

Summary

A method of producing a laminate sheet (10) comprises the steps of heating a continuous belt-like metal sheet (2) by a heating oven (1), laminating a thermoplastic resin film (3) on at least one of the surfaces of the metal sheet (2), pressing and passing both of them between a pair of laminate rolls (4 and 5), and thermally bonding the film (3) to the metal sheet (2), wherein the laminate sheet (10) coming out from between the pair of laminate rolls (4 and 5) is pushed by a deflector roll (6) in a transverse direction so as to bias the traveling direction towards the laminate roll (4) which contacts the film (3). The invention also discloses an apparatus (A) used for this method.