DRAWINGS

FIG. 1

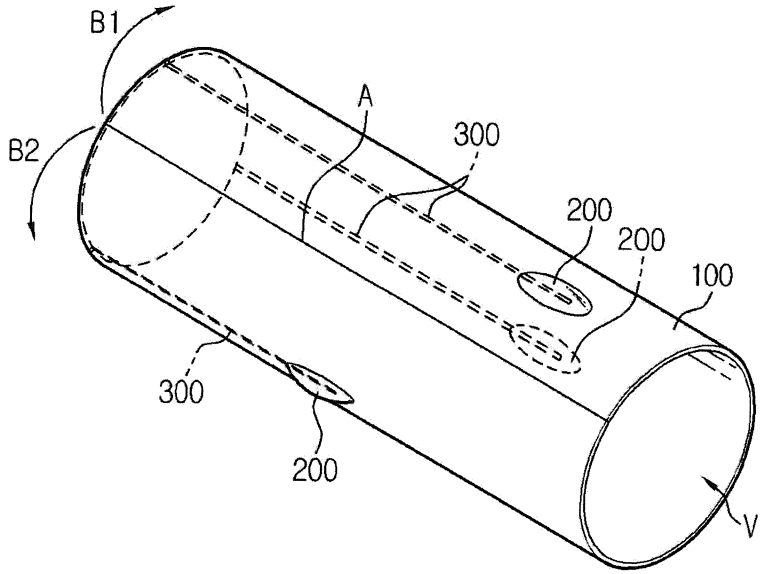


FIG. 2

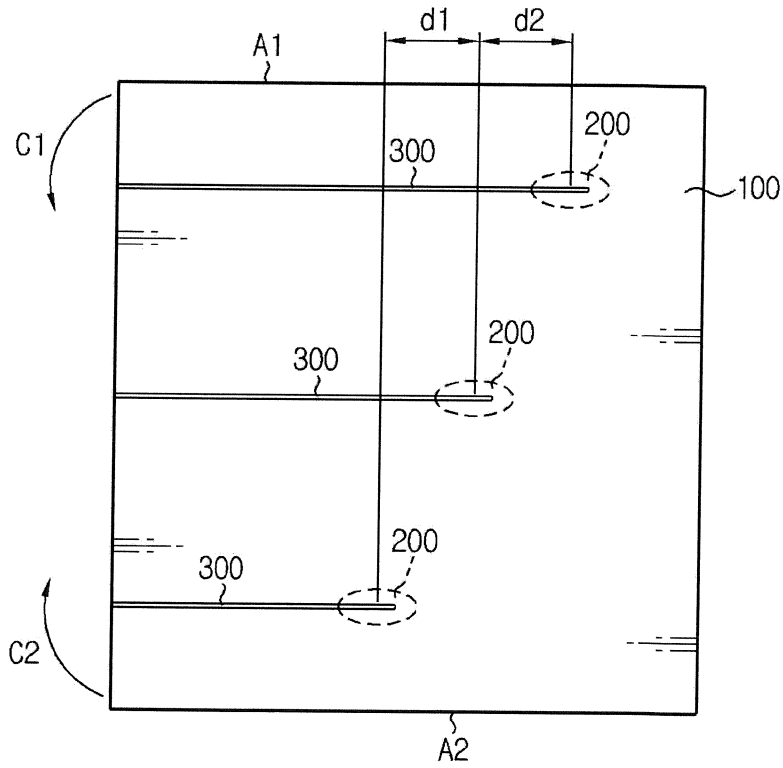


FIG. 3

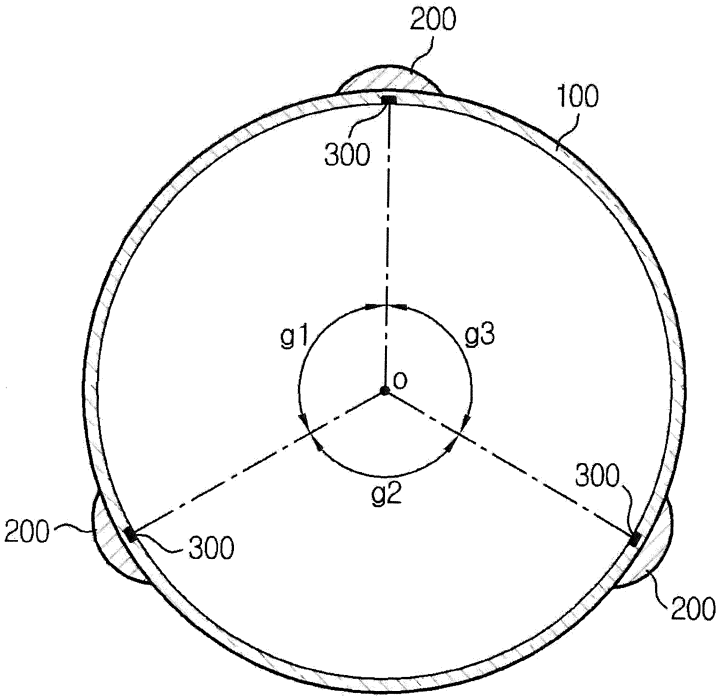

200
100
300
g1
g3
o
g2
300
200
300
200

FIG. 4

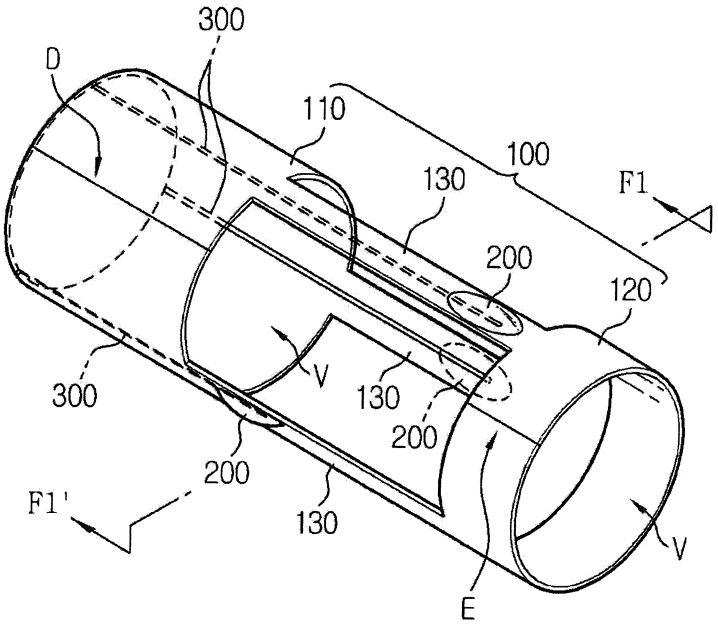

300
D
110
100
130
F1
200
120
V
300
130
200
200
F1'
130
V
E

FIG. 5

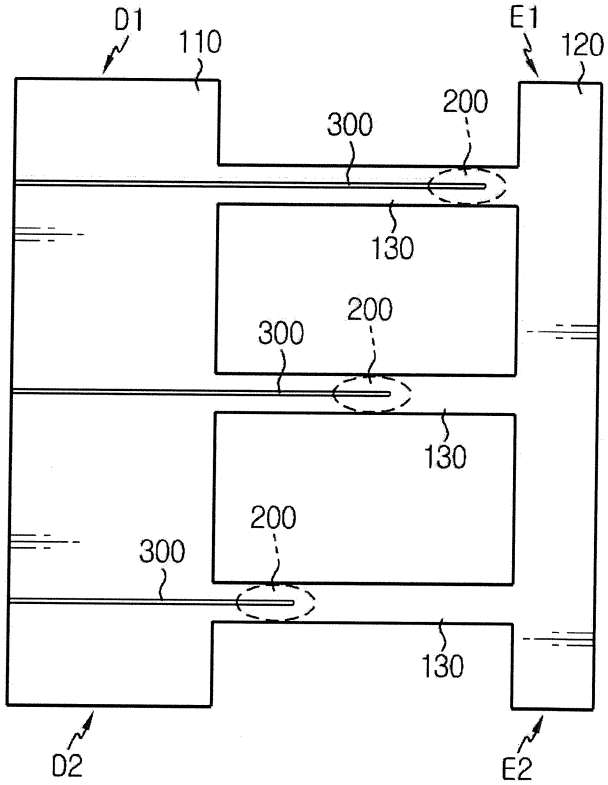


FIG. 6

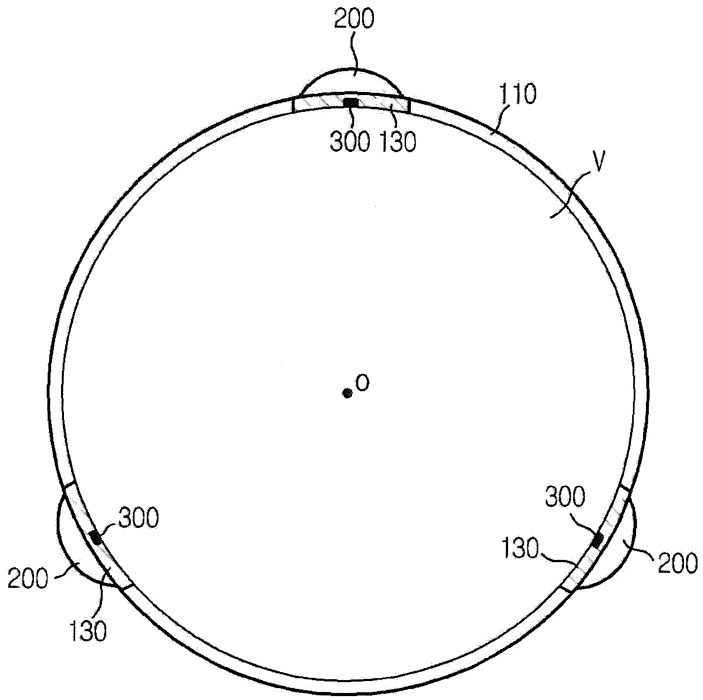


FIG. 7

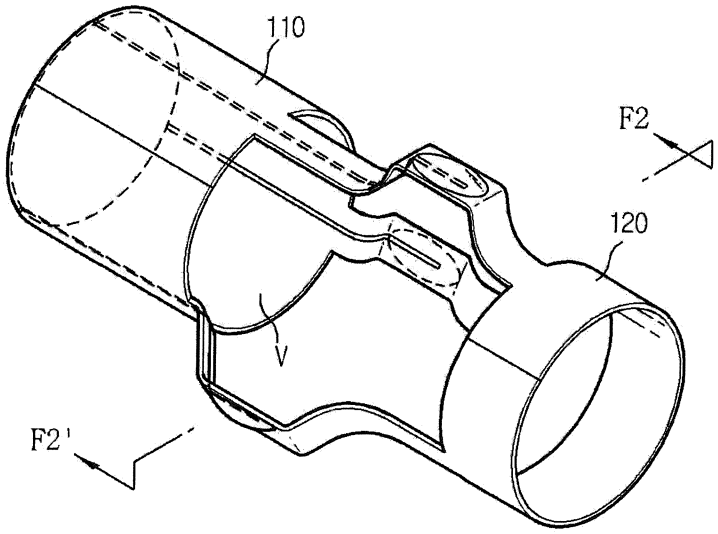


FIG. 8

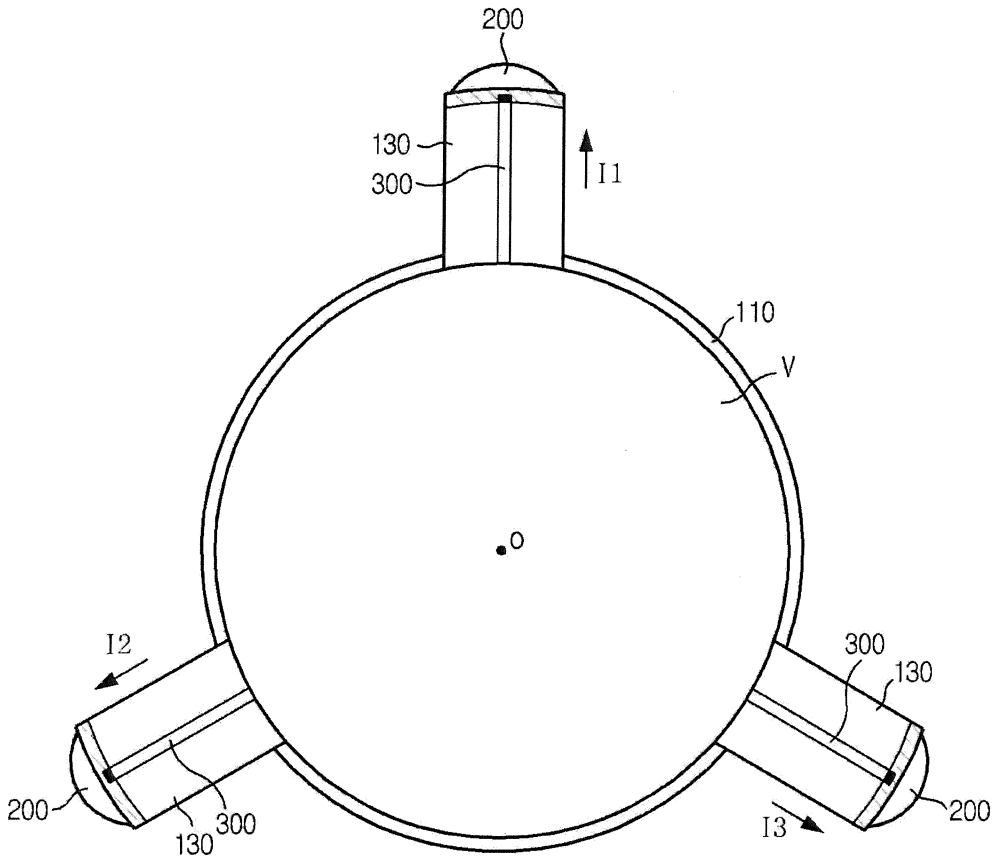

200
130
300
I1
110
V
O
I2
300
130
200
130
300
I3
200

FIG. 9

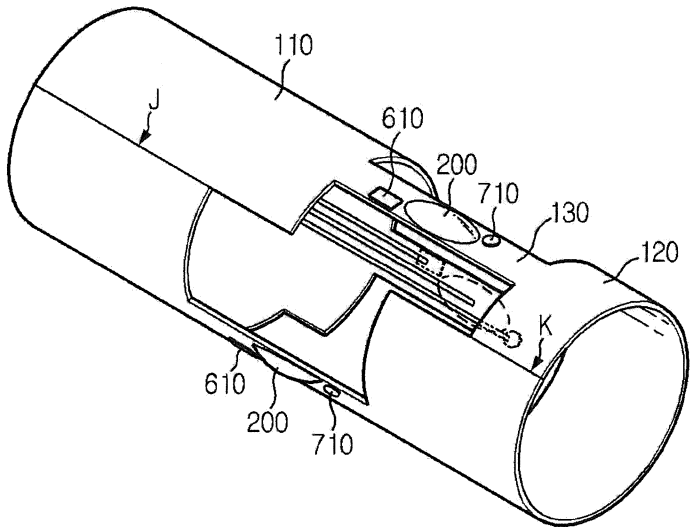

110
J
610
200
710
130
120
K
610
200
710

FIG. 10

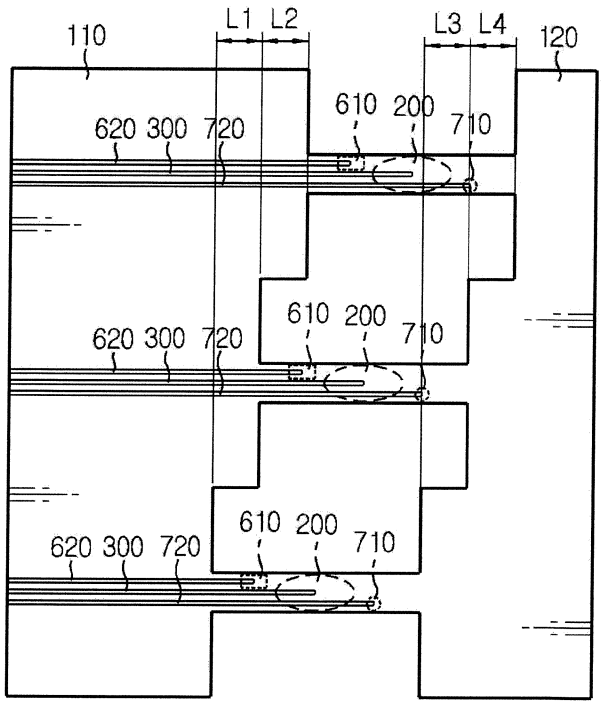

110
L1
L2
L3
L4
120
610
200
710
620
300
720

FIG. 11

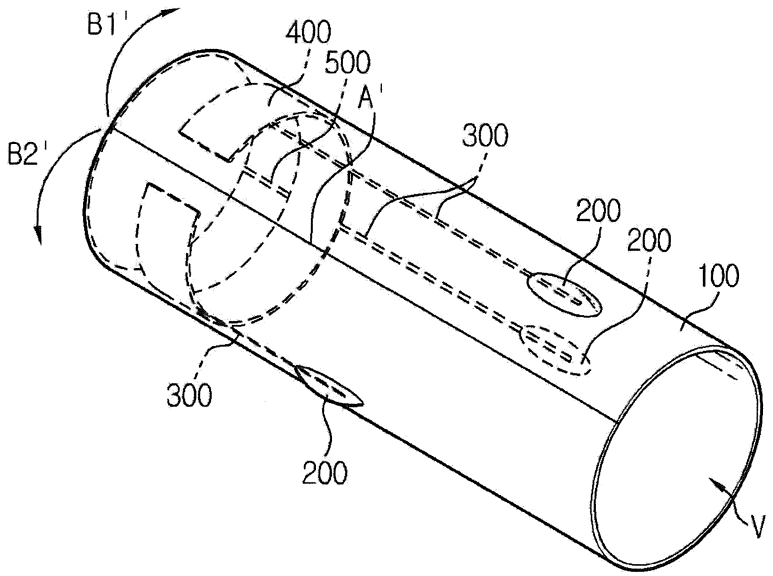

B1'
400
500
A'
B2'
300
200
200
100
300
200
V

FIG. 12

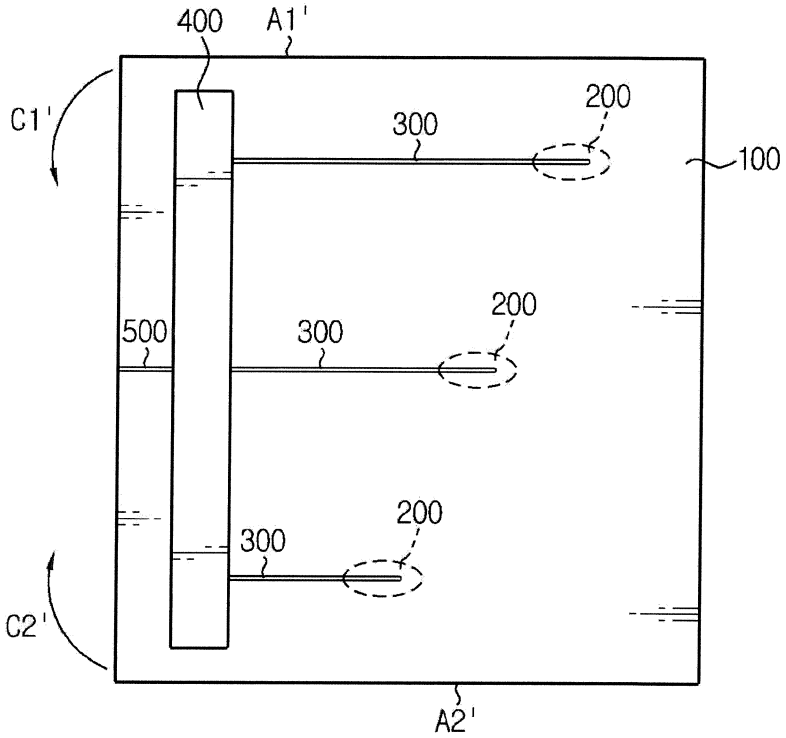

400
A1'
C1'
200
300
100
500
300
200
300
200
C2'
A2'

FIG. 13

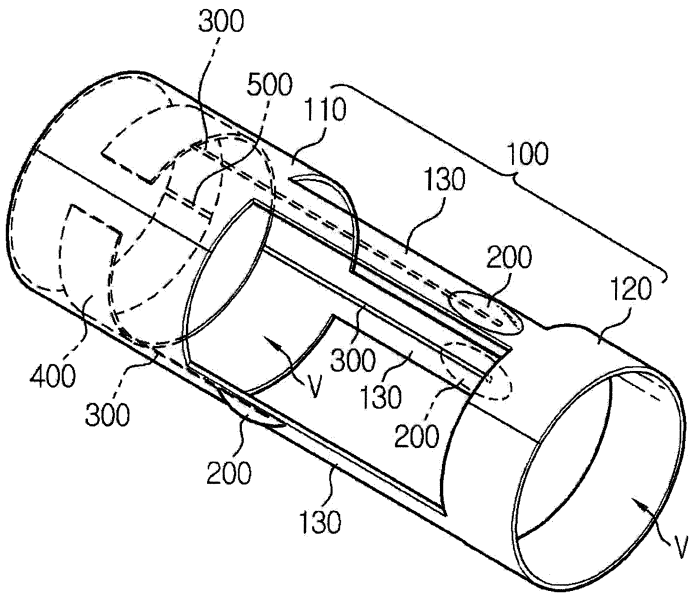

300
500
110
100
130
200
120
400
300
V
300
130
200
300
200
130
V

FIG. 14

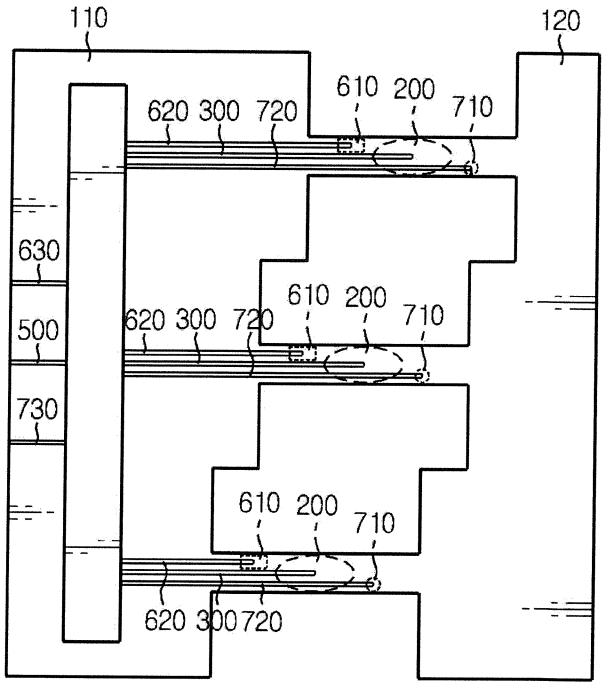


FIG. 15

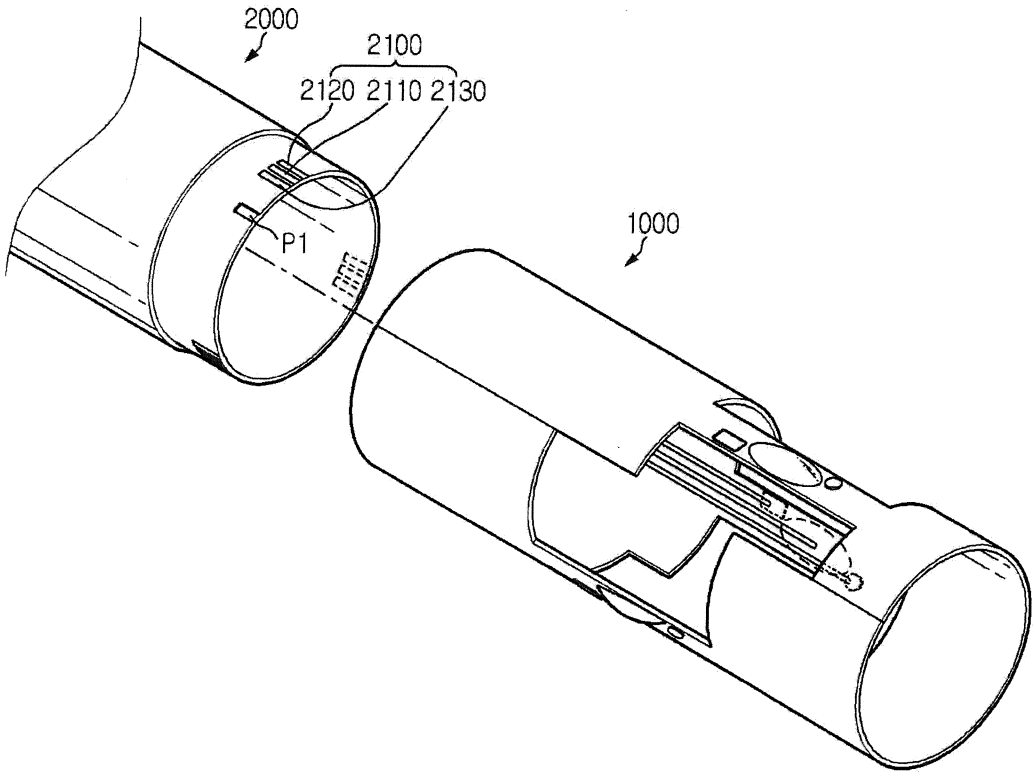


FIG. 16

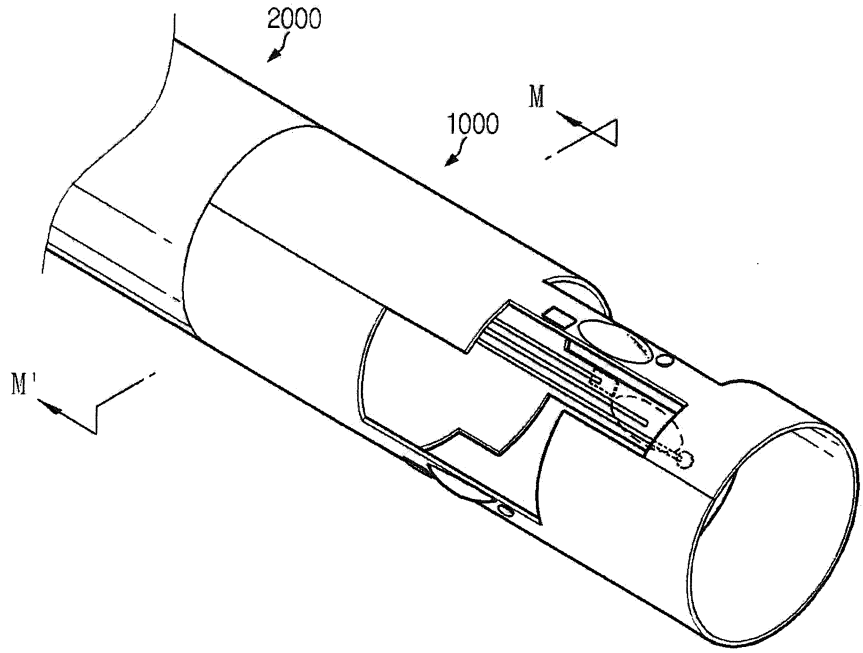


FIG. 17

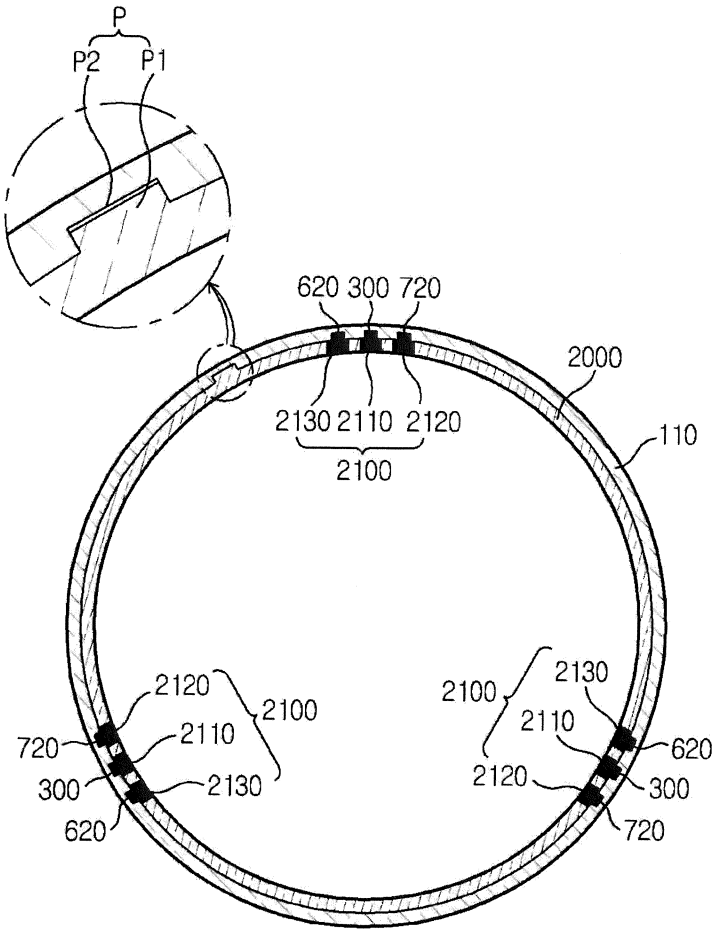

P
P2
P1
620 300 720
2000
2130 2110 2120
2100
110
2120
2100
720
2110
300
2130
620
2100
2130
2110
620
2120
300
720

FIG. 18

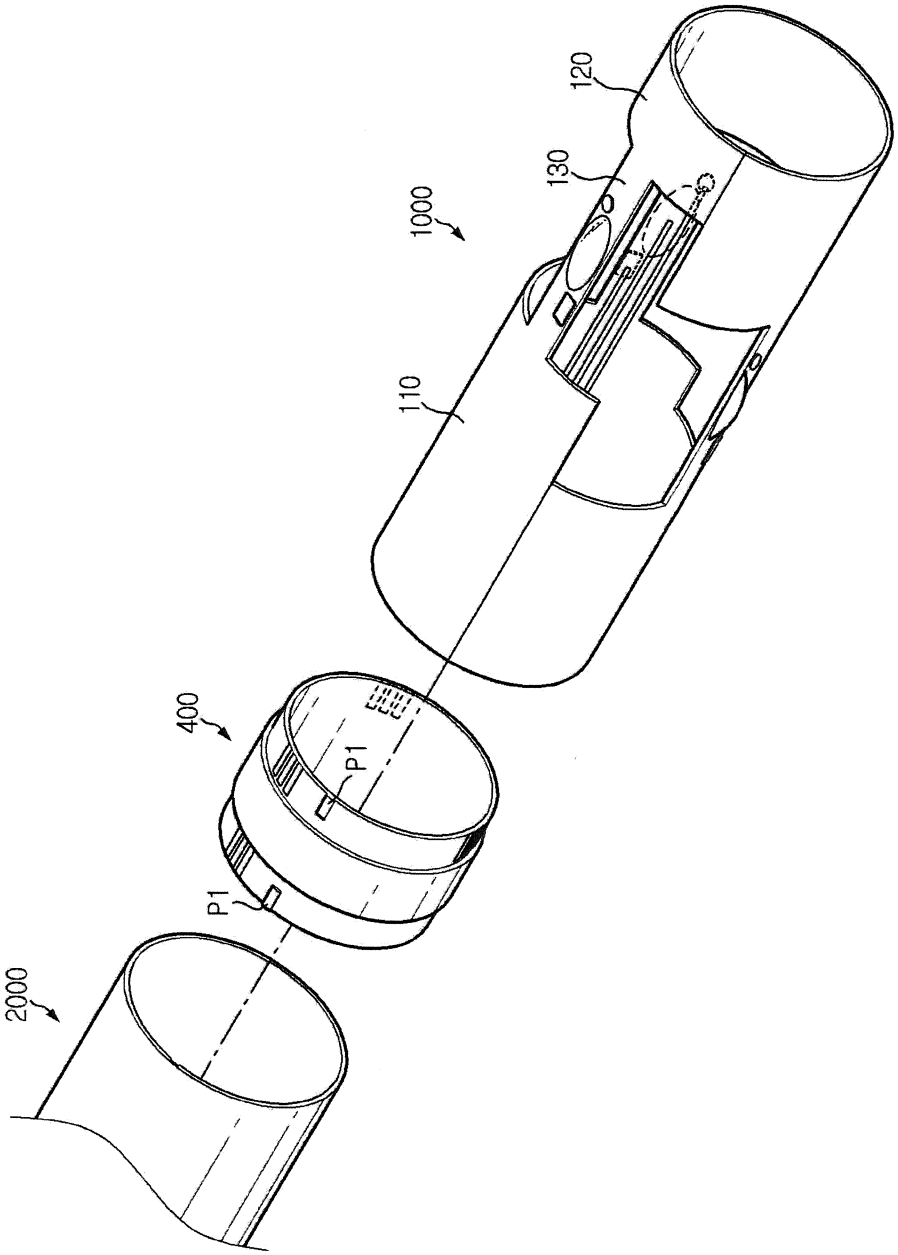


FIG. 19

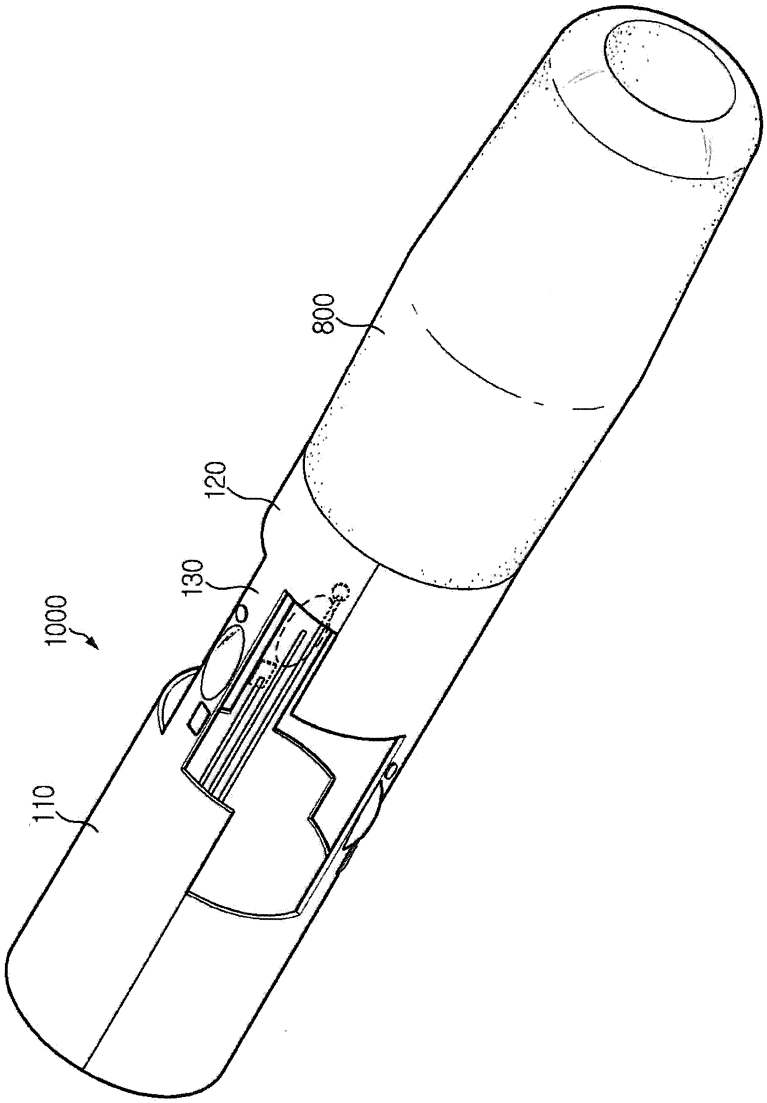
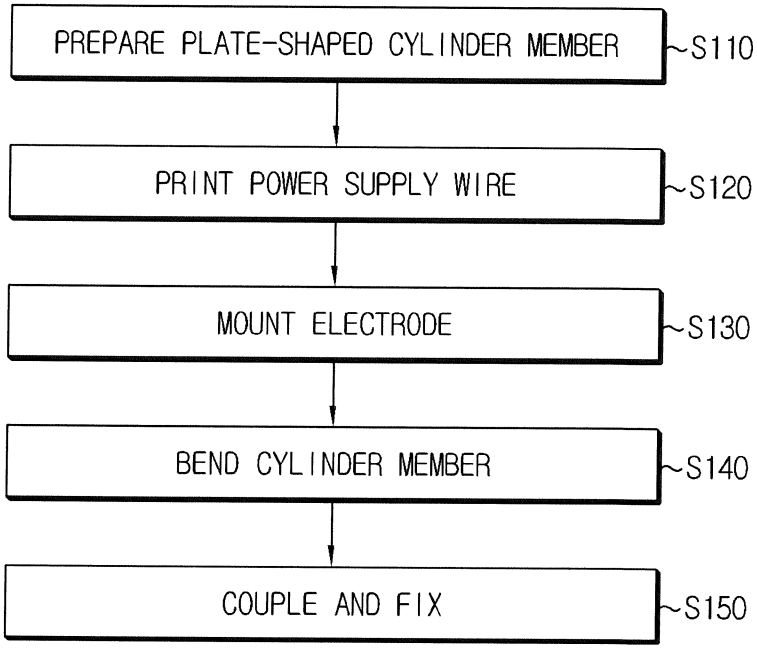


FIG. 20


PREPARE PLATE-SHAPED CYLINDER MEMBER
S110
PRINT POWER SUPPLY WIRE
S120
MOUNT ELECTRODE
S130
BEND CYLINDER MEMBER
S140
COUPLE AND FIX
S150