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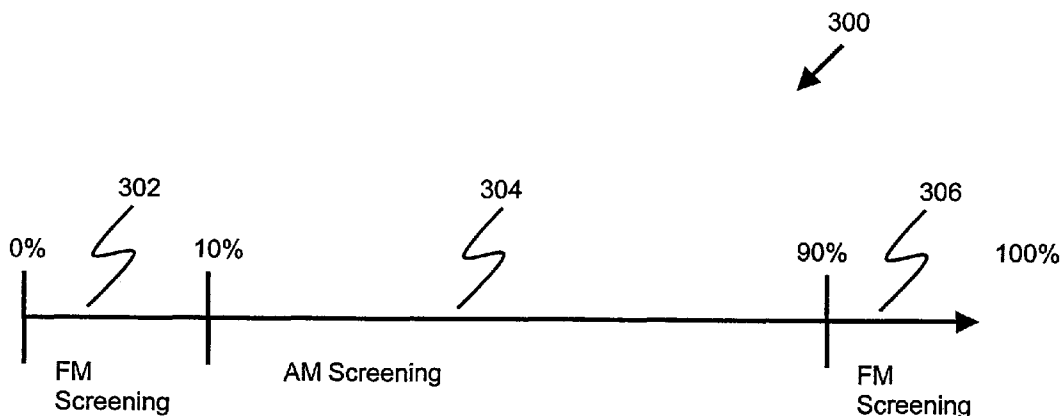
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(54) Title: METHOD AND SYSTEM FOR DECORATING 2-PIECE CANS



(57) Abstract: A method (300) of decorating 2-piece cans comprising the steps of utilising a printing plate in transferring ink to cylindrical main bodies of the respective cans (step 304) and structuring half-tone dots on the printing plate such that for at least a portion of a tonal range in the decoration a dot size is kept constant while a number of dots per unit area is varied to achieve different tonal values (step 302).

WO 2005/090076 A1