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(54) Title: LOW PRESSURE PROCESS FOR THE MANUFACTURE OF 2-(AMINOMETHYL)-1-CYCLOPENTYLAMINE

(57) Abstract: Disclosed herein is a process for the manufacture of 2-(aminomethyl)-1-cyclopentylamine by low-pressure hydrogenation of 1-amino-2-cyano-1-cyclopentene using a combination catalyst system of nickel with palladium on carbon, or a single palladium-doped Raney-type catalyst.

