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FIG. 1

Soybean
Careful selection, roasting, dehulling (Drum roaster)
Cooking (98°C/4min)
Coarse grinding (Crusher, 1.5 ϕ)
Fine grinding 1 st : #212 2 nd : #220 (or #222)
Whole soybean liquid
Mixing
First micro homogenization (300 Bar)
Pasteurization, cooling, sterilization (PHE, 98°C/30sec)
Storage tank
Sterilization (150°C/5sec)
Second micro homogenization (150-300 Bar)
Aseptic Storage Tank
Filing (Aseptic filler)
Packaging

FIG. 2

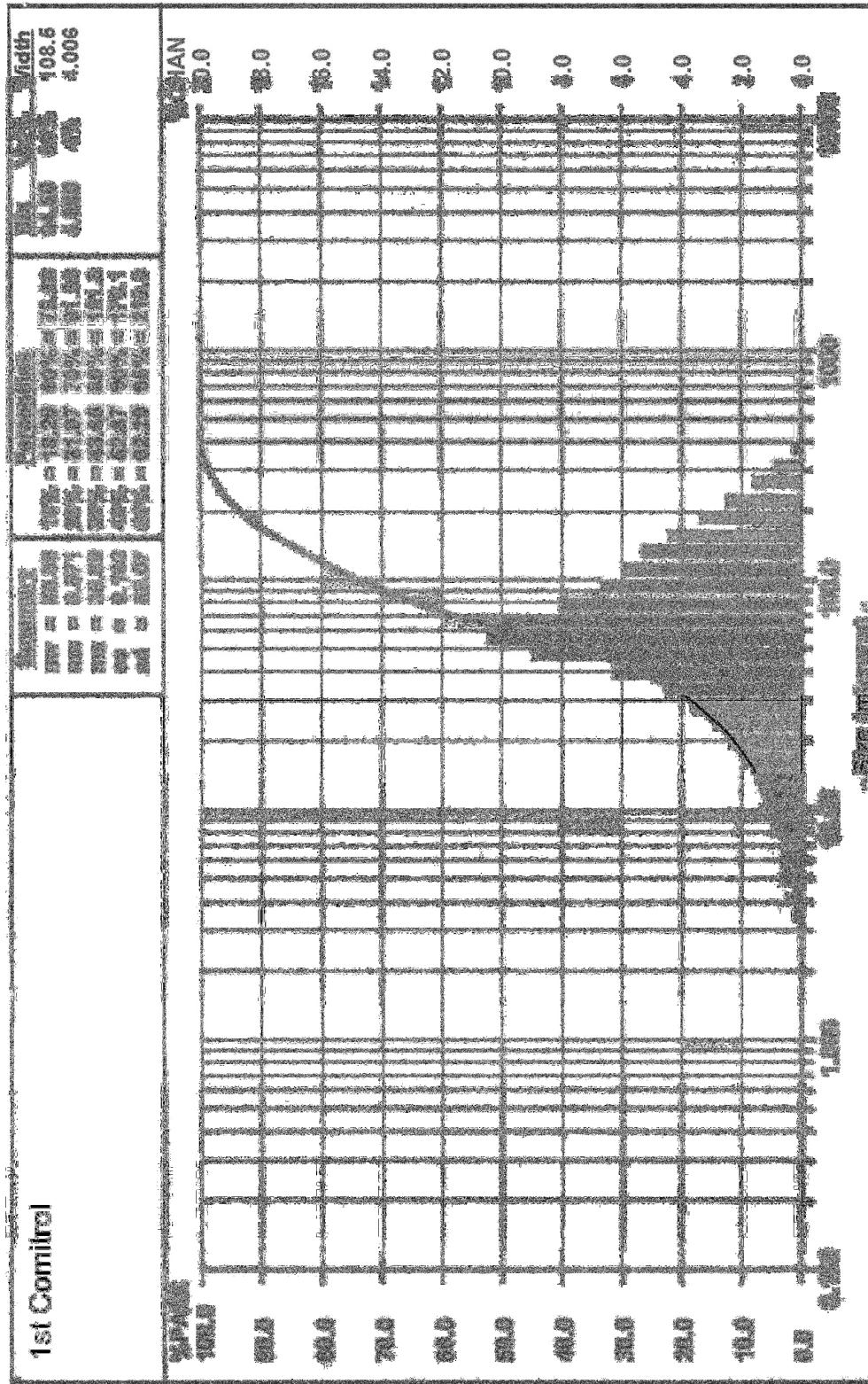


FIG. 3

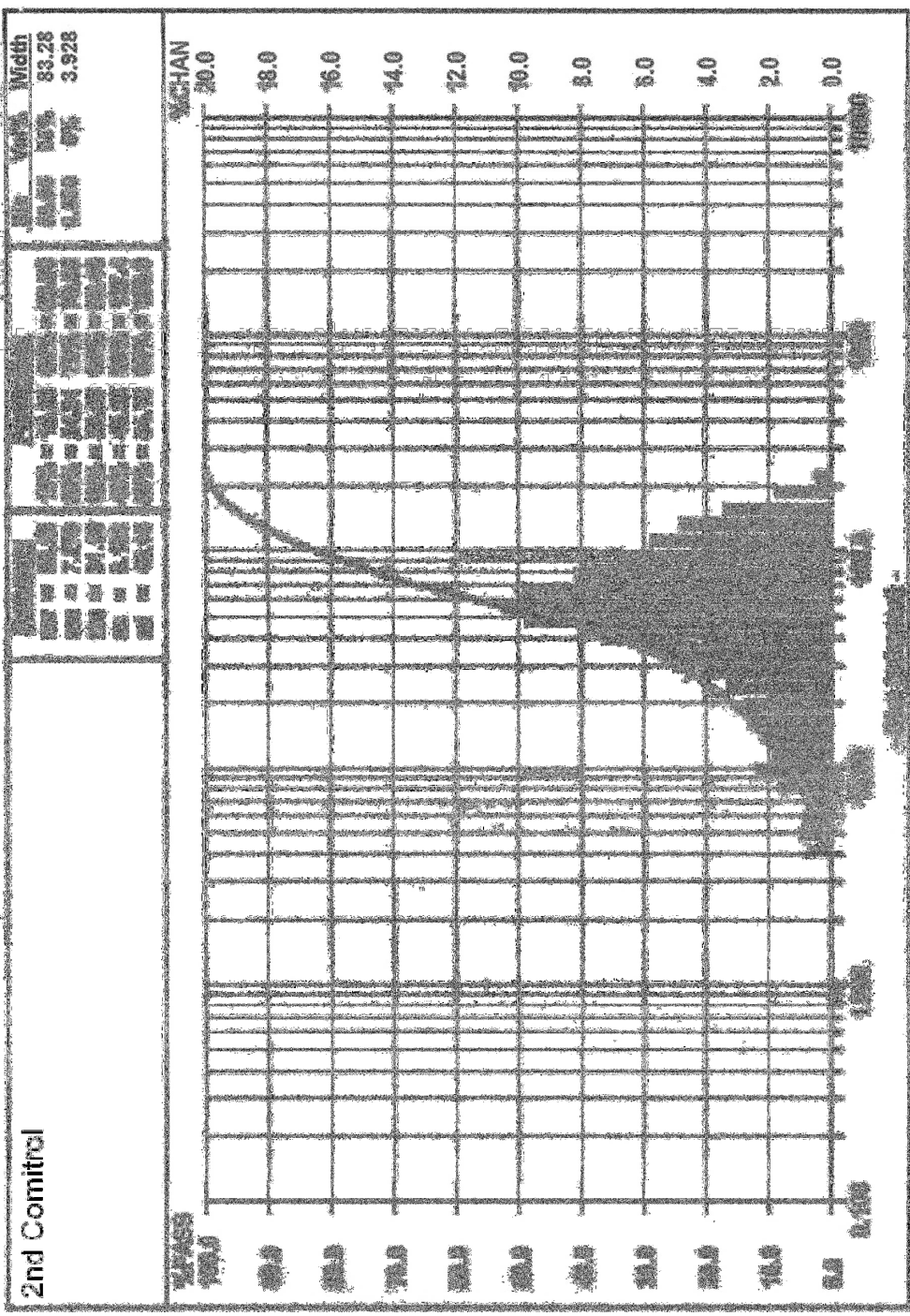


FIG. 4

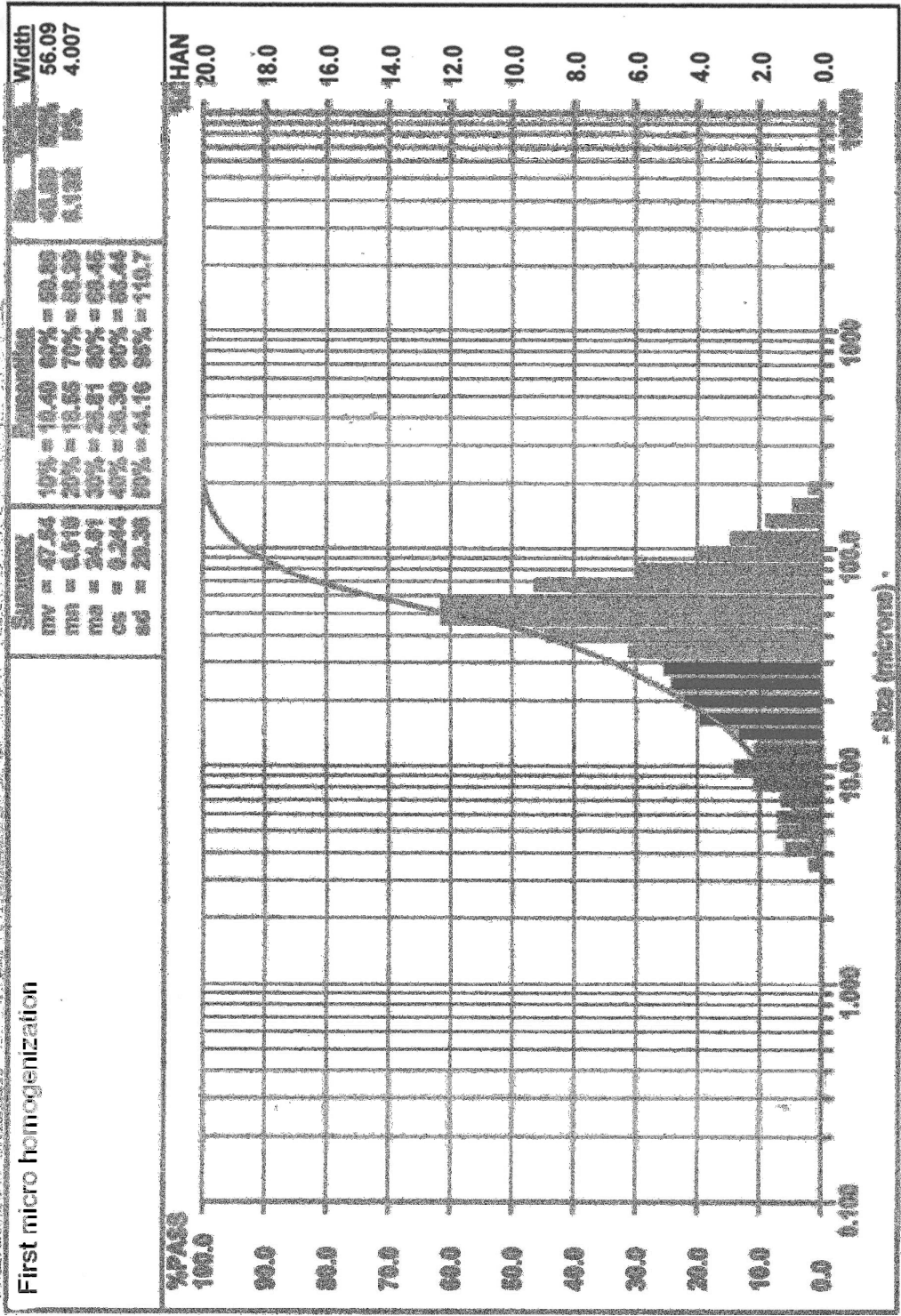


FIG. 5

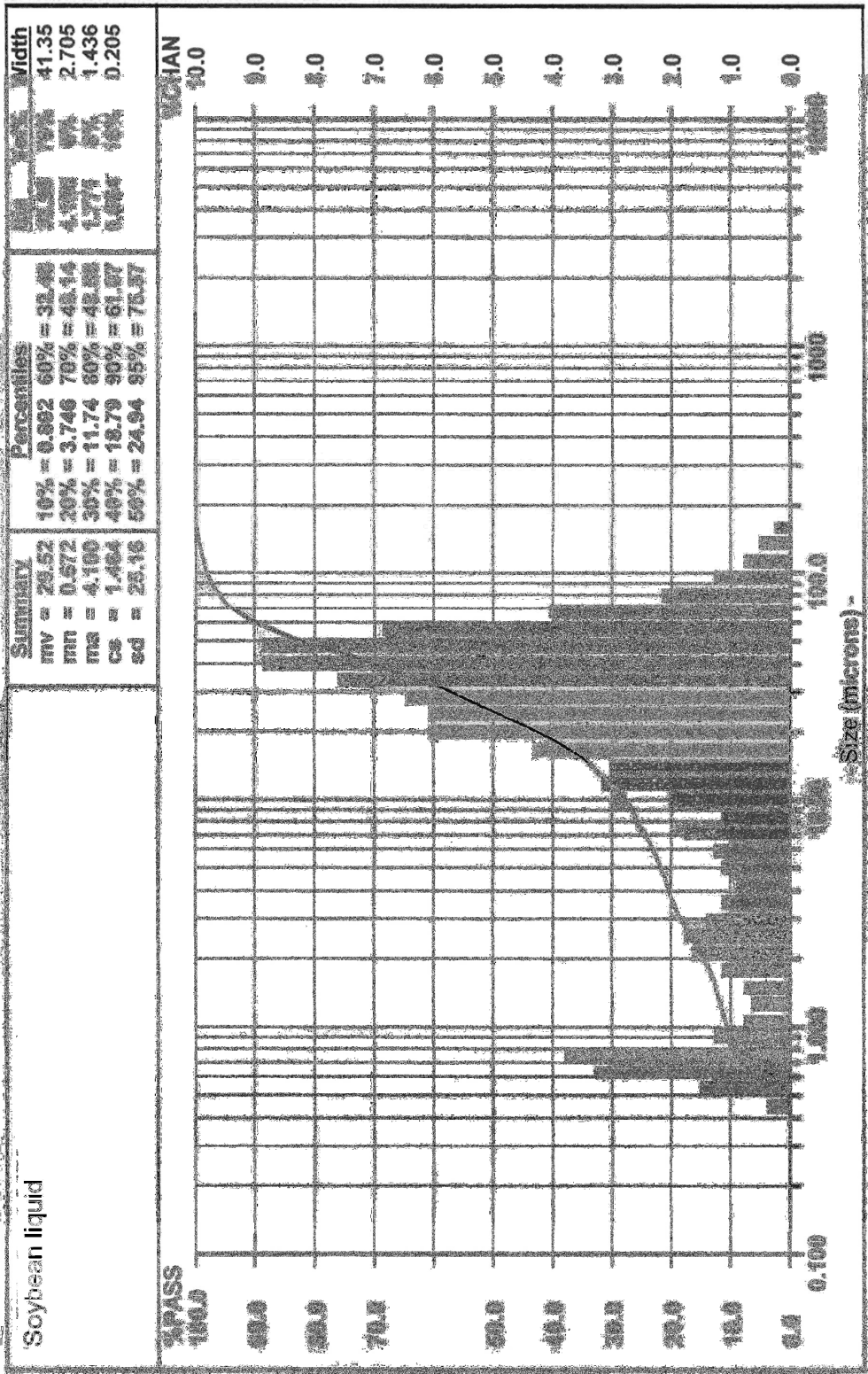


FIG. 6

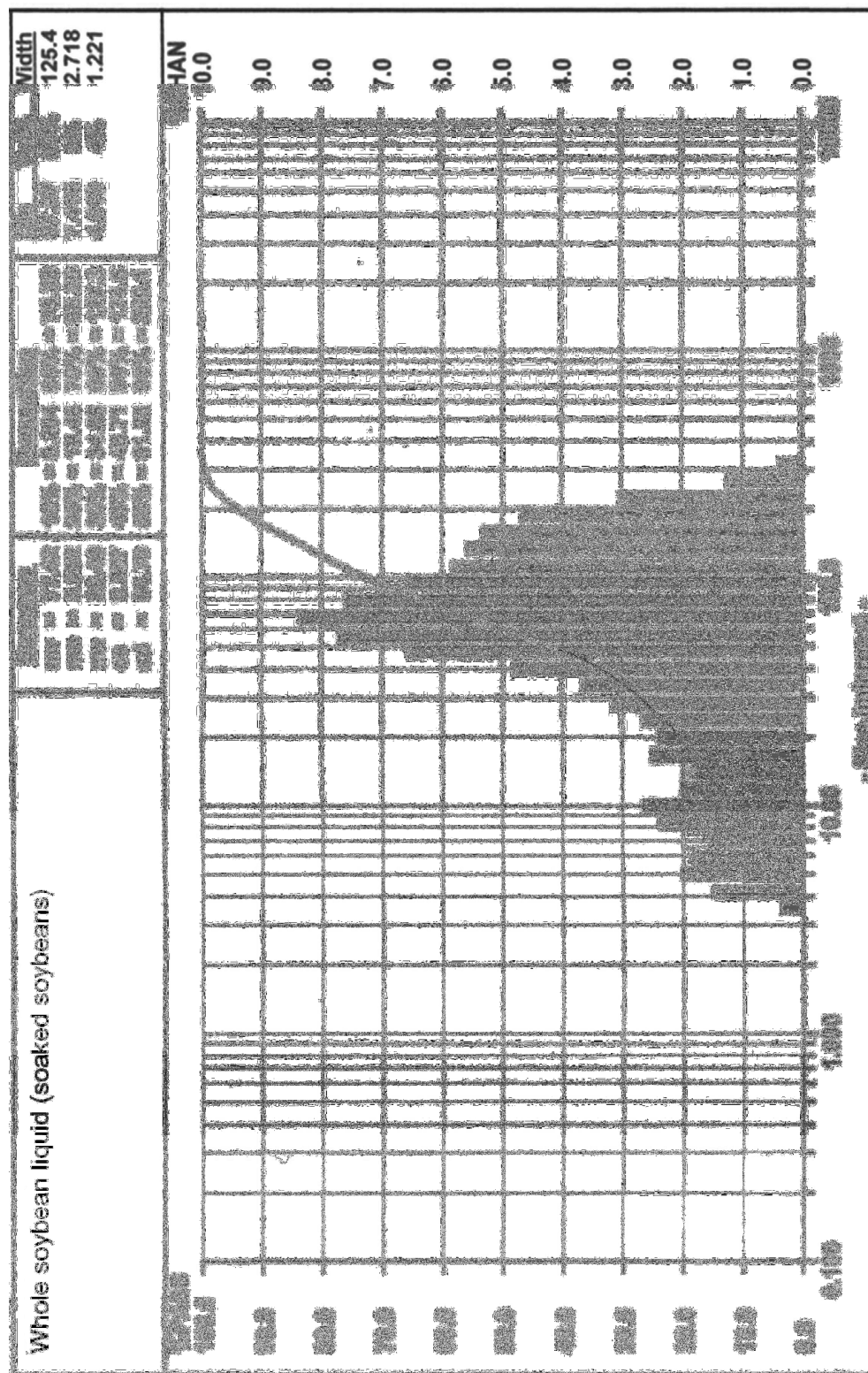


FIG. 7

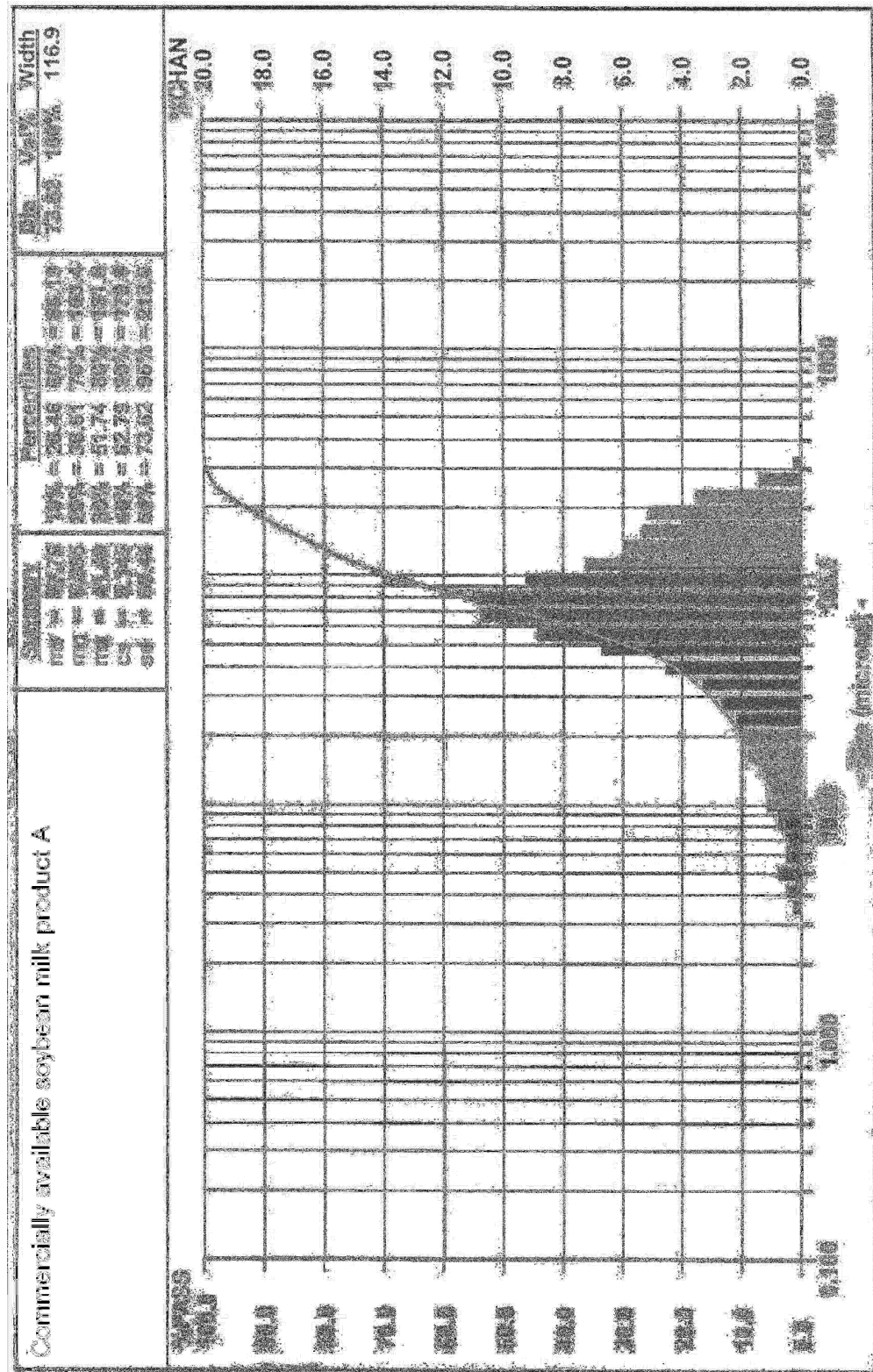


FIG. 8

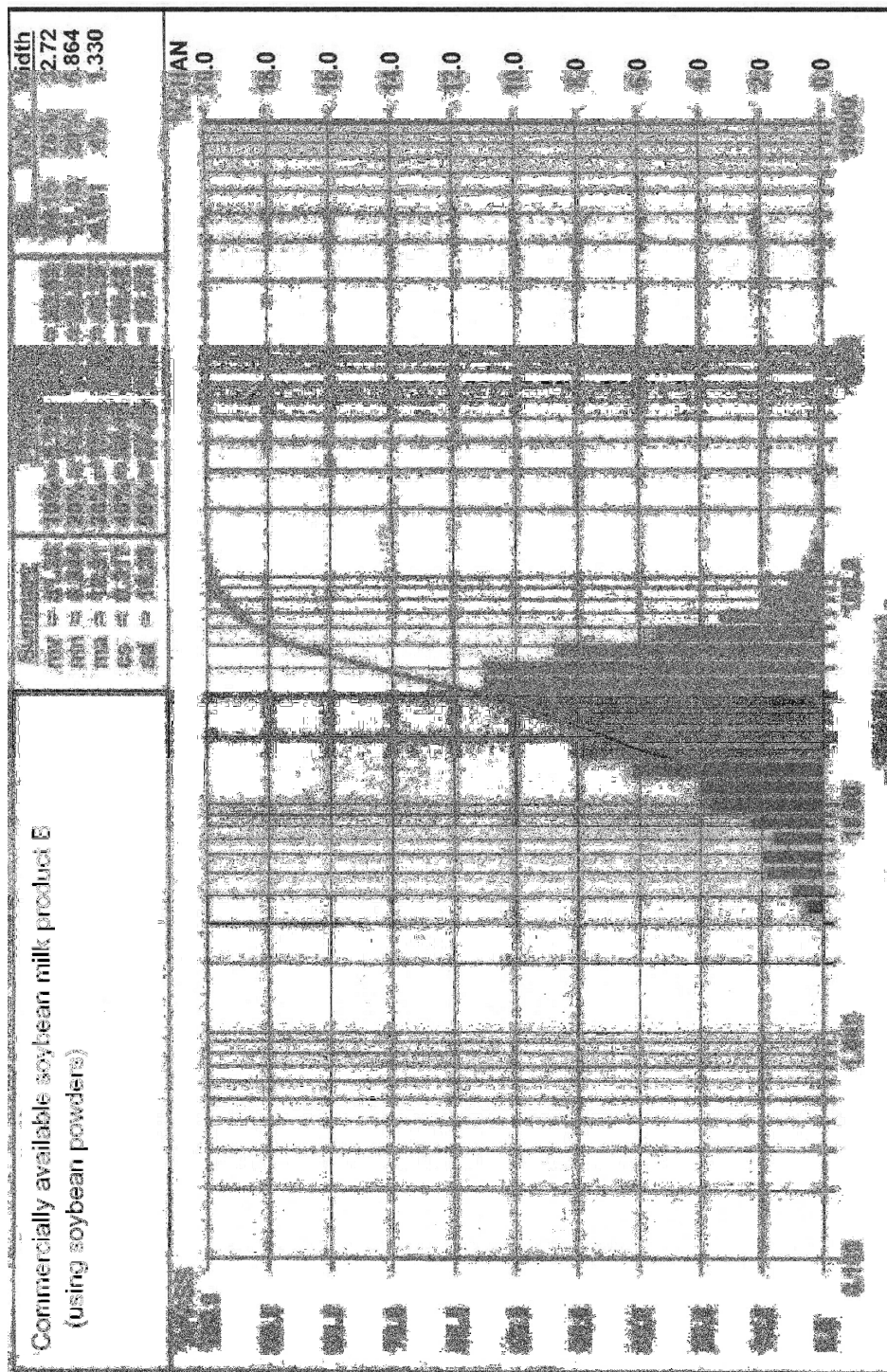


FIG. 9

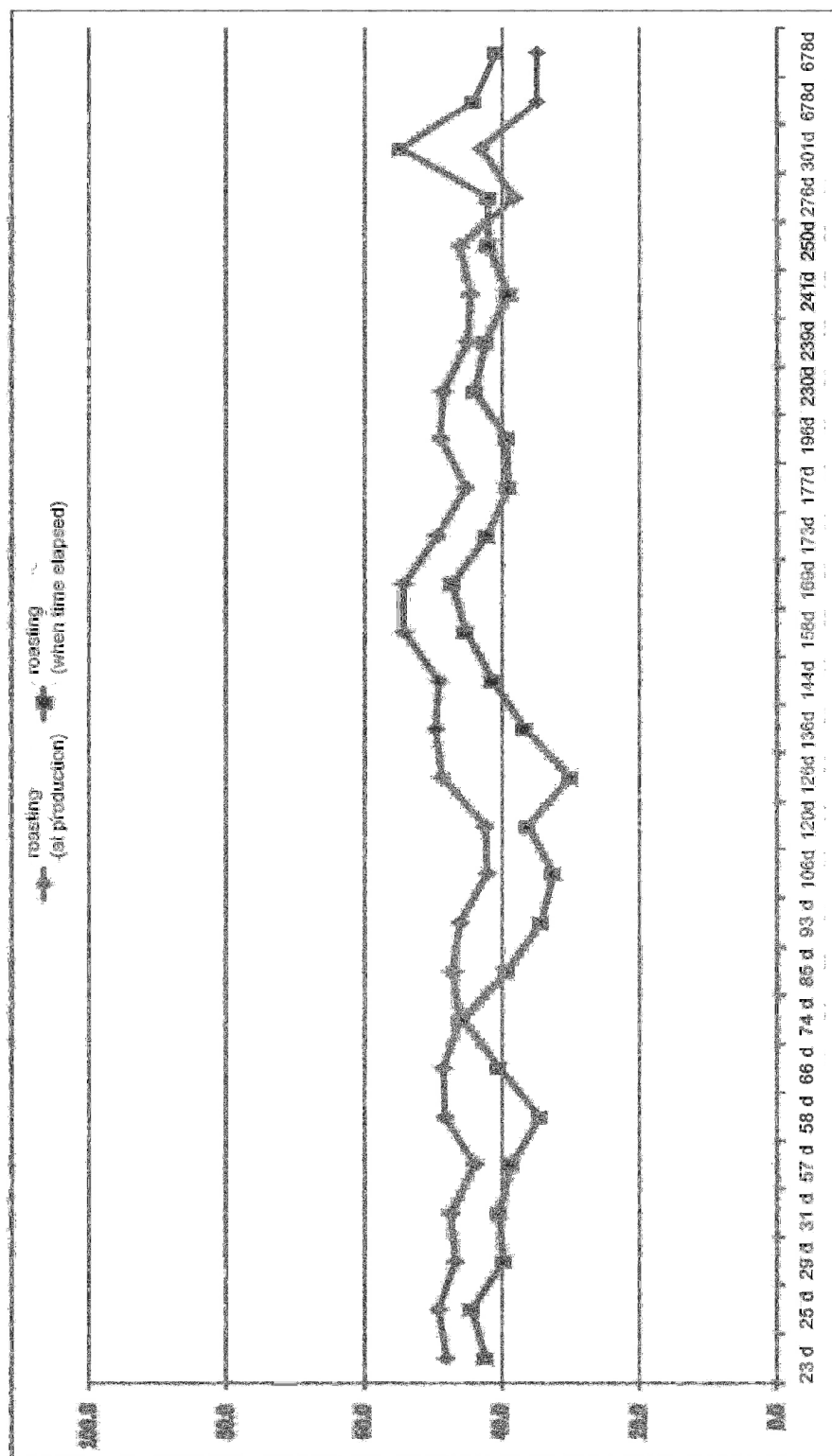


FIG. 10

