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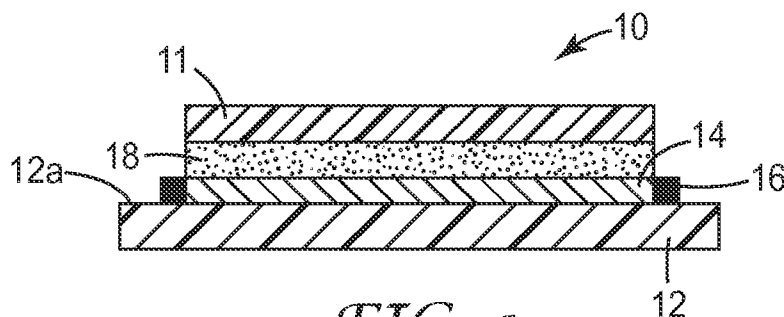


FIG. 1

(57) Abstract: An optically clear pressure sensitive adhesive composition that is compatible with an electro-conductive trace containing indium-tin oxide is provided. The composition at least two components selected from the group: (a) from about 50 to 95 parts component A, an alkyl (meth)acrylate monomer having a T_g of about 25°C or less, wherein the alkyl has 4 to 18 carbon atoms; (b) from about 30 to 50 parts component B, an ester of (meth)acrylate monomer having a T_g greater than about 25°C, wherein the alkyl has 4 to

18 carbon atoms; and (c) from about 1 to 40 parts component C, a monomer selected from the group consisting of hydroxy alkyl (meth)acrylate; unsubstituted (meth)acrylamide; *N*-alkyl substituted (meth)acrylamide; *N,N*-dialkyl substituted (meth)acrylamide; monomer containing urea functionality, a monomer containing lactam functionality; tertiary amine, alicyclic amine, aromatic amine, and combinations thereof. All parts are based on 100 parts of the adhesive composition.