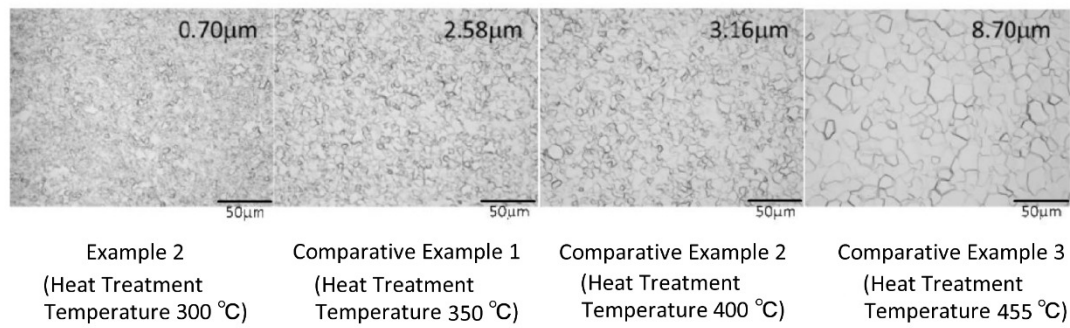
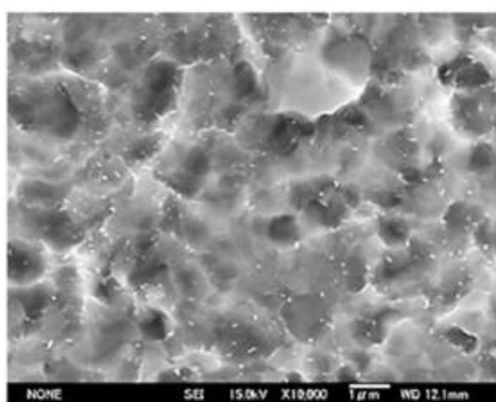


[FIG. 1]

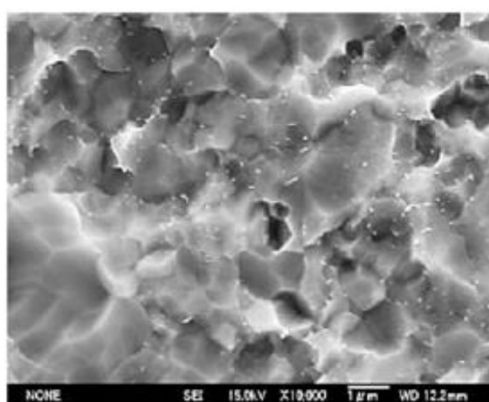


[FIG. 2]



Example 1

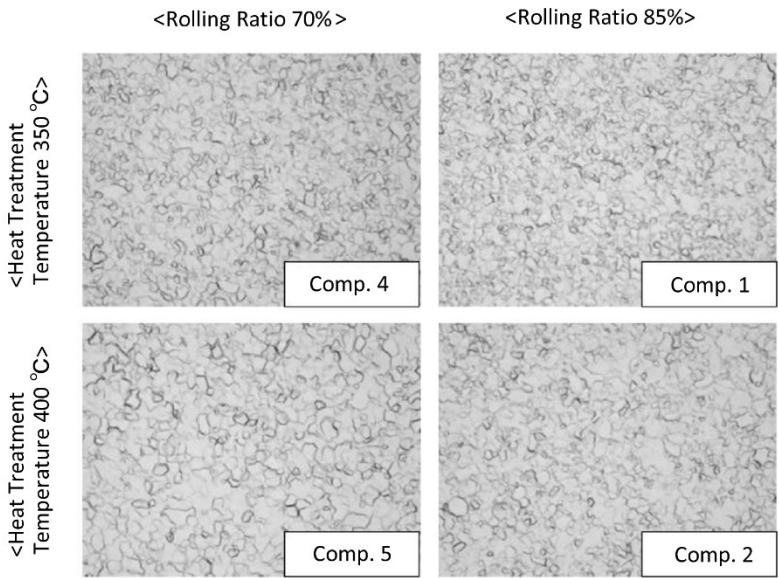
(Heat Treatment Temperature 270 °C)



Example 2

(Heat Treatment Temperature 300 °C)

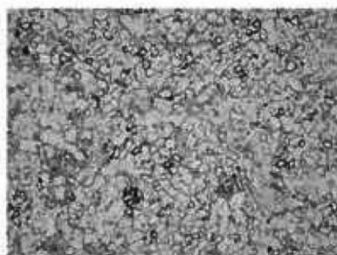
[FIG. 3]



[FIG. 4]



Comparative Example 7
(Forging Temperature 400 °C,
 $\Delta \varepsilon = 3$)



Comparative Example 8
(Forging Temperature 400 °C,
 $\Delta \varepsilon = 9$)



Comparative Example 6
(Forging Temperature 600 °C,
 $\Delta \varepsilon = 9$)

[FIG. 5]

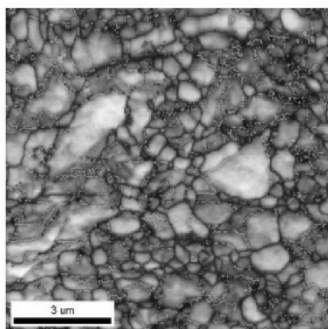


Comparative Example 10
(Forging Temperature 400 °C,
 $\Delta \varepsilon = 3$)

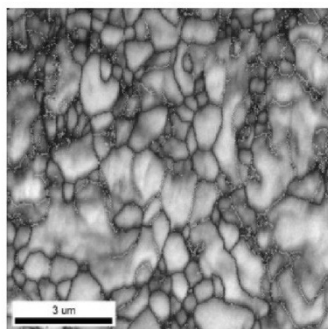
Comparative Example 4
(Forging Temperature 400 °C,
 $\Delta \varepsilon = 9$)

Comparative Example 9
(Forging Temperature 600 °C,
 $\Delta \varepsilon = 9$)

[FIG. 6]



Example 1



Example 2