

27 AUG 2002

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TITLE

VISCOSITY MODIFIER FOR LUBRICATING OIL AND LUBRICATING OIL
COMPOSITION

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TECHNICAL FIELD

The present invention relates to a viscosity modifier for a lubricating oil and a lubricating oil composition. More particularly, the invention relates to a viscosity modifier for a lubricating oil capable of producing a lubricating oil composition having excellent low-temperature properties and a lubricating oil composition containing the viscosity modifier.

BACKGROUND ART

15 The viscosity of petroleum products generally varies greatly with temperature, and for lubricating oils for automobiles, the temperature dependence of the viscosity is desired to be small. In recent years, therefore, an ethylene/ α -olefin copolymer has been widely used as a viscosity
20 modifier having an effect of improving viscosity index for the purpose of decreasing the temperature dependence of the lubricating oils.

When the surrounding temperature lowers, a wax component in a lubricating oil is crystallized and solidified to make
25 the lubricating oil lose flowability, so that a pour point



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27 AUG 2002

depressant is also contained in the lubricating oil to depress the solidification temperature. The pour point depressant functions to inhibit formation of a three-dimensional network attributed to crystallization of the wax component in the lubricating oil and to depress the pour point of the lubricating oil.

Of the low-temperature properties of a lubricating oil containing a viscosity modifier having an effect of improving viscosity index and a pour point depressant, the viscosity at a high shear rate is determined by compatibility of a lubricating oil base with the viscosity modifier, but on the other hand, the viscosity at a low shear rate is greatly influenced by the pour point depressant. It is known that when an ethylene/ α -olefin copolymer having specific composition is used as a viscosity modifier, the effect of the pour point depressant is markedly reduced because of an interaction between the copolymer and the pour point depressant (see U.S. Patents No. 3,697,429 and No. 3,551,336).

Accordingly, the viscosity modifier to be blended with a lubricating oil which is required to have particularly excellent low-temperature properties is desired to exhibit an excellent effect of improving viscosity index and not to inhibit the function of the pour point depressant.

As a viscosity modifier satisfying such requirements, an ethylene/ α -olefin copolymer, which has an ununiform

27 AUG 2002

distribution of ethylene units and α -olefin units in the molecules, an ethylene content of 30 to 80 % by weight, a weight-average molecular weight of 20,000 to 750,000 and Mw/Mn of less than 2, is disclosed in Japanese Patent Publication
5 No. 96624/1994.

The present inventors have earnestly studied under such circumstances as mentioned above, and as a result, they have found that an ethylene/propylene copolymer having a density, a molecular weight, a molecular weight distribution and a
10 melting point in the specific ranges and having a specific relation between the density and the melting point and an ethylene/propylene copolymer having an ethylene content, a molecular weight, a molecular weight distribution and a melting point in the specific ranges and having a specific relation
15 between the ethylene content and the melting point have an excellent effect of improving viscosity index and do not inhibit the function of the pour point depressant. Based on the finding, the present invention has been accomplished.

For reference, the ethylene/ α -olefin copolymer disclosed
20 in the above publication satisfies neither the relation between the ethylene content and the melting point of the ethylene/propylene copolymer nor the relation between the density and the melting point of the ethylene/propylene copolymer specified by the present invention.

27 AUG 2002

OBJECT OF THE INVENTION

It is an object of the present invention to provide a viscosity modifier for a lubricating oil, which comprises a specific ethylene/propylene copolymer and by which a lubricating oil composition having excellent low-temperature properties can be obtained, and to provide a lubricating oil composition containing the viscosity modifier and having excellent low-temperature properties.

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DISCLOSURE OF THE INVENTION

One embodiment of the viscosity modifier for a lubricating oil according to the present invention comprises an ethylene/propylene copolymer (A) having the following properties (a-1) to (a-5):

- 15 (a-1) the density is in the range of 857 to 882 kg/m³,
(a-2) the weight-average molecular weight as measured by gel permeation chromatography is in the range of 80,000 to 400,000 in terms of polystyrene,
(a-3) Mw/Mn (Mw: weight-average molecular weight, Mn: number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,
20 (a-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

27 AUG 2002

(a-5) the density (D (kg/m^3)) and the melting point (T_m ($^{\circ}\text{C}$)) as measured by a differential scanning calorimeter satisfy the following relation (I)

$$T_m \leq 1.247 \times D - 1037 \quad (\text{I}).$$

5 Another embodiment of the viscosity modifier for a lubricating oil according to the present invention comprises an ethylene/propylene copolymer (B) having the following properties (b-1) to (b-5):

(b-1) the content of recurring units derived from ethylene
10 is in the range of 70 to 79 % by weight,

(b-2) the weight-average molecular weight as measured by gel permeation chromatography is not less than 80,000 and less than 250,000 in terms of polystyrene,

(b-3) M_w/M_n (M_w : weight-average molecular weight, M_n :
15 number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,

(b-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C , and

(b-5) the content (E (% by weight)) of recurring units
20 derived from ethylene and the melting point (T_m ($^{\circ}\text{C}$)) as measured by a differential scanning calorimeter satisfy the following relation (II)

$$3.44 \times E - 206 \geq T_m \quad (\text{II}).$$

A further embodiment of the viscosity modifier for a
25 lubricating oil according to the present invention comprises

27 AUG 2002

an ethylene/propylene copolymer (C) having the following properties (c-1) to (c-5):

(c-1) the content of recurring units derived from ethylene is in the range of 70 to 79 % by weight,

5 (c-2) the weight-average molecular weight as measured by gel permeation chromatography is in the range of 250,000 to 400,000 in terms of polystyrene,

() (c-3) M_w/M_n (M_w : weight-average molecular weight, M_n : number-average molecular weight), which is an indication of
10 a molecular weight distribution, is not more than 2.3,

(c-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

(c-5) the content (E (% by weight)) of recurring units derived from ethylene and the melting point (T_m (°C)) as measured
15 by a differential scanning calorimeter satisfy the following relation (III)

()
$$3.44 \times 10^{-4} \geq T_m \quad (III).$$

When the viscosity modifier for a lubricating oil according to the present invention is blended with a lubricating
20 oil, a lubricating oil having excellent low-temperature properties can be obtained.

Embodiments of the lubricating oil composition according to the present invention include:

a lubricating oil composition comprising

27 AUG 2002

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(A) the ethylene/propylene copolymer having the above properties (a-1) to (a-5), and

(D) a lubricating oil base,

wherein the ethylene/propylene copolymer (A) is contained
5 in an amount of 1 to 20 % by weight;

a lubricating oil composition comprising

(B) the ethylene/propylene copolymer having the above properties (b-1) to (b-5), and

(D) a lubricating oil base,

10 wherein the ethylene/propylene copolymer (B) is contained in an amount of 1 to 20 % by weight; and

a lubricating oil composition comprising

(C) an ethylene/propylene copolymer having the above properties (c-1) to (c-5), and

15 (D) a lubricating oil base,

wherein the ethylene/propylene copolymer (C) is contained in an amount of 1 to 20 % by weight.

Other embodiments of the lubricating oil composition according to the present invention include:

20 a lubricating oil composition comprising

(A) the ethylene/propylene copolymer having the above properties (a-1) to (a-5),

(D) a lubricating oil base, and

(E) a pour point depressant,

27 AUG 2002

wherein the ethylene/propylene copolymer (A) is contained in an amount of 0.1 to 5 % by weight and the pour point depressant (E) is contained in an amount of 0.05 to 5 % by weight;

a lubricating oil composition comprising

5 (B) the ethylene/propylene copolymer having the above properties (b-1) to (b-5),

(D) a lubricating oil base, and

(E) a pour point depressant,

wherein the ethylene/propylene copolymer (B) is contained
10 in an amount of 0.1 to 5 % by weight and the pour point depressant (E) is contained in an amount of 0.05 to 5 % by weight; and

a lubricating oil composition comprising

(C) an ethylene/propylene copolymer having the above properties (c-1) to (c-5),

15 (D) a lubricating oil base, and

(E) a pour point depressant,

wherein the ethylene/propylene copolymer (C) is contained in an amount of 0.1 to 5 % by weight and the pour point depressant (E) is contained in an amount of 0.05 to 5 % by weight.

20 The lubricating oil composition according to the present invention has excellent low-temperature properties.

BEST MODE FOR CARRYING OUT THE INVENTION

27 AUG 2002

The viscosity modifier for a lubricating oil and the lubricating oil composition according to the invention are described in more detail hereinafter.

Viscosity modifier for lubricating oil

5 An embodiment of the viscosity modifier for a lubricating oil according to the invention comprises the following ethylene/propylene copolymer (A).

Ethylene/propylene copolymer (A)

10 The ethylene/propylene copolymer (A) comprises recurring units derived from ethylene and recurring units derived from propylene. Although the ethylene content in the ethylene/propylene copolymer (A) is not specifically limited as far as the density is within such range as mentioned later, it is in the range of usually 70 to 79 % by weight, preferably
15 71 to 78 % by weight, more preferably 72 to 78 % by weight, still more preferably 73 to 77 % by weight, particularly preferably 75 to 77 % by weight. The residue is a content of recurring units derived from propylene and the like.

20 In the present invention, the ethylene content in the ethylene/propylene copolymer is determined by ^{13}C -NMR in accordance with the method described in "Macromolecule Analysis Handbook" (Society of Japan Analytical Chemistry, edited by Macromolecule Analytical Research Meeting, published by Kinokuniya Shoten).

27 AUG 2002

In the ethylene/propylene copolymer (A), recurring units derived from at least one monomer selected from α -olefins of 4 to 20 carbon atoms, cycloolefins, polyenes and aromatic olefins (hereinafter sometimes referred to as "other monomers") may be contained in amounts of, for example, not more than 5 % by weight, preferably not more than 1 % by weight, within limits not detrimental to the objects of the invention.

The ethylene/propylene copolymer (A) has a density of 857 to 882 kg/m³, preferably 859 to 880 kg/m³, more preferably 860 to 880 kg/m³, still more preferably 864 to 875 kg/m³, particularly preferably 868 to 875 kg/m³.

When the density is not less than 857 kg/m³, satisfactory low-temperature properties can be obtained. When the density is not more than 882 kg/m³, there is no fear that a lubricating oil composition is partially jellied at low temperatures owing to crystallization of an ethylene sequence portion in the ethylene/propylene copolymer.

The density is measured in accordance with ASTM D1505-85.

The molecular weight of the ethylene/propylene copolymer (A), as measured by gel permeation chromatography, is in the range of 80,000 to 400,000, preferably 100,000 to 380,000, particularly preferably 120,000 to 350,000, in terms of a weight-average molecular weight of polystyrene.

When the weight-average molecular weight is in the above range, the ethylene/propylene copolymer tends to have

27 AUG 2002

excellent properties in improving viscosity index. Therefore, a small amount of the ethylene/propylene copolymer suffices to obtain a specific lubricating oil viscosity, and the shear stability of the lubricating oil viscosity is high.

5 When the molecular weight of the ethylene/propylene copolymer (A), as measured by GPC, is not less than 80,000 and less than 250,000, preferably 100,000 to 240,000, more preferably 120,000 to 240,000, in terms of a weight-average molecular weight of polystyrene, the ethylene/propylene
10 copolymer tends to have excellent properties in improving viscosity index. Therefore, a small amount of the ethylene/propylene copolymer (A) suffices to obtain a specific lubricating oil viscosity, and the shear stability of the lubricating oil viscosity is high.

15 Further, when the molecular weight of the ethylene/propylene copolymer (A), as measured by GPC, is in the range of 250,000 to 400,000, preferably 260,000 to 380,000, more preferably 270,000 to 350,000, in terms of a weight-average molecular weight of polystyrene, the ethylene/propylene
20 copolymer tends to have excellent properties in improving viscosity index. Therefore, a small amount of the ethylene/propylene copolymer (A) suffices to obtain a specific lubricating oil viscosity, and jellying hardly takes place at low temperatures.

27 AUG 2002

In the present invention, measurement of the weight-average molecular weight in terms of polystyrene by GPC is carried out under the conditions of a temperature of 140°C and a solvent of orthodichlorobenzene.

5 The ethylene/propylene copolymer (A) has Mw/Mn (Mw: weight-average molecular weight, Mn: number-average molecular weight), which is an indication of a molecular weight distribution, of not more than 2.3, preferably 1 to 2.2.

If the molecular weight distribution is not more than
10 2.3, the shear stability of the lubricating oil viscosity becomes good when the copolymer is blended with a lubricating oil base.

The melting point of the ethylene/propylene copolymer (A), as measured by DSC, is in the range of 15 to 60°C, preferably
15 25 to 50°C, more preferably 25 to 45°C.

The melting point is a measure of an interaction between the ethylene/propylene copolymer and a pour point depressant. In order to prevent the interaction between the copolymer and the pour point depressant and not to inhibit the function of
20 the pour point depressant, it is important that the quantity of the ethylene sequences having a melting point in the vicinity of -5 to +10°C contained in the copolymer is made as small as possible.

The melting point is determined by obtaining an
25 endothermic curve by means of a differential scanning

27 AUG 2002

calorimeter (DSC), and the temperature at the maximum peak position of the endothermic curve is taken as the melting point. More specifically, a sample is placed in an aluminum pan, heated up to 200°C at a rate of 10°C/min, maintained at 200°C for 5 minutes, cooled to -150°C at a rate of 20°C/min and then heated at a rate of 10°C/min to obtain a 2nd run endothermic curve. From the obtained curve, the melting point is determined.

The number of peak of the endothermic curve of DSC, which indicates a melting point of the ethylene/propylene copolymer (A), is preferably one.

The density (D (kg/m³)) of the ethylene/propylene copolymer (A) and the melting point (T_m (°C)) thereof as measured by a differential scanning calorimeter satisfy the following relation (I)

$$T_m \leq 1.247 \times D - 1037 \quad (I),$$

preferably the following relation (I-a)

$$T_m \leq 1.247 \times D - 1039 \quad (I-a).$$

The formula (I) and the formula (I-a) are each a measure of a composition distribution. When the density and the melting point satisfy the above relation, the composition distribution of the ethylene/propylene copolymer is narrow, so that problems such as lowering of low-temperature properties of a lubricating oil caused by relative increase of the ethylene sequences having a melting point in the vicinity of -5 to +10°C

27 AUG 2002

and opaqueness (haze) of a lubricating oil caused by presence of a high ethylene content portion are not brought about.

When the ethylene/propylene copolymer (A) has a weight-average molecular weight of not less than 80,000 and less than 250,000, the ratio ($\eta^{*0.01}/\eta^{*8}$) of its melt viscosity ($\eta^{*0.01}$) at 0.01 rad/sec, as measured at 190°C, to its melt viscosity (η^{*8}) at 8 rad/sec, as measured at 190°C, is preferably in the range of 1.0 to 2.0. When the ethylene/propylene copolymer (A) has a weight-average molecular weight of 250,000 to 400,000, the ratio ($\eta^{*0.01}/\eta^{*8}$) is preferably in the range of 1.5 to 2.5.

The melt viscosity ratio mentioned above is a measure of long-chain branches contained in the ethylene/propylene copolymer, and a larger value of the melt viscosity ratio means a larger amount of long-chain branches contained in the copolymer. When the amount of long-chain branches in the ethylene/propylene copolymer is small, a lubricating oil composition containing the ethylene/propylene copolymer exhibits high shear stability of the lubricating oil viscosity.

In the ethylene/propylene copolymer (A) of the invention, there is no specific limitation on the proportion (V (%)) of $\alpha\beta$ carbon atoms to all carbon atoms forming the copolymer and the ethylene content (E (% by weight)), but in a preferred embodiment, V (%) and E (% by weight) satisfy the following relation (IV)

27 AUG 2002

$$V > 10^{-0.1 \times E} \quad (IV).$$

The $\alpha\beta$ carbon referred to herein is carbon which is secondary carbon in the main chain (or long branched chain) of the ethylene/propylene copolymer and, of the two tertiary carbon atoms nearest to which, one is carbon at the α -position (adjacent carbon in the main chain) and the other is carbon at the β -position (carbon adjacent to the α -positioned carbon in the main chain).

The parameter V (proportion of $\alpha\beta$ carbon atoms) can be determined by measuring ^{13}C -NMR of the copolymer and in accordance with the method described in J.C. Randall "Macromolecules" (11, 33 (1978)).

The ethylene/propylene copolymer (A) having the above properties (a-1) to (a-5) may have the later-described relation (II) or (III) between the ethylene content and the melting point.

The ethylene/propylene copolymer (A) (viscosity modifier for a lubricating oil) exhibits a high effect of improving viscosity index when blended with a lubricating oil base, hardly hinders the function of a pour point depressant and hardly brings about a problem of opaqueness of a lubricating oil. When the ethylene/propylene copolymer (A) is blended with a lubricating oil base, the resulting lubricating oil has excellent flowability at low temperatures and exhibits high shear stability of the lubricating oil viscosity. When the

27 AUG 2002

ethylene/propylene copolymer (A) is used as a viscosity modifier, a lubricating oil capable of satisfying low-temperature property standards of the GF-3 standards, which are standards of North America Lubricating Oil Standards of the next generation, can be obtained. Whether the lubricating oil satisfies the GF-3 standards or not can be judged by measuring the later-described CCS and MRV.

The ethylene/propylene copolymer (A) can be obtained by copolymerizing ethylene, propylene, and if necessary, other monomers, in the presence of an olefin polymerization catalyst.

Examples of the olefin polymerization catalysts employable in the preparation of the ethylene/propylene copolymer (A) include catalysts comprising a compound of a transition metal such as vanadium, zirconium or titanium and an organoaluminum compound (organoaluminum oxy-compound) and/or an ionizing ionic compound. Of these, preferably employed is:

(a) a vanadium catalyst comprising a soluble vanadium compound and an organoaluminum compound, or

(b) a metallocene catalyst comprising a metallocene compound of a transition metal selected from Group 4, etc. of the periodic table and an organoaluminum oxy-compound and/or an ionizing ionic compound.

27 AUG 2002

Of the above catalysts, the vanadium catalyst (a) is particularly preferably employed. These catalysts are described later.

Another embodiment of the viscosity modifier for a lubricating oil according to the invention comprises the following ethylene/propylene copolymer (B).

Ethylene/propylene copolymer (B)

The ethylene/propylene copolymer (B) comprises recurring units derived from ethylene and recurring units derived from propylene. The content of recurring units derived from ethylene (ethylene content) is in the range of usually 70 to 79 % by weight, preferably 71 to 78 % by weight, more preferably 72 to 78 % by weight, still more preferably 73 to 77 % by weight, particularly preferably 75 to 77 % by weight. The residue is a content of recurring units derived from propylene and the like.

When the ethylene content is not less than 70 % by weight, satisfactory low-temperature properties can be obtained. When the ethylene content is not more than 79 % by weight, there is no fear that a lubricating oil composition is partially jellied at low temperatures owing to crystallization of an ethylene sequence portion in the ethylene/propylene copolymer.

In the ethylene/propylene copolymer (B), recurring units derived from at least one monomer selected from α -olefins of 4 to 20 carbon atoms, cycloolefins, polyenes and aromatic

27 AUG 2002

olefins may be contained in amounts of, for example, not more than 5 % by weight, preferably not more than 1 % by weight, within limits not detrimental to the objects of the invention.

The molecular weight of the ethylene/propylene copolymer (B), as measured by GPC, is not less than 80,000 and less than 250,000, preferably 100,000 to 240,000, particularly preferably 120,000 to 240,000, of a weight-average molecular weight in terms of polystyrene.

When the weight-average molecular weight is in the above range, the ethylene/propylene copolymer tends to have excellent viscosity index improvability. Therefore, a small amount of the ethylene/propylene copolymer suffices to obtain a specific lubricating oil viscosity, and the shear stability of the lubricating oil viscosity is high.

The ethylene/propylene copolymer (B) has Mw/Mn (Mw: weight-average molecular weight, Mn: number-average molecular weight), which is an indication of a molecular weight distribution, of not more than 2.3, preferably 1 to 2.2.

If the molecular weight distribution is in the above range, the shear stability of the lubricating oil viscosity becomes good when the copolymer is blended with a lubricating oil base.

The melting point of the ethylene/propylene copolymer (B), as measured by a differential scanning calorimeter (DSC), is in the range of 15 to 60°C, preferably 25 to 50°C, more preferably 25 to 45°C.

27 AUG 2002

The melting point is a measure of an interaction between the ethylene/propylene copolymer and a pour point depressant. In order to prevent the interaction between the copolymer and the pour point depressant and not to inhibit the function of the pour point depressant, it is important that the quantity of the ethylene sequences having a melting point in the vicinity of -5 to +10°C contained in the copolymer is made as small as possible.

The number of peak of the endothermic curve of DSC, which indicates a melting point of the ethylene/propylene copolymer (B), is preferably one.

The ethylene content (E (% by weight)) in the ethylene/propylene copolymer (B) and the melting point (T_m (°C)) of the copolymer (B) as measured by DSC satisfy the following relation (II)

$$3.44 \times E - 206 \geq T_m \quad (II),$$

preferably the following relation (II-a)

$$3.44 \times E - 208 \geq T_m \quad (II-a).$$

The formula (II) and the formula (II-a) are each a measure of a composition distribution. When the ethylene content and the melting point satisfy the above relation (II), the composition distribution of the ethylene/propylene copolymer is narrow, so that problems such as lowering of low-temperature properties of a lubricating oil caused by relative increase of the ethylene sequences having a melting point in the vicinity

27 AUG 2002

of -5 to +10°C and opaqueness (haze) of a lubricating oil caused by presence of a high ethylene content portion are not brought about.

The ratio ($\eta_{0.01}/\eta_8$) of a melt viscosity ($\eta_{0.01}$) of the ethylene/propylene copolymer (B) at 0.01 rad/sec to a melt viscosity (η_8) thereof at 8 rad/sec, as measured at 190°C, is preferably in the range of 1.0 to 2.0.

The melt viscosity ratio mentioned above is a measure of long-chain branches contained in the ethylene/propylene copolymer, and a larger value of the melt viscosity ratio means a larger amount of long-chain branches contained in the copolymer. When the amount of long-chain branches in the ethylene/propylene copolymer is small, a lubricating oil composition containing the ethylene/propylene copolymer exhibits high shear stability of the lubricating oil viscosity.

In the ethylene/propylene copolymer (B) of the invention, there is no specific limitation on the proportion (V (%)) of $\alpha\beta$ carbon atoms to all carbon atoms forming the copolymer and the ethylene content (E (% by weight)), but in a preferred embodiment, V (%) and E (% by weight) satisfy the following relation (IV)

$$V > 10 - 0.1 \times E \quad (IV).$$

The ethylene/propylene copolymer (B) having the above properties (b-1) to (b-5) may have the aforesaid relation (I) between the density and the melting point.

27 AUG 2002

The ethylene/propylene copolymer (B) (viscosity modifier for a lubricating oil) exhibits a high effect of improving viscosity index when blended with a lubricating oil base, hardly hinders the function of a pour point depressant and hardly brings about a problem of opaqueness of a lubricating oil. When the ethylene/propylene copolymer (B) is blended with a lubricating oil base, the resulting lubricating oil has excellent flowability at low temperatures and exhibits high shear stability of the lubricating oil viscosity. When the ethylene/propylene copolymer (B) is used as a viscosity modifier, a lubricating oil capable of satisfying low-temperature property standards of the GF-3 standards, which are standards of North America Lubricating Oil Standards of the next generation, can be obtained. Whether the lubricating oil satisfies the GF-3 standards or not can be judged by measuring the later-described CCS and MRV.

The ethylene/propylene copolymer (B) can be obtained by copolymerizing ethylene, propylene, and if necessary, other monomers, in the presence of an olefin polymerization catalyst.

Examples of the olefin polymerization catalysts employable in the preparation of the ethylene/propylene copolymer (B) include catalysts comprising a compound of a transition metal such as vanadium, zirconium or titanium and an organoaluminum compound (organoaluminum oxy-compound)

and/or an ionizing ionic compound. Of these, preferably employed is:

(a) a vanadium catalyst comprising a soluble vanadium compound and an organoaluminum compound, or

5 (b) a metallocene catalyst comprising a metallocene compound of a transition metal selected from Group 4, etc. of the periodic table and an organoaluminum oxy-compound and/or an ionizing ionic compound.

Of the above catalysts, the vanadium catalyst (a) is
10 particularly preferably employed. These catalysts are described later.

A further embodiment of the viscosity modifier for a lubricating oil according to the invention comprises the following ethylene/propylene copolymer (C).

15 Ethylene/propylene copolymer (C)

The ethylene/propylene copolymer (C) comprises recurring units derived from ethylene and recurring units derived from propylene. The ethylene content is in the range of usually 70 to 79 % by weight, preferably 71 to 78 % by weight, more
20 preferably 72 to 78 % by weight, still more preferably 73 to 77 % by weight, particularly preferably 75 to 77 % by weight. The residue is a content of recurring units derived from propylene and recurring units derived from other monomers described later.

27 AUG 2002

When the ethylene content is not less than 70 % by weight, satisfactory low-temperature properties can be obtained. When the ethylene content is not more than 79 % by weight, there is no fear that a lubricating oil composition is partially
5 jellied at low temperatures owing to crystallization of an ethylene sequence portion in the ethylene/propylene copolymer.

In the ethylene/propylene copolymer (C), recurring units derived from at least one monomer selected from α -olefins of 4 to 20 carbon atoms, cycloolefins, polyenes and aromatic
10 olefins may be contained in amounts of, for example, not more than 5 % by weight, preferably not more than 1 % by weight, within limits not detrimental to the objects of the invention.

The molecular weight of the ethylene/propylene copolymer (C), as measured by GPC, is in the range of 250,000 to 400,000,
15 preferably 260,000 to 380,000, more preferably 270,000 to 350,000, of a weight-average molecular weight in terms of polystyrene.

When the weight-average molecular weight is in the above range, the ethylene/propylene copolymer tends to have
20 excellent viscosity index improvability. Therefore, a small amount of the ethylene/propylene copolymer suffices to obtain a specific lubricating oil viscosity, and jellying hardly takes place at low temperatures.

The ethylene/propylene copolymer (C) has Mw/Mn (Mw: weight-average molecular weight, Mn: number-average molecular
25 weight-average molecular weight, Mn: number-average molecular

27 AUG 2002

weight), which is an indication of a molecular weight distribution, of not more than 2.3, preferably 1 to 2.2.

If the molecular weight distribution is in the above range, the shear stability of the lubricating oil viscosity becomes good when the copolymer is blended with a lubricating oil base.

The melting point of the ethylene/propylene copolymer (C), as measured by DSC, is in the range of 15 to 60°C, preferably 25 to 50°C, more preferably 25 to 45°C.

The melting point is a measure of an interaction between the ethylene/propylene copolymer and a pour point depressant. In order to prevent the interaction between the copolymer and the pour point depressant and not to inhibit the function of the pour point depressant, it is important that the quantity of the ethylene sequences having a melting point in the vicinity of -5 to +10°C contained in the copolymer is made as small as possible.

The number of peak of the endothermic curve of DSC, which indicates a melting point of the ethylene/propylene copolymer (C), is preferably one.

The ethylene content (E (% by weight)) in the ethylene/propylene copolymer (C) and the melting point (T_m (°C)) of the copolymer (C) as measured by DSC satisfy the following relation (III)

$$3.44 \times E - 204 \geq T_m \quad (\text{III}),$$

preferably the following relation (III-a)

27 AUG 2002

$$3.44 \times 10^{-206} \geq T_m \quad (\text{III-a}).$$

The formula (III) and the formula (III-a) are each a measure of a composition distribution. When the ethylene content and the melting point satisfy the above relation (III), the
5 composition distribution of the ethylene/propylene copolymer is narrow, so that problems such as lowering of low-temperature properties of a lubricating oil caused by relative increase of the ethylene sequences having a melting point in the vicinity of -5 to +10°C and opaqueness (haze) of a lubricating oil caused
10 by presence of a high ethylene content portion are not brought about.

The ratio ($\eta_{0.01}/\eta_8$) of a melt viscosity ($\eta_{0.01}$) of the ethylene/propylene copolymer (C) at 0.01 rad/sec to a melt viscosity (η_8) thereof at 8 rad/sec, as measured at 190°C,
15 is preferably in the range of 1.5 to 2.5.

The melt viscosity ratio mentioned above is a measure of long-chain branches contained in the ethylene/propylene copolymer, and a larger value of the melt viscosity ratio means a larger amount of long-chain branches contained in the
20 copolymer. When the amount of long-chain branches in the ethylene/propylene copolymer is small, a lubricating oil composition containing the ethylene/propylene copolymer exhibits high shear stability of the lubricating oil viscosity.

In the ethylene/propylene copolymer (C) of the invention,
25 there is no specific limitation on the proportion (V (%)) of

27 AUG 2002

$\alpha\beta$ carbon atoms to all carbon atoms forming the copolymer and the ethylene content (E (% by weight)), but in a preferred embodiment, V (%) and E (% by weight) satisfy the following relation (IV)

$$5 \quad V > 10 - 0.1 \times E \quad (IV).$$

The ethylene/propylene copolymer (C) having the above properties (c-1) to (c-5) may have the aforesaid relation (I) between the density and the melting point.

10 The ethylene/propylene copolymer (C) (viscosity modifier
for a lubricating oil) exhibits a high effect of improving
viscosity index when blended with a lubricating oil base, hardly
hinders the function of a pour point depressant and hardly
brings about a problem of opaqueness of a lubricating oil.

15 When the ethylene/propylene copolymer (C) is blended with a lubricating oil base, the resulting lubricating oil has excellent flowability at low temperatures and exhibits high shear stability of the lubricating oil viscosity. When the ethylene/propylene copolymer (C) is used as a viscosity

20 modifier, a lubricating oil capable of satisfying
low-temperature property standards of the GF-3 standards,
which are standards of North America Lubricating Oil Standards
of the next generation, can be obtained. Whether the
lubricating oil satisfies the GF-3 standards or not can be
25 judged by measuring the later-described CCS and MRV.

27 AUG 2002

The ethylene/propylene copolymer (C) can be obtained by copolymerizing ethylene, propylene, and if necessary, other monomers, in the presence of an olefin polymerization catalyst.

Examples of the olefin polymerization catalysts

5 employable in the preparation of the ethylene/propylene copolymer (C) include catalysts comprising a compound of a transition metal such as vanadium, zirconium or titanium and an organoaluminum compound (organoaluminum oxy-compound) and/or an ionizing ionic compound. Of these, preferably
10 employed is:

(a) a vanadium catalyst comprising a soluble vanadium compound and an organoaluminum compound, or

(b) a metallocene catalyst comprising a metallocene compound of a transition metal selected from Group 4, etc.
15 of the periodic table and an organoaluminum oxy-compound and/or an ionizing ionic compound.

Of the above catalysts, the vanadium catalyst (a) is particularly preferably employed.

Olefin polymerization catalyst

20 The olefin polymerization catalyst used in the preparation of the ethylene/propylene copolymer (A), (B) or (C) is described below.

In the preparation of the ethylene/propylene copolymer (A), preferably used is:

27 AUG 2002

(a) a vanadium catalyst comprising a soluble vanadium compound and an organoaluminum compound, or

(b) a metallocene catalyst comprising a metallocene compound of a transition metal selected from Group 4, etc. of the periodic table and an organoaluminum oxy-compound and/or an ionizing ionic compound;

more preferably used is:

(a-1) a vanadium catalyst comprising a soluble vanadium compound (v-1) and an organoaluminum compound; and particularly preferably used is:

(a-2) a vanadium catalyst comprising a soluble vanadium compound (v-2) and an organoaluminum compound.

In the preparation of the ethylene/propylene copolymer (B), preferably used is:

(a) a vanadium catalyst comprising a soluble vanadium compound and an organoaluminum compound, or

(b) a metallocene catalyst comprising a metallocene compound of a transition metal selected from Group 4, etc. of the periodic table and an organoaluminum oxy-compound and/or an ionizing ionic compound; and

particularly preferably used is:

(a-2) a vanadium catalyst comprising a soluble vanadium compound (v-2) and an organoaluminum compound.

In the preparation of the ethylene/propylene copolymer (C), preferably used is:

27 AUG 2002

(a) a vanadium catalyst comprising a soluble vanadium compound (v-1) and an organoaluminum compound, or

(b) a metallocene catalyst comprising a metallocene compound of a transition metal selected from Group 4, etc.
5 of the periodic table and an organoaluminum oxy-compound and/or an ionizing ionic compound;

more preferably used is:

(a-1) a vanadium catalyst comprising a soluble vanadium compound (v-1) and an organoaluminum compound; and

10 particularly preferably used is:

(a-2) a vanadium catalyst comprising a soluble vanadium compound (v-2) and an organoaluminum compound.

Soluble vanadium compound (v-1)

The soluble vanadium compound (v-1) for forming the
15 vanadium catalyst (a-1) that is preferably used in the preparation of the ethylene/propylene copolymer (A) or (C) is represented by the following formula.



In the above formulas, R is a hydrocarbon group, such
20 as an alkyl group, a cycloalkyl group or an aryl group; X is a halogen atom; and a, b, c and d are numbers satisfying the conditions of $0 \leq a \leq 3$, $0 \leq b \leq 3$, $2 \leq a+b \leq 3$, $0 \leq c \leq 4$, $0 \leq d \leq 4$ and $3 \leq c+d \leq 4$.

Examples of the soluble vanadium compounds (v-1) represented by the above formulas include VOCl_3 , $\text{VO(OCH}_3)_2\text{Cl}_2$,
25 $\text{VO(OC}_2\text{H}_5)_2\text{Cl}_2$, $\text{VO(OC}_2\text{H}_5)_3$, $\text{VO(OC}_2\text{H}_5)_2\text{Cl}$,

27 AUG 2002

VO(O-n-C₃H₇)Cl₂, VO(O-iso-C₃H₇)Cl₂, VO(O-n-C₄H₉)Cl₂,
VO(O-iso-C₄H₉)₂Cl, VO(O-sec-C₄H₉)Cl₂, VO(O-t-C₄H₉)Cl₂,
VO(OC₂H₅)₃, VBr₂, VCl₄, VOCl₂, VO(O-n-C₄H₉)₃ and
VOCl₃·2OC₈H₁₇OH.

- 5 Of the soluble vanadium compounds (v-1), the following
soluble vanadium compound (v-2) is preferable.

Soluble vanadium compound (v-2)

The soluble vanadium compound (v-2) for forming the
vanadium catalyst (a-2) that is preferably used in the
10 preparation of the ethylene/propylene copolymer (A), (B) or
(C) is represented by the following formula.



In the above formulas, R is a hydrocarbon group, such
as an alkyl group, a cycloalkyl group or an aryl group; X is
15 a halogen atom; and a, b, c and d are numbers satisfying the
conditions of $0 < a \leq 3$, $0 \leq b < 3$, $2 \leq a + b \leq 3$, $0 < c \leq 4$, $0 \leq d < 4$ and $3 \leq c + d \leq 4$.
a is preferably a number satisfying the condition of $1 < a \leq 3$,
and c is preferably a number satisfying the condition of $1 < c \leq 3$.

Examples of the soluble vanadium compounds (v-2)
20 represented by the above formulas include VO(OCH₃)Cl₂,
VO(OC₂H₅)Cl₂, VO(OC₂H₅)_{1.5}Cl_{1.5}, VO(OC₂H₅)₂Cl,
VO(O-n-C₃H₇)Cl₂, VO(O-iso-C₃H₇)Cl₂, VO(O-n-C₄H₉)Cl₂,
VO(O-iso-C₄H₉)Cl₂, VO(O-sec-C₄H₉)Cl₂, VO(O-t-C₄H₉)Cl₂,
VO(OC₂H₅)₃ and VO(O-n-C₄H₉)₃.

Organoaluminum compound

27 AUG 2002

The organoaluminum compound for forming the vanadium catalyst (a-1) that is preferably used in the preparation of the ethylene/propylene copolymer (A) or (C) and the organoaluminum compound for forming the vanadium catalyst
5 (a-2) that is preferably used in the preparation of the ethylene/propylene copolymer (A), (B) or (C) are represented by the following formula (i):



wherein R^1 is a hydrocarbon group of 1 to 15 carbon atoms,
10 preferably 1 to 4 carbon atoms, X^1 is a halogen atom or a hydrogen atom, and n is 1 to 3.

The hydrocarbon group of 1 to 15 carbon atoms is, for example, an alkyl group, a cycloalkyl group or an aryl group. Examples of such groups include methyl, ethyl, n-propyl,
15 isopropyl, isobutyl, pentyl, hexyl, octyl, cyclopentyl, cyclohexyl, phenyl and tolyl.

Examples of the organoaluminum compounds include:

trialkylaluminums, such as trimethylaluminum, triethylaluminum, triisopropylaluminum, triisobutylaluminum,
20 trioctylaluminum and tri-2-ethylhexylaluminum;

alkenylaluminums represented by the formula
($i-C_4H_9$) $_x$ Al $_y$ (C_5H_{10}) $_z$ (wherein x , y and z are each a positive number, and $z \geq 2x$), such as isoprenylaluminum;

trialkenylaluminums, such as triisopropenylaluminum;

27 AUG 2002

dialkylaluminum halides, such as dimethylaluminum chloride, diethylaluminum chloride, diisopropylaluminum chloride, diisobutylaluminum chloride and dimethylaluminum bromide;

- 5 alkylaluminum sesquihalides, such as methylaluminum sesquichloride, ethylaluminum sesquichloride, isopropylaluminum sesquichloride, butylaluminum sesquichloride and ethylaluminum sesquibromide,

- 10 alkylaluminum dihalides, such as methylaluminum dichloride, ethylaluminum dichloride, isopropylaluminum dichloride and ethylaluminum dibromide;

dialkylaluminum hydrides, such as diethylaluminum hydride and dibutylaluminum hydride; and

- 15 alkylaluminum dihydrides, such as ethylaluminum dihydride and propylaluminum dihydride.

Metallocene compound

- () The metallocene compound of a transition metal of Group 4 of the periodic table for forming the metallocene catalyst (b) that is preferably used in the preparation of the ethylene/propylene copolymer (A), (B) or (C) is represented by the following formula (ii).
- 20



In the formula (ii), M is a transition metal selected from Group 4 of the periodic table, specifically zirconium,

27 AUG 2002

titanium or hafnium, and x is a number satisfying a valence of the transition metal.

L is a ligand coordinated to the transition metal, and of the ligands, at least one ligand L is a ligand having
5 cyclopentadienyl skeleton. The ligand having cyclopentadienyl skeleton may have a substituent group.

Examples of the ligands having cyclopentadienyl skeleton include a cyclopentadienyl group; and alkyl-substituted or cycloalkyl-substituted cyclopentadienyl groups, such as
10 methylcyclopentadienyl, ethylcyclopentadienyl, n- or i-propylcyclopentadienyl, n-, i-, sec- or tert-butylcyclopentadienyl, hexylcyclopentadienyl, octylcyclopentadienyl, dimethylcyclopentadienyl, trimethylcyclopentadienyl, tetramethylcyclopentadienyl,
15 pentamethylcyclopentadienyl, methylethylcyclopentadienyl, methylpropylcyclopentadienyl, methylbutylcyclopentadienyl, methylhexylcyclopentadienyl, methylbenzylcyclopentadienyl, ethylbutylcyclopentadienyl, ethylhexylcyclopentadienyl and methylcyclohexylcyclopentadienyl; an indenyl group; a
20 4,5,6,7-tetrahydroindenyl group; and a fluorenyl group.

These groups may be substituted with halogen atoms and trialkylsilyl groups.

Of the above groups, alkyl-substituted cyclopentadienyl groups are particularly preferable.

27 AUG 2002

When the compound represented by the formula (ii) contains two or more groups having cyclopentadienyl skeleton as the ligands L, two of them may be bonded through an alkylene group such as ethylene or propylene, a substituted alkylene group such as isopropylidene or diphenylmethylen, a silylene or a substituted silylene group such as dimethylsilylene group, diphenylsilylene or methylphenylsilylene.

The ligand L other than the ligand having cyclopentadienyl skeleton is, for example, a hydrocarbon group of 1 to 12 carbon atoms, an alkoxy group, an aryloxy group, a sulfonic acid-containing group ($-\text{SO}_3\text{R}^a$ wherein R^a is an alkyl group, a halogen-substituted alkyl group, an aryl group, a halogen-substituted aryl group or an alkyl-substituted aryl group), a halogen atom or a hydrogen atom.

Examples of the hydrocarbon groups of 1 to 12 carbon atoms include alkyl groups, cycloalkyl groups, aryl groups and aralkyl groups. More specifically, there can be mentioned:

alkyl groups, such as methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, octyl, decyl and dodecyl;

cycloalkyl groups, such as cyclopentyl and cyclohexyl;

aryl groups, such as phenyl and tolyl; and

aralkyl groups, such as benzyl and neophyl.

27 AUG 2002

Examples of the alkoxy groups include methoxy, ethoxy, n-propoxy, isopropoxy, n-butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentoxy, hexoxy and octoxy.

An example of the aryloxy group is phenoxy.

5 Examples of the sulfonic acid-containing groups ($-\text{SO}_3\text{R}^a$) include methanesulfonato, p-toluenesulfonato, trifluoromethanesulfonato and p-chlorobenzenesulfonato.

The halogen atom is fluorine, chlorine, bromine or iodine.

Examples of the metallocene compounds having zirconium
10 as M and containing two ligands having cyclopentadienyl skeleton include:

bis(methylcyclopentadienyl)zirconium dichloride,
bis(ethylcyclopentadienyl)zirconium dichloride,
bis(n-propylcyclopentadienyl)zirconium dichloride,
15 bis(indenyl)zirconium dichloride, and
bis(4,5,6,7-tetrahydroindenyl)zirconium dichloride.

Compounds wherein the zirconium metal is replaced with a titanium metal or a hafnium metal in the above-mentioned zirconium compounds are also employable.

20 A compound represented by the following formula (iii) is also employable as the metallocene compound for forming the metallocene catalyst that is preferably used in the preparation of the ethylene/propylene copolymer (A), (B) or (C).

25 $\text{L}^1\text{M}^1\text{X}^2_2$ (iii)

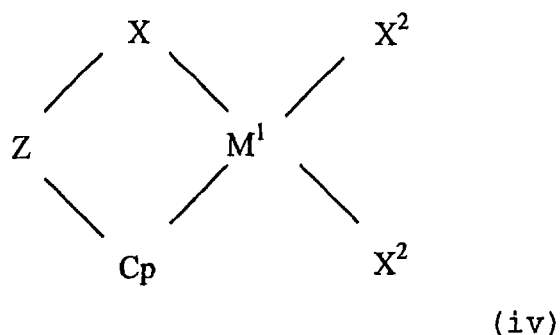
27 AUG 2002

In the formula (iii), M^1 is a metal of Group 4 of the periodic table or a metal of lanthanide series.

L^1 is a derivative of a delocalized π -bonding group and imparts a restraint geometric shape to the active site of the
5 metal M^1 .

Each X^2 may be the same or different and is hydrogen, halogen, a hydrocarbon group containing 20 or less carbon atoms, a silyl group containing 20 or less silicon atoms, or a germyl group containing 20 or less germanium atoms.

10 Of the compounds represented by the formula (iii), a compound represented by the following formula (iv) is preferable.



15

In the above formula, M^1 is titanium, zirconium or hafnium, and X^2 is the same as above.

Cp is a cyclopentadienyl group π -bonded to M^1 .

Z is oxygen, sulfur, boron or an element of Group 14 of
20 the periodic table (e.g., silicon, germanium or tin).

27 AUG 2002

Y is a ligand containing nitrogen, phosphorus, oxygen or sulfur.

Z and Y may together form a condensed ring.

Examples of the metallocene compounds represented by the
5 formula (iv) include:

(dimethyl(t-butylamido)(tetramethyl- η^5 -cyclopentadienyl)silane)titanium dichloride,

((t-butylamido)(tetramethyl- η^5 -cyclopentadienyl)-1,2-ethanediyl)titanium dichloride,

10 (dibenzyl(t-butylamido)(tetramethyl- η^5 -cyclopentadienyl)silane)titanium dichloride,

(dimethyl(t-butylamido)(tetramethyl- η^5 -cyclopentadienyl)silane)dibenzyltitanium,

(dimethyl(t-butylamido)(tetramethyl- η^5 -cyclopentadienyl)silane)dimethyltitanium,
15

((t-butylamido)(tetramethyl- η^5 -cyclopentadienyl)-1,2-ethanediyl)dibenzyltitanium,

((methylamido)(tetramethyl- η^5 -cyclopentadienyl)-1,2-ethanediyl)dineopentyltitanium,

20 ((phenylphosphido)(tetramethyl- η^5 -cyclopentadienyl)methylene)diphenyltitanium,

(dibenzyl(t-butylamido)(tetramethyl- η^5 -cyclopentadienyl)silane)dibenzyltitanium,

(dimethyl(benzylamido)(η^5 -cyclopentadienyl)silane)di
25 (trimethylsilyl)titanium,

27 AUG 2002

(dimethyl(phenylphosphido)(tetramethyl- η^5 -cyclopentadienyl)silane)dibenzyltitanium,

((tetramethyl- η^5 -cyclopentadienyl)-1,2-ethanediyl)dibenzyltitanium,

5 (2- η^5 -(tetramethyl-cyclopentadienyl)-1-methyl-ethano-
late(2-))dibenzyltitanium,

(2- η^5 -(tetramethyl-cyclopentadienyl)-1-methyl-ethano-
late(2-))dimethyltitanium,

(2-((4a,4b,8a,9,9a- η)-9H-fluorene-9-yl)cyclohexanola-
10 te(2-))dimethyltitanium, and

(2-((4a,4b,8a,9,9a- η)-9H-fluorene-9-yl)cyclohexanola-
te(2-))dibenzyltitanium.

Compounds wherein the titanium metal is replaced with
a zirconium metal or a hafnium metal in the above-mentioned
15 titanium compounds are also employable.

The metallocene compounds mentioned above can be used
singly or in combination of two or more kinds.

In the present invention, a zirconocene compound having
zirconium as the central metal atom and containing two ligands
20 having cyclopentadienyl skeleton is preferably used as the
metallocene compound represented by the formula (ii). As the
metallocene compound represented by the formula (iii) or (iv),
a titanocene compound having titanium as the central metal
atom is preferably used. Of the metallocene compounds
25 mentioned above, a compound represented by the formula (iv)

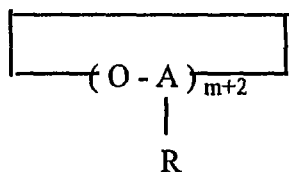
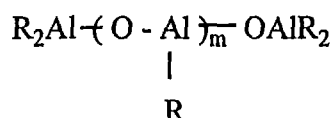
27 AUG 2002

and having titanium as the central metal atom is particularly preferable.

Organoaluminum oxy-compound

The organoaluminum oxy-compound for forming the
5 metallocene catalyst (b) may be aluminoxane hitherto known or a benzene-insoluble organoaluminum oxy-compound.

The hitherto known aluminoxane is represented by the following formula:



10

wherein R is a hydrocarbon group, such as methyl, ethyl, propyl
or butyl, preferably methyl or ethyl, particularly preferably
methyl; and m is an integer of 2 or more, preferably an integer
of 5 to 40.

15 The aluminoxane may be composed of mixed alkyloxyaluminum units consisting of alkyloxyaluminum units represented by the formula $\text{OAl}(\text{R}^1)$ and alkyloxyaluminum units represented by the formula $\text{OAl}(\text{R}^2)$ (R^1 and R^2 are each the same hydrocarbon group

27 AUG 2002

as described with respect to R, and R^1 and R^2 are groups different from each other).

Ionizing ionic compound

Examples of the ionizing ionic compounds for forming the
5 metallocene catalyst (b) include Lewis acid and an ionic compound.

() The Lewis acid is, for example, a compound represented by BR_3 (R is fluorine or a phenyl group which may have a substituent group selected from fluorine, methyl,
10 trifluoromethyl and the like). Examples of such compounds include trifluoroboron, triphenylboron, tris(4-fluorophenyl)boron, tris(3,5-difluorophenyl)boron, tris(4-fluoromethylphenyl)boron, tris(pentafluorophenyl)boron, tris(p-tolyl)boron,
15 tris(o-tolyl)boron and tris(3,5-dimethylphenyl)boron.

() The ionic compound is, for example, a trialkyl-substituted ammonium salt, a N,N-dialkylanilinium salt, a dialkylammonium salt or a triarylphosphonium salt.

Examples of the trialkyl-substituted ammonium salts
20 include triethylammoniumtetra(phenyl)boron, tripropylammoniumtetra(phenyl)boron, tri(n-butyl)ammoniumtetra(phenyl)boron, trimethylammoniumtetra(p-tolyl)boron, trimethylammoniumtetra(o-tolyl)boron,
25 tributylammoniumtetra(pentafluorophenyl)boron,

27 AUG 2002

tripropylammoniumtetra(o,p-dimethylphenyl)boron,
tributylammoniumtetra(m,m-dimethylphenyl)boron,
tributylammoniumtetra(p-trifluoromethylphenyl)boron and
tri(n-butyl)ammoniumtetra(o-tolyl)boron.

5 Examples of the N,N-dialkylanilinium salts include
N,N-dimethylaniliniumtetra(phenyl)boron,
N,N-diethylaniliniumtetra(phenyl)boron and
N,N-2,4,6-pentamethylaniliniumtetra(phenyl)boron.

 Examples of the dialkylammonium salts include
10 di(1-propyl)ammoniumtetra(pentafluorophenyl)boron and
 dicyclohexylammoniumtetra(phenyl)boron.

 Also employable as the ionic compound is
 triphenylcarbeniumtetrakis(pentafluorophenyl)borate,
 N,N-dimethylaniliniumtetrakis(pentafluorophenyl)borate or
15 ferroceniumtetra(pentafluorophenyl)borate.

 For forming the metallocene catalyst, the aforesaid
 organoaluminum compound may be used together with the
 organoaluminum oxy-compound and/or the ionizing ionic
 compound.

20 Preparation of ethylene/propylene copolymer (A)

 The ethylene/propylene copolymer (A) is prepared by
 copolymerizing ethylene, propylene, and if necessary, other
 monomers in the presence of preferably the vanadium catalyst
 (a-1) (more preferably the vanadium catalyst (a-2)) or the
25 metallocene catalyst generally in a liquid phase. In the

27 AUG 2002

copolymerization, a hydrocarbon solvent is generally used as a polymerization solvent, but an α -olefin such as liquid propylene may be used.

Examples of the hydrocarbon solvents used in the polymerization include aliphatic hydrocarbons, such as pentane, hexane, heptane, octane, decane, dodecane and kerosine, and halogen derivatives thereof; alicyclic hydrocarbons, such as cyclohexane, methylcyclopentane and methylcyclohexane, and halogen derivatives thereof; and aromatic hydrocarbons, such as benzene, toluene and xylene, and halogen derivatives thereof such as chlorobenzene. These hydrocarbon solvents can be used singly or in combination of two or more kinds.

Although ethylene, propylene, and if necessary, other monomers can be copolymerized by any of batchwise and continuous processes, the copolymerization is preferably carried out continuously, and is particularly preferably carried out continuously using a stirring vessel type reactor. When the copolymerization is carried out continuously, the catalyst is used in, for example, the following concentration.

When the vanadium catalyst (a-1) is used as a catalyst, the concentration of the soluble vanadium compound (v-1) in the polymerization system is in the range of usually 0.01 to 5 mmol/liter (polymerization volume), preferably 0.05 to 3 mmol/liter. It is desirable to feed the soluble vanadium compound (v-1) in a concentration of usually not more than

27 AUG 2002

10 times, preferably 1 to 7 times, more preferably 1 to 5 times, the concentration of the soluble vanadium compound (v-1) present in the polymerization system. The organoaluminum compound is fed in such an amount that the molar ratio (Al/V) of the aluminum atom to the vanadium atom in the polymerization system becomes usually not less than 2, preferably 2 to 50, more preferably 3 to 20.

The soluble vanadium compound (v-1) and the organoaluminum compound are generally fed after diluted with the aforesaid hydrocarbon solvent and/or liquid propylene. The soluble vanadium compound (v-1) is desirably diluted to the above-mentioned concentration. On the other hand, the organoaluminum compound is desirably adjusted to, for example, an arbitrary concentration of not more than 50 times the concentration thereof in the polymerization system, followed by feeding to the polymerization system.

In the copolymerization of ethylene, propylene, and if necessary, other monomers in the presence of the vanadium catalyst (a-1), the copolymerization reaction is carried out under the conditions of a temperature of usually -50 to 100°C, preferably -30 to 80°C, more preferably -20 to 60°C, and a pressure of more than 0 kg/cm² and not more than 50 kg/cm², preferably more than 0 kg/cm² and not more than 20 kg/cm². In a continuous polymerization process, these polymerization conditions are preferably held constant.

27 AUG 2002

Also in the copolymerization of ethylene, propylene, and if necessary, other monomers in the presence of the vanadium catalyst (a-2), the same catalyst concentration and copolymerization conditions as described above are adopted.

5 When the metallocene catalyst (b) is used as a catalyst, the concentration of the metallocene compound in the polymerization system is in the range of usually 0.00005 to 0.1 mmol/liter (polymerization volume), preferably 0.0001 to 0.05 mmol/liter. The organoaluminum oxy-compound is fed in
10 such an amount that the molar ratio (Al/transition metal) of the aluminum atom to the transition metal in the metallocene compound in the polymerization system becomes usually 1 to 10000, preferably 10 to 5000.

The ionizing ionic compound is fed in such an amount that
15 the molar ratio (ionizing ionic compound/metallocene compound) of the ionizing ionic compound to the metallocene compound in the polymerization system becomes 0.5 to 30, preferably 1 to 25.

When the organoaluminum compound is used, the compound
20 is fed in an amount of usually about 0 to 5 mmol/liter (polymerization volume), preferably about 0 to 2 mmol/liter.

In the copolymerization of ethylene, propylene, and if necessary, other monomers in the presence of the metallocene catalyst (b), the copolymerization reaction is carried out
25 under the conditions of a temperature of usually -20 to 150°C,

27 AUG 2002

preferably 0 to 120°C, more preferably 0 to 100°C, and a pressure of more than 0 kg/cm² and not more than 80 kg/cm², preferably more than 0 kg/cm² and not more than 50 kg/cm². In a continuous polymerization process, these polymerization conditions are
5 preferably held constant.

Although the reaction time (average residence time when the copolymerization is carried out continuously) varies depending upon the catalyst concentration, polymerization temperature, etc., it is in the range of usually 5 minutes
10 to 5 hours, preferably 10 minutes to 3 hours.

Ethylene, propylene, and if necessary, other monomers are fed to the polymerization system in such amounts that the ethylene/propylene copolymer (A) having specific composition can be obtained. In the copolymerization, a molecular weight
15 modifier such as hydrogen may be further used, and by the use of the molecular weight modifier, the weight-average molecular weight can be adjusted to 80,000 to 400,000.

When ethylene, propylene, and if necessary, other monomers are copolymerized as described above, the
20 ethylene/propylene copolymer (A) is generally obtained as a polymer solution containing the copolymer. The polymer solution is treated in a conventional manner, whereby the ethylene/propylene copolymer (A) is obtained.

Preparation of ethylene/propylene copolymer (B)

27 AUG 2002

The ethylene/propylene copolymer (B) is prepared by copolymerizing ethylene, propylene, and if necessary, other monomers in the presence of preferably the vanadium catalyst (a-2) or the metallocene catalyst (b) generally in a liquid phase. In the copolymerization, a hydrocarbon solvent is generally used as a polymerization solvent, but an α -olefin such as liquid propylene may be used.

() Examples of the hydrocarbon solvents used in the polymerization include the same hydrocarbon solvents as previously described. These solvents can be used singly or in combination of two or more kinds.

Although ethylene, propylene, and if necessary, other monomers can be copolymerized by any of batchwise and continuous processes, the copolymerization is preferably carried out continuously, and is particularly preferably carried out continuously using a stirring vessel type reactor. When the copolymerization is carried out continuously, the catalyst is used in, for example, the following concentration.

() When the vanadium catalyst (a-2) is used as a catalyst, the concentration of the soluble vanadium compound (v-2) in the polymerization system is in the range of usually 0.01 to 5 mmol/liter (polymerization volume), preferably 0.05 to 3 mmol/liter. It is desirable to feed the soluble vanadium compound (v-2) in a concentration of usually not more than 10 times, preferably 1 to 7 times, more preferably 1 to 5 times,

27 AUG 2002

the concentration of the soluble vanadium compound (v-2) present in the polymerization system. The organoaluminum compound is fed in such an amount that the molar ratio (Al/V) of the aluminum atom to the vanadium atom in the polymerization system becomes usually not less than 2, preferably 2 to 50, more preferably 3 to 20.

The soluble vanadium compound (v-2) and the organoaluminum compound are generally fed after diluted with the aforesaid hydrocarbon solvent and/or liquid propylene. The soluble vanadium compound (v-2) is desirably diluted to the above-mentioned concentration. On the other hand, the organoaluminum compound is desirably adjusted to, for example, an arbitrary concentration of not more than 50 times the concentration thereof in the polymerization system, followed by feeding to the polymerization system.

In the copolymerization of ethylene, propylene, and if necessary, other monomers in the presence of the vanadium catalyst (a-2), the copolymerization reaction is carried out under the conditions of a temperature of usually -50 to 100°C, preferably -30 to 80°C, more preferably -20 to 60°C, and a pressure of more than 0 kg/cm² and not more than 50 kg/cm², preferably more than 0 kg/cm² and not more than 20 kg/cm². In a continuous polymerization process, these polymerization conditions are preferably held constant.

27 AUG 2002

() When the metallocene catalyst (b) is used as a catalyst, the concentration of the metallocene compound in the polymerization system is in the range of usually 0.00005 to 0.1 mmol/liter (polymerization volume), preferably 0.0001 to 0.05 mmol/liter. The organoaluminum oxy-compound is fed in such an amount that the molar ratio (Al/transition metal) of the aluminum atom to the transition metal in the metallocene compound in the polymerization system becomes usually 1 to 10000, preferably 10 to 5000.

10 The ionizing ionic compound is fed in such an amount that the molar ratio (ionizing ionic compound/metallocene compound) of the ionizing ionic compound to the metallocene compound in the polymerization system becomes 0.5 to 30, preferably 1 to 25.

() 15 When the organoaluminum compound is used, the compound is fed in an amount of usually about 0 to 5 mmol/liter (polymerization volume), preferably about 0 to 2 mmol/liter.

In the copolymerization of ethylene, propylene, and if necessary, other monomers in the presence of the metallocene catalyst (b), the copolymerization reaction is carried out under the conditions of a temperature of usually -20 to 150°C, preferably 0 to 120°C, more preferably 0 to 100°C, and a pressure of more than 0 kg/cm² and not more than 80 kg/cm², preferably more than 0 kg/cm² and not more than 50 kg/cm². In a continuous

27 AUG 2002

polymerization process, these polymerization conditions are preferably held constant.

Although the reaction time (average residence time when the copolymerization is carried out continuously) varies
5 depending upon the catalyst concentration, polymerization temperature, etc., it is in the range of usually 5 minutes to 5 hours, preferably 10 minutes to 3 hours.

Ethylene, propylene, and if necessary, other monomers
are fed to the polymerization system in such amounts that the
10 ethylene/propylene copolymer (B) having specific composition can be obtained. In the copolymerization, a molecular weight modifier such as hydrogen may be further used, and by the use of the molecular weight modifier, the weight-average molecular weight can be adjusted to not less than 80,000 and less than
15 250,000.

When ethylene, propylene, and if necessary, other monomers are copolymerized as described above, the
ethylene/propylene copolymer (B) is generally obtained as a polymer solution containing the copolymer. The polymer
20 solution is treated in a conventional manner, whereby the ethylene/propylene copolymer (B) is obtained.

Preparation of ethylene/propylene copolymer (C)

The ethylene/propylene copolymer (C) is prepared by copolymerizing ethylene, propylene, and if necessary, other
25 monomers in the presence of preferably the vanadium catalyst

27 AUG 2002

(a-1) (more preferably the vanadium catalyst (a-2)) or the metallocene catalyst (b) generally in a liquid phase. In the copolymerization, a hydrocarbon solvent is generally used as a polymerization solvent, but an α -olefin such as liquid propylene may be used.

Examples of the hydrocarbon solvents used in the polymerization include the same hydrocarbon solvents as previously described. These solvents can be used singly or in combination of two or more kinds.

Although ethylene, propylene, and if necessary, other monomers can be copolymerized by any of batchwise and continuous processes, the copolymerization is preferably carried out continuously, and is particularly preferably carried out continuously using a stirring vessel type reactor. When the copolymerization is carried out continuously, the catalyst is used in, for example, the following concentration.

When the vanadium catalyst (a-1) is used as a catalyst, the concentration of the soluble vanadium compound (v-1) in the polymerization system is in the range of usually 0.01 to 5 mmol/liter (polymerization volume), preferably 0.05 to 3 mmol/liter. It is desirable to feed the soluble vanadium compound (v-1) in a concentration of usually not more than 10 times, preferably 1 to 7 times, more preferably 1 to 5 times, the concentration of the soluble vanadium compound (v-1) present in the polymerization system. The organoaluminum

27 AUG 2002

compound is fed in such an amount that the molar ratio (Al/V) of the aluminum atom to the vanadium atom in the polymerization system becomes usually not less than 2, preferably 2 to 50, more preferably 3 to 20.

5 The soluble vanadium compound (v-1) and the organoaluminum compound are generally fed after diluted with the aforesaid hydrocarbon solvent and/or liquid propylene. The soluble vanadium compound (v-1) is desirably diluted to the above-mentioned concentration. On the other hand, the
10 organoaluminum compound is desirably adjusted to, for example, an arbitrary concentration of not more than 50 times the concentration thereof in the polymerization system, followed by feeding to the polymerization system.

 In the copolymerization of ethylene, propylene, and if
15 necessary, other monomers in the presence of the vanadium catalyst (a-1), the copolymerization reaction is carried out under the conditions of a temperature of usually -50 to 100°C, preferably -30 to 80°C, more preferably -20 to 60°C, and a pressure of more than 0 kg/cm² and not more than 50 kg/cm²,
20 preferably more than 0 kg/cm² and not more than 20 kg/cm². In a continuous polymerization process, these polymerization conditions are preferably held constant.

 Also in the copolymerization of ethylene, propylene, and if necessary, other monomers in the presence of the vanadium

27 AUG 2002

catalyst (a-2), the same catalyst concentration and copolymerization conditions as described above are adopted.

When the metallocene catalyst (b) is used as a catalyst, the concentration of the metallocene compound in the polymerization system is in the range of usually 0.00005 to 0.1 mmol/liter (polymerization volume), preferably 0.0001 to 0.05 mmol/liter. The organoaluminum oxy-compound is fed in such an amount that the molar ratio (Al/transition metal) of the aluminum atom to the transition metal in the metallocene compound in the polymerization system becomes usually 1 to 10000, preferably 10 to 5000.

The ionizing ionic compound is fed in such an amount that the molar ratio (ionizing ionic compound/metallocene compound) of the ionizing ionic compound to the metallocene compound in the polymerization system becomes 0.5 to 30, preferably 1 to 25.

When the organoaluminum compound is used, the compound is fed in an amount of usually about 0 to 5 mmol/liter (polymerization volume), preferably about 0 to 2 mmol/liter.

In the copolymerization of ethylene, propylene, and if necessary, other monomers in the presence of the metallocene catalyst (b), the copolymerization reaction is carried out under the conditions of a temperature of usually -20 to 150°C, preferably 0 to 120°C, more preferably 0 to 100°C, and a pressure of more than 0 kg/cm² and not more than 80 kg/cm², preferably

27 AUG 2002

more than 0 kg/cm^2 and not more than 50 kg/cm^2 . In a continuous polymerization process, these polymerization conditions are preferably held constant.

Although the reaction time (average residence time when
5 the copolymerization is carried out continuously) varies depending upon the catalyst concentration, polymerization temperature, etc., it is in the range of usually 5 minutes to 5 hours, preferably 10 minutes to 3 hours.

Ethylene, propylene, and if necessary, other monomers
10 are fed to the polymerization system in such amounts that the ethylene/propylene copolymer (C) having specific composition can be obtained. In the copolymerization, a molecular weight modifier such as hydrogen may be further used, and by the use of the molecular weight modifier, the weight-average molecular
15 weight can be adjusted to 250,000 to 400,000.

When ethylene, propylene, and if necessary, other
monomers are copolymerized as described above, the
ethylene/propylene copolymer (C) is generally obtained as a
polymer solution containing the copolymer. The polymer
20 solution is treated in a conventional manner, whereby the
ethylene/propylene copolymer (C) is obtained.

Lubricating oil composition

The lubricating oil composition according to the invention comprises:

27 AUG 2002

any one of the ethylene/propylene copolymers (A), (B) and (C), and

a lubricating oil base (D);

or comprises:

5 any one of the ethylene/propylene copolymers (A), (B) and (C),

a lubricating oil base (D), and

a pour point depressant (E).

The components for forming the lubricating oil
10 composition of the invention are described below.

Lubricating oil base (D)

Examples of the lubricating oil bases (D) for use in the invention include mineral oils and synthetic oils such as poly- α -olefins, polyol esters and polyalkylene glycols. A
15 mineral oil or a blend of a mineral oil and a synthetic oil is preferably employed. The mineral oil is generally used after subjected to purification such as dewaxing. Although mineral oils are divided into several classes according to the purification method, generally used is a mineral oil having
20 a wax content of 0.5 to 10 %. Further, a mineral oil having a kinematic viscosity of 10 to 200 cSt is generally used.

Pour point depressant

Examples of the pour point depressants (E) for use in the invention include alkylated naphthalene, (co)polymers of
25 alkyl methacrylates, (co)polymers of alkyl acrylates,

27 AUG 2002

copolymers of alkyl fumarates and vinyl acetate, α -olefin polymers, and copolymers of α -olefins and styrene. Of these, (co)polymers of alkyl methacrylates and (co)polymers of alkyl acrylates are preferably employed.

5 One embodiment of the lubricating oil composition according to the invention comprises the ethylene/propylene copolymer (A) and the lubricating oil base (D), and contains the ethylene/propylene copolymer (A) in an amount of 1 to 20 %
by weight, preferably 5 to 10 % by weight (residue: lubricating
10 oil base (D) and later-described additives). The lubricating oil composition preferably contains the lubricating oil base (D) in an amount of 80 to 99 % by weight and the ethylene/propylene copolymer (A) in an amount of 1 to 20 % by weight, based on 100 % by weight of the total of the lubricating oil base (D)
15 and the ethylene/propylene copolymer (A).

The lubricating oil composition comprising the ethylene/propylene copolymer (A) and the lubricating oil base (D) shows small dependence on temperature and has excellent low-temperature properties. The lubricating oil composition
20 can be used as it is as a lubricating oil, or can be further blended with a lubricating oil base, a pour point depressant, etc. prior to use as a lubricating oil.

Another embodiment of the lubricating oil composition according to the invention comprises the ethylene/propylene
25 copolymer (B) and the lubricating oil base (D), and contains

27 AUG 2002

the ethylene/propylene copolymer (B) in an amount of 1 to 20 % by weight, preferably 5 to 10 % by weight (residue: lubricating oil base (D) and later-described additives). The lubricating oil composition preferably contains the lubricating oil base (D) in an amount of 80 to 99 % by weight and the ethylene/propylene copolymer (B) in an amount of 1 to 20 % by weight, based on 100 % by weight of the total of the lubricating oil base (D) and the ethylene/propylene copolymer (B).

The lubricating oil composition comprising the ethylene/propylene copolymer (B) and the lubricating oil base (D) shows small dependence on temperature and has excellent low-temperature properties. The lubricating oil composition can be used as it is as a lubricating oil, or can be further blended with a lubricating oil base, a pour point depressant, etc. prior to use as a lubricating oil.

A further embodiment of the lubricating oil composition according to the invention comprises the ethylene/propylene copolymer (C) and the lubricating oil base (D), and contains the ethylene/propylene copolymer (C) in an amount of 1 to 20 % by weight, preferably 5 to 10 % by weight (residue: lubricating oil base (D) and later-described additives). The lubricating oil composition preferably contains the lubricating oil base (D) in an amount of 80 to 99 % by weight and the ethylene/propylene copolymer (C) in an amount of 1 to 20 % by weight, based on

27 AUG 2002

100 % by weight of the total of the lubricating oil base (D) and the ethylene/propylene copolymer (C).

The lubricating oil composition comprising the ethylene/propylene copolymer (C) and the lubricating oil base (D) shows small dependence on temperature and has excellent low-temperature properties. The lubricating oil composition can be used as it is as a lubricating oil, or can be further blended with a lubricating oil base, a pour point depressant, etc. prior to use as a lubricating oil. ()

10 A still further embodiment of the lubricating oil composition according to the invention comprises the ethylene/propylene copolymer (A), the lubricating oil base (D) and the pour point depressant (E), and contains the ethylene/propylene copolymer (A) in an amount of 0.1 to 5 %
15 by weight, preferably 0.3 to 2 % by weight, and the pour point depressant (E) in an amount of 0.05 to 5 % by weight, preferably 0.1 to 2 % by weight (residue: lubricating oil base (D) and later-described additives). ()

The lubricating oil composition comprising the ethylene/propylene copolymer (A), the lubricating oil base (D) and the pour point depressant (E) shows small dependence on temperature and small rise of the pour point, said rise being attributed to the interaction between the ethylene/propylene copolymer (A) and the pour point depressant
25 (E), and has excellent low-temperature properties in every

27 AUG 2002

shear rate region. Further, the lubricating oil composition can satisfy low-temperature property standards of the GF-3 standards.

A still further embodiment of the lubricating oil composition according to the invention comprises the ethylene/propylene copolymer (B), the lubricating oil base (D) and the pour point depressant (E), and contains the ethylene/propylene copolymer (B) in an amount of 0.1 to 5 % by weight, preferably 0.3 to 2 % by weight, and the pour point depressant (E) in an amount of 0.05 to 5 % by weight, preferably 0.1 to 2 % by weight (residue: lubricating oil base (D) and later-described additives).

The lubricating oil composition comprising the ethylene/propylene copolymer (B), the lubricating oil base (D) and the pour point depressant (E) shows small dependence on temperature and small rise of the pour point, said rise being attributed to the interaction between the ethylene/propylene copolymer (B) and the pour point depressant (E), and has excellent low-temperature properties in every shear rate region. Further, the lubricating oil composition can satisfy low-temperature property standards of the GF-3 standards.

A still further embodiment of the lubricating oil composition according to the invention comprises the ethylene/propylene copolymer (C), the lubricating oil base

27 AUG 2002

(D) and the pour point depressant (E), and contains the ethylene/propylene copolymer (C) in an amount of 0.1 to 5 % by weight, preferably 0.2 to 1.5 % by weight, and the pour point depressant (E) in an amount of 0.05 to 5 % by weight, preferably 0.1 to 2 % by weight (residue: lubricating oil base (D) and later-described additives).

The lubricating oil composition comprising the ethylene/propylene copolymer (C), the lubricating oil base (D) and the pour point depressant (E) shows small dependence on temperature and small rise of the pour point, said rise being attributed to the interaction between the ethylene/propylene copolymer (C) and the pour point depressant (E), and has excellent low-temperature properties in every shear rate region. Further, the lubricating oil composition can satisfy low-temperature property standards of the GF-3 standards.

To the lubricating oil composition according to the invention, additives having effects of improving viscosity index, such as (co)polymers of alkyl methacrylates, hydrogenated SBR and SEBS, and other additives, such as detergent, rust preventive agent, dispersant, extreme pressure agent, anti-foaming agent, antioxidant and metal deactivator, may be added in addition to the above-mentioned components.

Preparation of lubricating oil composition

27 AUG 2002

The lubricating oil composition according to the invention can be prepared by mixing or dissolving the ethylene/propylene copolymer (A), (B) or (C), and if necessary, additives with or in the lubricating oil base (D) by a known method, or by mixing or dissolving the ethylene/propylene copolymer (A), (B) or (C), the pour point depressant (E), and if necessary, additives with or in the lubricating oil base (D) by a known method.

In the present specification, all numerical values for the amounts of materials, reaction conditions, molecular weight, carbon atom number, etc. are desirably understood with supplement of a term "about" so long as their meanings are not technically indefinite, with the exception of the following examples or unless otherwise stated.

EFFECT OF THE INVENTION

The viscosity modifier for a lubricating oil according to the invention can produce a viscosity modifier having excellent low-temperature properties.

The lubricating oil composition according to the invention has excellent low-temperature properties and is favorably applied to various lubricating oil uses.

EXAMPLE

27 AUG 2002

The present invention is further described with reference to the following examples, but it should be construed that the invention is in no way limited to those examples.

In the examples, various properties were measured by the
5 methods described below.

Ethylene content

The ethylene content was measured in a mixed solvent of orthodichlorobenzene and benzene-d6
(orthodichlorobenzene/benzene-d6 = 3/1 - 4/1, by volume) using
10 a nuclear magnetic resonance apparatus of Japan Electron Optics Laboratory LA500 Model under the conditions of a temperature of 120°C, a pulse width of 45° pulse and a pulse repetition time of 5.5 seconds.

Viscosity at 100°C (K.V.)

15 The viscosity was measured in accordance with ASTM D 445. In the examples, adjustment was made so as to obtain K.V. of about 10 mm²/sec.

Cold Cranking Simulator (CCS)

CCS was measured in accordance with ASTM D 2602. The
20 CCS was used to evaluate sliding properties (starting properties) at the crank shaft at low temperatures. A smaller value of CCS indicates better low-temperature properties of a lubricating oil.

Mini-Rotary Viscometer (MRV)

27 AUG 2002

MRV was measured in accordance with ASTM D 3829 and D 4684. The MRV was used to evaluate pumping performance of an oil pump at low temperatures. A smaller value of MRV indicates better low-temperature properties of a lubricating oil.

Shear Stability Index (SSI)

SSI was measured in accordance with ASTM D 3945. The SSI is a measure of kinematic viscosity loss that occurs by scission of molecular chain of a copolymer component in a lubricating oil when a shear force is applied to the lubricating oil during the sliding motion. A larger value of SSI indicates larger loss of kinematic viscosity.

Low-temperature flowability

After cooling at -18°C for 2 weeks, flowability (appearance) of a lubricating oil was observed and evaluated as follows.

AA: The lubricating oil flows.

BB: The lubricating oil does not flow (in gel state).

Polymerization Example 1

Synthesis of ethylene/propylene copolymer

In a 2-liter continuous polymerization reactor equipped with a stirring blade, said reactor having been thoroughly purged with nitrogen, 1 liter of dehydrated and purified hexane was placed. To the reactor, a hexane solution of ethylaluminum sesquichloride ($\text{Al}(\text{C}_2\text{H}_5)_{1.5}\cdot\text{Cl}_{1.5}$) adjusted to have a

27 AUG 2002

concentration of 8.0 mmol/l was continuously fed for 1 hour at a rate of 500 ml/hr. Then, to the reactor were further continuously fed a hexane solution of $\text{VO}(\text{OC}_2\text{H}_5)\text{Cl}_2$ (as a catalyst) adjusted to have a concentration of 0.8 mmol/l at
5 a rate of 500 ml/hr and hexane (as a polymerization solvent) at a rate of 500 ml/hr. On the other hand, the polymer solution was continuously drawn out from the top of the polymerization reactor so that the amount of the polymer solution in the reactor
would be invariably 1 liter. To the reactor were furthermore
10 fed ethylene at a rate of 250 l/hr, propylene at a rate of 50 l/hr and hydrogen at a rate of 5 l/hr using a bubbling tube. The copolymerization reaction was carried out at 50°C by circulating a cooling medium through a jacket equipped outside the polymerization reactor.

15 Through the reaction under the above conditions, a polymer solution containing an ethylene/propylene copolymer was obtained. The polymer solution was deashed by the use of
hydrochloric acid and then introduced into a large amount of methanol to precipitate an ethylene/propylene copolymer. The
20 resulting copolymer was dried under vacuum at 130°C for 24 hours. Properties of the copolymer are shown in Table 1.

Polymerization Example 2

27 AUG 2002

The procedure of Polymerization Example 1 was repeated, except that VOCl_3 was used instead of $\text{VO}(\text{OC}_2\text{H}_5)\text{Cl}_2$. The results are shown in Table 1.

5

Table 1

	Polymeriza- tion Ex. 1	Polymeriza- tion Ex. 2
<u>Polymerization conditions</u>		
Ethylene (l/hr)	240	240
Propylene (l/hr)	60	60
Hydrogen (l/hr)	12	12
<u>Polymer properties</u>		
Ethylene content (wt%)	75.7	75.6
Mw (in terms of PS) $\times 10^4$	18.1	17.8
Mw/Mn	1.9	2.4
Tm ($^{\circ}\text{C}$)	47.2	56.2
3.44 $\times$ E-206	54.4	54.1
Melt viscosity ratio ($\eta \times 0.01 / \eta \times 8$)	1.17	1.17
Density (kg/m^3)	873	873
1.247 $\times$ D-1037	51.6	51.6

Example 1

A lubricating oil composition, which was composed of
 10 88.88 % by weight of a mixed oil of 100 Neutral (trade name,
 mineral oil available from ESSO Co.) and 150 Neutral (trade
 name, mineral oil available from ESSO Co.) in a mixing ratio
 of 80:20 as a lubricating oil base, 0.62 % by weight of the
 ethylene/propylene copolymer obtained in Polymerization

27 AUG 2002

Example 1, 0.50 % by weight of Aclube 133 (trade name, available from Sanyo Kasei Co.) as a pour point depressant and 10 % by weight of a detergent dispersant (available from Lubrizole Co.), was evaluated on the lubricating oil performance and the flowability at low temperatures. The results are shown in Table 2.

Comparative Example 1

The procedure of Example 1 was repeated, except that the types of the lubricating oil base and the ethylene/propylene copolymer were changed. The results are shown in Table 2.

27 AUG 2002

Table 2

	Ex. 1	Comp. Ex. 1
Type of ethylene/propylene copolymer	Polymerization Ex. 1	Polymerization Ex. 2
<u>Blending proportion (wt%)</u>		
Lubricating oil base	88.88	88.88
Detergent dispersant	10.00	10.00
Ethylene/propylene copolymer	0.50	0.50
Pour point depressant	0.62	0.62
<u>Lubricating oil performance</u>		
K.V. (at 100°C) (mm ² /s)	10.02	10.01
SSI	23.0	23.0
CCS	2,790	2,820
MRV	25,500	32,100
Low-temperature flowability	AA	BB
Lubricating oil appearance	colorless and transparent	opaque white

Polymerization Example 35 Synthesis of ethylene/propylene copolymer

In a 2-liter continuous polymerization reactor equipped with a stirring blade, said reactor having been thoroughly purged with nitrogen, 1 liter of dehydrated and purified hexane was placed. To the reactor, a hexane solution of ethylaluminum

10 sesquichloride ($\text{Al}(\text{C}_2\text{H}_5)_{1.5}\cdot\text{Cl}_{1.5}$) adjusted to have a concentration of 8.0 mmol/l was continuously fed for 1 hour at a rate of 500 ml/hr. Then, to the reactor were further

27 AUG 2002

continuously fed a hexane solution of $\text{VO}(\text{OC}_2\text{H}_5)\text{Cl}_2$ (as a catalyst) adjusted to have a concentration of 0.8 mmol/l at a rate of 500 ml/hr and hexane (as a polymerization solvent) at a rate of 500 ml/hr. On the other hand, the polymer solution
5 was continuously drawn out from the top of the polymerization reactor so that the amount of the polymer solution in the reactor would be invariably 1 liter. To the reactor were furthermore fed ethylene at a rate of 250 l/hr, propylene at a rate of 50 l/hr and hydrogen at a rate of 5 l/hr using a bubbling tube.
10 The copolymerization reaction was carried out at 35°C by circulating a cooling medium through a jacket equipped outside the polymerization reactor.

Through the reaction under the above conditions, a polymer solution containing an ethylene/propylene copolymer was
15 obtained. The polymer solution was deashed by the use of hydrochloric acid and then introduced into a large amount of methanol to precipitate an ethylene/propylene copolymer. The resulting copolymer was dried under vacuum at 130°C for 24 hours. Properties of the copolymer are shown in Table 3.

20

Polymerization Examples 4 - 6

The procedure of Polymerization Example 3 was repeated, except that the feed rates of ethylene, propylene and hydrogen were changed as shown in Table 3. The results are shown in
25 Table 3.

27 AUG 2002

Table 3

	Polymer- ization Ex. 3	Polymer- ization Ex. 4	Polymer- ization Ex. 5	Polymer- ization Ex. 6
<u>Polymerization conditions</u>				
Ethylene (l/hr)	250	240	230	220
Propylene (l/hr)	50	60	70	80
Hydrogen (l/hr)	5	5	4	4
<u>Polymer properties</u>				
Ethylene content (wt%)	80.2	75.4	70.5	66.2
Mw (in terms of PS) $\times 10^4$	30.7	29.2	30.2	28.5
Mw/Mn	1.9	1.9	2.0	2.0-
Tm ($^{\circ}\text{C}$)	62.8	45.1	30.2	14.1
3.44 $\times$ E-204	71.9	55.4	38.5	23.7
Melt viscosity ratio ($\eta^*0.01/\eta^*8$)	2.05	1.87	1.93	1.71
Density (kg/m^3)	887	872	859	unmea- sured
1.247 $\times$ D-1037	69.1	50.4	34.2	unmea- sured

5 Example 2

A lubricating oil composition, which was composed of 89.04 % by weight of a mixed oil of 100 Neutral (trade name, mineral oil available from ESSO Co.) and 150 Neutral (trade name, mineral oil available from ESSO Co.) in a mixing ratio of 80:20 as a lubricating oil base, 0.46 % by weight of the

27 AUG 2002

ethylene/propylene copolymer obtained in Polymerization Example 4, 0.5 % by weight of Aclube 133 (trade name, available from Sanyo Kasei Co.) as a pour point depressant and 10 % by weight of a detergent dispersant (available from Lubrizole Co.), was evaluated on the lubricating oil performance and the flowability at low temperatures. The results are shown in Table 4.

Example 3, Comparative Examples 2 and 3

10 The procedure of Example 2 was repeated, except that the types and the amounts of the lubricating oil base and the ethylene/propylene copolymer were changed. The results are shown in Table 4.

27 AUG 2002

Table 4

	Ex. 2	Ex. 3	Comp. Ex. 2	Comp. Ex. 3
Type of ethylene/propylene copolymer	Polymer- ization Ex. 4	Polymer- ization Ex. 5	Polymer- ization Ex. 3	Polymer- ization Ex. 6
<u>Blending proportion</u> (wt%)				
Lubricating oil base	89.04	89.04	89.05	89.00
Detergent	10.00	10.00	10.00	10.00
Dispersant				
Ethylene/propylene copolymer	0.50	0.50	0.50	0.50
Pour point depressant	0.46	0.46	0.45	0.50
<u>Lubricating oil performance</u>				
K.V. (@ 100°C) (mm ² /s)	10.02	10.05	10.02	10.04
SSI	45.0	46.0	45.0	43.5
CCS	2,620	2,820	2,600	2,850
MRV	21,000	44,500	21,200	solidi- fied
Low-temperature flowability	AA	AA	BB	AA

27 AUG 2002

What is claimed is:

1. A viscosity modifier for a lubricating oil, comprising an ethylene/propylene copolymer (A) having the following properties (a-1) to (a-5):

5 (a-1) the density is in the range of 857 to 882 kg/m³,
(a-2) the weight-average molecular weight as measured by gel permeation chromatography is in the range of 80,000 to 400,000 in terms of polystyrene,

(a-3) Mw/Mn (Mw: weight-average molecular weight, Mn: 10 number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,

(a-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

(a-5) the density (D (kg/m³)) and the melting point (Tm 15 (°C)) as measured by a differential scanning calorimeter satisfy the following relation (I)

$$T_m \leq 1.247 \times D - 1037 \quad (I).$$

2. A viscosity modifier for a lubricating oil, 20 comprising an ethylene/propylene copolymer (B) having the following properties (b-1) to (b-5):

(b-1) the content of recurring units derived from ethylene is in the range of 70 to 79 % by weight,

27 AUG 2002

72

(b-2) the weight-average molecular weight as measured by gel permeation chromatography is not less than 80,000 and less than 250,000 in terms of polystyrene,

(b-3) M_w/M_n (M_w : weight-average molecular weight, M_n :
5 number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,

(b-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

(b-5) the content (E (% by weight)) of recurring units
10 derived from ethylene and the melting point (T_m (°C)) as measured by a differential scanning calorimeter satisfy the following relation (II)

$$3.44 \times 10^{-206} \geq T_m \quad (II).$$

15 3. A viscosity modifier for a lubricating oil, comprising an ethylene/propylene copolymer (C) having the following properties (c-1) to (c-5):

(c-1) the content of recurring units derived from ethylene is in the range of 70 to 79 % by weight,

20 (c-2) the weight-average molecular weight as measured by gel permeation chromatography is in the range of 250,000 to 400,000 in terms of polystyrene,

(c-3) M_w/M_n (M_w : weight-average molecular weight, M_n :
number-average molecular weight), which is an indication of
25 a molecular weight distribution, is not more than 2.3,

27 AUG 2002

(c-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

(c-5) the content (E (% by weight)) of recurring units derived from ethylene and the melting point (T_m (°C)) as measured
5 by a differential scanning calorimeter satisfy the following relation (III)

$$3.44 \times 10^{-4} \geq T_m \quad (III).$$

4. A lubricating oil composition comprising:

10 (A) an ethylene/propylene copolymer, and

(D) a lubricating oil base,

wherein the ethylene/propylene copolymer (A) is contained in an amount of 1 to 20% by weight and has the following properties (a-1) to (a-5):

15 (a-1) the density is in the range of 857 to 882 kg/m³,

(a-2) the weight-average molecular weight as measured by gel permeation chromatography is in the range of 80,000 to 400,000 in terms of polystyrene,

(a-3) M_w/M_n (M_w : weight-average molecular weight, M_n :
20 number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,

(a-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

27 AUG 2002

(a-5) the density (D (kg/m^3)) and the melting point (T_m ($^{\circ}\text{C}$)) as measured by a differential scanning calorimeter satisfy the following relation (I)

$$T_m \leq 1.247 \times D - 1037 \quad (\text{I}).$$

5

5. A lubricating oil composition comprising:

(B) an ethylene/propylene copolymer, and

(D) a lubricating oil base,

wherein the ethylene/propylene copolymer (B) is contained
10 in an amount of 1 to 20 % by weight and has the following properties
(b-1) to (b-5):

(b-1) the content of recurring units derived from ethylene
is in the range of 70 to 79 % by weight,

(b-2) the weight-average molecular weight as measured
15 by gel permeation chromatography is not less than 80,000 and
less than 250,000 in terms of polystyrene,

(b-3) M_w/M_n (M_w : weight-average molecular weight, M_n :
number-average molecular weight), which is an indication of
a molecular weight distribution, is not more than 2.3,

20 (b-4) the melting point as measured by a differential
scanning calorimeter is in the range of 15 to 60°C , and

(b-5) the content (E (% by weight)) of recurring units
derived from ethylene and the melting point (T_m ($^{\circ}\text{C}$)) as measured
by a differential scanning calorimeter satisfy the following
25 relation (II)

27 AUG 2002

$$3.44 \times E^{-206} \geq T_m \quad (II).$$

6. A lubricating oil composition comprising:

(C) an ethylene/propylene copolymer, and

5 (D) a lubricating oil base,

wherein the ethylene/propylene copolymer (C) is contained in an amount of 1 to 20 % by weight and has the following properties (c-1) to (c-5):

(c-1) the content of recurring units derived from methylene
10 is in the range of 70 to 79 % by weight,

(c-2) the weight-average molecular weight as measured by gel permeation chromatography is in the range of 250,000 to 400,000 in terms of polystyrene,

(c-3) M_w/M_n (M_w : weight-average molecular weight, M_n :
15 number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,

(c-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

(c-5) the content (E (% by weight)) of recurring units
20 derived from methylene and the melting point (T_m (°C)) as measured by a differential scanning calorimeter satisfy the following relation (III)

$$3.44 \times E^{-204} \geq T_m \quad (III).$$

25 7. A lubricating oil composition comprising:

27 AUG 2002

(A) an ethylene/propylene copolymer,

(D) a lubricating oil base, and

(E) a pour point depressant,

wherein the ethylene/propylene copolymer (A) is contained
5 in an amount of 0.1 to 5 % by weight, the pour point depressant
(E) is contained in an amount of 0.05 to 5 % by weight, and
the ethylene/propylene copolymer (A) has the following
() properties (a-1) to (a-5):

(a-1) the density is in the range of 857 to 882 kg/m³,

10 (a-2) the weight-average molecular weight as measured
by gel permeation chromatography is in the range of 80,000
to 400,000 in terms of polystyrene,

(a-3) Mw/Mn (Mw: weight-average molecular weight, Mn:
number-average molecular weight), which is an indication of
15 a molecular weight distribution, is not more than 2.3,

(a-4) the melting point as measured by a differential
() scanning calorimeter is in the range of 15 to 60°C, and

(a-5) the density (D (kg/m³)) and the melting point (T_m
(°C)) as measured by a differential scanning calorimeter
20 satisfy the following relation (I)

$$T_m \leq 1.247 \times D - 1037 \quad (I).$$

8. A lubricating oil composition comprising:

(B) an ethylene/propylene copolymer,

25 (D) a lubricating oil base, and

27 AUG 2002

(E) a pour point depressant,

wherein the ethylene/propylene copolymer (B) is contained in an amount of 0.1 to 5 % by weight, the pour point depressant (E) is contained in an amount of 0.05 to 5 % by weight, and
5 the ethylene/propylene copolymer (B) has the following properties (b-1) to (b-5):

(b-1) the content of recurring units derived from ethylene is in the range of 70 to 79 % by weight, ()

(b-2) the weight-average molecular weight as measured
10 by gel permeation chromatography is not less than 80,000 and less than 250,000 in terms of polystyrene,

(b-3) M_w/M_n (M_w : weight-average molecular weight, M_n : number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,

15 (b-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

(b-5) the content (E (% by weight)) of recurring units derived from ethylene and the melting point (T_m (°C)) as measured by a differential scanning calorimeter satisfy the following
20 relation (II)

$$3.44 \times 10^{-206} \geq T_m \quad (II).$$

9. A lubricating oil composition comprising:

(C) an ethylene/propylene copolymer,

25 (D) a lubricating oil base, and

27 AUG 2002

(E) a pour point depressant,

wherein the ethylene/propylene copolymer (C) is contained in an amount of 0.1 to 5 % by weight, the pour point depressant (E) is contained in an amount of 0.05 to 5 % by weight, and
5 the ethylene/propylene copolymer (C) has the following properties (c-1) to (c-5):

(c-1) the content of recurring units derived from ethylene is in the range of 70 to 79 % by weight,

(c-2) the weight-average molecular weight as measured
10 by gel permeation chromatography is in the range of 250,000 to 400,000 in terms of polystyrene,

(c-3) M_w/M_n (M_w : weight-average molecular weight, M_n : number-average molecular weight), which is an indication of a molecular weight distribution, is not more than 2.3,

15 (c-4) the melting point as measured by a differential scanning calorimeter is in the range of 15 to 60°C, and

(c-5) the content (E (% by weight)) of recurring units derived from ethylene and the melting point (T_m (°C)) as measured by a differential scanning calorimeter satisfy the following
20 relation (III)

$$3.44 \times 10^{-204} \geq T_m$$

(III).