CLAIMS

Claim 1. An ink for screen printing comprising:

at least one pigment; and

a plastisol composition, comprising from 1 to 49 weight percent of at least one polyhydroxyalkanoate; and from 51 to 99 weight percent of at least one plasticizer selected from the group consisting of epoxidized vegetable oils, citric acid esters, triglycerides, and mixtures thereof.

Claim 2. The ink of Claim 1, wherein the pigment is an inorganic pigment.

Claim 3. The ink of Claim 1, wherein the pigment is an organic pigment.

Claim 4. The ink of any one of Claims 1 to 3, wherein the ink further comprises at least one additive selected from the group consisting of fillers, rheology modifiers, stabilizing agents, and mixtures thereof.

Claim 5. The ink of any one of Claims 1 to 4, wherein the plastisol composition is present in the ink in an amount from 70 to 99 weight percent of the ink.

Claim 6. A coated article comprising at least a first surface and a coating applied over at least a portion of the first surface,

wherein the coating is applied by dip coating the first surface in a plastisol composition, wherein the plastisol composition comprises

from 1 to 49 weight percent of at least one polyhydroxyalkanoate; and

from 51 to 99 weight percent of at least one plasticizer selected from the group consisting of epoxidized vegetable oils, citric acid esters, triglycerides, and mixtures thereof.

Claim 7. The coated article of Claim 6, wherein the article is a hand tool, and the coating forms a hand grip.

Claim 8. A fishing lure comprising:

a soft plastic fishing bait molded from a composition comprising from 1 to 49 weight percent of at least one polyhydroxyalkanoate; and from 51 to 99 weight percent of at least one plasticizer selected from the group consisting of epoxidized vegetable oils, citric acid esters, triglycerides, and mixtures thereof;

at least one hook attached to the soft plastic fishing bait; and

at least one weight attached to the soft plastic fishing bait.