

ABSTRACT

SYNTHETIC RESIN CAP AND MOLD AND PRODUCTION METHOD THEREFOR

[SUBJECT MATTER] To provide a synthetic resin cap that makes it possible to maintain sealing properties without sacrificing opening properties even when the size of an opening is reduced.

[MEANS TO SOLVE THE SUBJECT MATTER] The synthetic cap (1) is formed using a mold (23) that comprises a resin inlet (27), and said synthetic resin cap (1) is provided with an opening (16) and a thin wall section (17). The opening (16) and the thin wall section (17) are provided such that a resin inlet mark (27A) is positioned therebetween. The opening (16) is configured so that a detachable piece (18) is connected by a weakened section (19). The thin wall section (17) is configured so as to intersect the radial direction (R) of an virtual circle (C) having the resin inlet mark (27A) as the center thereof.

FIG. 1