in human estrone sulfatase and therefore, a useful practical biological system to screen in a 96-well microplate format a large number of compounds and evaluate putative steroid sulfatase inhibitors *in vitro*. Despite a lower content in steroid sulfatase activity, the MCF-7 cells constitute another suitable model to test steroid sulfatase inhibitors on human breast adenocarcinoma cells. Moreover, these cells were used in the *in vivo* model of hormone-dependent induced xenografts.

Estrone sulfatase assay on cells

Whole-cell assays were performed as originally described by Duncan *et al.* (Cancer Res., 1993, 53: 298-303) on intact MCF-7 cell monolayers. Assays were carried out with cells in logarithmic growth phase, on 96-well (JEG-3) or 24-well (MCF-7) microplates. Twenty-four hours (JEG-3) or 72 h (MCF-7) before studies, cells were seeded in decompemented fetal calf serum (dFCS) supplemented medium. Then, the seeding medium was removed and the cells were rinsed with PBS to eliminate any trace of dFCS. Then, $^3\text{H-E}_1\text{S}$ was added, followed by test compounds ranging from 10^{-12} M to 10^{-5} M. After 4 h (JEG-3) or 20 h (MCF-7) of treatment, the medium was transferred into either 96-deep-well microplates (JEG-3) or plastic tubes (MCF-7) and centrifuged at 200 x g for 10 min to pellet cells before toluene extraction. A fraction of medium was used for toluene extraction in order to separate conjugated substrate and non-conjugated products. The radioactivity in the toluene phase was measured by liquid scintillation counting (LSC). Finally, estrone

sulfatase activity was expressed in pmoles of $^3\text{H-E}_1 + ^3\text{H-E}_2$ formed per 4 or 20 hours and per μg DNA and estrone sulfatase inhibition in percentage of control activity without inhibitor. A non linear fit analysis (GraphPad Prism Software) of % inhibition vs. inhibitor concentrations allowed for the determination of 50 % inhibitory concentration (IC_{50}): the lowest IC_{50} corresponds to the most potent inhibitors (Table 1).

Table 1: Inhibition of estrone sulfatase on whole-cell assays

Compounds	JEG-3 cells		MCF-7 cells	
	IC_{50} (nM) $\pm$ S.E.M.	n	IC_{50} (nM) $\pm$ S.E.M.	n
EMATE	3.2 ± 0.2	4	0.06 ± 0.01	18
6,6,7-COUMATE	4.5 ± 0.6	37	0.33 ± 0.06	24
Ex 30	78.8 ± 39.8	5		
Ex 31	101.8 ± 58.0	5		
Ex 32	433.7 ± 94.8	5		
Ex 33	743.8 ± 139.6	5		
Ex 34	317.7 ± 42.9	5		
Ex 35	146.8 ± 16.3	4		
Ex 36	128.5 ± 14.2	4		
Ex 37	92.4 ± 15.6	5		
Ex 42	7.0 ± 1.2	5	0.16 ± 0.03	4
Ex 44	10.9 ± 2.6	5	0.24 ± 0.05	4
Ex 47	52.1 ± 4.4	5	0.08 ± 0.01	4
Ex 48	7.6 ± 1.3	5	0.09 ± 0.02	4
Ex 49	2.6 ± 0.4	4		
Ex 50	2.5 ± 0.5	4		

Ex 52	24.7 ± 5.0	5		
Ex 53	12.5 ± 3.3	5		
Ex 54	10.0 ± 1.2	4	0.10 ± 0.03	4
Ex 55	7.7 ± 0.4	4	0.05 ± 0.01	6
Ex 64	565.8 ± 129.6	5		
Ex 65	31.7 ± 9.9	4		

Among the tested compounds, Ex 42, Ex 44, Ex 48, Ex 49, Ex 50, Ex 54 and Ex 55 showed a strong inhibition (IC₅₀ of about 10 nM) of human estrone sulfatase activity in JEG-3 cells. These compounds were checked for residual estrogenic activity *in vivo* in the classical uterotrophic assay after 3-day administration by oral route in prepubescent female rats.

INHIBITION OF STEROID SULFATASE *IN VIVO*

Residual estrogenic activity *in vivo*

Prepubescent female rats were orally treated at 1 mg/rat/day for 3 days. On the day following the last treatment, uteri were removed and wet weight were recorded.

The results are expressed as % of stimulation of uterus weight in comparison with controls.

Table 2: residual estrogenic activity

Compound	% stimulation	Number of animals
6,6,7 COUMATE	3%	16
Ex 42	0%	8
Ex 44	0%	8
Ex 47	4%	8
Ex 48	3%	8

Ex 49	8%	8
Ex 50	24%	8
Ex 54	6%	8
Ex 55	3%	8

Antiuterotrophic /Antisulfatase activity

A short model, derived from Purohit's method, was developed for the evaluation *in vivo* of nonestrogenic steroid sulfatase inhibitors.

5 Wistar female rats were ovariectomized and left to rest for 4 weeks. Prior to treatment, the absence of cyclicity was checked by vaginal smears.

Animals were supplemented with estrone sulfate (E_1S) at 50 $\mu\text{g/kg/day}$ s.c., alone or combined with oral administration of potential sulfatase inhibitors, at 1 mg/kg/day for 4 days. The uteri were removed, freed of adjacent tissue and wet
10 weighed.

The results are expressed as % of inhibition of the E_1S induced stimulation.

Table 3: antiuterotrophic activity

Compound	% inhibition	Number of animals
6,6,7 COUMATE	86%	48
Ex 42	38%	8
Ex 44	70%	8
Ex 47	62%	8
Ex 48	60%	8
Ex 54	49%	8
Ex 55	81%	16

Ex 55 was chosen as potential inhibitor of steroid sulfatase activity because of lack of estrogenicity and significant inhibition of E₁S stimulated uterus weight. These *in vivo* results were in good accordance with *in vitro* results obtained in JEG-3 and MCF-7 whole-cell assays.

5 Evaluation of the potency of Ex 55

The activity of Ex 55 on E₁S stimulated uterus weight was evaluated in relation to the standard inhibitor 6,6,7 COUMATE from 0.03 mg/kg/day to 1 mg/kg/day p.o.

10 In this study, a last administration was performed 24 hours before the necropsy for E₁S and E₂ serum levels assays. The uteri were removed, freed of adjacent tissue, wet weighed and immediately deep frozen until the determination of sulfatase activity.

- Inhibition of E₁S stimulated uterus weight

15

Table 4

Dose mg/kg/day	6,6,7 COUMATE	Ex 55
0.03	0%	0%
0.1	13%	0%
0.3	52%	36%
1	84%	72%

- Measure of estrone sulfatase activity in the uterus

Estrone sulfatase activity was measured according to the method described by Purohit et al., with slight modifications. Briefly, uteri were thawed, weighed and
20 homogenized. Aliquots of the supernatant were treated with dextran-coated charcoal and assayed for sulfatase. E₁S activity was assessed after 30 min of incubation with 5 nM of ³H-E₁S and 20 μ M of unlabelled E₁S as substrate. Radioactivity was measured by LSC.

25 Estrone sulfatase activity was expressed as pmol/h/mg protein and reported as percentage of inhibition *versus* E₁S.

Table 5

Dose mg/kg/day	6,6,7 COUMATE	Ex 55
0.03	36%	19%
0.1	78%	64%
0.3	96%	96%
1	97%	97%

- Serum estrogen levels

E₁S and E₂ levels were determined according to the supplier's standard method (DSL, Webster, TX, USA).

Table 6: E₁S levels (ng/ml)

Dose mg/kg/day	6,6,7 COUMATE	Ex 55
0	6.3 ± 0.3	
0.03	24 ± 3.1	17 ± 2.5
0.1	26 ± 2.6	21 ± 2.4
0.3	59 ± 6.4	69 ± 5.9
1	80 ± 5.7	83 ± 2.5

Table 7: E₂ levels (pg/ml)

Dose mg/kg/day	6,6,7 COUMATE	Ex 55
0	7.8 ± 0.7	
0.03	33 ± 5.8	31 ± 2.8
0.1	28 ± 2.5	28 ± 1.3
0.3	18 ± 1.1	22 ± 1.2
1	16 ± 1.5	15 ± 0.9

Hormono-dependent induced xenografts

- 5 MCF-7 cells, derived from human breast adenocarcinoma, were injected subcutaneously in ovariectomized athymic nude mice supplemented with estrone sulfate (pellets 0.5 mg/90 day release). Xenograft volumes were determined once weekly. When tumor volumes reached a significant increase, 6,6,7 COUMATE and Ex 55 were orally administered at 0.1mg/kg/day for 6 weeks.
- 10 Xenografts were measured, removed, weighed, and deep frozen until the determination of steroid sulfatase activity.

Table 8: Xenograft volume (mm³)

Treatment	Xenograft volume after 6 week treatment
Control placebo	71 ± 8.2
E ₁ S pellet (0.5mg/90day release)	1816 ± 337
E ₁ S + 6,6,7 COUMATE 0.1mg/kg/day	1854 ± 243
E ₁ S + Ex 55 0.1mg/kg/day	1488 ± 233

6,6,7 COUMATE did not inhibit the E₁S induced stimulation after 6 weeks oral administration at 0.1mg/kg/day. By contrast 18% inhibition were obtained with Ex 55 at the same dose level.

5

Table 9: Xenograft weight (mg)

Treatment	Xenograft weight after 6 week treatment
Control placebo	31 ± 3.8
E ₁ S pellet (0.5mg/90day release)	1350 ± 277
E ₁ S + 6,6,7 COUMATE 0.1mg/kg/day	1467 ± 191
E ₁ S + Ex 55 0.1mg/kg/day	877 ± 185

6,6,7 COUMATE did not inhibit xenograft weight while 35% inhibition were obtained with Ex 55.

10

Table 10: Xenograft steroid sulfatase activity (pmol/h/mg protein)

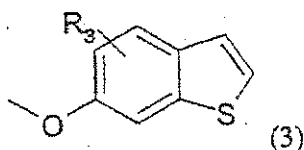
Treatment	Sulfatase activity
E ₁ S pellet (0.5mg/90day release)	1653 ± 101
E ₁ S + 6,6,7 COUMATE 0.1mg/kg/day	540 ± 54
E ₁ S + Ex 55 0.1mg/kg/day	263 ± 17

The inhibition of intratumoral steroid sulfatase activity was higher with Ex 55 (84%) than with 6,6,7 COUMATE (67%).

CLAIMS

1 - Sulfamate benzothiophene derivative obtainable by the process comprising the steps of:

- 5 1) converting the 6-methoxy-benzothiophene (3):



- 10 in which R₃ is hydrogen, a (C₁-C₆) alkoxy or a halogen or the corresponding 5-methoxy-benzothiophene to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid in 1,2-dichloromethane using standard conditions;
- 15 2) transforming said monobromo derivative into an organomagnesium bromide and then condensing it with a ketone or an aldehyde selected from the group consisting of cyclopentanone, cyclohexanone, cycloheptanone, cyclooctanone, cyclodecanone, 4-methylcyclohexanone, 2-methylcyclohexanone, 2,2-dimethylcyclopentanone, 2-adamantanone, propanal, hexanal, cyclohexanecarboxaldehyde, cycloheptanecarboxaldehyde to afford, after treatment with triethylsilane under argon in dichloromethane, the corresponding substituted methoxybenzothiophene using standard conditions;
- 20 3) optionally alkylating the corresponding substituted methoxybenzothiophene using conventional conditions in THF with iodomethane or bromobutane in the presence of n-butyllithium, to afford the corresponding substituted methoxybenzothiophene;
- 25 4) deprotecting the substituted methoxybenzothiophene obtained in step 2) or in step 3) with tribromoborane under conventional conditions;
- 5) transforming the resulting hydroxy compound into the corresponding sulfamate by treatment with sodium hydride, with amidochlorosulfonic acid or by reaction with sulfamoyl chloride in dimethylacetamide; and

6) optionally oxidating the resulting compound by hydrogen peroxide in trifluoroacetic acid using conventional conditions.

2 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 128 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclohexanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

3 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 110 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclohexanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;

4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;

5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;

6) oxidizing the resulting compound by 1.05 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

4 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 98 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;

2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclodecanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;

3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;

4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;

5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

5 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 146 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;

- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclodecanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 5 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the
- 10 corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 1.05 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

15

6 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 180 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding
- 20 monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclohexanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 25 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted benzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the
- 30 corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;

6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

7 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 132 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

8 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 137 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;

- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

9 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 126 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclooctanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

10 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 122 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclooctanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

11 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 102 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclodecanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;

- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

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12 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 132 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 10 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 4-methylcyclohexanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 15 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the
- 20 corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

25 13 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 170 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 30 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 4-methylcyclohexanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;

- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in
5 solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide
10 in trifluoroacetic acid and dichloromethane.

14 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 110 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 2-methylcyclohexanone in Et₂O to afford the corresponding hydroxy
20 substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in
25 solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

30 15 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 92 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 2-methylcyclohexanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

16 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 72 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 2,2-dimethylcyclopentanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;

5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

17 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 172 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 2,2-dimethylcyclopentanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

18 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 185 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 2-adamantanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;

- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

19 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 230 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with 2-adamantanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

20 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 112 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with propanal in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

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21 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 159 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with propanal in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;

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6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

22 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 125 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with hexanal in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

23 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 98 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with hexanal in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;

- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

24 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 115 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclohexanecarboxaldehyde in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted benzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;

25 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 132 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclohexanecarboxaldehyde in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted benzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

26 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 90 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanecarboxaldehyde in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;

5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

27 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 135 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanecarboxaldehyde in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 6) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

28 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 107 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;

- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) alkylating the corresponding substituted methoxybenzothiophene by adding iodomethane to a mixture of said monosubstituted methoxybenzothiophene in a solution of n-butyl lithium in hexane to afford the corresponding methoxybenzothiophene;
- 5) adding the substituted methoxybenzothiophene obtained in step 4) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 6) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

29 - Sulfamate benzothiophene derivative according to claim 1 which has a melting point of 90 °C and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) alkylating the corresponding substituted methoxybenzothiophene by adding iodomethane to a mixture of said monosubstituted methoxybenzothiophene in a solution of n-butyl lithium in hexane to afford the corresponding methoxybenzothiophene;
- 5) adding the substituted methoxybenzothiophene obtained in step 4) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;

- 6) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
- 7) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.

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30 - Sulfamate benzothiophene derivative according to claim 1, which is under the form of a limpid oil and is obtainable by the process as defined in claim 1 comprising the steps of:

- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding
10 monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
- 15 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
- 4) alkylating the corresponding substituted methoxybenzothiophene by adding bromobutane to a mixture of said monosubstituted methoxybenzothiophene in
20 a solution of n-butyl lithium in hexane to afford the corresponding methoxybenzothiophene;
- 5) adding the substituted methoxybenzothiophene obtained in step 4) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
- 25 6) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

31 - Sulfamate benzothiophene derivative according to claim 1, which is under the form of a limpid oil and is obtainable by the process as defined in claim 1 comprising the steps of:

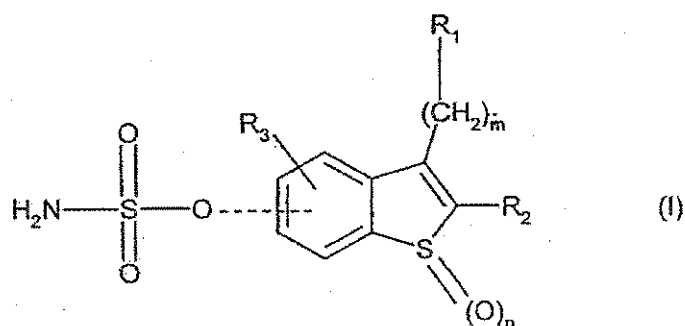
- 30 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;

- 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cycloheptanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
 - 5 3) treating said hydroxy substituted methoxybenzothiophene with triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;
 - 4) alkylating the corresponding substituted methoxybenzothiophene by adding bromobutane to a mixture of said monosubstituted methoxybenzothiophene in
10 a solution of n-butyl lithium in hexane to afford the corresponding methoxybenzothiophene;
 - 5) adding the substituted methoxybenzothiophene obtained in step 4) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;
 - 15 6) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid;
 - 7) oxidizing the resulting compound by 2.2 equivalents of hydrogen peroxide in trifluoroacetic acid and dichloromethane.
- 20 32 - Sulfamate benzothiophene derivative according to claim 1, which has a melting point of 110 °C and is obtainable by the process as defined in claim 1 comprising the steps of:
- 1) converting the 6-methoxy-benzothiophene (3) to the corresponding monobromo derivative with N-bromosuccinimide and p-toluenesulfonic acid;
 - 25 2) transforming said monobromo derivative into an organomagnesium bromide with Mg under argon in Et₂O and then condensing it with cyclopentanone in Et₂O to afford the corresponding hydroxy substituted methoxybenzothiophene using standard conditions;
 - 3) treating said hydroxy substituted methoxybenzothiophene with
30 triethylsilane under argon in dichloromethane to afford the corresponding substituted methoxybenzothiophene;

4) adding the substituted methoxybenzothiophene obtained in step 3) in solution in dichloromethane to a solution of boron tribromide to afford the corresponding hydroxy benzothiophene;

5) transforming said hydroxy compound into the corresponding sulfamate by treatment with sodium hydride and amidochlorosulfonic acid.

33 - 1. A compound of formula (I):



10

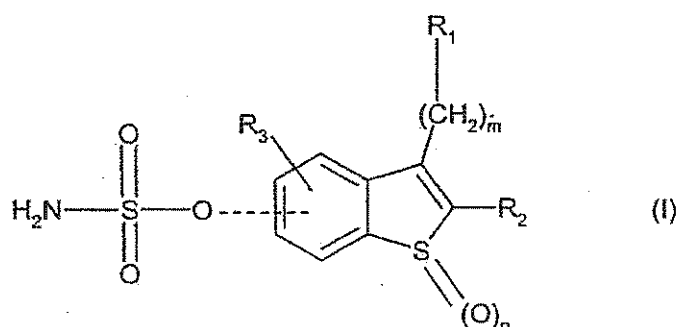
wherein:

- R_1 is hydrogen;
- R_2 is hydrogen, a (C_1-C_6) alkyl or a (C_3-C_{12}) cycloalkyl;
- R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;

15

- m is 0;
- n is 0, 1, 2;
- the dotted line indicates that the sulfamate group is in position 5- or 6- of the benzothiophene ring.

20 34.- A compound of formula (I):



wherein:

- R_1 and R_2 form together a group $-(CH_2)_p-$ in which p is 3, 4 or 5;
- 5 - R_3 is hydrogen, a (C_1-C_6) alkoxy or a halogen;
 - n is 0, 1, 2;
 - m is 0;
 - the dotted line indicates that the sulfamate group is in position 5- or 6- of the benzothiophene ring.
- 10 35 - The compound according to claim 33 or 34, wherein R_3 is hydrogen.
- 36 - The compound according to any one of claims 33 to 35, wherein the sulfamate group is in position 6- of the benzothiophene ring.
- 15 37 - The compound according to claim 34 which is the sulfamic acid, 1,2,3,4-tetrahydro-dibenzothiophene-7-yl ester
- 38 - The compound according to claim 34 which is the sulfamic acid, 1,2,3,4-
 20 tetrahydro-dibenzothiophene-7-yl-1,1-dioxide ester
- 39 - A pharmaceutical composition comprising a compound according to one of claims 1 to 38, and a pharmaceutically acceptable carrier.
- 25 40 - A compound according to one of claims 1 to 38 for use as a pharmaceutical.

41 - The compound according to claim 40 for use as an inhibitor of steroid sulfatase.

42 - Use of a compound according to one of claims 1 to 38 in the manufacture of a medicament for the treatment or prevention of estrogen-dependent disorders, wherein
5 said compound is optionally combined with one or several sexual endocrine therapeutic agents selected from the group consisting of antiestrogens, SERMs, antiaromatases, antiandrogens, lyase inhibitors, progestins and LH-RH agonists or antagonists.

10 43 - Use of a compound according to one of claims 1 to 38 in the manufacture of a medicament for the control or management of reproductive functions, wherein said compound is optionally combined with one or several other therapeutic agents selected from the group consisting of LH-RH agonists or antagonists, estroprogestative contraceptives, progestins, antiprogestins and prostaglandins.

15 44 - Use of a compound according to one of claims 1 to 38 in the manufacture of a medicament for the treatment or prevention of benign or malignant diseases of the breast, the uterus or the ovary, wherein said compound is optionally combined with one or several sexual endocrine therapeutic agents selected from the group consisting
20 of antiestrogens, SERMs, antiaromatases, antiandrogens, lyase inhibitors, progestins and LH-RH agonists or antagonists.

45 - Use of a compound according to one of claims 1 to 38 in the manufacture of a medicament for the treatment or prevention of androgen-dependent diseases, benign
25 or malignant diseases of the prostate or the testis, wherein said compound is optionally combined with one or several sexual endocrine therapeutic agents selected from the group consisting of antiandrogens, progestins, lyase inhibitors and LH-RH agonists or antagonists.

30 46 - Use of a compound according to one of claims 1 to 38 in the manufacture of a medicament for the treatment or prevention of cognitive dysfunction.

47 - Use of a compound according to one of claims 1 to 38 in the manufacture of a medicament for the treatment or prevention of immune functions.