

ABSTRACT

A method for welding a first hose end (5) at a joint with a second hose end (9) in a seam that extends on a circumference of the first hose end (5), wherein a protective layer (7) is initially applied at the joint in the first hose end (5), thereafter the second hose end (9) is pushed beyond the joint over the first hose end (5) and the hose ends (5, 9) are eventually pressed together flat at the joint between two clamping jaws (10, 14) that are moved towards each other and the hose ends are welded together in this position, wherein the protective layer (7) prevents a welding of an inside (6) of the first hose end (5), characterized in that the protective layer (7) is applied to an inside (6) of the first hose end (5).