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(71) **Applicants** (for all designated States except US): **SAINT-GOBAIN ABRASIVES, INC** [US/US]; One New Bond Street, Worcester, Massachusetts 01615-0138 (US). **SAINT-GOBAIN ABRASIFS** [FR/FR]; Rue de l'Ambassadeur, F-78700 Conflans-Sainte-Honorine (FR).

(72) **Inventors**: **SARANGI, Nilanjan**; 17 Birch Lane, Shrewsubry, Massachusetts 01545 (US). **FIX, Renaud**; 15 rue Esquirol, F-75013 Paris (FR). **WOODS, Stephen**; Doxey Road, Stafford West Midlands ST16 1EA (GB). **GAFFNEY, Jim**; 1 Cubard, Worcester, Massachusetts 01603 (US). **CAMPANIELLO, John**; 30 Lovett Road, Oxford, Massachusetts 01540 (US). **BESSE, John R.**; 34 Fieldstone Lane, Beacon Falls, Connecticut 06403 (US). **FOX, Stephen E.**; 215 May Street, Worcester, Massachusetts 01602 (US).

(74) **Agents**: **ABEL LAW GROUP, LLP** et al.; 7300 FM 2222, Building 1, Suite 1, Austin, Texas 78730 (US).

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(54) **Title**: ABRASIVE ARTICLE FOR HIGH-SPEED GRINDING OPERATIONS

(57) **Abstract**: An abrasive article includes a bonded abrasive body having abrasive particles comprising microcrystalline alumina (MCA) contained within a bond material. In an embodiment, the bonded abrasive body has a strength ratio (MOR/MOE) of at least about 0.80.

