

METHOD FOR MANUFACTURING EXTRUSION MOLDING

ABSTRACT:

5 Provided is a method for manufacturing an extrusion molding, the method being
capable of manufacturing an extrusion molding with minimal unevenness of quality
using simple maneuvers. This method for manufacturing extrusion moldings comprises:
(1) a step for manufacturing a kneaded product by kneading a starting material powder,
a liquid and a binder; (2) a step for manufacturing a crushed product by crushing the
kneaded product; and (3) a step for molding the crushed product using an extruder. The
10 crushed product in step (2) is crushed to a particle size such that 80 mass% or more
passes through a sieve of nominal dimension (D/2) mm when the internal cylinder
diameter of the extruder in step (3) is D mm or is crushed using a crusher in step (2).