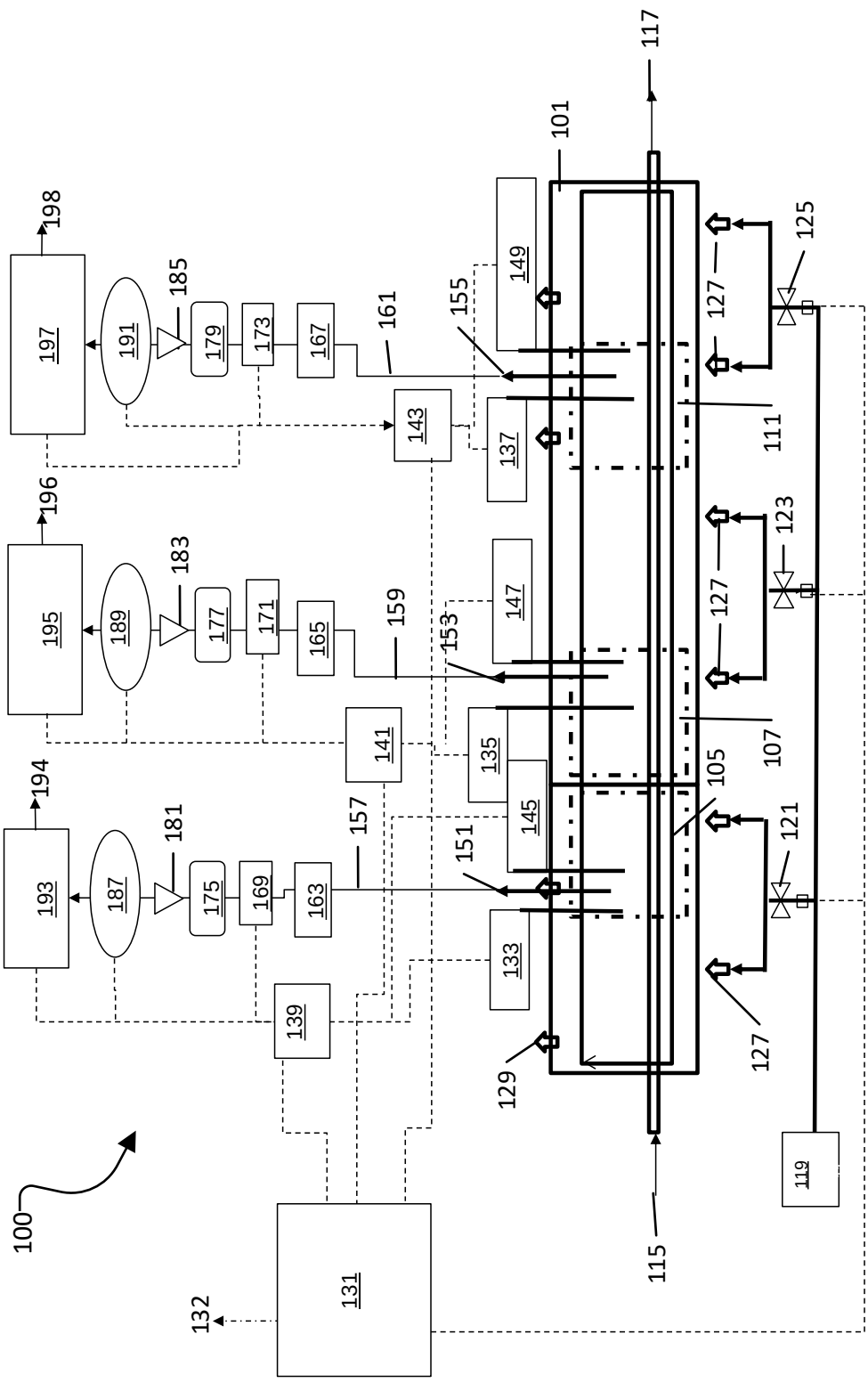

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FIG. 1

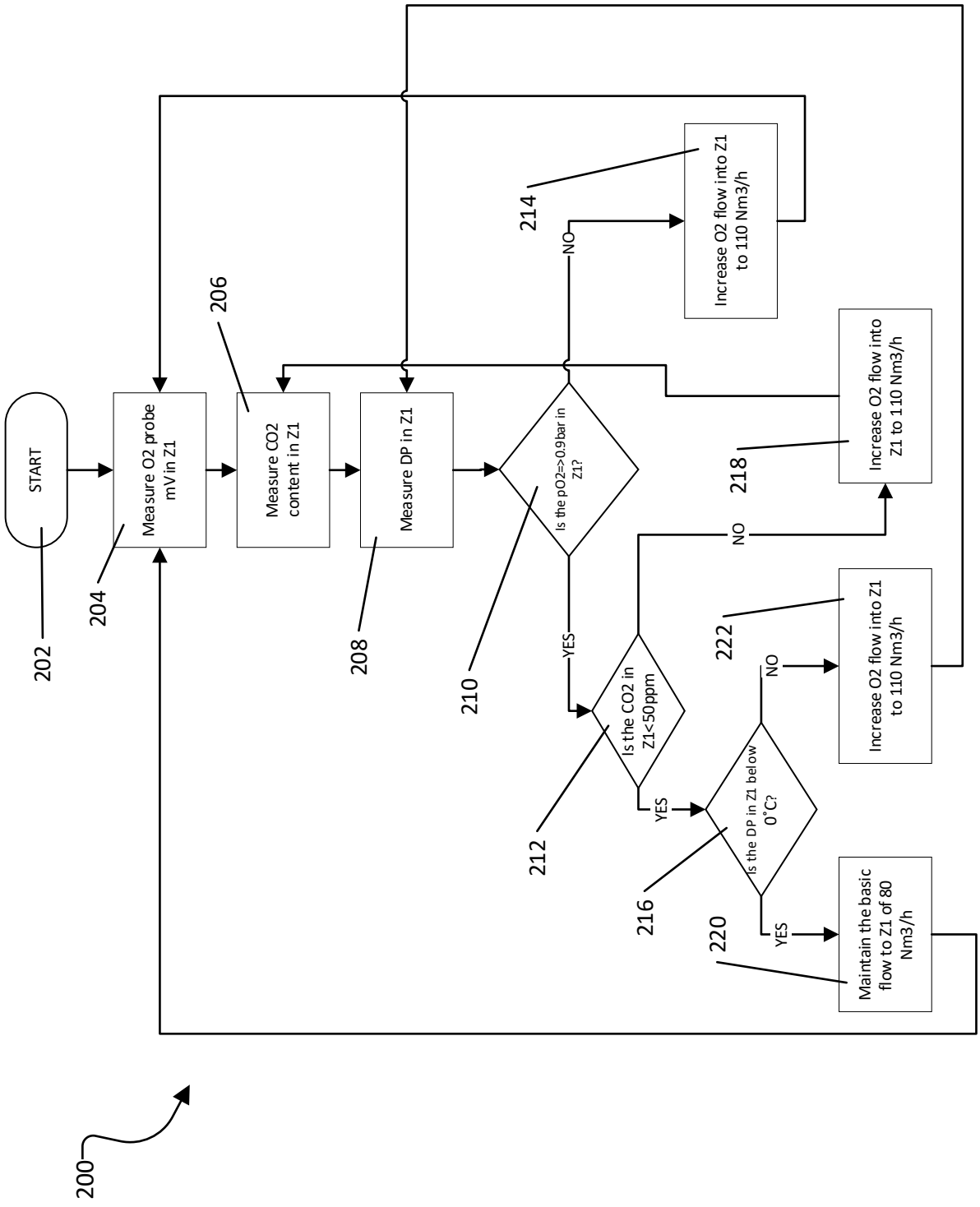

200
START
202
Measure O2 probe mV in Z1
204
Measure CO2 content in Z1
206
Measure DP in Z1
208
Is the pO2=>0.9bar in Z1?
210
YES
NO
214
Increase O2 flow into Z1 to 110 Nm3/h
Increase O2 flow into Z1 to 110 Nm3/h
218
Is the CO2 in Z1<50ppm
212
YES
NO
222
Increase O2 flow into Z1 to 110 Nm3/h
Is the DP in Z1 below 0°C?
216
YES
NO
Maintain the basic flow to Z1 of 80 Nm3/h
220

FIG. 2