

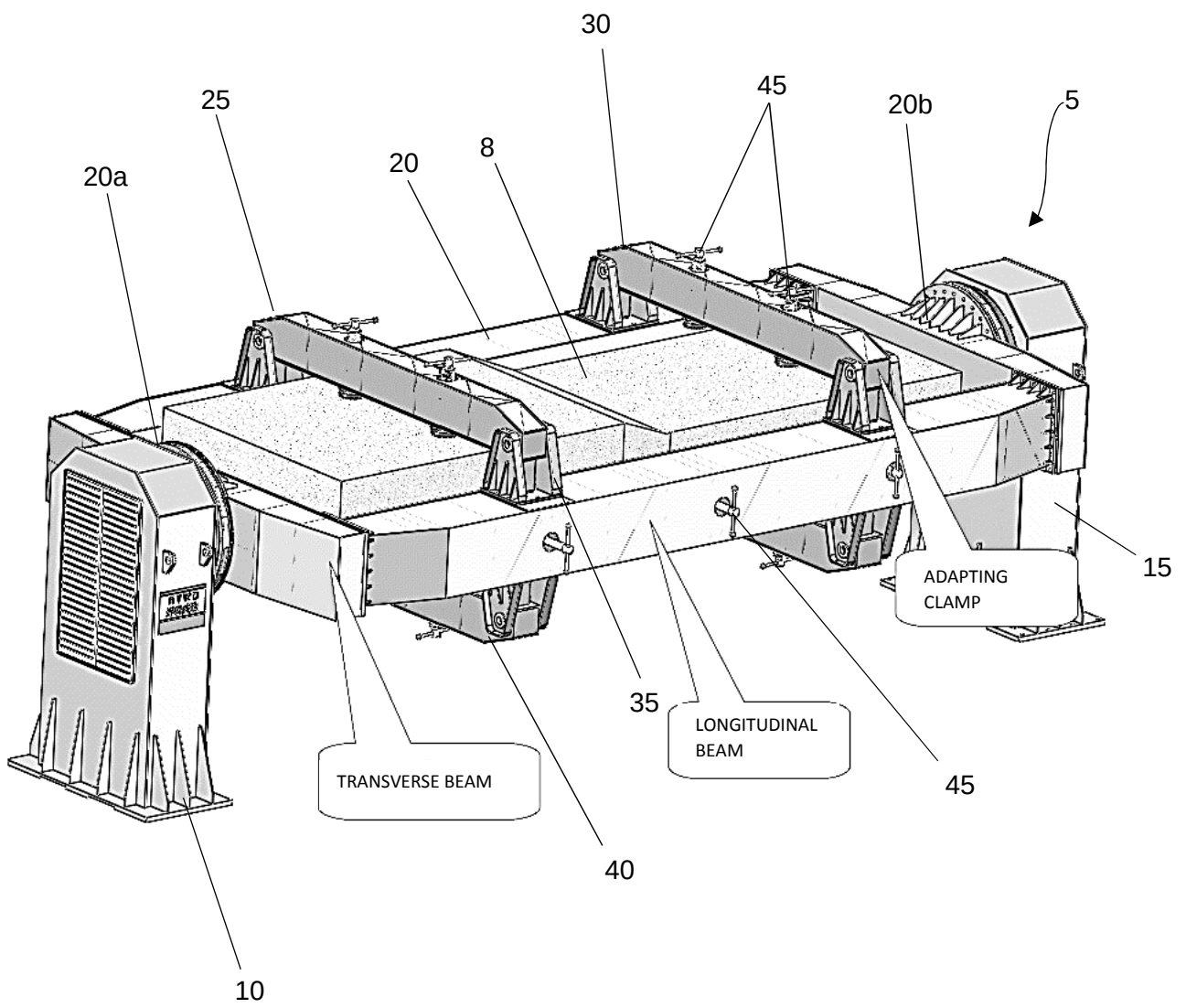
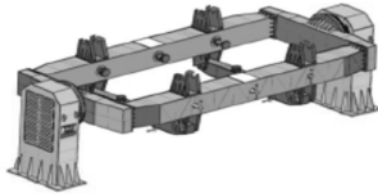
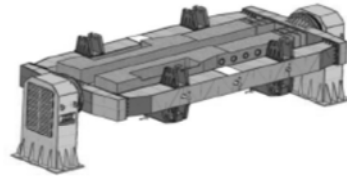


Figure 1

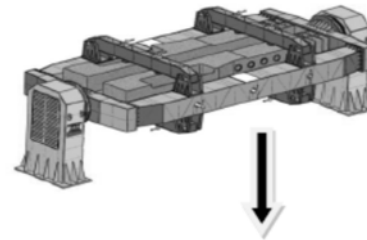
1. To lift away the compaction beam



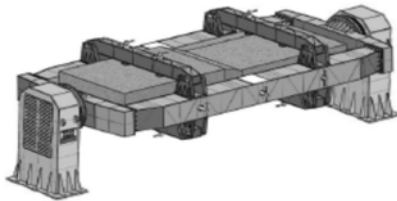
2. Hoisting workpiece into the positioner



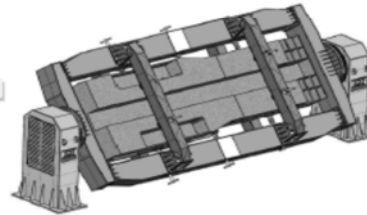
3. Hoisting the compaction beam



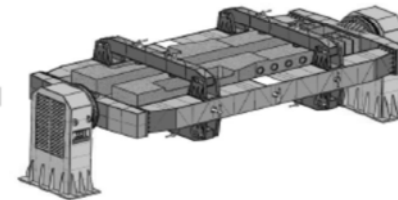
6. Turning 180° then stop



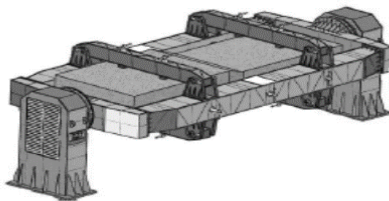
5. check the impacted clamps and then start-up turning



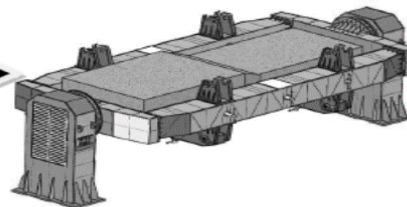
4. Rotary pressing locking Pin and to fixed the ten clamps



7. loosen the clamps and locking Pin



8. Hoisting away the compaction beam



9. Hoisting away the workpiece

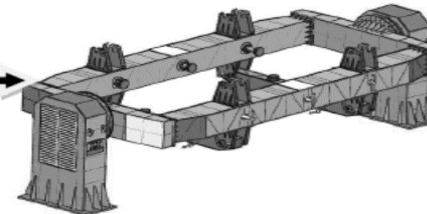


Figure 2