

ABSTRACT

THREADING TOOL AND METHOD OF THREADING

5 A threading tool is provided. The threading tool includes: a tool main body 1;
and a cutting edge portion 2, which is provided on a tip portion of the tool main body 1
and has a rake face 3 and a flank face 4. The cutting edge portion 2 includes: a primary
cutting edge 5 extending in a tooth width direction of the cutting edge portion 2; two
corner edges 6, one and other of which are provided on one and other of both ends of the
10 primary cutting edge 5, respectively, and are in a convex curve shape; and two secondary
cutting edges 7, one and other of which extend from the one and the other of the two
corner edges 6 to a rear end side of the cutting edge portion 2, respectively. The two
secondary cutting edges 7 are shorter than the primary cutting edge 5. At least the one or
the other of the two secondary edges 7 is slanted to a direction intersecting the primary
15 cutting edge 5 in an obtuse angle.

Fig. 2