

Fig 1

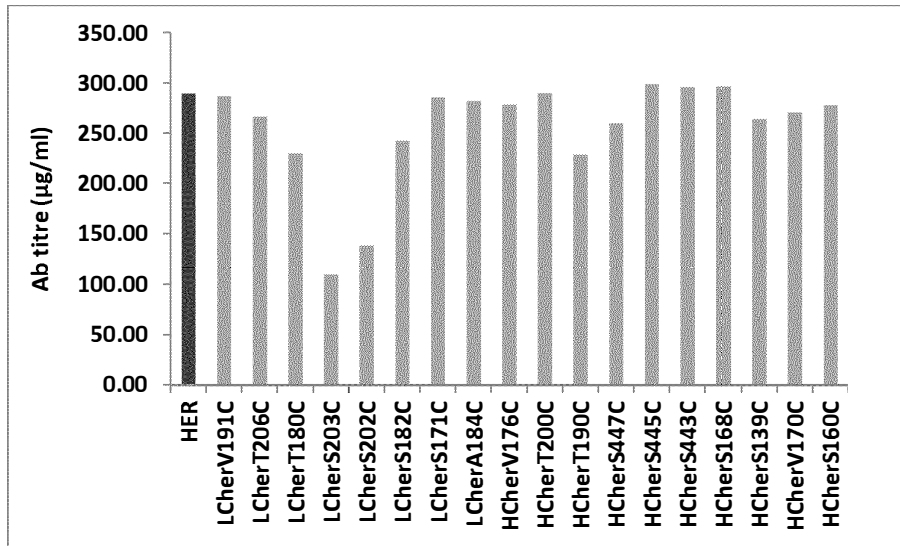


Fig 2

	% Monomer	% Monomer after conj.	% aggregation	% fragmentation
Herceptin	94.46	78.53	3.34	18.09
LCherS208C	95.28	54.06	1.36	44.56
HCherS443C	94.20	60.83	8.05	31.00
LCherS202C	94.90	69.00	2.70	28.22
HCherT200C	96.26	94.94	2.12	2.91
HCherV170C	96.06	93.54	1.28	3.87
HCherS447C	90.41	66.94	8.03	25.01
LCherV191C	95.67	95.73	2.41	1.84
HCherS445C	98.59	77.22	0.65	22.11
HCherS168C	95.13	78.01	2.29	19.68
HCherT190C	98.01	77.19	2.60	20.17
HCherS139C	95.25	80.27	2.42	17.29
LCherT206C	95.04	82.70	1.67	16.01
LCherT180C	96.27	84.58	1.77	13.64
HCherS160C	95.52	81.03	1.61	17.29
LCherS182C	87.13	73.15	8.51	18.32
LCherA184C	87.44	80.20	2.14	17.65
LCherS203C	83.61	58.22	2.01	39.76

Fig 3

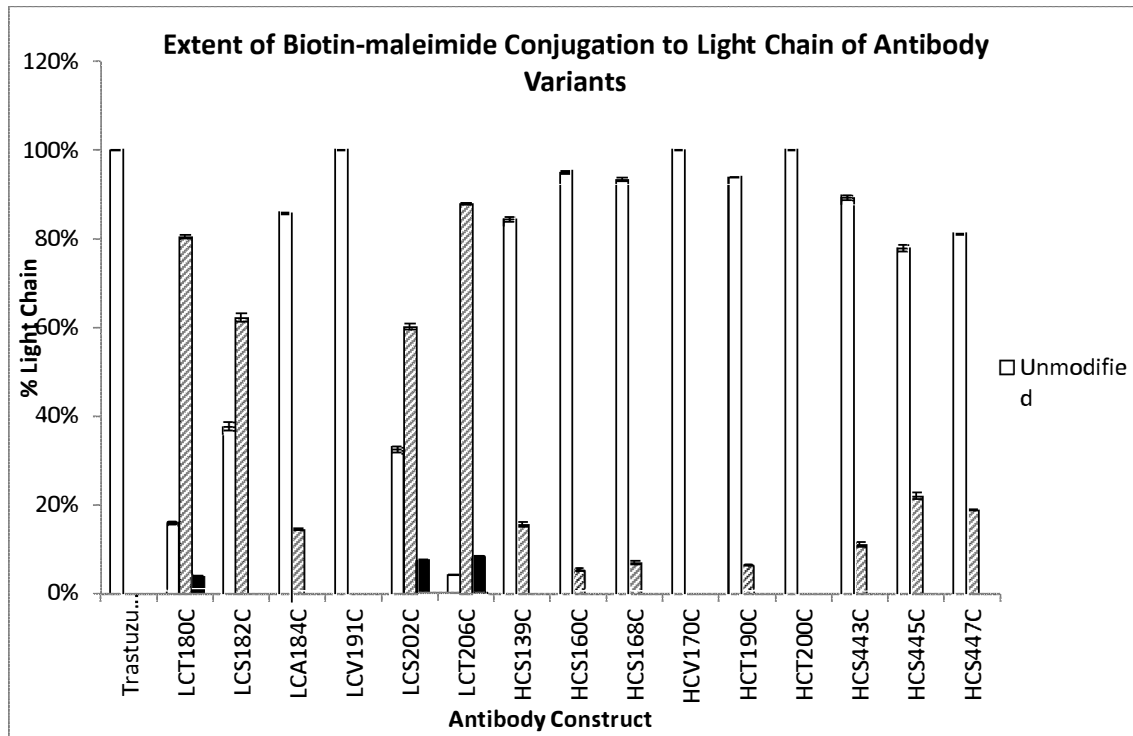


Fig 4

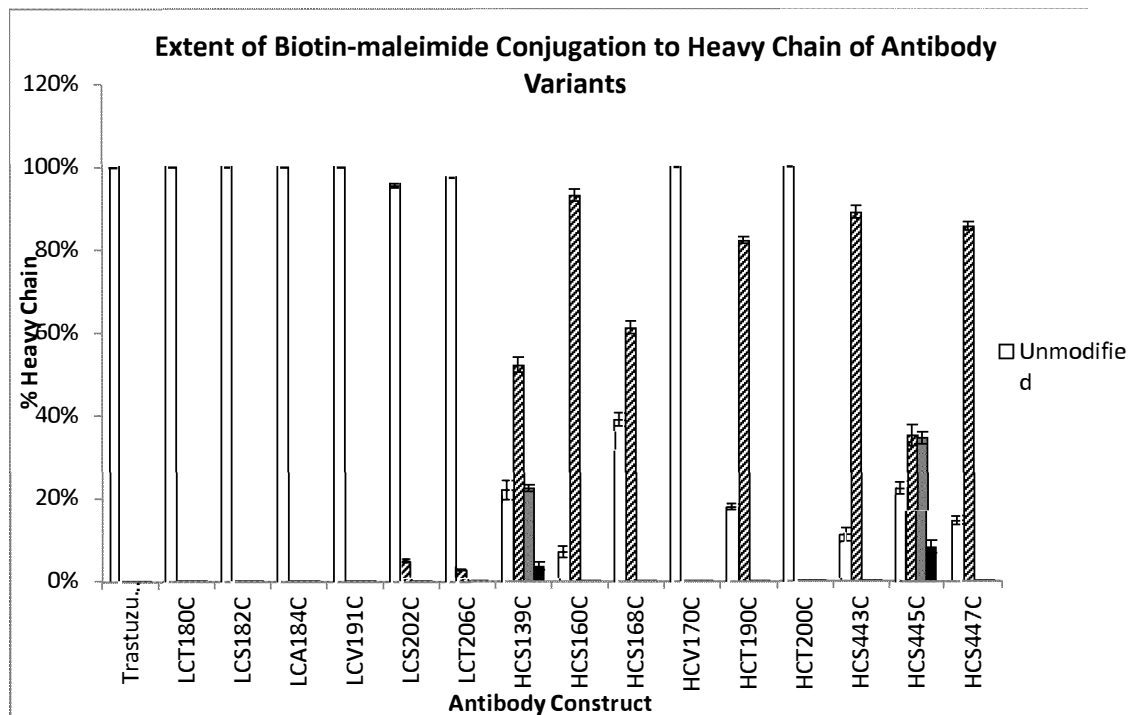


Fig 5

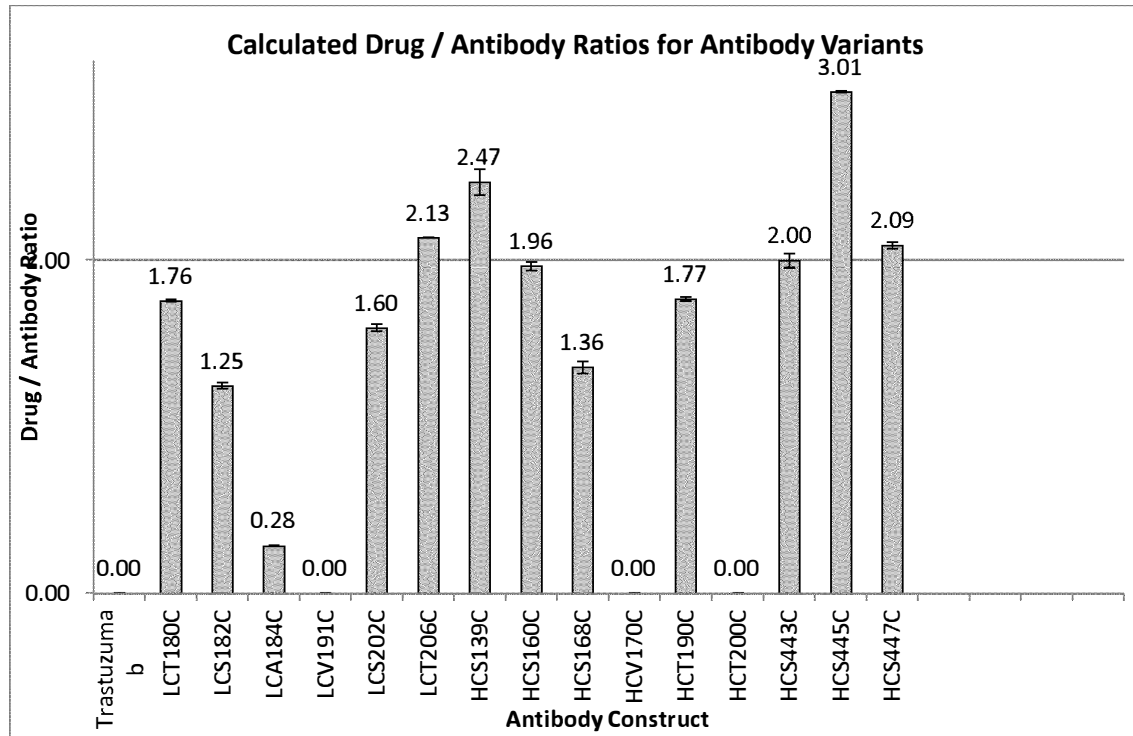


Fig 6

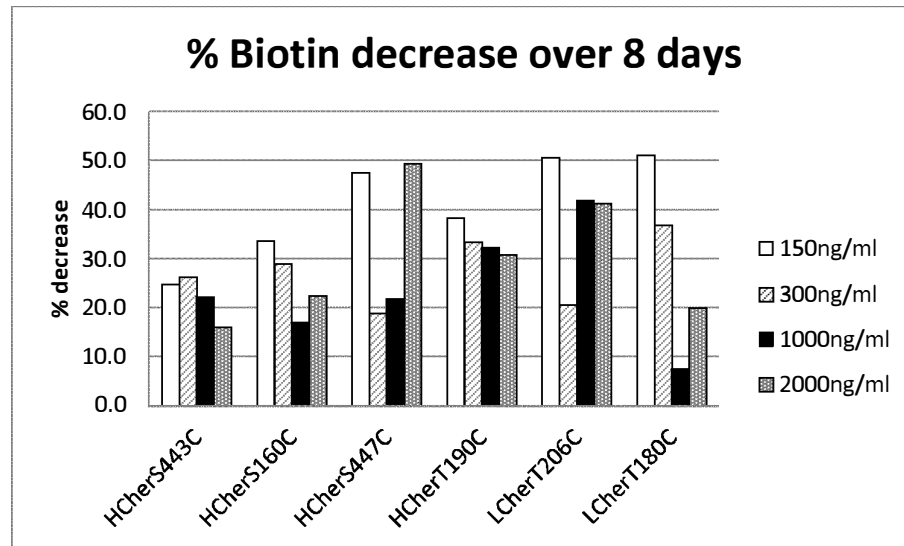
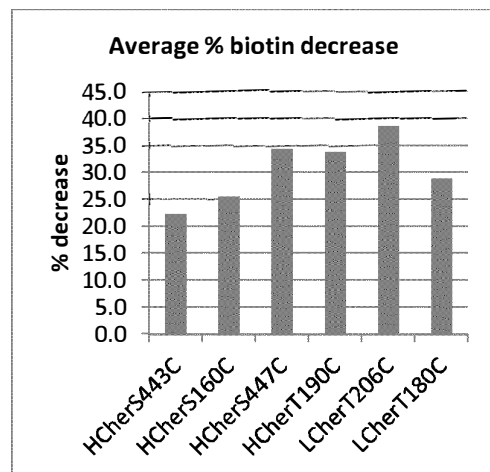


Fig 7

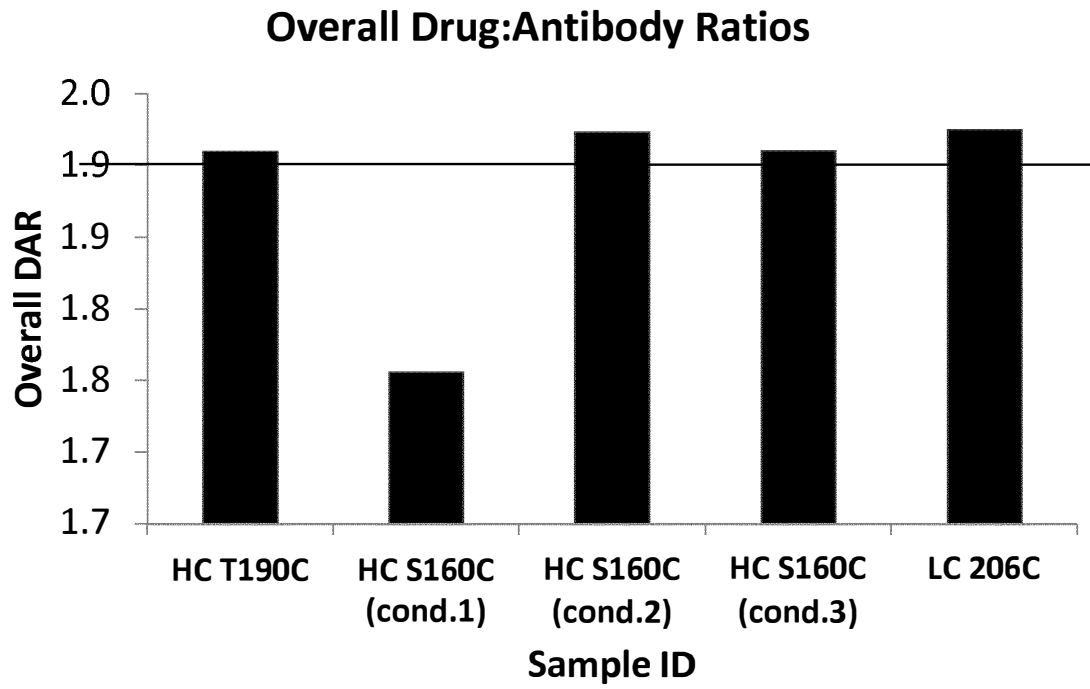


Fig 8

