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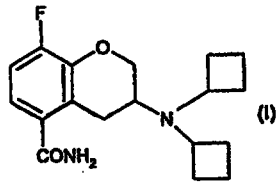
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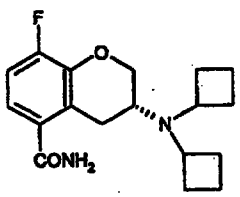
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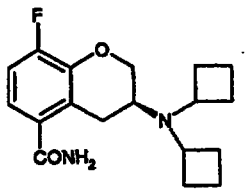
(54) Title: A NEW PROCESS



(I)



R-(I)



S-(I)

(57) Abstract

A process for the manufacture of the racemic compound of formula (I), its *R*-enantiomer (formula *R*-(I)) and its *S*-enantiomer (formula *S*-(I)), and pharmaceutically acceptable salts and/or solvates thereof, as well as new intermediates obtained and used in the process.