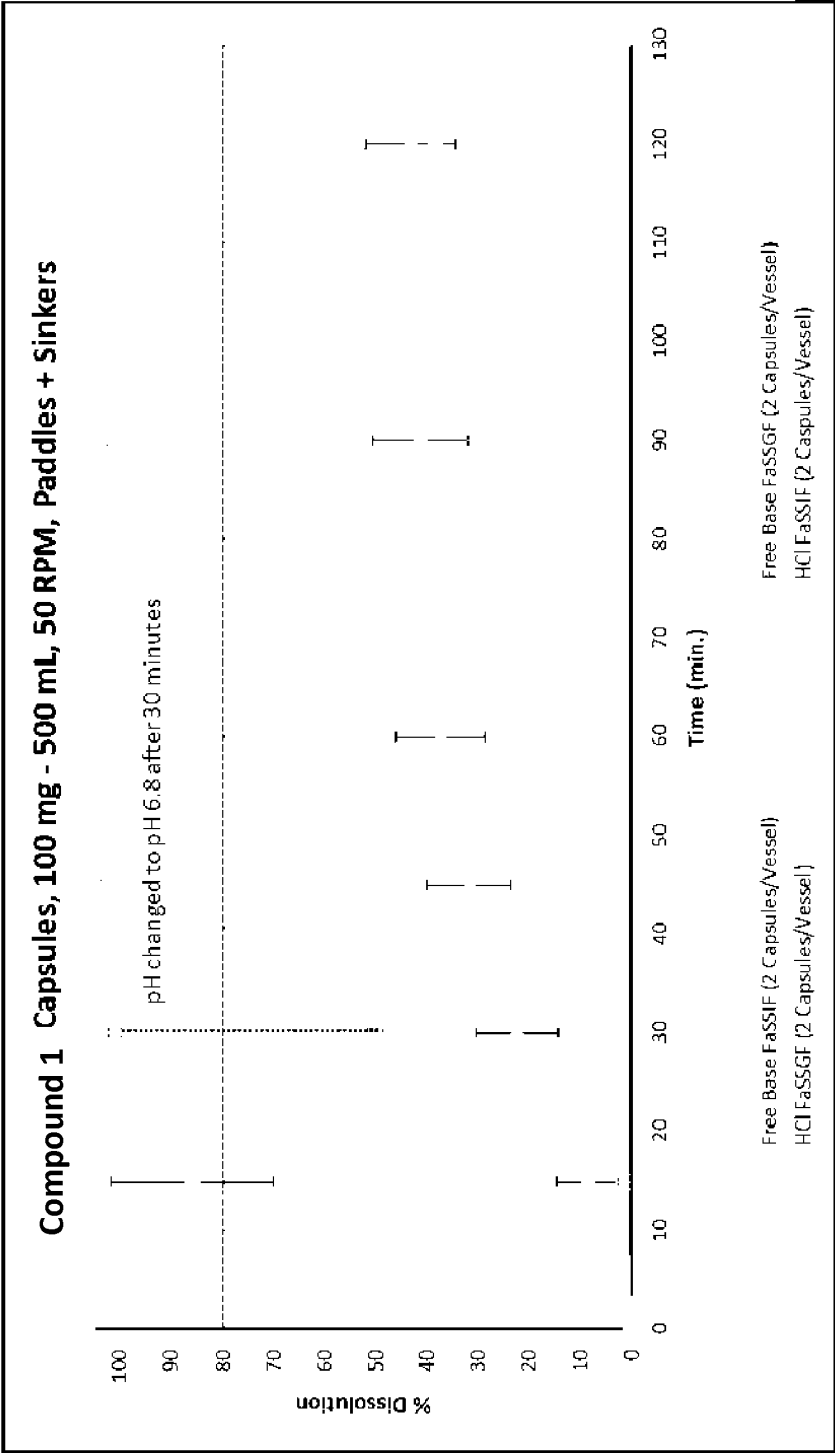


FIG. 1



Flowchart of Process for Dry Granulation

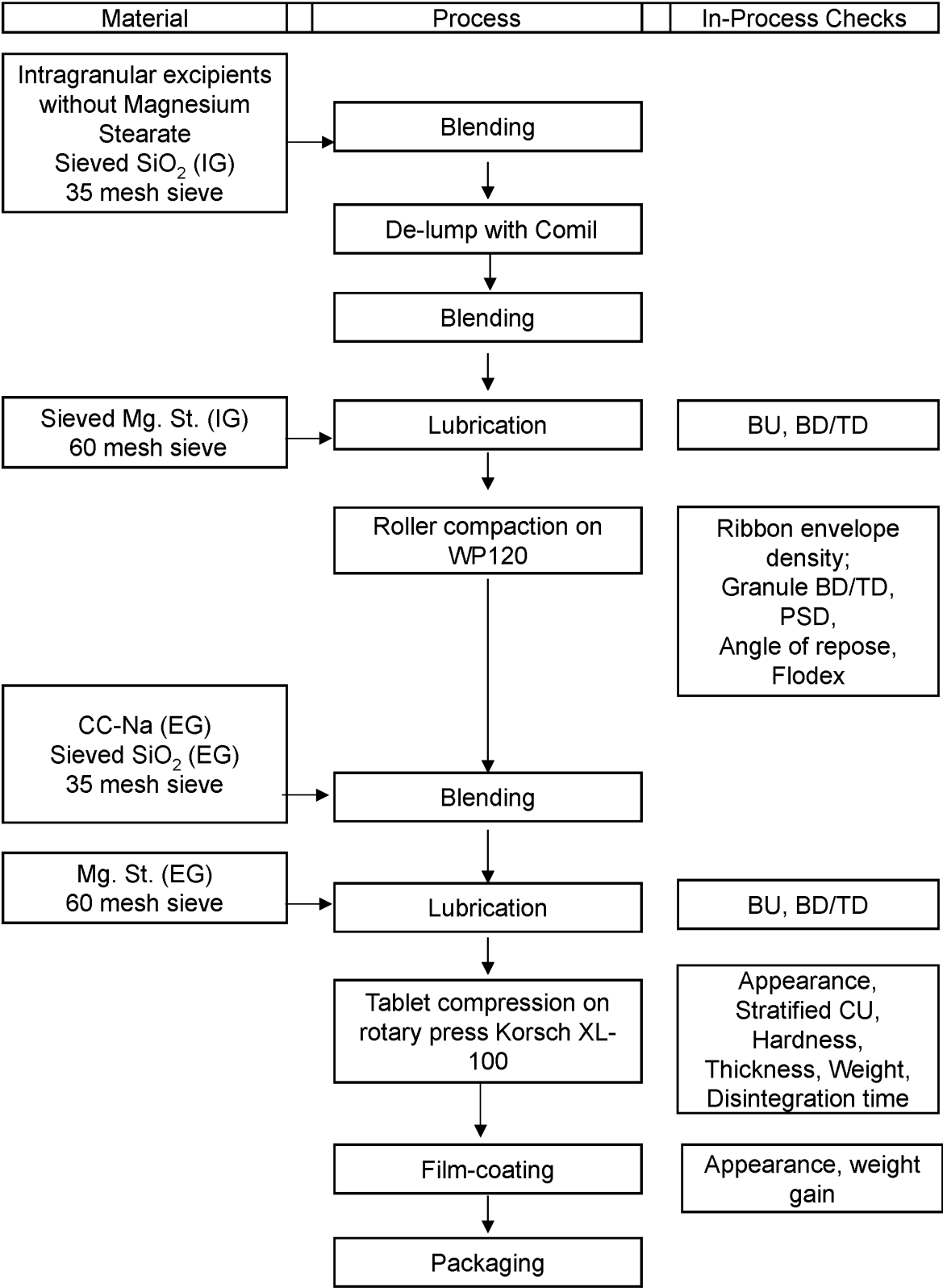


FIG. 3A

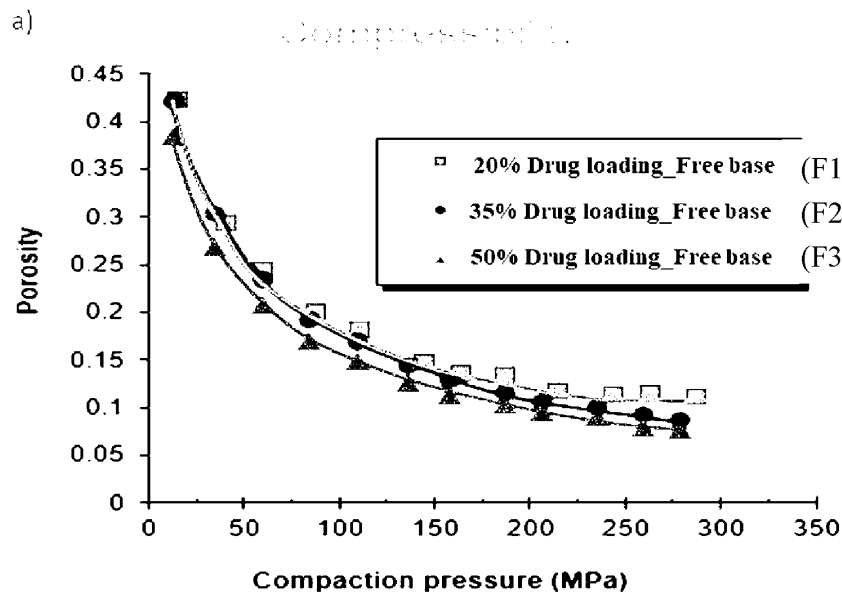


FIG. 3B

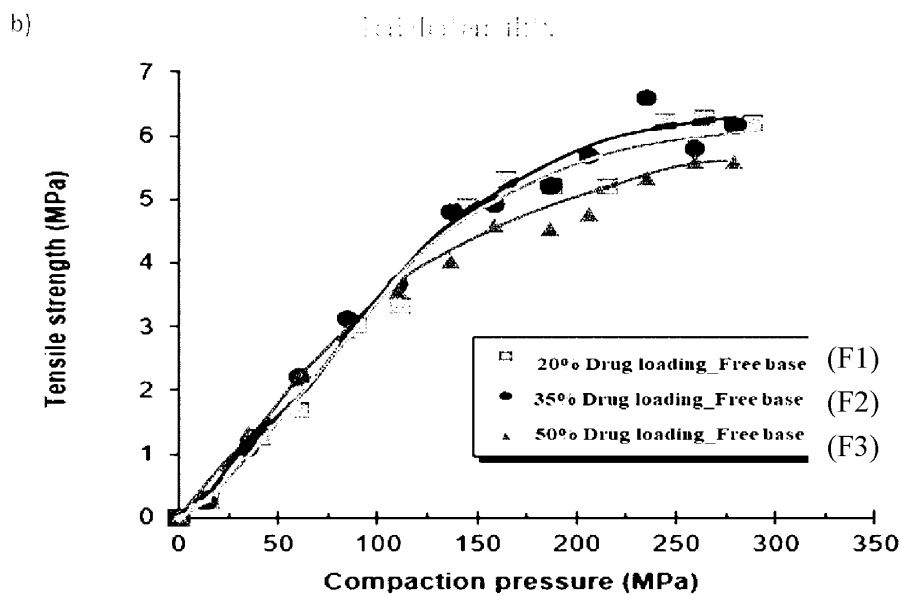


FIG. 3C

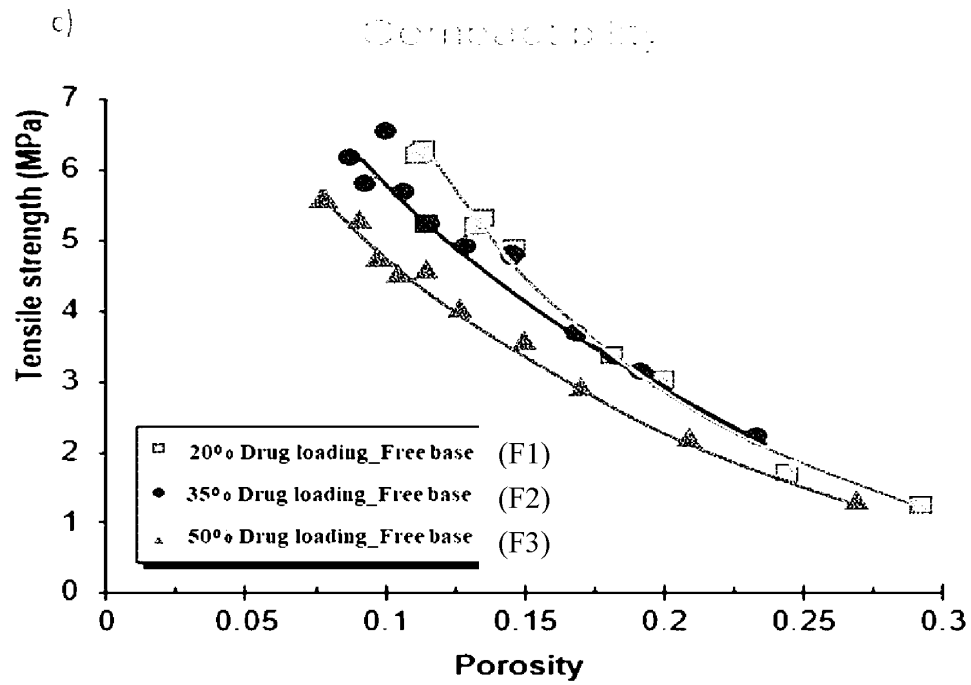


FIG. 4A

Formulation 1

Particle size distribution

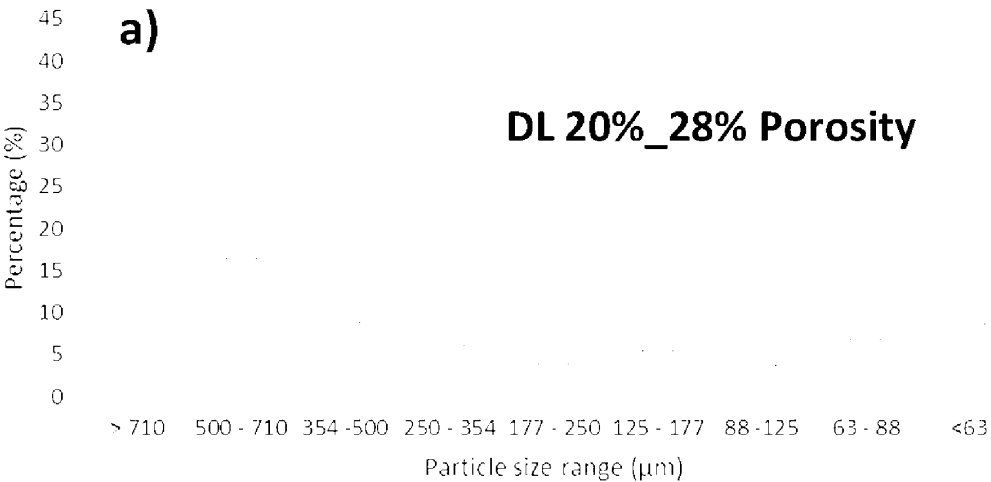


FIG. 4B

Formulation 1

Particle size distribution

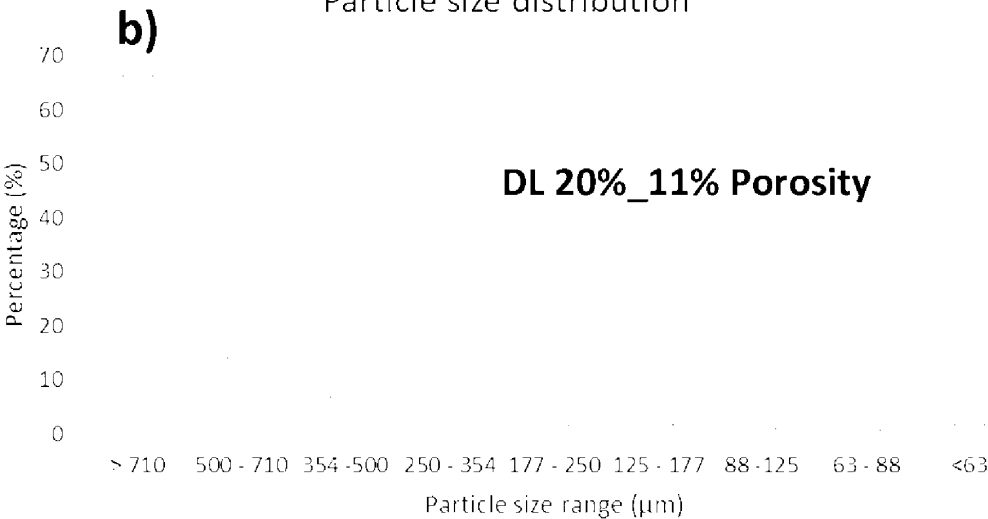


FIG. 4C

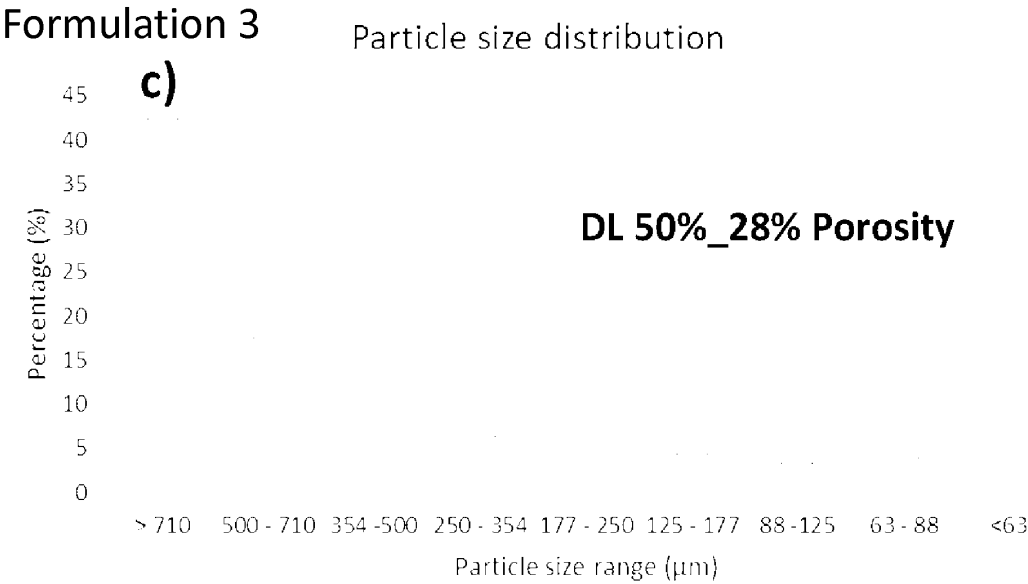


FIG. 4D

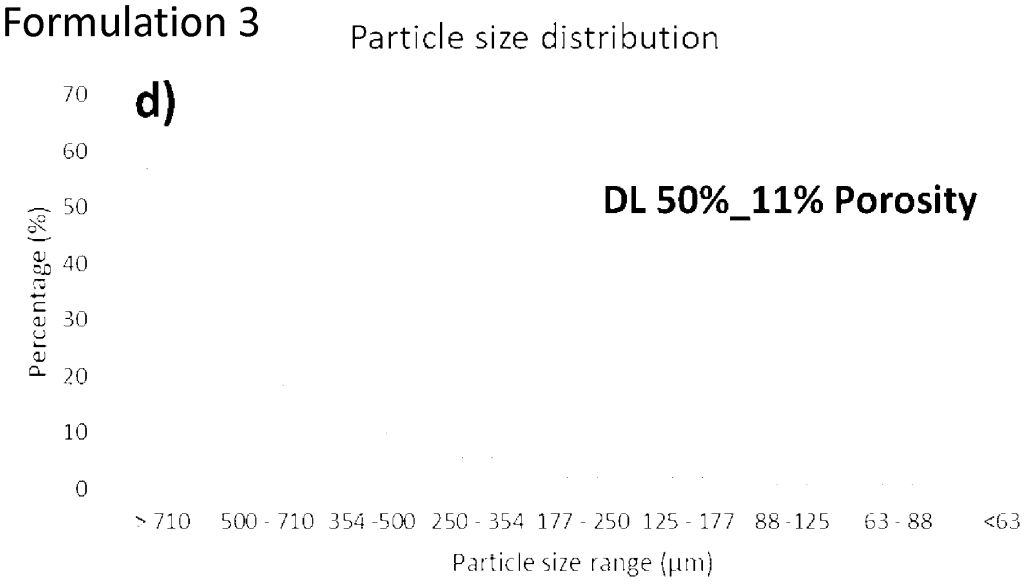


FIG. 5A

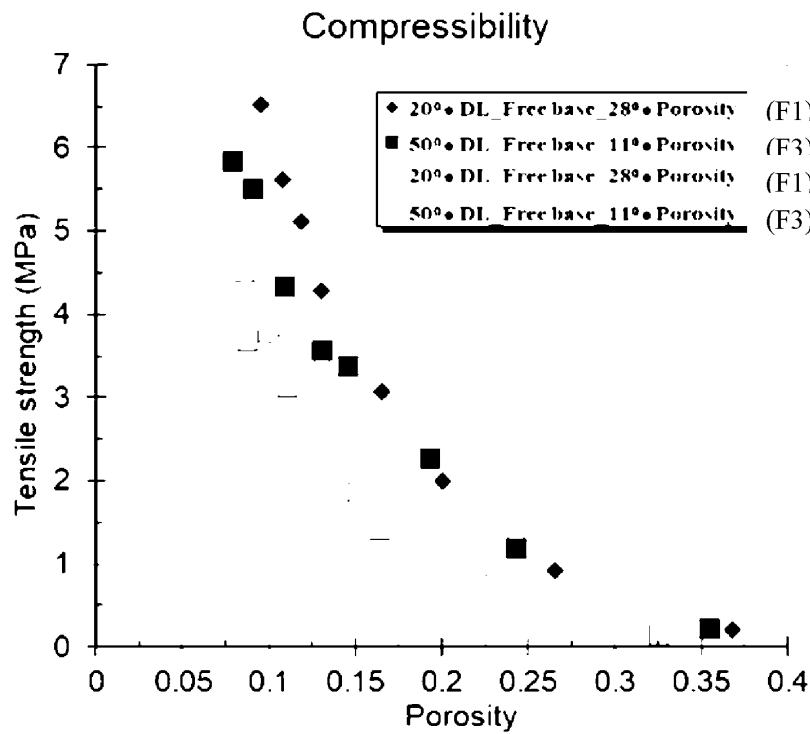


FIG. 5B

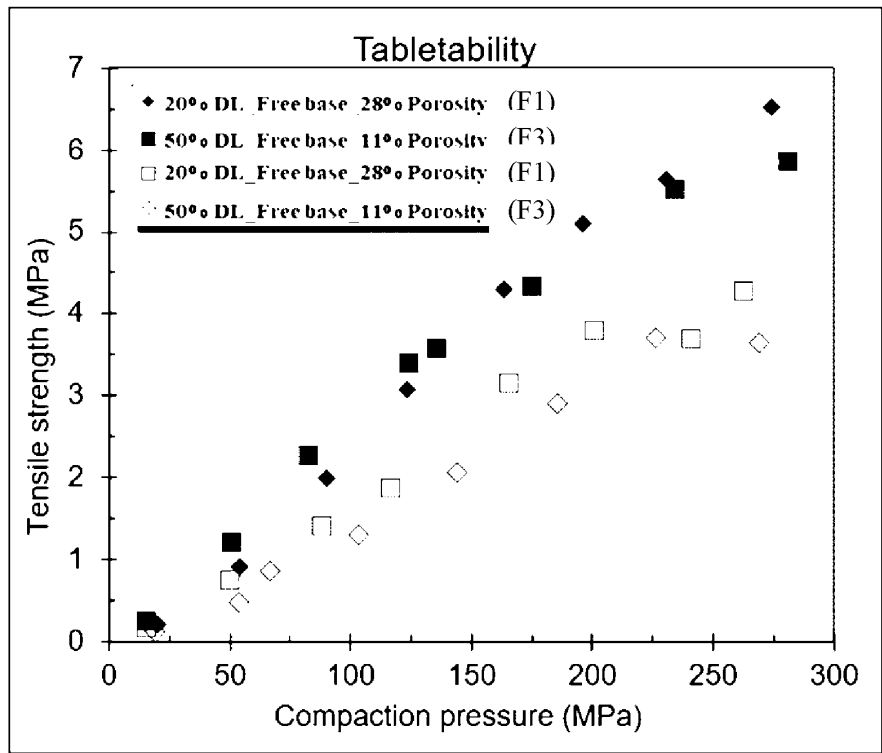


FIG. 5C

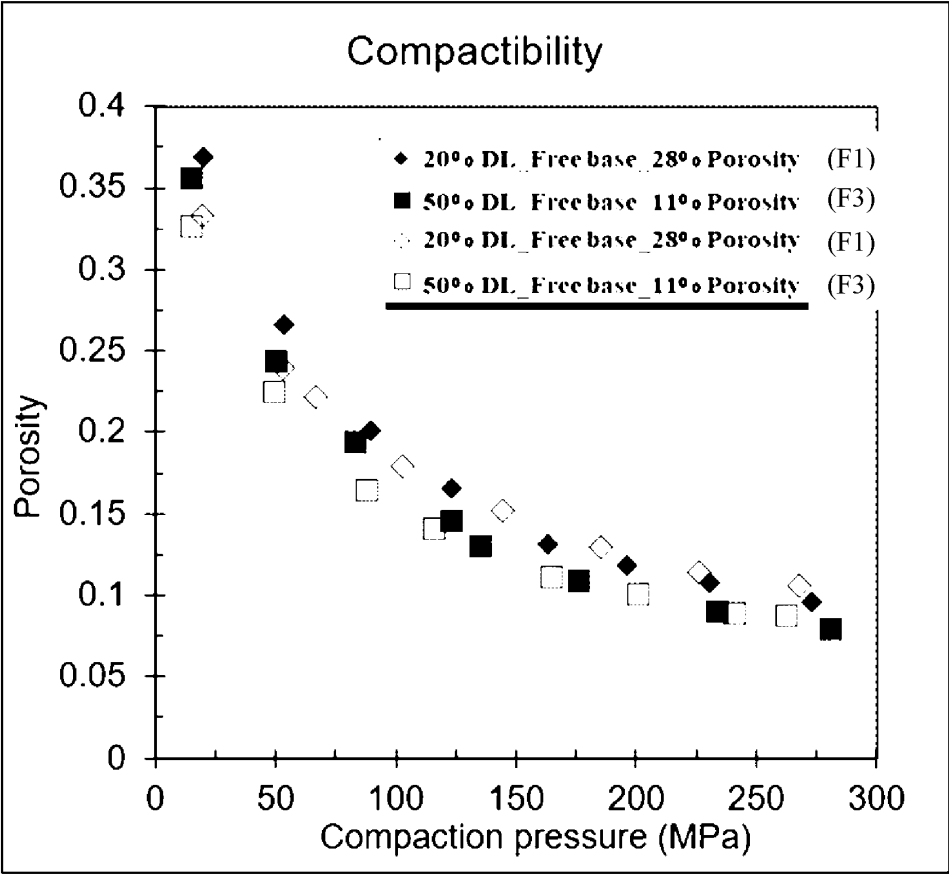


FIG. 6A

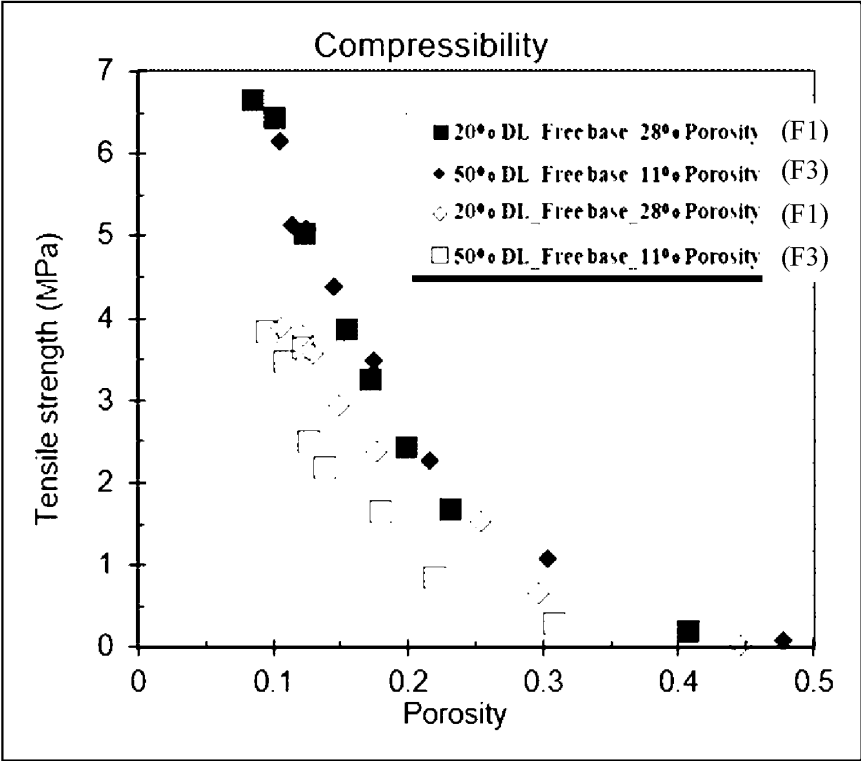


FIG. 6B

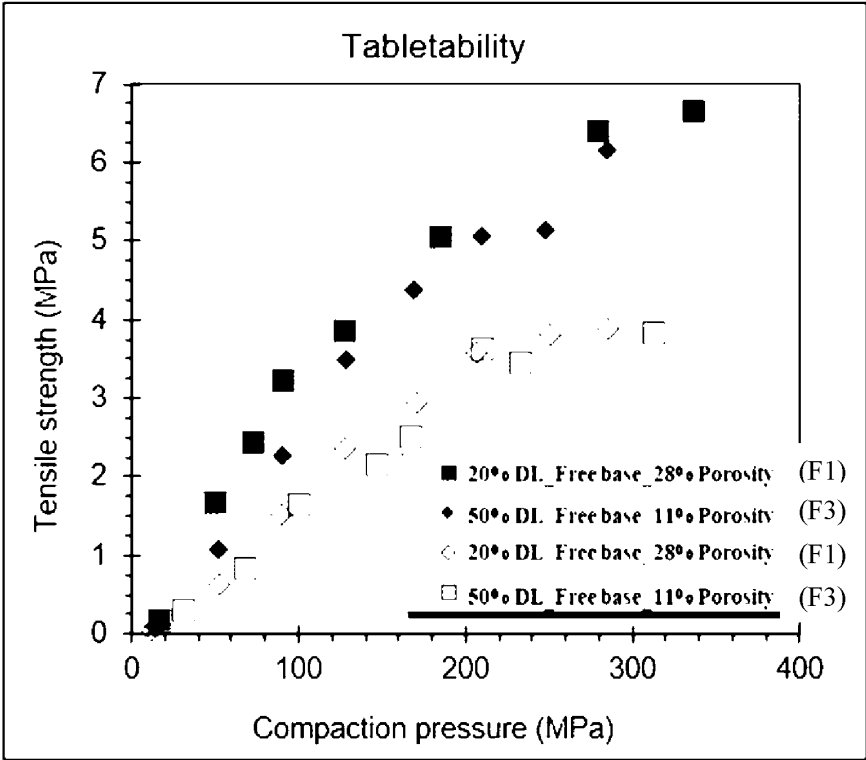


FIG. 6C

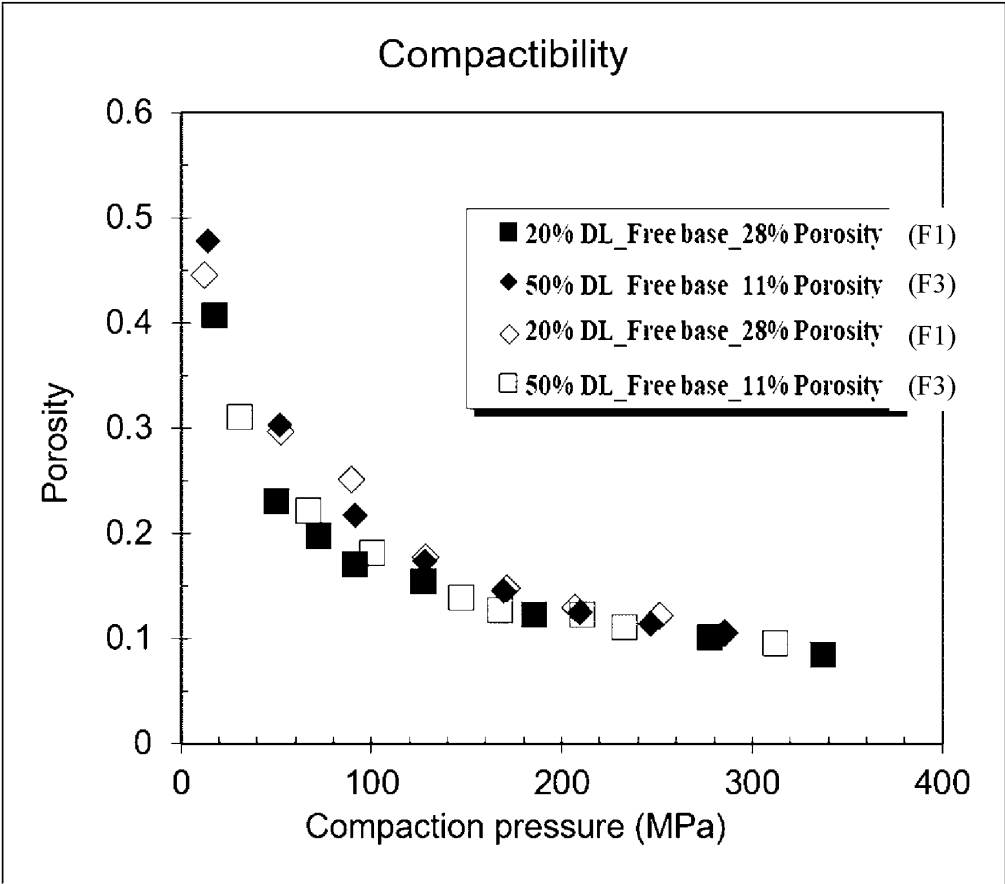


FIG. 7A

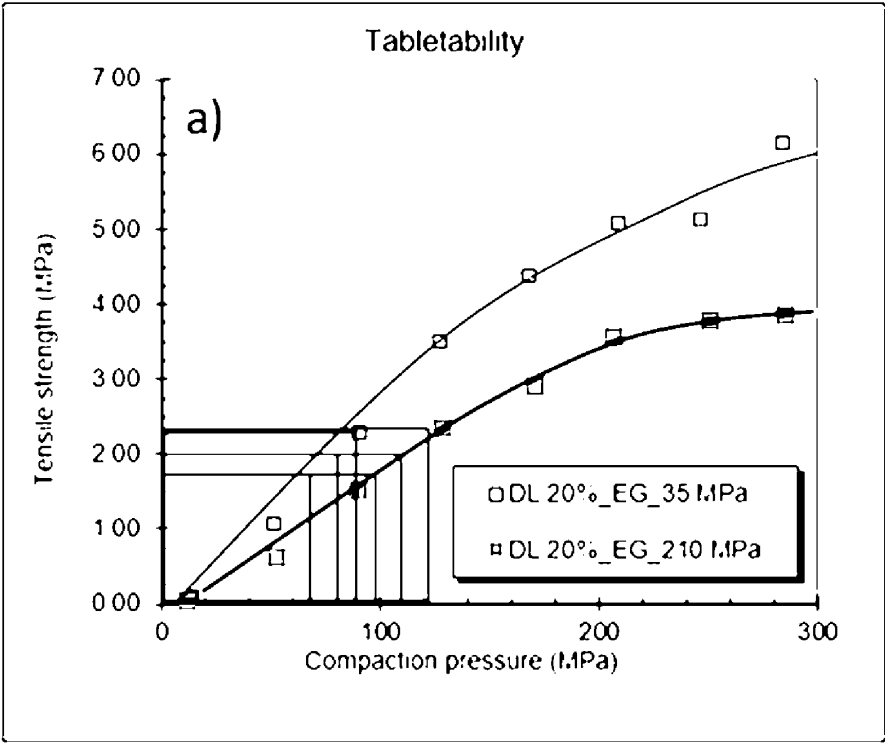


FIG. 7B

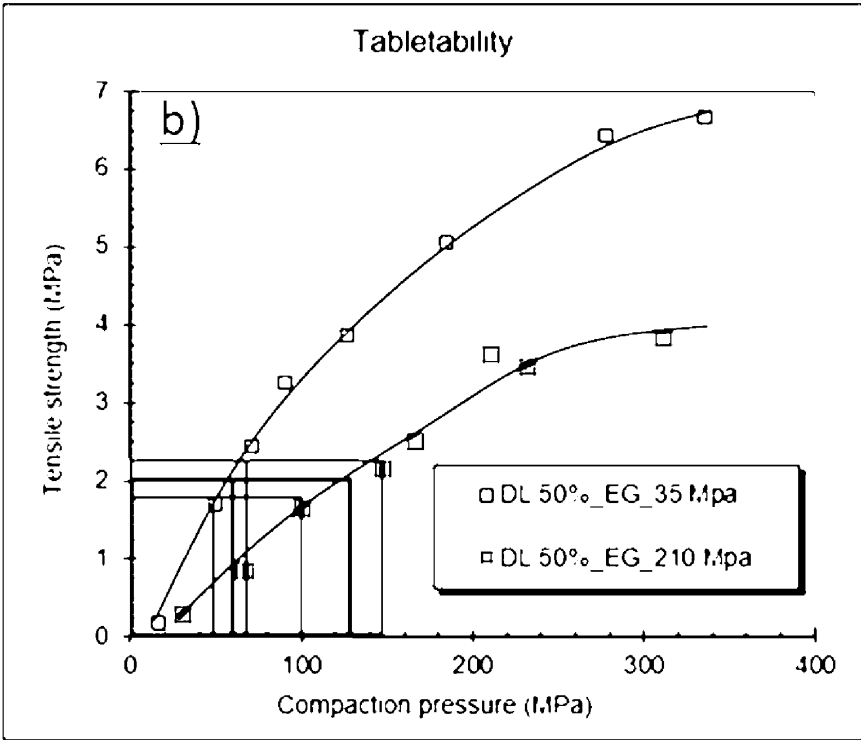


FIG. 8A

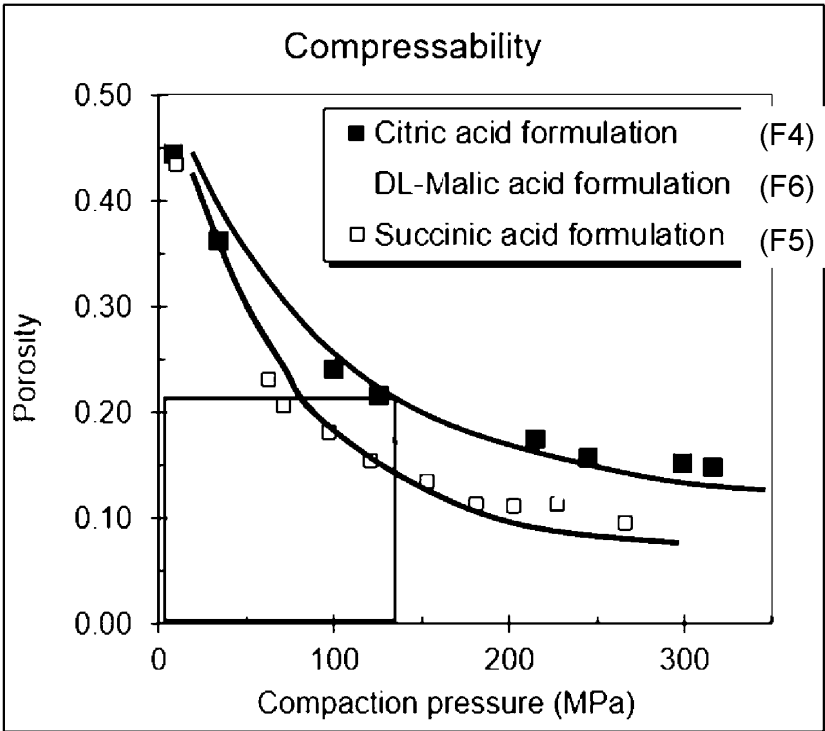


FIG. 8B

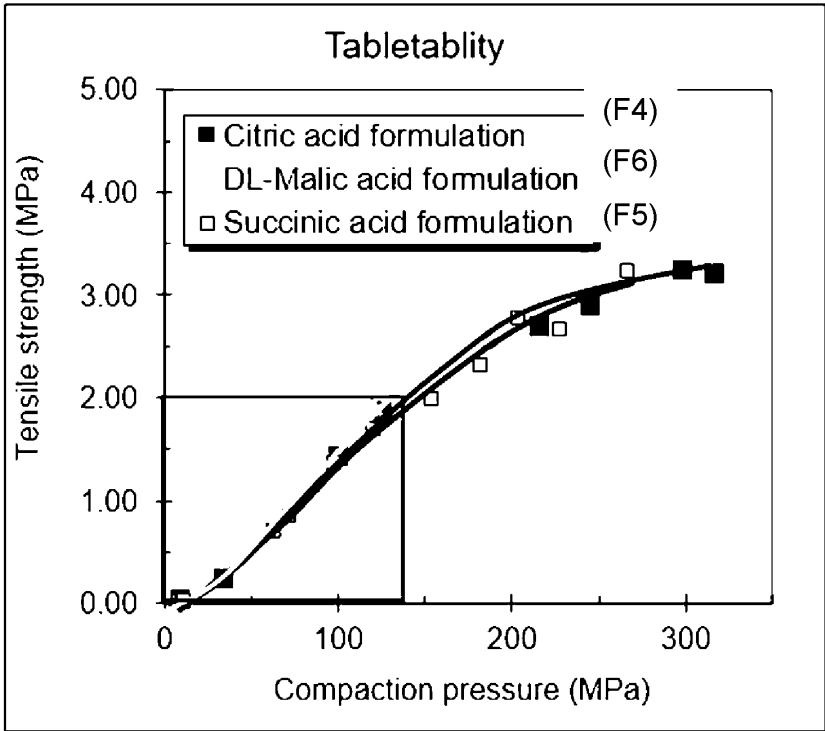


FIG. 8C

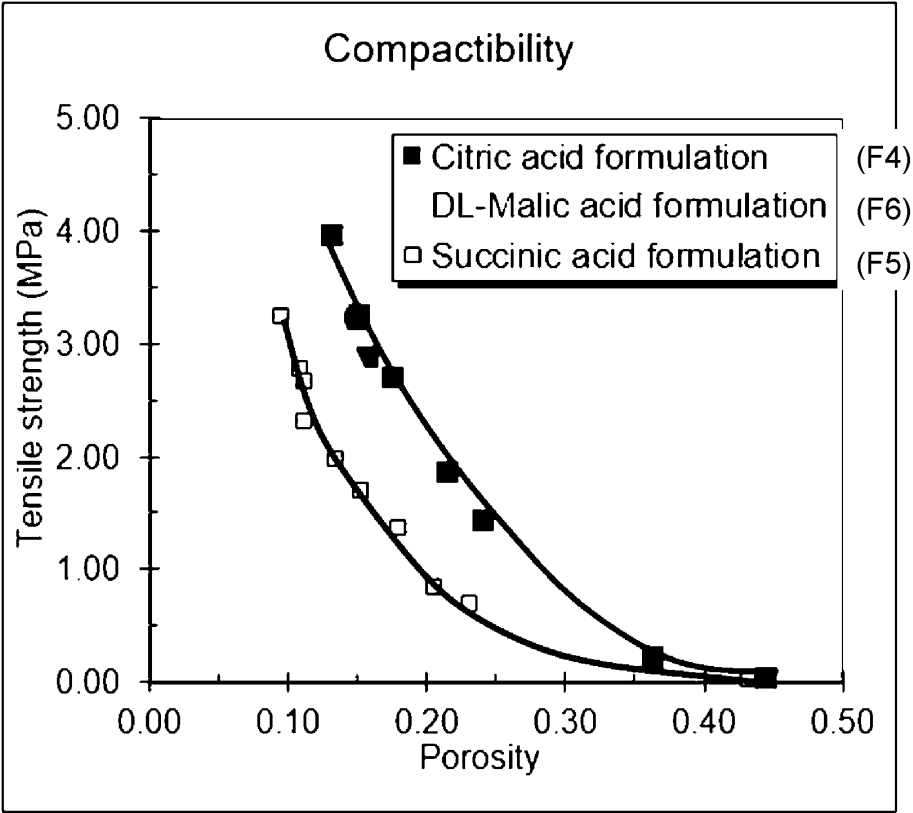


FIG. 9

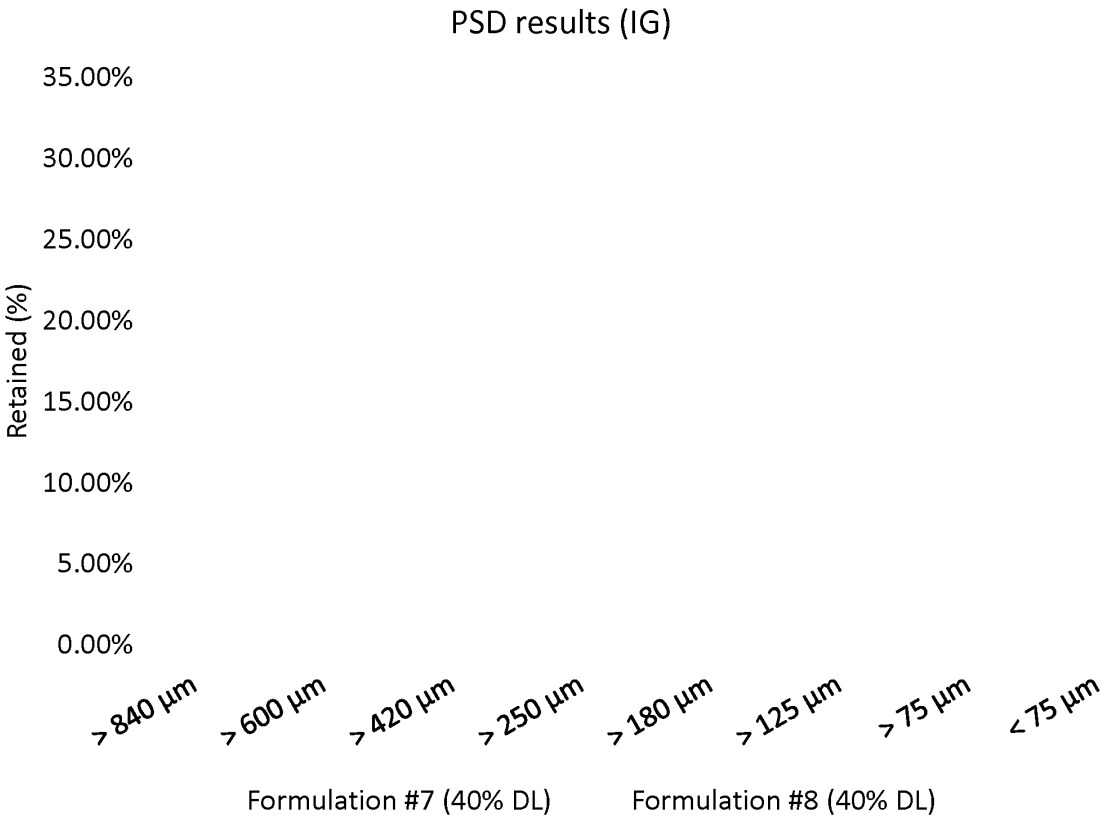


FIG. 10A

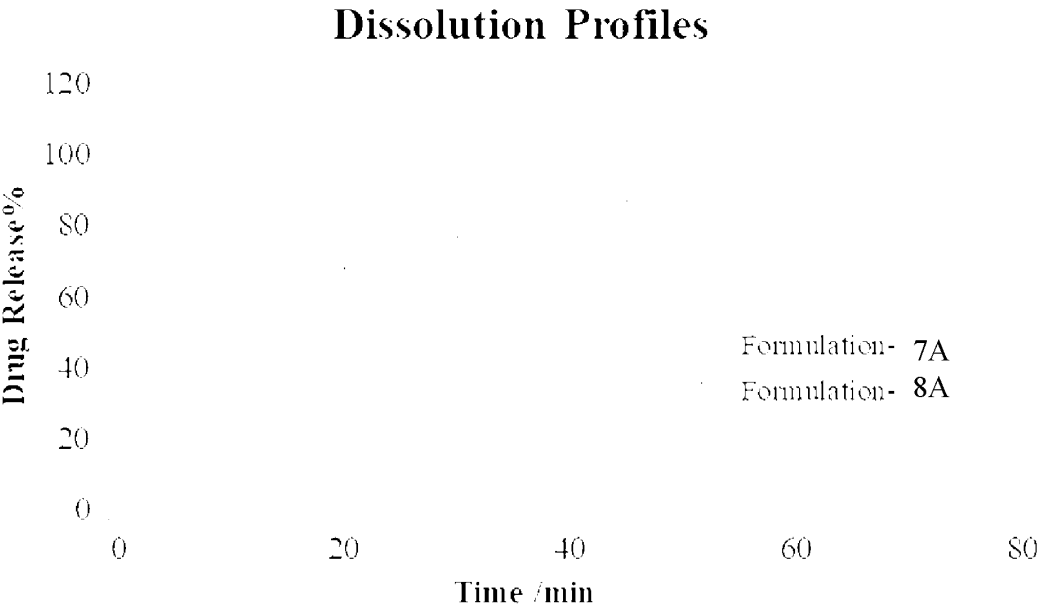


FIG. 10B

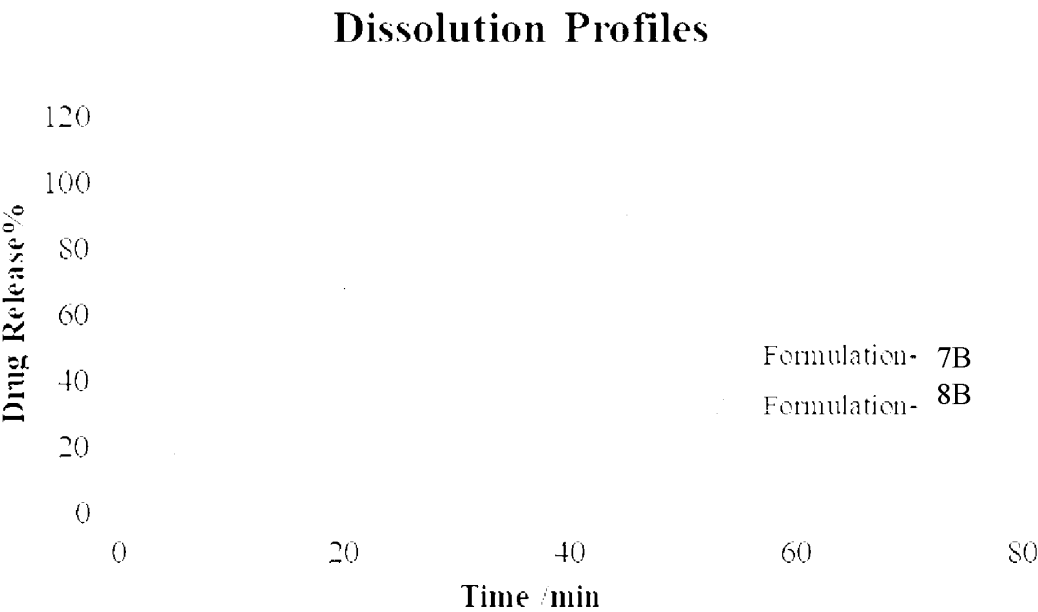


FIG. 11

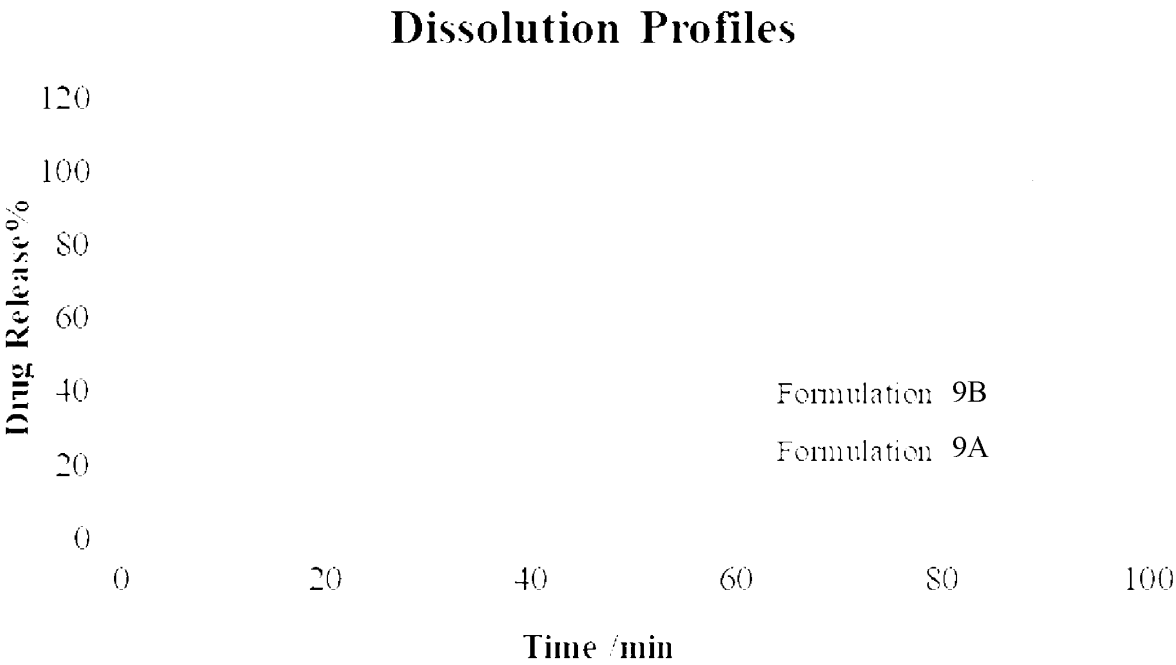


FIG. 12

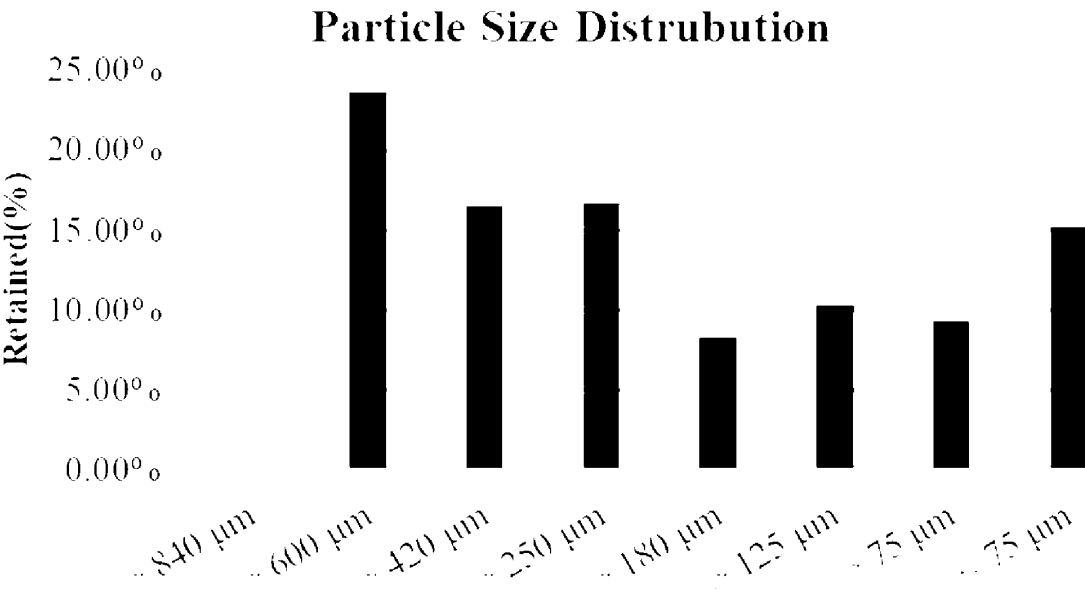


FIG. 13

Dissolution of Compound 1 Tablets Coated F8 and F10 in pH 6.8+0.5% SDS media, 75 RPM
(Influence of granule particle size)

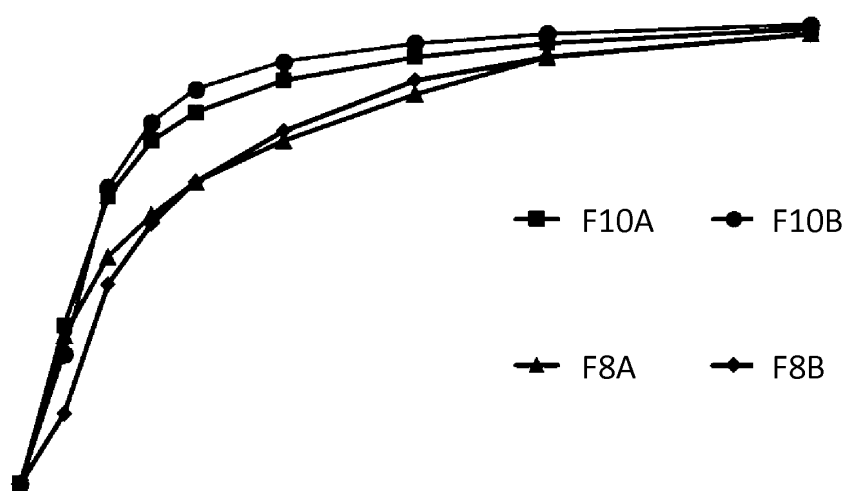


FIG. 14

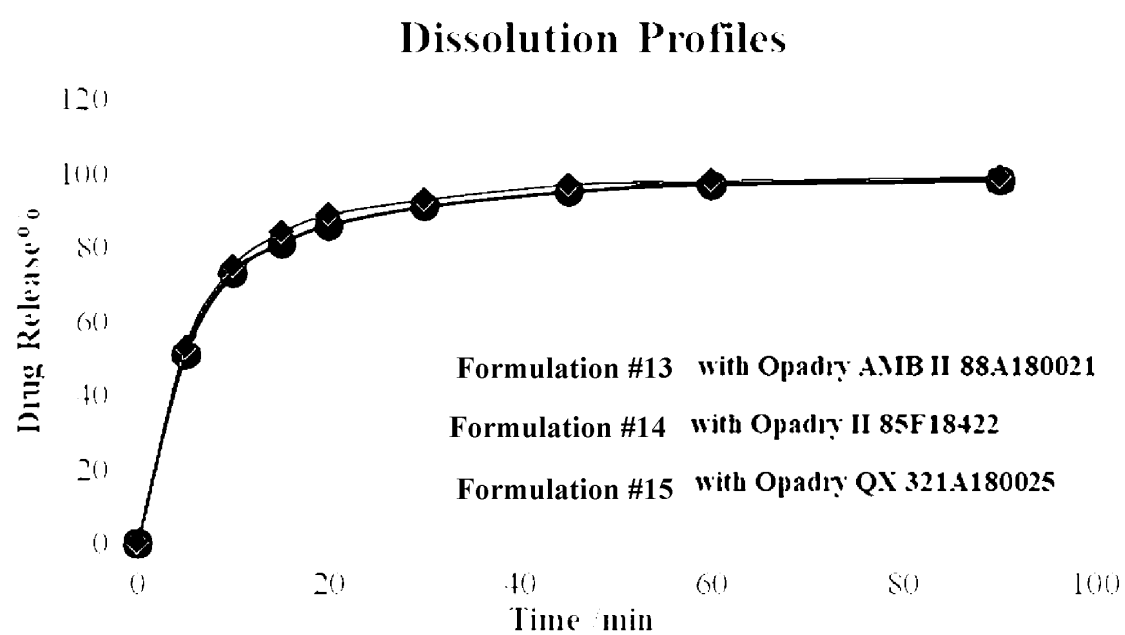


FIG. 15A

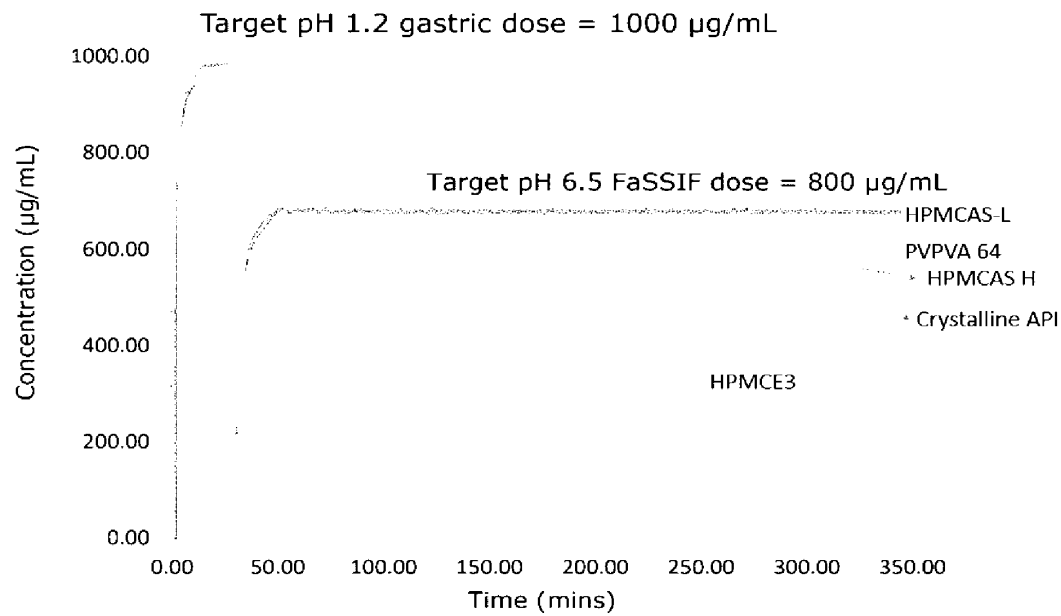


FIG. 15B

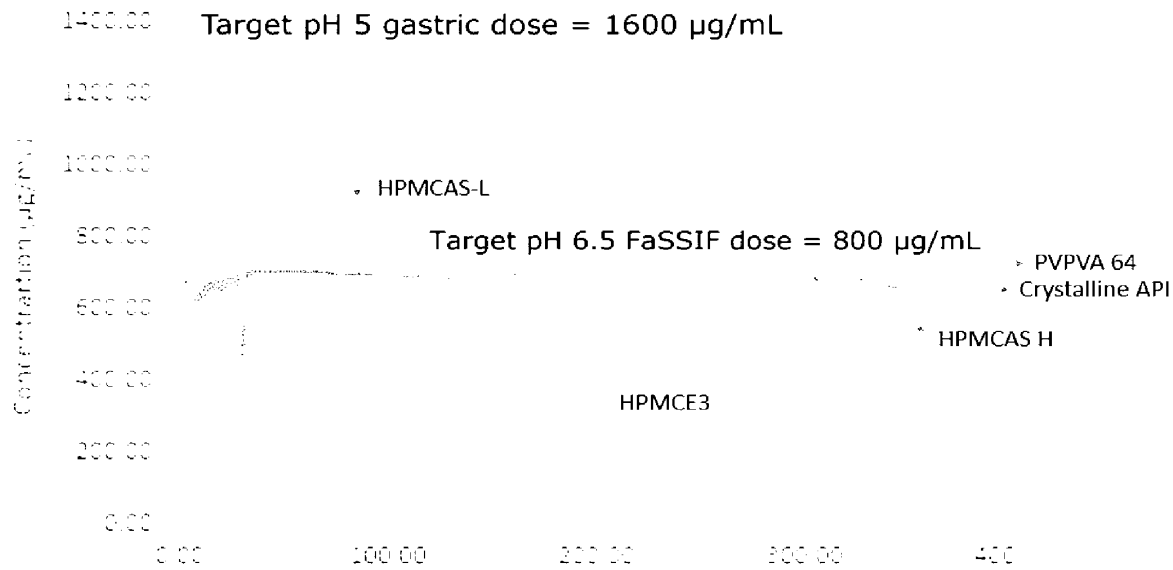


FIG. 16

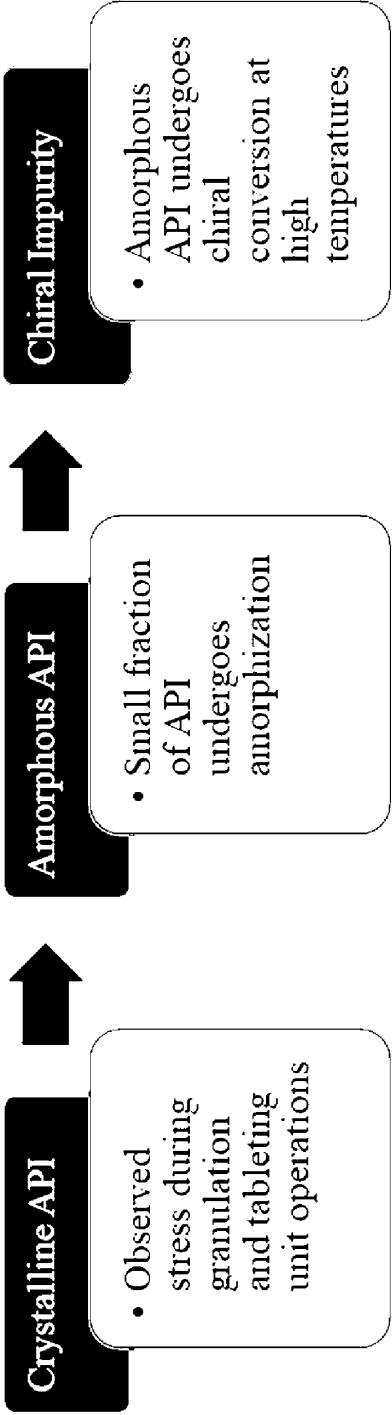


FIG. 17

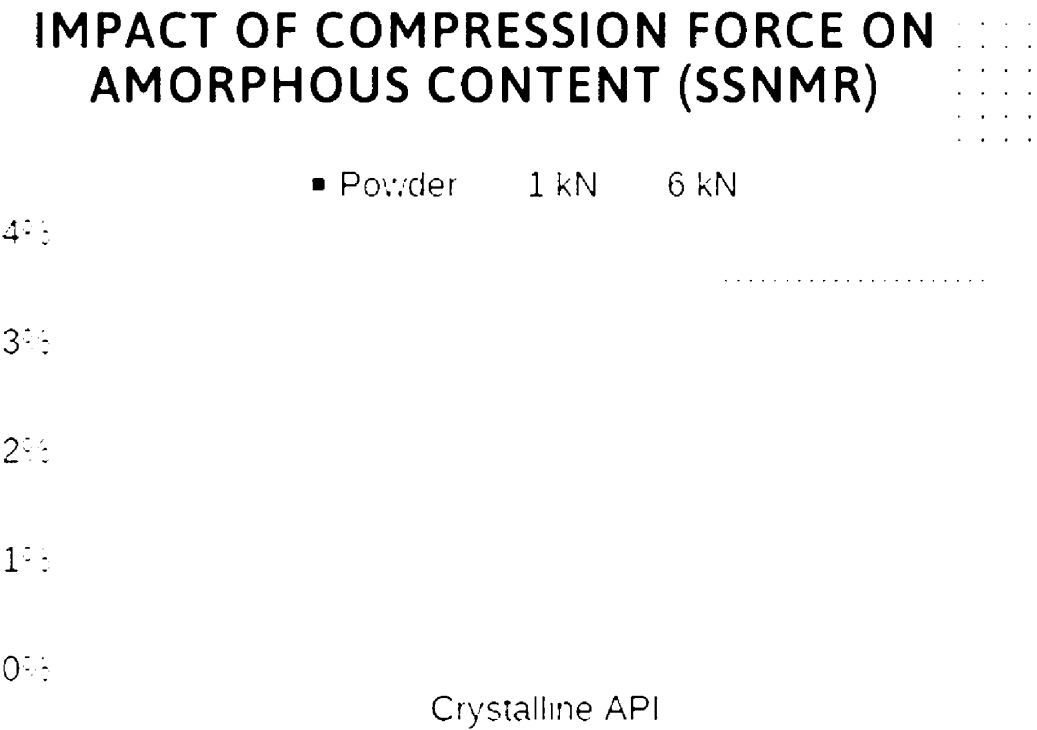


FIG. 18

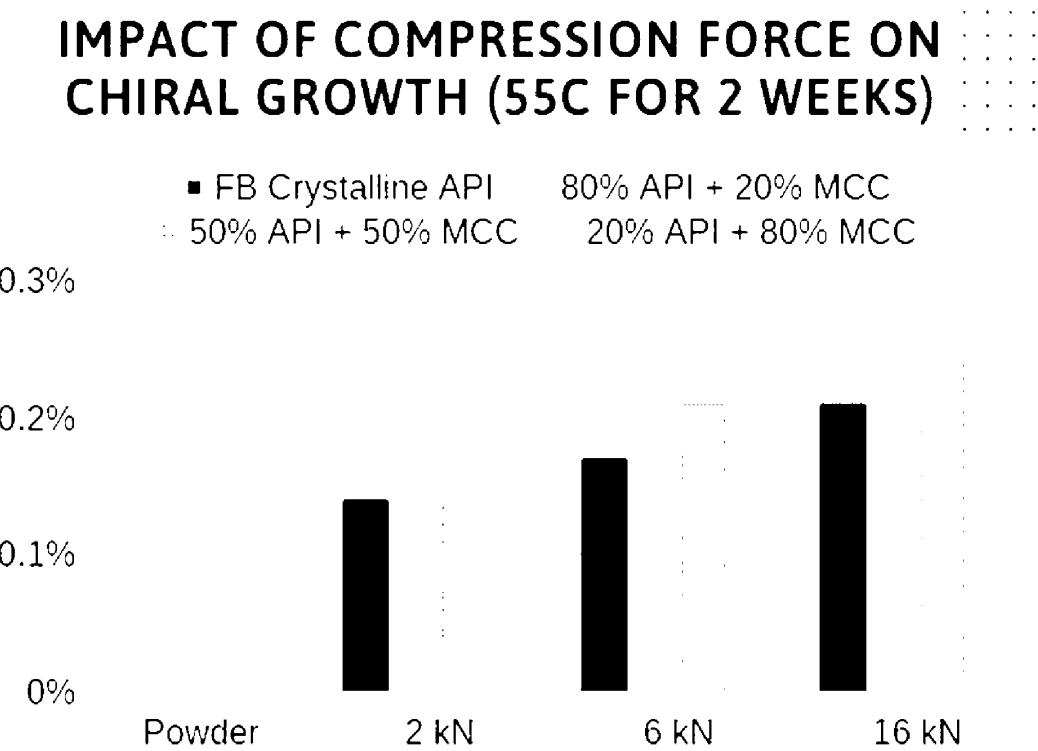


FIG. 19

IMPACT OF FILLERS ON CHIRAL GROWTH

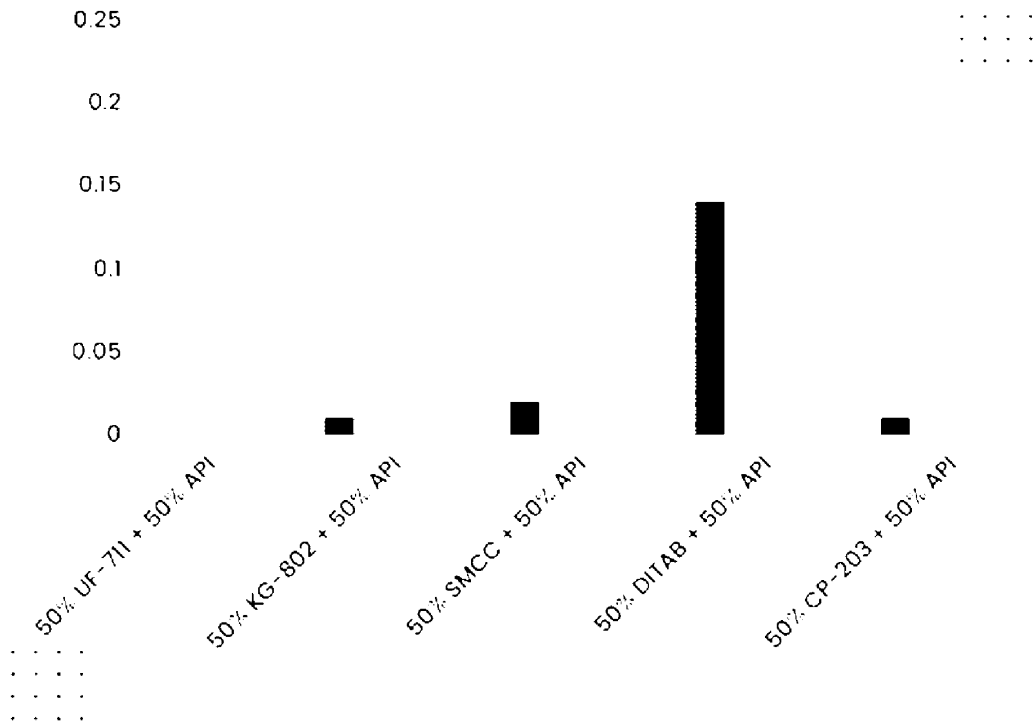


FIG. 20A

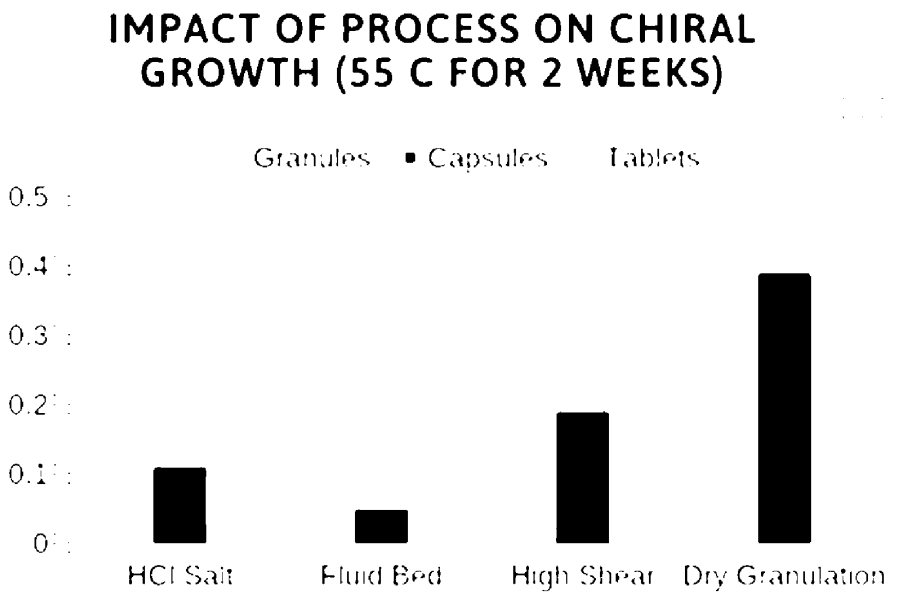


FIG. 20B

