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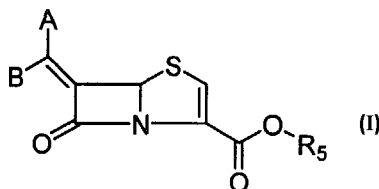
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(54) Title: PROCESS FOR PREPARING 6-ALKYLIDENE PENEM DERIVATIVES



(57) Abstract: The present invention provides a process of making compounds of For-  
mula (I), which are useful for the treatment of bacterial infection or disease.



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