

Electronic element comprising a plurality of cells arranged in a three dimensional array of cells and method for producing such an electronic device

5 The invention relates to an electronic element comprising a plurality of cells arranged in a three dimensional array of cells, wherein the cells are located at crossings between two electrode lines. Further aspects of the invention relate to a method for producing such an electronic element and the use of such an electronic element.

10 In computer technology, storage media are required which allow rapid writing and reading access to information stored therein. Solid-state memories or semiconductor memories allow particularly fast and reliable storage media to be achieved, since absolutely no moving parts are necessary. At present, use is mainly made of dynamic random access memory (DRAM). DRAM allows rapid access to the stored information, but this information has to be refreshed regularly, meaning that the stored information
15 is lost when the power supply is switched off.

The prior art also discloses non-volatile semiconductor memories, such as flash memory or magnetoresistive random access memory (MRAM), in which the information is retained even after the power supply has been switched off. A
20 disadvantage of flash memory is that writing access takes place comparatively slowly and the memory cells of the flash memory cannot be erased ad infinitum. The lifetime of flash memory is typically limited to a maximum of one million read/write cycles. MRAM can be used in a similar way to DRAM and has a long lifetime, but this type of memory has not been able to establish itself owing to the difficult production process.

25 A further alternative is memory which works on the basis of memristors. The term memristor is a contraction of the words "memory" and "resistor" and denotes a component, whose electrical resistance can be changed reproducibly between a high and a low value. The respective state (high resistance or low resistance) is retained
30 even without a supply voltage, meaning that non-volatile memories can be achieved with memristors.

An important alternative application of electrically switchable components arises for the area of neuromorphic or synaptic computing. In computer architectures pursued
35 therein, the information is not intended to be processed sequentially in a classical manner. Instead, the aim is to build up the circuits in a highly three-dimensionally

interlinked manner in order to be able to achieve information processing analogous to the brain. In artificial neuronal networks of this type, the biological connections between nerve cells (synapses) are then represented by the memristive switching elements. Under certain circumstances, additional intermediate states (between the digital states "1" and "0") may also be of particular benefit here.

DE 10 2017 005 884 A1 discloses an electronic switching element which comprises in this order a first electrode, a molecular layer bonded to a substrate and a second electrode. The molecular layer consists essentially of compounds in which a rigid polar cyclic or mesogenic radical is bound to the substrate via a spacer group by means of an anchor group. The resistance of the molecular layer may be switched between a high resistance state and a low resistance state by applying an electrical potential exceeding a certain positive or negative switching voltage.

WO 2020/225270 A1 discloses diamondoid compounds and a switching element for memristive devices comprising self-assembled monolayers (SAMs) comprising said diamondoid compounds. The switchable element comprises in this order a first electrode, the SAM and a second electrode. WO 2020/225398 A1 discloses similar switchable elements having a self-assembled monolayer based on aryl ethers.

US 6,579,760 describes a memory device comprising a crossbar array of bit- and word-lines, wherein memory cells are arranged at intersections between the bit-lines and word-lines. The memory cells each comprise an isolation diode as selection device and a phase change layer. A memory cell is selected by biasing the word-line and the bit-line which intersect at the selected memory cell, so that the isolation diode of the selection device is conductive, while word-lines and bit-lines coupled to other memory cells are reverse biased so that the isolation diode of the selection device is nonconductive. The phase change layer and the isolation diode are formed as a self-aligned stack.

In order to further increase the density of the electronic devices, in particular of memory devices, three dimensional arrangements of memory cells using inorganic materials based on phase change materials and other memory materials such as conductive bridge random access memory (CB-RAM), ferroelectric transistor random access memory (FeTRAM), magnetoresistive random access memory (MRAM) are

known in the art. Such configurations are known as 3D cross-point or 3D X-point memory devices.

5 US 2019/0043923 A1 discloses a 3D cross-point memory structure having bit-lines and word-lines, wherein memory cells are arranged at crossings between bit- and word-lines. In order to mitigate current spikes, resistive material is deposited in two or more regions of the array including at least one region of memory cells nearer to a contact of the conductive bit- and word-lines.

10 It would be desirable to produce such 3D cross-point structures of cells comprising memristive switching elements based on organic self-assembled monolayers. However, the thermal sensitivity of the organic components have not allowed the manufacturing of 3D cross-point structures using established processes in the fabrication of microelectronics.

15 It is thus an object of the invention to provide such an electronic element having a plurality of cells with a hybrid organic-inorganic structure arranged in a three dimensional array of cells which may be easily manufactured. Further, it is an object of the invention to provide a method for producing such an electronic element.

20 An electronic element comprising a plurality of cells is proposed. The plurality of cells is arranged in a three dimensional array of cells, wherein the cells are located at crossings between two crossed electrode lines. Each cell comprises in this order a first electrode, a part of a molecular layer and a second electrode, wherein the molecular
25 layer is a self-assembled monolayer of organic molecules having an anchoring group connected to a dipolar unit by means of a conformationally flexible unit.

Each of the cells is a switchable unit, wherein a state of the self-assembled monolayer within the cell can be switched from a first state, in which the cell has a high electrical
30 resistance, to a second state, in which the cell has a low electrical resistance. The electrical resistance of the cell in the high electrical resistance state is preferably 10 to 100 000 times higher than in the low electrical resistance state.

Such a structure for a switchable unit is known in the art, see for example, documents
35 WO 2020/225270 A1, WO 2020/225398 A1 and DE 10 2017 005 884 A1.

The state of the cell, in particular the state of the part of the molecular layer of the cell, may be switched by application of a switching voltage. Further, the state of the cell may be read out by measuring the resistance by applying a readout voltage and then
5 measuring the electric current flowing through the cell, wherein the readout voltage is lower than the switching voltage. The absolute value of the readout voltage is preferably at least 10 times lower than absolute value of the switching voltage. It is particularly preferred if the reading voltage is from 10 to 300 mV.

10 The cell preferably has a first (positive) switching voltage, wherein, when a positive voltage larger than the first switching voltage is applied, the state of the molecular layer switches from the low resistance state to the high resistance state. Further, the cell preferably has a second switching voltage, having a polarity opposite to the first
15 switching voltage, wherein, when a negative voltage larger than the second switching voltage is applied, the state of the molecular layer switches from the high resistance state to the low resistance state.

By means of the resistance state, a single bit of information may be encoded. Accordingly, each of the cells may be used as a single bit storage cell in an electronic
20 element configured as memory device.

The plurality of cells is arranged in a three dimensional array of cells. Accordingly, the array extends in two directions of a plane, which may be defined by a substrate onto which the electronic element is formed, and may also extends in a vertical direction
25 perpendicular to this plane. A number of cells arranged in the each of the two directions or dimensions of the plane may be very high, ranging from at least two to several thousands, millions or even billions of cells. For example, in a configuration of 1024 cells in an x-direction and 1024 cells in a y-direction, a single two dimensional layer of cells comprises 1048576 cells. Such a two-dimensional arrangement of cells,
30 wherein each of the cells is located at a crossing of two orthogonal electrode lines is known as crossbar array.

The number of levels or layers of cells arranged in the vertical direction or dimension is typically lower and ranges from 2 to at least 64, preferably up to at least 1024 or even
35 higher. Preferably, the array comprises at least 16 levels of cells, more preferably at least 32 levels of cells and most preferred at least 64 levels of cells. Such a three-

dimensional arrangement of cells is known as a 3D crossbar array or 3D cross point device.

5 In the array of cells, each of the individual cells is arranged at a crossing between two crossed electrode lines which serve as the first electrode and the second electrode of the respective cell or are connected to a first and a second electrode of the respective cell. Accordingly, each of the cells may be addressed by applying a voltage to the respective electrode lines. However, due to leakage currents some of the current caused by the applied voltage may flow through adjacent cells. The influence of such
10 leakage currents may be avoided or at least reduced by the inclusion of a selector device in each of the cells.

The two crossed electrode lines may be arranged orthogonal to each other, so that the crossed electrode lines enclose an angle of 90° . However, an exact 90° angle is not
15 required so that the angle between the crossed electrode lines may, for example, be selected from the range of from 45° to 135° .

Preferably, each cell further comprises a diode, a threshold switch or a transistor as selector device.

20 The selector device may be configured as inorganic diode, in particular as Zener diode or symmetric Schottky diode. The diode may in particular comprise two layers of semiconducting material such as silicon, wherein a first layer is p-doped and a second layer is n-doped. A back-to-back Schottky diode may comprise a metal-insulator-metal (MIM) layer structure, for example Ni/TiO₂/Ni.
25

Owing to the bipolar switching characteristics of the molecular layer of the cells, the use of selector devices having non-linear characteristics for both polarities is preferred. To this end, a diodes may be used, for example, in the form of Zener diodes, where
30 both the p-doped layer and also the n-doped layer are highly doped.

Suitable threshold switches may be based on ovonic threshold switching or metal-insulator transitions.

35 Suitable switches based on ovonic threshold switching are such as chalcogenide-based devices.

Suitable structures for metal-insulator transition based threshold switches comprise Pt/VO₂/Pt.

- 5 Preferably, the selector device is configured as a further self-assembled monolayer of organic molecules or as a diode arranged between the molecular layer and the first electrode or the second electrode.

10 Preferably, the first electrodes and/or second electrodes of each cell are made from a metal, a conductive alloy, a conductive ceramic, a semiconductor, a conductive oxidic material, conductive or semi conductive organic molecules or a layered conductive 2D material. The first and/or second electrode may comprise combinations of more than one of said materials, for example in form of a multi-layer system. The material of the first and the second electrode may be chosen identically or differently.

15 Suitable metals include Ag, Al, Au, Co, Cr, Cu, Mo, Nb, Ni, Pt, Ru, W, Pd, Pt, wherein Al, Cr and Ti are preferred.

20 Suitable conductive ceramic materials include CrN, HfN, MoN, NbN, TiO₂, RuO₂, VO₂, NSTO (niobium-doped strontium titanate), TaN and TiN, WN, WCN, VN and ZrN, wherein TiN is preferred.

25 Suitable semiconductor materials include indium tin oxide (ITO), indium gallium oxide (IGO), InGa- α -ZnO (IGZO), aluminium-doped zinc oxide (AZO), tin-doped zinc oxide (TZO), fluorine-doped tin oxide (FTO) and antimony tin oxide.

30 Suitable element semiconductors include Si, Ge, C (diamond, graphite, graphene, fullerene), α -Sn, B, Se and Te. Suitable compound semiconductors include group III-V semiconductors, in particular GaAs, GaP, InP, InSb, InAs, GaSb, GaN, TaN, TiN, MoN, WN, AlN, InN, Al_xGa_{1-x}As and In_xGa_{1-x}Ni, group II-VI semiconductors, in particular ZnO, ZnS, ZnSe, ZnTe, CdS, CdSe, CdTe, Hg(1-x)Cd(x)Te, BeSe, BeTe and HgS; and group III-VI semiconductors, in particular GaS, GaSe, GaTe, InS, InSex and InTe, group I-III-VI semiconductors, in particular CuInSe₂, CuInGaSe₂, CuInS₂ and CuInGaS₂, group IV-IV semiconductors, in particular SiC and SiGe, group IV-VI
35 semiconductors, in particular SeTe.

Suitable highly doped semiconductor materials include p+Si, n+Si.

An example of a suitable layered conductive 2D material is graphene.

5 Suitable semi conductive organic molecules include polythiophene, tetracene, pentacene, phthalocyanines, PTCDA, MePTCDI, quinacridone, acridone, indanthrone, flaranthrone, perinone, AIQ3, and mixed systems, in particular PEDOT:PSS and polyvinylcarbazole/TLNQ complexes.

10 In a preferred embodiment, the first and second electrodes, identically or differently, comprise a material selected from the group consisting of Ag, Al, Au, Co, Cr, Cu, Mo, Nb, Ni, Pt, Ru, Si, W, CrN, HfN, MoN, NbN, TiN, TaN, WN, WCN, VN and ZrN.

15 More preferably, the first and second electrodes, identically or differently, comprise, preferably consist of a metal nitride selected from CrN, HfN, MoN, NbN, TiN, TaN, WN, tungsten carbide nitride (WCN), VN and ZrN.

In particular, the first electrode consist of a metal nitride selected from CrN, HfN, MoN, NbN, TiN, TaN, WN, WCN, VN and ZrN, and the second electrode consists of TiN.

20 Very particularly, the first and the second electrode both consist of TiN.

25 The self-assembled monolayer is arranged between the first and second electrode and serves as electrical insulator between said two electrodes. Accordingly, the self-assembled monolayer is arranged such that within the switchable cell a closed layer is formed without any holes which allow a direct electrical connection between the first and second electrodes.

30 The switchable cell comprising the first electrode, the self-assembled monolayer and the second electrode form a tunnel junction, wherein the electrical properties of said tunnel junction may be influenced by switching the state of the self-assembled monolayer. Preferably, the self-assembled monolayer has ferroelectric properties so that a ferroelectric tunnel junction is formed. Ferroelectric tunnel junctions allow for high ratios between the electrical resistance of a low resistive state and a high resistive state of the switchable cell and are thus preferred.

35

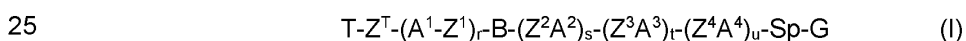
The organic molecules of the self-assembled monolayer have an anchoring group and a dipolar unit, which are connected by means of a conformationally flexible unit.

5 An anchor group in the sense of the present invention is a functional group by means of which the organic molecule is adsorbed onto or bonded to a surface, in particular by means of physisorption, chemisorption or by chemical reaction. The surface is preferably one of the first and the second electrodes. If the first and/or the second electrodes are not suitable for bonding with the anchor group, an intermediate layer in the form of an anchoring layer may be included in the cell between one of the
10 electrodes and the molecular layer. The anchoring layer is preferably arranged on a surface of the first and/or the second electrode.

A conformationally flexible unit in the sense of the present invention is a flexible chain between the dipolar unit and the anchor group which causes a separation between
15 these sub-structures and, owing to its flexibility, at the same time improves the mobility of the dipolar unit after bonding to a substrate.

When the state of the molecular layer is changed by application of a switching voltage, the conformationally flexible unit allows for a change in the shape of the organic
20 molecules. This change in the shape then influences the electrical properties of the molecular layer, in particular an electrical resistance of the molecular layer.

Preferably, the organic molecules for the formation of the self-assembled monolayer are selected from one or more compounds of the formula I

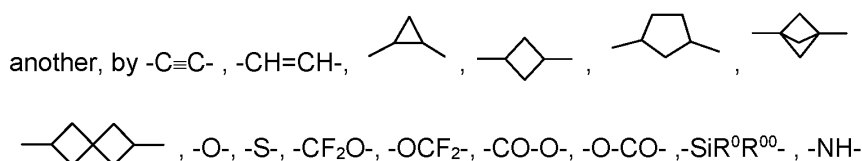


in which

T is selected from the group of radicals consisting of the following groups:

- a) a three- to ten-membered saturated or partially unsaturated aliphatic ring, in which at least one -CH₂- group is replaced with -O-, -S-, -S(O)-, -SO₂-, -NR^x- or -N(O)R^x,
30 or in which at least one -CH= group is replaced with -N=,
b) straight chain or branched alkyl or alkoxy each having 1 to 20 C atoms, where one or more CH₂ groups in these radicals may each be replaced, independently of one

35

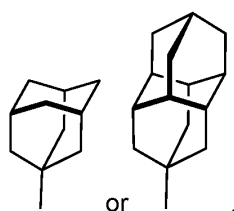


-NR⁰- or -SO₂- in such a way that O atoms are not linked directly to one another, and in which one or more H atoms may be replaced by halogen, CN, SCN or SF₅, wherein R⁰, R⁰⁰, identically or differently, denote an alkyl or alkoxy radical having 1 to 15 C atoms, in which, in addition, one or more H

5 atoms may be replaced by halogen,

- c) a diamondoid radical, preferably derived from a lower diamondoid, very preferably selected from the group consisting of adamantyl, diamantyl, and triamantyl, in which one or more H atoms can be replaced by F, in each case optionally fluorinated alkyl, alkenyl or alkoxy having up to 12 C atoms, in particular

10



15 Z^T, Z¹, Z² and Z⁴, on each occurrence identically or differently, denote a single bond, -CF₂O-, -OCF₂-, -CF₂S-, -SCF₂-, -CH₂O-, -OCH₂-, -C(O)O-, -OC(O)-, -C(O)S-, -SC(O)-, -(CH₂)_{n1}-, -(CF₂)_{n2}-, -CF₂CH₂-, -CH₂CF₂-, -CH=CH-, -CF=CF-, -CF=CH-, -CH=CF-, -(CH₂)_{n3}O-, -O(CH₂)_{n4}-, -C≡C-, -O-, -S-, -CH=N-, -N=CH-, -N=N-, -N=N(O)-, -N(O)=N- or -N=C-C=N-, wherein n1, n2, n3, n4, identically or

20 differently, are 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10,

Z³ denotes -O-, -S-, -CH₂-, -C(O)-, -CF₂-, -CHF-, -C(R^x)₂-, -S(O)- or -SO₂-,

A¹, A² and A⁴, on each occurrence, identically or differently, denote an aromatic, heteroaromatic, alicyclic or heteroaliphatic ring having 4 to 25 ring atoms, which may also contain condensed rings and which may be mono- or polysubstituted

25 by Y,

A³ denotes an aromatic or heteroaromatic ring having 5 to 25 ring atoms, which may also contain condensed rings and which may be mono- or polysubstituted by Y^C,

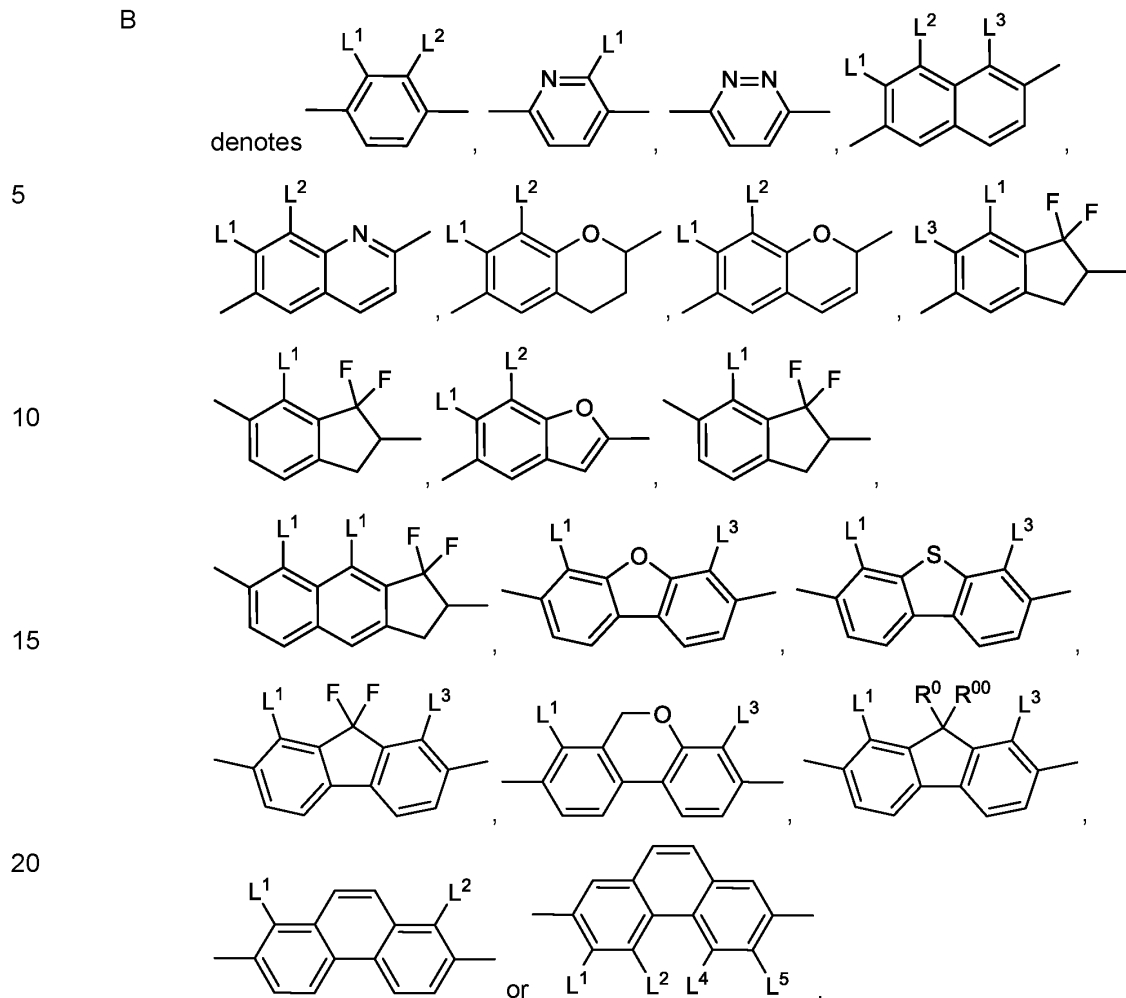
Y on each occurrence, identically or differently, denotes F, Cl, CN, SCN, SF₅ or straight-chain or branched, in each case optionally fluorinated alkyl, alkoxy, alkylcarbonyl, alkoxy carbonyl, alkylcarbonyloxy or alkoxy carbonyloxy having 1 to

30 12 C atoms, preferably F or Cl,

Y^C has one of the meanings of Y or denotes cycloalkyl or alkylcycloalkyl each having 3 to 12 C atoms, preferably methyl, ethyl, isopropyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, trifluoromethyl, methoxy or trifluoromethoxy,

35

B



where the groups may be oriented in both directions,

25 L^1 to L^5 , independently of one another, denote F, Cl, Br, I, CN, SF_5 , CF_3 or OCF_3 , preferably Cl or F, where L^3 may alternatively also denote H,

Sp denotes a spacer group or a single bond,

G denotes -OH, -SH, - SO_2OH , - $OP(O)(OH)_2$, - $PO(OH)_2$, - $C(OH)(PO(OH)_2)_2$,
 -COOH, - $Si(OR^x)_3$, - $SiCl_3$, - $CH=CH_2$, - $POCl_2$, -CO(NHOH), -CO(NR⁰OH),
 30 - $Si(NMe_2)_3$, -O-C(O)-OR^V, -O-C(O)- $Si(OR^V)_3$, - $PO(OR^V)_2$ or - SO_2OR^V or straight
 chain or branched alkyl having 1 to 12 C atoms in which one, two or three not
 geminal H atoms are substituted by OH, for example - $CH(CH_2OH)_2$ or
 - $C(CH_2OH)_3$;

R^0 , R^{00} , R^x denotes straight-chain or branched alkyl having 1 to 6 C atoms,

35

R^V denotes straight chain or branched alkyl having 1 to 12 C atoms, preferably secondary or tertiary alkyl, very preferably isopropyl or tert.-butyl, in particular tert.-butyl, and

r, s, t, u, identically or differently, are 0, 1 or 2.

5

Suitable compounds of formula I are disclosed in WO 2016/110301, WO 2018/007337, WO 2019/238649, WO2020/225270, WO2020/225398 and WO2021/078699.

10

Preferably, the organic molecules for the formation of the self-assembled monolayer are selected from one or more compounds of the formula IA and its sub-formulae set forth below.

15

A spacer group in the sense of the present invention is a flexible chain between dipolar moiety and anchor group which causes a separation between these sub-structures and, owing to its flexibility, at the same time improves the mobility of the dipolar moiety after bonding to a substrate.

20

The spacer group can be branched or straight chain. Chiral spacers are branched and optically active and non racemic.

Halogen is F, Cl, Br or I, preferably F or Cl.

25

Herein, alkyl is straight-chain or branched and has 1 to 15 C atoms, is preferably straight-chain and has, unless indicated otherwise, 1, 2, 3, 4, 5, 6 or 7 C atoms and is accordingly preferably methyl, ethyl, propyl, butyl, pentyl, hexyl or heptyl.

30

Herein, an alkoxy radical is straight-chain or branched and contains 1 to 15 C atoms. It is preferably straight-chain and has, unless indicated otherwise, 1, 2, 3, 4, 5, 6 or 7 C atoms and is accordingly preferably methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy or heptoxy.

35

Herein, an alkenyl radical is preferably an alkenyl radical having 2 to 15 C atoms, which is straight-chain or branched and contains at least one C-C double bond. It is preferably straight-chain and has 2 to 7 C atoms. Accordingly, it is preferably vinyl, prop-1- or -2-enyl, but-1-, -2- or -3-enyl, pent-1-, -2-, -3- or -4-enyl, hex-1-, -2-, -3-, -4- or -5-enyl, hept-1-, -2-, -3-, -4-, -5- or -6-enyl. If the two C atoms of the C-C double bond are substituted,

the alkenyl radical can be in the form of E and/or Z isomer (trans/cis). In general, the respective E isomers are preferred. Of the alkenyl radicals, prop-2-enyl, but-2- and -3-enyl, and pent-3- and -4-enyl are particularly preferred.

- 5 Herein alkynyl is taken to mean an alkynyl radical having 2 to 15 C atoms, which is straight-chain or branched and contains at least one C-C triple bond. 1- and 2-propynyl and 1-, 2- and 3-butylnyl are preferred.

- 10 In formula I preferred aryl groups are derived, for example, from the parent structures benzene, naphthalene, tetrahydronaphthalene, 9,10-dihydrophenanthrene, fluorene, indene and indane.

- 15 In formula I, preferred heteroaryl groups are, for example, five-membered rings, such as, for example, furan, thiophene, selenophene, oxazole, isoxazole, 1,2-thiazole, 1,3-thiazole, 1,2,3-oxadiazole, 1,2,4-oxadiazole, 1,2,5-oxadiazole, 1,3,4-oxadiazole, 1,2,3-thiadiazole, 1,2,4-thiadiazole, 1,2,5-thiadiazole and 1,3,4-thiadiazole, six-membered rings, such as, for example, pyridine, pyridazine, pyrimidine, pyrazine, 1,3,5-triazine, 1,2,4-triazine and 1,2,3-triazine, or condensed rings, such as, for example, indole, isoindole, indolizine, indazole, benzimidazole, benzotriazole, purine, naphthimidazole, 20 benzoxazole, naphthoxazole, benzothiazole, benzofuran, isobenzofuran, dibenzofuran, thieno[2,3b]thiophene, thieno[3,2b]thiophene, dithienothiophene, isobenzothiophene, dibenzothiophene, benzothiadiazothiophene, 2H-chromen (2H-1-benzopyran), 4H-chromene (4H-1-benzopyran) and coumarin (2H-chromen-2-one), or combinations of these groups.

- 25 In formula I, preferred cycloaliphatic groups are cyclobutane, cyclopentane, cyclohexane, cyclohexene, cycloheptane, decahydronaphthalene, bicyclo[1.1.1]pentane, bicyclo[2.2.2]octane, spiro[3.3]heptane and octahydro-4,7-methanoindane.

- 30 In formula I, preferred heteroaliphatic groups are tetrahydrofuran, dioxolane, tetrahydrothiofuran, pyran, dioxane, dithiane, silinane, piperidine and pyrrolidine.

A¹, A² and A⁴, on each occurrence, identically or differently, are particularly preferably selected from the following groups:

- 35 a) 1,4-phenylene, in which one or two CH groups may be replaced by N and in which one or more H atoms may be replaced by Y,

b) the group consisting of trans-1,4-cyclohexylene and 1,4-cyclohexenylene, in which, in addition, one or more non-adjacent CH₂ groups may be replaced by -O- and/or -S- and in which, in addition, one or more H atoms may be replaced by Y, and
 c) the group consisting of 1,3-dioxolane-2,4-diyl, tetrahydrofuran-2,5-diyl, cyclobutane-1,3-diyl, 1,4-bicyclo[2.2.2]octanediyl, piperidine-1,5-diyl and thiophene-2,5-diyl, in which, in addition, one or more H atoms may be replaced by Y,
 5 where Y has the meaning indicated above under formula I and preferably denotes F, Cl, CN or CF₃.

10 A³ is very preferably selected from the group consisting of 1,4-phenylene, naphthalene-1,4-diyl, naphthalene-1,5-diyl, naphthalene-2,6-diyl, anthracene-9,10-diyl, in which one or two CH groups may be replaced by N and in which one or more H atoms may be replaced by Y, where Y has the meaning indicated above under formula I, and wherein preferably the positions adjacent to the group Z³ are not H.

15 In formula I the group G preferably denotes -SO₂OH, -OP(O)(OH)₂, -PO(OH)₂, -POCl₂, -COH(PO(OH)₂)₂, -Si(OR^x)₃, -SiCl₃ or PO(OR^v)₂, very preferably -OP(O)(OH)₂, -PO(OH)₂ or -COH(PO(OH)₂)₂, in particular -PO(OH)₂, where R^v has the meanings defined above, preferably Me, Et, n-Pr, i-Pr or t-Bu.

20 Preferred spacer groups Sp are selected from the formula Sp'-X', so that the radical G-Sp- of formula I corresponds to the formula G-Sp'-X',

where

Sp' denotes straight-chain or branched alkylene having 1 to 20, preferably 1 to
 25 12 C atoms, which is optionally mono- or polysubstituted by F, Cl, Br, I or CN and in which, in addition, one or more non-adjacent CH₂ groups may each be replaced, independently of one another, by -O-, -S-, -NH-, -NR⁰-, -SiR⁰⁰R⁰⁰⁰-, -CO-, -COO-, -OCO-, -OCO-O-, -S-CO-, -CO-S-, -NR⁰-CO-O-, -O-CO-NR⁰-, -NR⁰-CO-NR⁰-, -CH=CH- or -C≡C- in such a
 30 way that O and/or S atoms are not linked directly to one another,
 X' denotes -O-, -S-, -CO-, -COO-, -OCO-, -O-COO-, -CO-NR⁰⁰-, -NR⁰⁰-CO-, -NR⁰⁰-CO-NR⁰⁰-, -OCH₂-, -CH₂O-, -SCH₂-, -CH₂S-, -CF₂O-, -OCF₂-, -CF₂S-, -SCF₂-, -CF₂CH₂-, -CH₂CF₂-, -CF₂CF₂-, -CH=N-, -N=CH-, -N=N-, -CH=CR⁰⁰-, -CY^x=CY^{x'}-, -C≡C-,
 35 -CH=CH-COO-, -OCO-CH=CH- or a single bond,

R⁰, R⁰⁰

and R^{000} each, independently of one another, denote H or alkyl having 1 to 12 C atoms, and

Y^x and $Y^{x'}$ each, independently of one another, denote H, F, Cl or CN.

X' is preferably -O-, -S-, -CO-, -COO-, -OCO-, -O-COO-, -CO-NR⁰-,
 5 -NR⁰-CO-, -NR⁰-CO-NR⁰- or a single bond.

Preferred groups Sp' are $-(CH_2)_{p1}-$, $-(CF_2)_{p1}-$, $-(CH_2CH_2O)_{q1}-CH_2CH_2-$,
 $-(CF_2CF_2O)_{q1}-CF_2CF_2-$, $-CH_2CH_2-S-CH_2CH_2-$, $-CH_2CH_2-NH-CH_2CH_2-$ or $-(SiR^{00}R^{000}-O)_{p1}-$,
 10 in which $p1$ is an integer from 1 to 12, $q1$ is an integer from 1 to 3, and R^{00} and R^{000}
 have the meanings indicated above.

Particularly preferred groups $-X'-Sp'-$ are $-(CH_2)_{p1}-$, $-O-(CH_2)_{p1}-$, $-(CF_2)_{p1}-$,
 $-O(CF_2)_{p1}-$, $-OCO-(CH_2)_{p1}-$ and $-OC(O)O-(CH_2)_{p1}-$, in which $p1$ has the meaning indicated
 15 above.

Very particularly preferred groups Sp' are, for example, in each case straight-chain
 ethylene, propylene, butylene, pentylene, hexylene, heptylene, octylene, nonylene,
 decylene, undecylene, dodecylene, octadecylene, perfluoroethylene,
 perfluoropropylene, perfluorobutylene, perfluoropentylene, perfluorohexylene,
 20 perfluoroheptylene, perfluorooctylene, perfluorononylene, perfluorodecylene,
 perfluoroundecylene, perfluorododecylene, perfluorooctadecylene, ethyleneoxyethylene,
 methyleneoxybutylene, ethylenethioethylene, ethylene-N-methyliminoethylene, 1-
 methylalkylene, ethenylene, propenylene and butenylene.

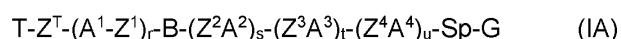
25 Particularly preferred groups X' are -O- or a single bond.

In a preferred embodiment, the organic molecules for the formation of the self-
 assembled monolayer are selected from compounds of the formula I in which the
 radical T denotes a three- to ten-membered saturated or partially unsaturated aliphatic
 30 ring, in which at least one $-CH_2-$ group is replaced with -O-, -S-, -S(O)-, -SO₂-, -NR^x-
 or -N(O)R^x-, or in which at least one $-CH=$ group is replaced with $-N=$ as defined above
 and below.

An electronic element according to the invention comprising a self assembled
 35 monolayer that has been obtained from compounds of formula I in which the group T
 denotes a three- to ten-membered saturated or partially unsaturated aliphatic ring, in

which at least one -CH₂- group is replaced with -O-, -S-, -NR^x-, -S(O)-, -SO₂-, -NR^x- or -N(O)R^x-, or in which at least one -CH= group is replaced with -N= as defined above and below, is distinguished by a particularly strong adhesion of the individual switching layers to the respective top electrodes, which contributes to an improved mechanical stability and structural reliability.

The present invention thus further relates to a compound of formula IA



in which

T denotes a three- to ten-membered saturated or partially unsaturated aliphatic ring, in which at least one -CH₂- group is replaced with -O-, -S-, -NR^x-, -S(O)-, -SO₂-, -NR^x- or -N(O)R^x-, or in which at least one -CH= group is replaced with -N=, and the other groups and parameters have the meanings defined above.

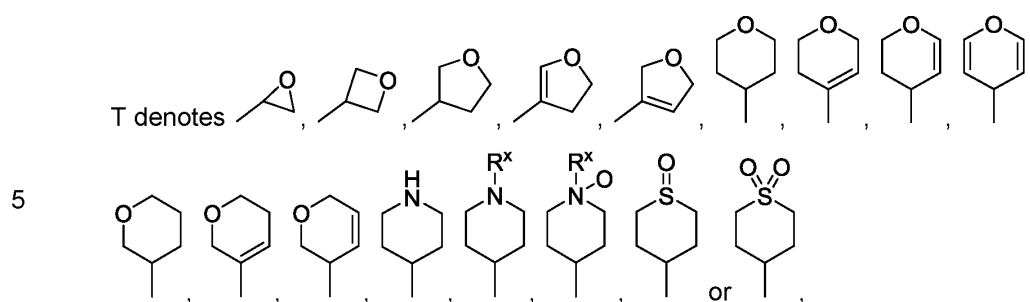
Molecular layers obtained from these compounds are distinguished by significantly improved wettability by typical photoresist formulations and other process chemicals, improved deposition of materials by ALD on top of the SAM, higher quality of films deposited, e.g., by physical vapour deposition, and improved adhesion of the top electrode film.

In a preferred embodiment, the compounds of the formula IA are selected from the sub-formulae IA-1a to IA-1f,

	T-Z ^T -B-Sp-G	IA-1a
25	T-Z ^T -(A ¹ -Z ¹)-B-Sp-G	IA-1b
	T-Z ^T -(A ¹ -Z ¹) ₂ -B-Sp-G	IA-1c
	T-Z ^T -B-(Z ² -A ²)-Sp-G	IA-1d
	T-Z ^T -B-(Z ² -A ²) ₂ -Sp-G	IA-1e
	T-Z ^T -(A ¹ -Z ¹)-B-(Z ² -A ²)-Sp-G	IA-1f

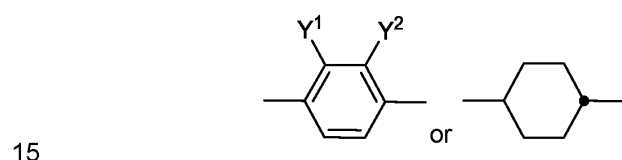
in which T, Z^T, A¹, A², B, Z¹, Z², Sp and G have the meanings indicated above and preferably

- 16 -

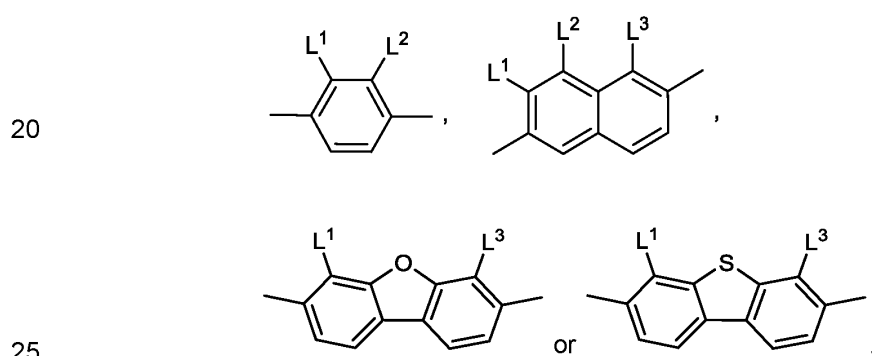


in which R^x denotes alkyl having 1 to 6 C atoms, preferably methyl.

10 In the compounds of formula I and its sub-formulae,
A¹ and A² identically or differently, denote



B denotes



L¹ and L², independently of one another, denote CF₃, Cl or F, where preferably at least one of the radicals L¹ and L² denotes F,

L³ denotes H or F, preferably F

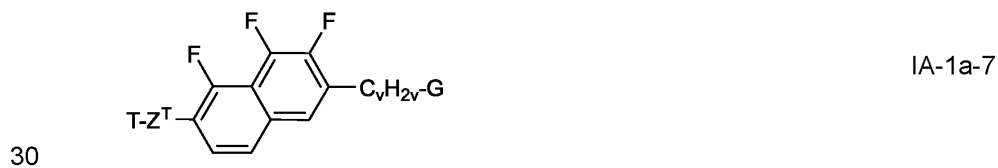
30 Y¹ and Y², independently of one another, denote H, Cl or F,

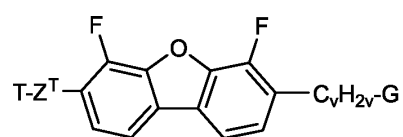
Z¹, Z², Z^T independently of one another, denote a single bond, -CF₂O-, -OCF₂-,
-CH₂O-, -OCH₂- or -CH₂CH₂-, preferably a single bond,

Sp denotes branched or unbranched, preferably unbranched, 1,ω-alkylene having 1
to 12 C atoms,

35 G denotes -OP(O)(OH)₂, -PO(OH)₂, or -COH(PO(OH)₂)₂.

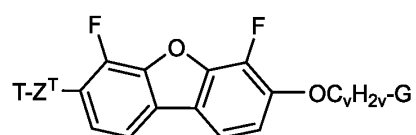
Very particularly preferred sub-formulae of the formula IA-1 are the sub-formulae IA-1a-1 to IA-1d-18:





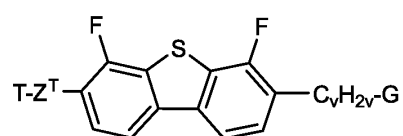
IA-1a-9

5



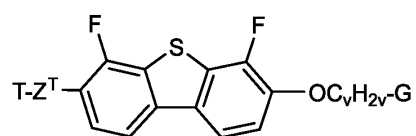
IA-1a-10

10



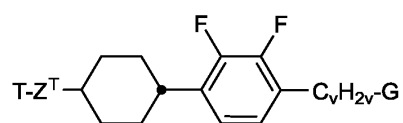
IA-1a-11

15



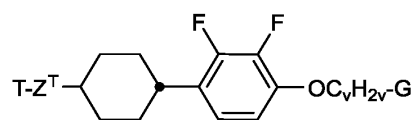
IA-1a-12

20



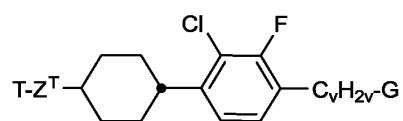
IA-1b-1

25

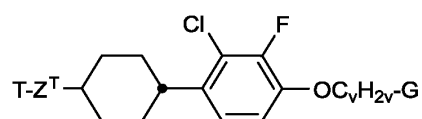


IA-1b-2

30

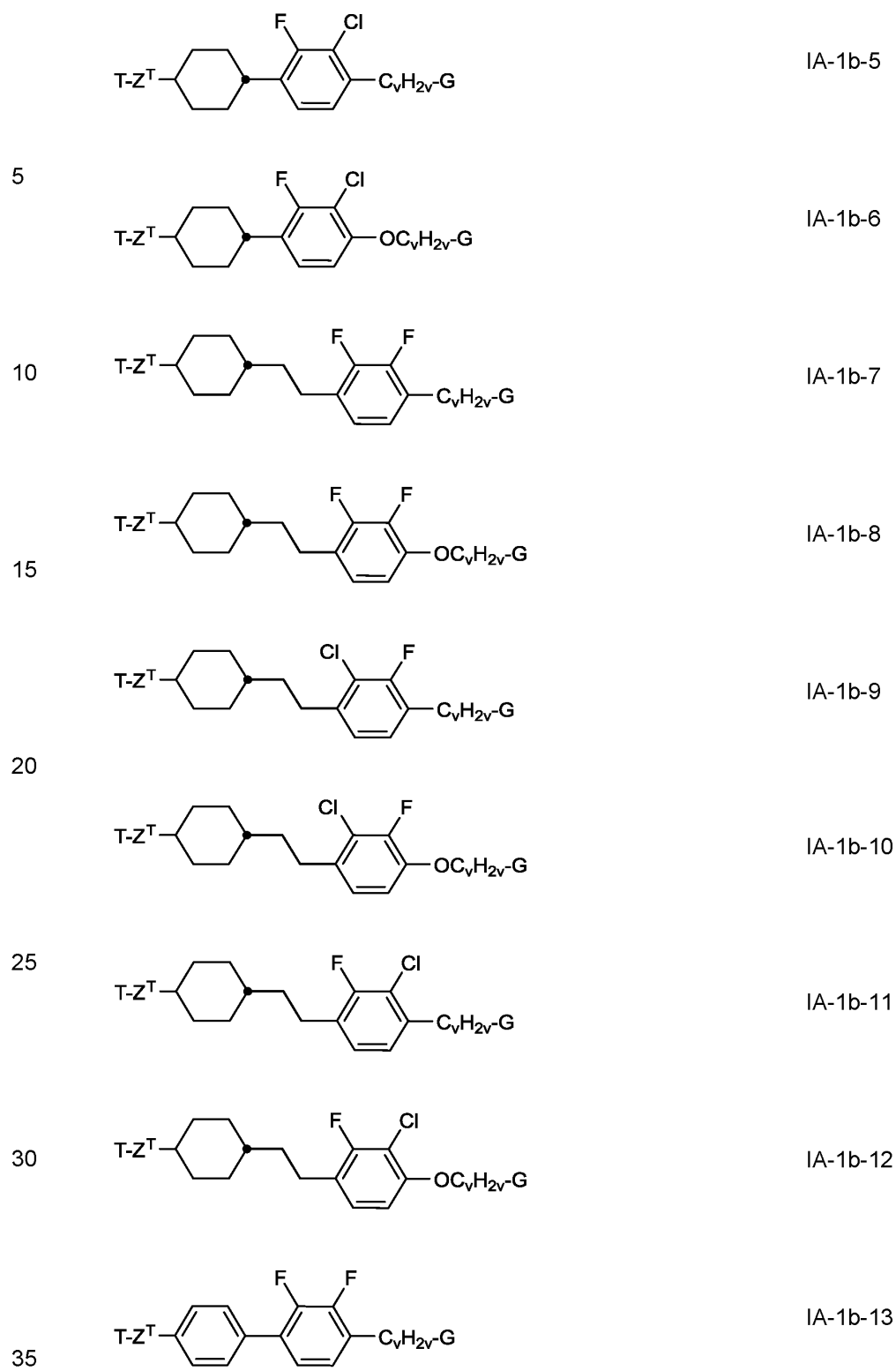


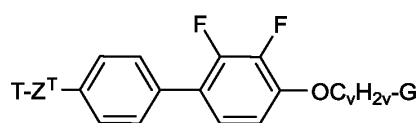
IA-1b-3



IA-1b-4

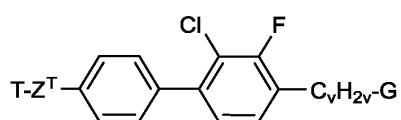
35





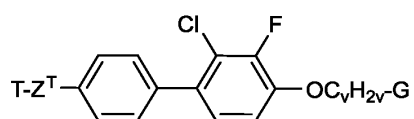
IA-1b-14

5



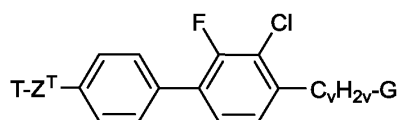
IA-1b-15

10



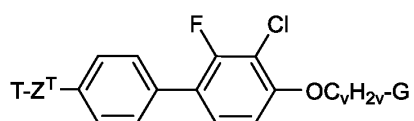
IA-1b-16

15



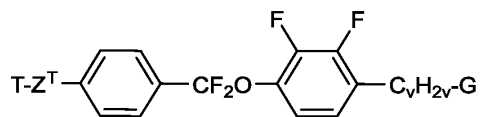
IA-1b-17

20



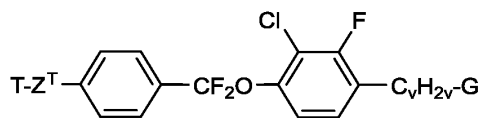
IA-1b-18

25



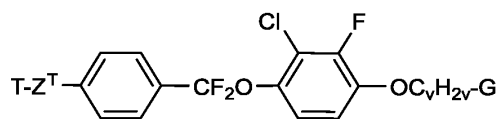
IA-1b-19

30

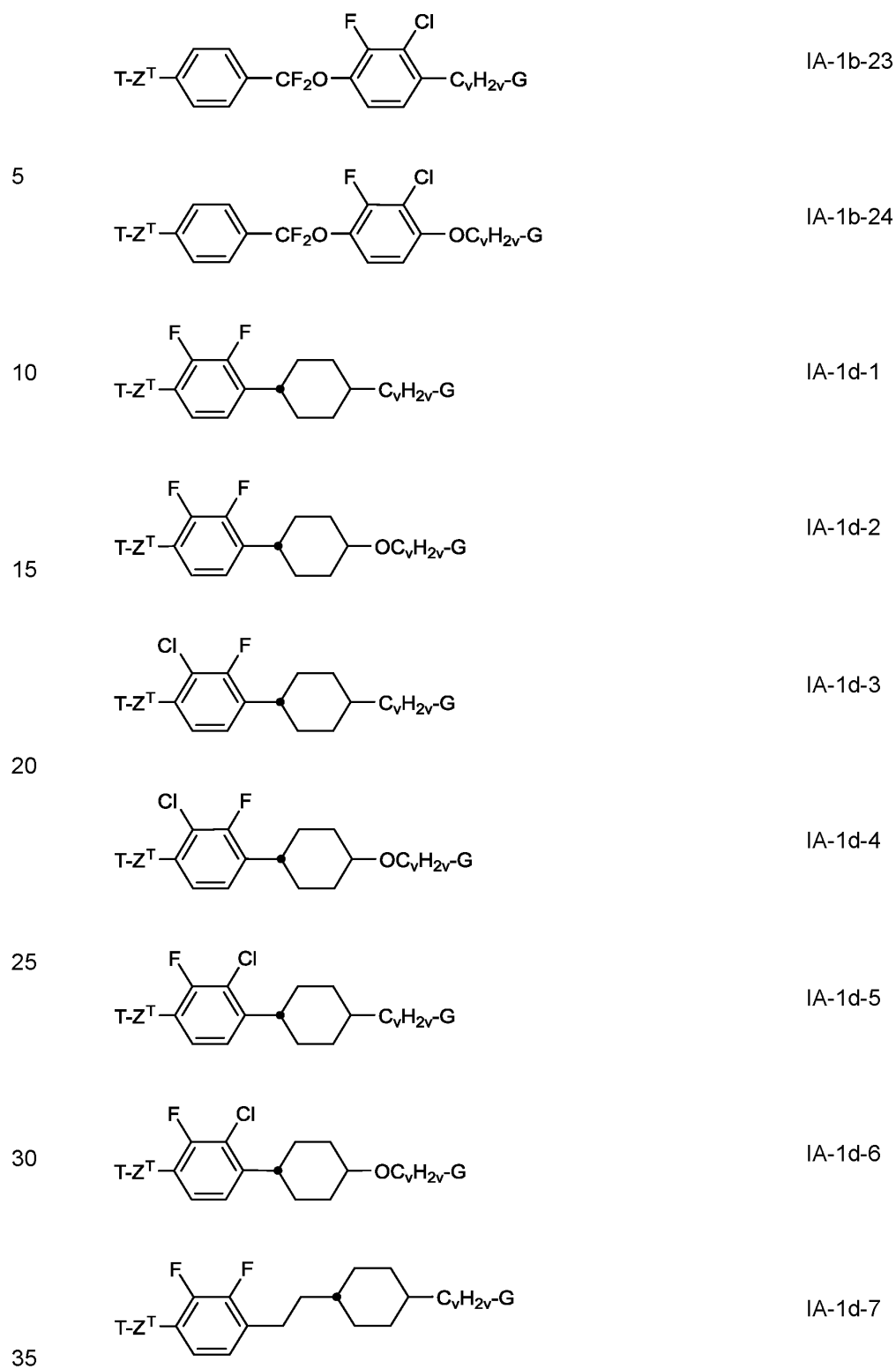


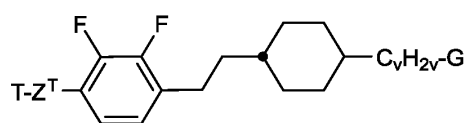
IA-1b-21

35

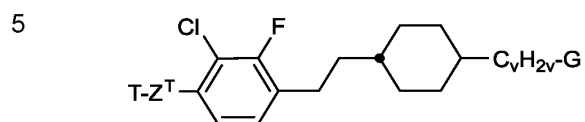


IA-1b-22

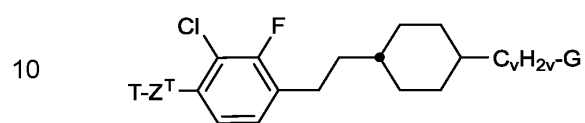




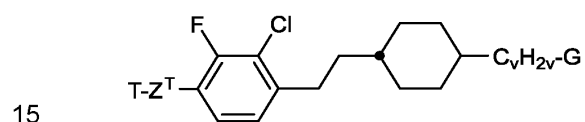
IA-1d-8



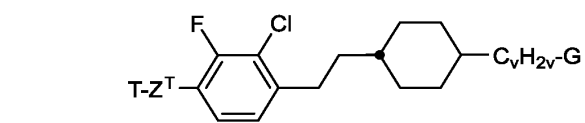
IA-1d-9



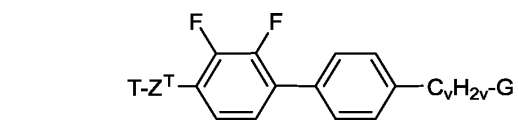
IA-1d-10



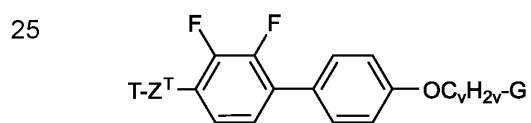
IA-1d-11



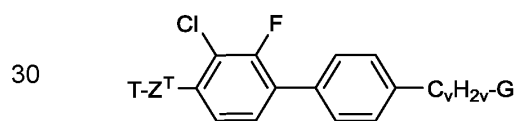
IA-1d-12



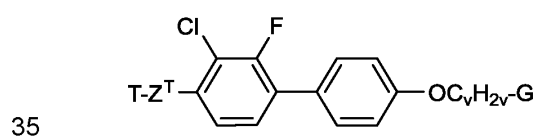
IA-1d-13



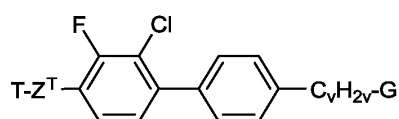
IA-1d-14



IA-1d-15

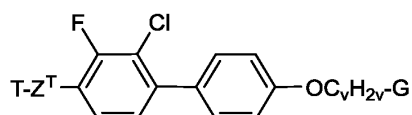


IA-1d-16



IA-1d-17

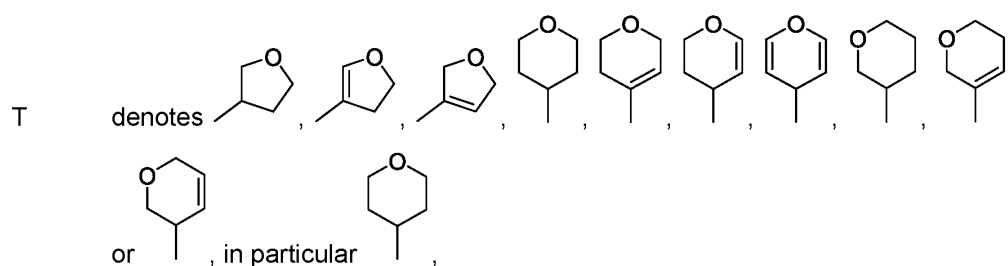
5



IA-1d-18

in which T, Z^T , and G have the meanings given above, v is an integer from 1 to 12,
preferably from 2 to 7 and preferably

10



15

Z^T denotes $-\text{CH}_2\text{O}-$, $-\text{C}\equiv\text{C}-$ or a single bond, very preferably a single bond,

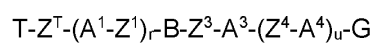
20

G denotes $-\text{PO}(\text{OH})_2$, or $-\text{COH}(\text{PO}(\text{OH})_2)_2$, and

v is an integer from 2 to 7.

In a preferred embodiment, the compounds of formula I are selected from the
compounds of the formula IA-2

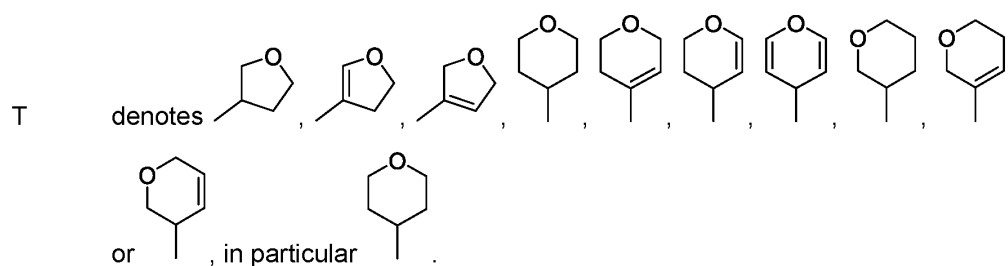
25



IA-2

in which the occurring groups and parameters have the meanings given above for
formula I and preferably

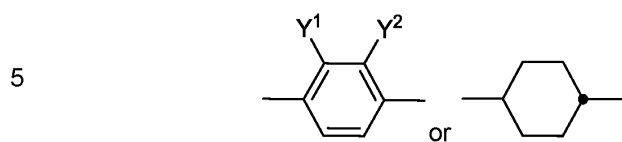
30



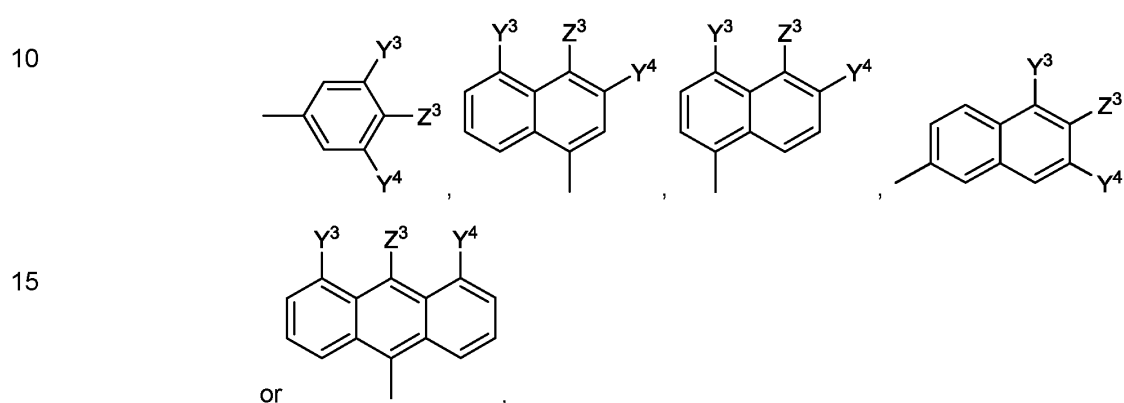
35

In the compounds of formula IA-2 and its sub-formulae, preferably

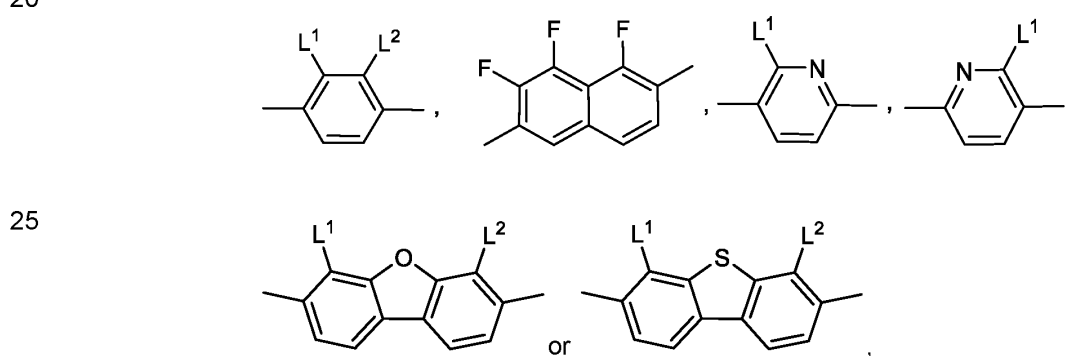
A¹ and A⁴ identically or differently, denote



A³-Z³ denotes



B denotes



30 Z^T denote a single bond, -CH₂O-, -OCH₂- or -CH₂CH₂-,
 L¹ and L² identically or differently, denote F, CF₃ or Cl,
 Y¹ and Y² identically or differently, have one of the meanings given above for Y
 and preferably denote H, F or Cl,
 Y³ and Y⁴, identically or differently, have one of the meanings given above for Y¹
 and Y² and preferably denote methyl, ethyl, isopropyl, cyclopropyl,
 35 cyclobutyl, cyclopentyl, cyclopentenyl, cyclohexyl, cyclohexenyl,

methoxy, trifluoromethyl, trifluoromethoxy, or trifluoromethylthio, very preferably methyl,

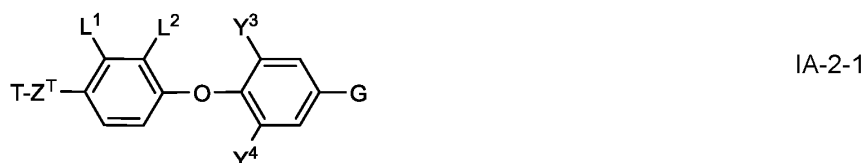
Z^3 denotes CH_2 or $-\text{O}-$, preferably O ,

Z^1, Z^2 , independently of one another, denote a single bond, $-\text{C}(\text{O})\text{O}-$, $-\text{OC}(\text{O})-$,
 5 $-\text{CF}_2\text{O}-$, $-\text{OCF}_2-$, $-\text{CH}_2\text{O}-$, OCH_2- or $-\text{CH}_2\text{CH}_2-$, in particular a single bond, and

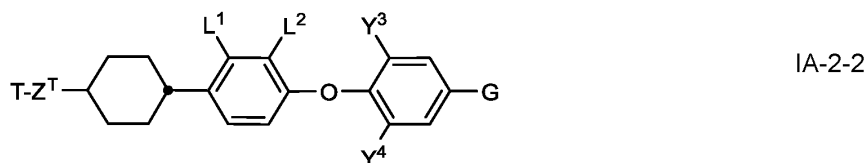
G denotes $-\text{PO}(\text{OH})_2$, or $-\text{COH}(\text{PO}(\text{OH})_2)_2$, preferably $-\text{PO}(\text{OH})_2$,

r and u , independently are 0, 1 or 2, preferably 0 or 1.

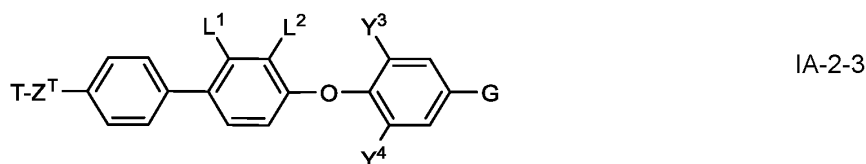
10 Very preferred sub-formulae of the formula IA-2 are the sub-formulae IA-2-1 to IA-2-7:



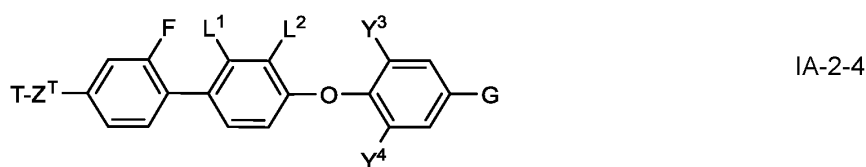
15



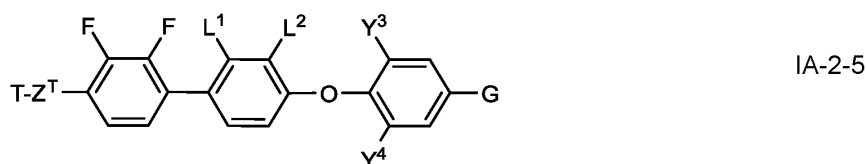
20



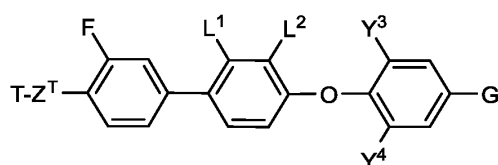
25



30

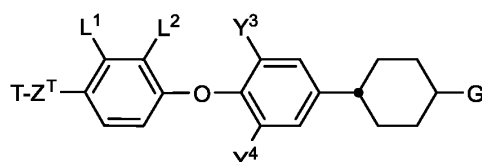


35



IA-2-6

5



IA-2-7

10

in which the occurring groups have the meanings given above for formula IA-2.

According to another aspect of the invention the molecular layer comprises one or more chiral non-racemic compounds selected from the compounds of the formula I.

15

The molecular layers obtained from chiral compounds of the formula I enable memristic devices with significantly reduced stochastic noise and faster switching, reducing the read and write error rate, which has a positive effect on energy-efficiency. In addition, increased tunnel currents are observed allowing for the integration to smaller junction sizes.

20

Preferably, the chiral compound has an enantiomeric excess (ee) of above 50%, preferably above 80%, 90%, or 95%, more preferably above 97%, in particular above 98%.

25

Chirality is achieved by a branched chiral group Sp of formula I above having one or more, preferably one or two, very preferably one, asymmetrically substituted carbon atom (or: asymmetric carbon atom, C*), hereinafter referred to as Sp*.

In Sp* the asymmetric carbon atom is preferably linked to two differently substituted carbon atoms, a hydrogen atom and a substituent selected from the group halogen (preferably F, Cl, or Br), alkyl or alkoxy with 1 to 5 carbon atoms in each case, and CN.

30

The chiral organic radical Sp* preferably has the formula

in which

35

X' has the meanings defined above for formula I and preferably denotes -CO-O-, -O-CO-, -O-CO-O-, -CO-, -O-, -S-, -CH=CH-, -CH=CH-COO- or a single

bond, more preferably -CO-O-, -O-CO-, -O- or a single bond, very preferably -O- or a single bond,

Q and Q' identically or differently, denote a single bond or optionally fluorinated alkylene having 1 to 10 carbon atoms, in which a CH₂ group not linked with X can also be replaced by -O-, -CO-, -O-CO-, -CO-O- or -CH=CH-, preferably alkylene having 1 to 5 carbon atoms or a single bond, particularly preferably -(CH₂)_{n5}, or a single bond,

n₅ is 1, 2, 3, 4, 5, or 6,

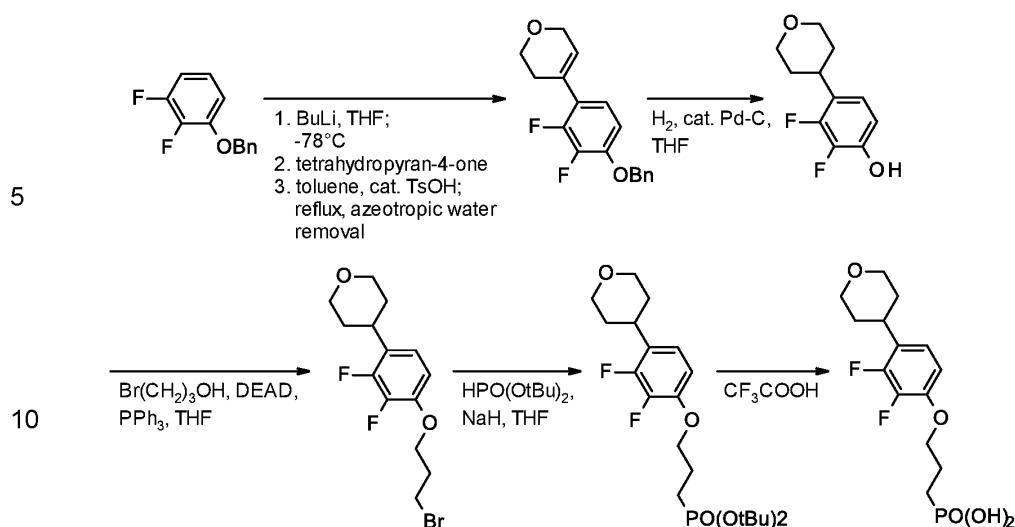
Y denotes optionally fluorinated alkyl having 1 to 15 carbon atoms, in which one or two non-adjacent CH₂ groups can also be replaced by -O-, -CO-, -O-CO-, -CO-O- and/or -CH=CH-, further CN or halogen, preferably optionally fluorinated alkyl or alkoxy having 1 to 7 C atoms, -CN or Cl, particularly preferably -CH₃, -C₂H₅, -CF₃ or Cl.

The compounds of the general formula IA according to the invention are prepared by methods known per se, as described in the literature (for example in the standard works, such as Houben-Weyl, Methoden der organischen Chemie [Methods of Organic Chemistry], Georg-Thieme-Verlag, Stuttgart), to be precise under reaction conditions which are known and are suitable for said reactions. Use can be made here of variants which are known per se, but are not mentioned here in greater detail.

Preferred synthetic pathways towards compounds of formula IA according to the invention are exemplified in the schemes below, and are further illustrated by means of the working examples. Suitable syntheses are also published for example in CN 103319444A or in P. Kirsch, M. Bremer, Angew. Chem. Int. Ed. 2000, 39, 4216-4235; M. Bremer, P. Kirsch, M. Klasen-Memmer, K. Tarumi, Angew. Chem. Int. Ed. 2013, 52, 8880-8896; and references cited therein, and can be adapted to the particular desired compounds of the general formula IA by choice of suitable starting materials.

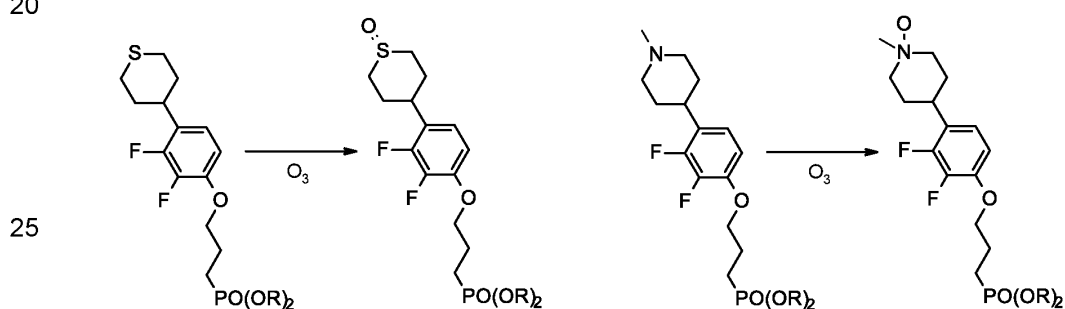
The synthesis is illustrated by the following scheme 1.

Scheme 1:



15 The syntheses of the *S*- and *N*-heterocyclic analogues work analogously, starting from the corresponding thianone and *N*-alkyl piperidone instead of tetrahydropyran-4-one (Scheme 1). *S*-oxides and *N*-oxides are obtained from the corresponding tioethers or amines using known procedures such as by treatment with ozone (Scheme 2).

20 Scheme 2:



30 The electronic device is preferably arranged on a base substrate. Further, the electronic device preferably includes a dielectric material, which is arranged for electrical isolation of the electrode lines and/or the first/second electrodes.

35 Suitable materials for the base substrate as well as the dielectric are electrical insulators, wherein materials having good thermal conductivity are preferred. For example, large band-gap semiconductors such as GaN or SiC are suitable. Further particularly suitable materials include SiO₂, ZrO₂, diamond and Al₂O₃. The materials for

the dielectric material and the base substrate may be chosen independently from each other so that it is possible to choose the same or different materials.

5 In case of the base substrate, the base substrate may be provided in the form of a further substrate coated with a layer forming the base substrate. For example, a wafer of highly doped p++ Si may be coated with a layer of SiO₂, wherein the SiO₂ layer forms the base substrate. Other suitable examples for suitable materials as further substrate include Si, Ge, diamond, graphite, graphene, fullerene, α -Sn, B, Se, Te; GaAs, GaP, InP, InSb, InAs, GaSb, CrN, HfN, GaN, TaN, TiN, MoN, NbN, WCN, WN, 10 AlN, InN, VN, ZrN, Al_xGa_{1-x}As and In_xGa_{1-x}Ni, ZnO, ZnS, ZnSe, ZnTe, CdS, CdSe, CdTe, Hg(1-x)Cd(x)Te, BeSe, BeTe_x and HgS; GaS, GaSe, GaTe, InS, InSe_x and InTe, CuInSe₂, CuInGaSe₂, CuInS₂ and CuInGaS₂, SiC and SiGe, SeTe; polythiophene, tetracene, pentacene, phthalocyanines, PTCDA, MePTCDI, 15 quinacridone, acridone, indanthrone, flavanthrone, perinone, AlQ₃, PEDOT:PSS and polyvinylcarbazole/TLNQ complexes; Ta, Ti, Co, Cr, Mo, Nb, Ni, Pt, Ru, Au, Ag, Cu, Al, W and Mg; indium tin oxide, indium gallium oxide, InGa- α -ZnO, aluminium-doped zinc oxide, tin-doped zinc oxide, fluorine-doped tin oxide and antimony tin oxide.

20 Preferably, the anchoring layer, if present, comprises a material selected from the group consisting of Ag, Al, Au, Co, Cr, Cu, Mo, Nb, Ni, Pt, Ru, Si, W, CrN, HfN, MoN, NbN, TiN, TaN, WN, WCN, VN and ZrN, Al₂O₃, HfO₂, RuO₂, SiO₂, TiO₂, and ZrO₂.

25 A further aspect of the invention is providing of a method for producing the electronic element described herein.

The method for producing an electronic element comprising a plurality of cells as described herein comprises the steps of:

30

A) providing a base substrate,

B) formation of a first electrode layer comprising electrode lines separated by a dielectric material on the base substrate,

35

C) forming a molecular layer comprising a monolayer of organic molecules having an anchoring group connected to a dipolar unit by means of a conformationally flexible unit, and

- 5 D) deposition of a further electrode layer (22) comprising electrode lines (30) separated by a dielectric material (18).

The steps C) and D) are repeated until the desired number of layers of cells is formed, wherein the electrode lines of two adjacent electrode layers (are rotated with respect
10 to each other so that the electrode lines of the two adjacent electrode layers cross each other. For example, two adjacent electrode layers may be rotated by 90° so that the electrode lines of two adjacent electrode layers are orthogonal to each other.

Preferably, the step A) of providing the base substrate includes a step of cleaning the
15 substrate. The cleaning step may involve the use of one or more solvents and the use of an ultrasound bath.

Preferably, a selector device in the form of a diode layer structure or a threshold switch structure is deposited after formation of the first electrode layer according to step B) or
20 a further electrode layer according to step D) and before forming of the molecular monolayer according to step C). A diode layer structure preferably comprises at least a p-doped semiconducting layer and an n-doped semiconducting layer.

Preferably, formation of the first electrode layer and/or the further electrode layers of
25 electrode lines separated by a dielectric material comprises the steps of

- deposition of an electrode material,
- removing of the electrode material from non-electrode areas,
- deposition of a dielectric material, and
- planarization of the obtained layer structure down to the level of the electrode
30 material,

or, in case of formation of the first electrode layer, comprises the steps of

- deposition of a dielectric material,
- removing of the dielectric material from electrode areas,
- deposition of an electrode material, and
- 35 - planarization of the obtained layer structure down to the level of the dielectric material.

Planarization is preferably performed by means of chemical mechanical polishing.

5 Preferably, removal of electrode material in the non-electrode areas or removal of dielectric material in the electrode areas is performed by a photolithographic method defining areas to be removed and etching.

10 Suitable etching methods include dry etching methods, wet etching, or combinations of these. Suitable dry etching methods include, for example, reactive ion etching and dry (plasma) etching techniques including high-pressure chemical etching, ion milling or reactive ion etching.

15 Preferably, deposition of the dielectric material and/or of the electrode material is performed by means of physical vapor deposition, chemical vapor deposition, chemical solution deposition, atomic layer deposition, microcontact- or transfer-printing or sol-gel method.

Physical vapor deposition methods include, in particular, evaporation, sputtering, epitaxy.

20

Preferably, coating with a molecular monolayer comprises the steps of

- pretreating of the substrate to be coated for cleaning and activation,
- dipping the substrate into a solution comprising organic molecules for forming a self-assembled monolayer of said molecules,
- 25 - rinsing with an organic solvent, and
- annealing of the formed molecular monolayer,

wherein the substrate to be coated is the first electrode layer, a further electrode layer or a surface of the selector device.

30 Alternatively to dip-coating, spin-coating may be used for forming the self-assembled monolayer.

35 The solution used for dipping is preferably a mixture of a phosphonic acid of the molecules for forming a self-assembled monolayer and a solvent. The concentration of the phosphonic acid of the molecules is preferably range of from 0.01 mM to 100 mM (millimolar, 10^{-3} mol/L), preferably in the range of from 0.1 mM to 10 mM.

Suitable solvents for preparing the solution as well as for rinsing include alcohols, ketones, nitriles, esters, ethers and dipolar aprotic solvents.

- 5 Preferred alcohols include ethanol, isopropanol. Suitable ketones include acetone, ethyl methyl ketone (EMK) and cyclohexanone. A suitable nitrile is, for example, acetonitrile. Suitable esters include propylene glycol methyl ether (PGME), propylene glycol methyl ether acetate (PGMEA), γ -butyrolactone (GBL). Suitable ethers include tetrahydrofuran (THF), dioxane, diglyme, anisole. Suitable dipolar aprotic solvents
- 10 include N-Methyl-2-pyrrolidone (NMP), dimethylformamide (DMF), 1,3-Dimethyl-2-imidazolidinone (DMEU), N,N'-dimethylpropyleneurea (DMPU), dimethyl sulfoxide (DMSO).

- 15 In case of preparation of the solution for dipping, further suitable solvents include chlorobenzene, 1,2-dichlorobenzene, 1,2,4-trichlorobenzene, 1,2-difluorobenzene, chloroform and dichloromethane.

- 20 Preferably, the annealing is performed at a temperature in the range of from 50 °C to 250 °C for a time of from 1 min to 60 min.

- 25 Preferably, prior to dipping of the substrate into the solution, the pretreatment is performed by means of a UV-ozone treatment. The pretreatment is preferably performed using UV-light having a wavelength in the range of from 150 nm to 350 nm, wherein the substrate has a temperature in the range of from 50 °C to 300°C. The intensity of the UV-light is preferably in the range from 10 $\mu\text{W}/\text{cm}^2$ to 200 $\mu\text{W}/\text{cm}^2$. The ozone used in the pretreatment is obtained from oxygen present in the environment reacting with the UV light.

- 30 Preferably, after dipping and/or rinsing, the substrate is blown dry, for example by using a stream of nitrogen.

- 35 A further aspect of the invention is the use of one of the described electronic elements or of an electronic element obtained by means of one of the described methods as a memory device, wherein cells of the electronic element serve as memory cells, and/or as neural network device, wherein cells of the electronic element serve as synapses.

If the electronic element is used as a memory device, each of the cells serves as a memory cell. The cells may be individually addressed, in particular for reading and/or writing, by applying an appropriate signal to the two orthogonal electrode lines
5 associated with the respective cell serving as bit lines and word lines.

Preferably, the cells have memristive properties, wherein a cell may have a high resistance state, in which the flow of electrical current is basically blocked, and a low resistance state, which allows the flow of electrical current. By making use of these
10 properties, pathways for electrical signals through the electronic element may be configured by selectively adjusting the state of certain cells of the electronic element. This is particularly useful for electronic elements configured as a neural network device. For example, signal/current pathways may evolve depending on excitation history, patterns and parameters such as bias voltage, pulse time / off-pulse time, compliance
15 current, etc. in a percolation-like manner. In such a configuration, the electronic element is preferably contacted by few global external electrical probes only, in contrast to the conventional individual addressing of memory devices having word and bit lines.

20 Preferably, an electronic device is formed having one of the proposed electronic elements which is interfaced to common CMOS circuitry for processing input/weight/output information data.

Such an electronic device configured as neural network device is particularly useful for
25 neuromorphic sensing, for example for processing image/video data.

The drawings show:

Figure 1 a schematic cross section of an electronic element having a three
30 dimensional cross-bar arrangement of cells,

Figures 2a to 2l each show a top view and a cross section of the electronic element of figure 1 in different stages of production, and

35 Figure 3 a schematic view of a cell.

Figure 1 shows an example embodiment of an electronic element 10 having a plurality of cells 100 in a schematic cross section view. The schematic view of figure 1 shows only a part of the entire three-dimensional cross-bar arrangement of cells 100. The
5 electronic element 10 may extend further in each of the three dimensions and may include much more than the six depicted cells 100.

The electronic element 10 of figure 1 comprises a layer structure having multiple levels, wherein a first level comprises in this order a base substrate 12, a first
10 electrode layer 14, a molecular layer 20, and a further electrode layer 22. The base substrate 12 is preferably electrically insulating while having a good heat conductivity.

The first electrode layer 14 comprises electrode lines 30 separated by a dielectric material 18. The electrode lines 30 are made from an electrode material 16, which is
15 electrically conductive. In figure 1, two electrode lines 30 are visible. However, the electronic component 10 may comprise a large number of electrode lines 30.

The molecular layer 20 is in the embodiment shown in figure 1 in direct contact with the first electrode layer 14 and in particular with the electrode lines 30. The molecular
20 layer 20 is a self-assembled monolayer of organic molecules. The organic molecules have an anchoring group connected to a dipolar unit by means of a conformationally flexible unit. The anchoring group is in contact with the first electrode layer 14, in particular with the conductive material 16 forming the electrode lines 30 and thus anchors the molecules to a surface of the first electrode layer 14. In further
25 embodiments, the electronic element 10 may include an anchoring layer located between the first electrode layer 14 and the molecular layer 20.

The further electrode layer 20 has a setup similar to the setup of the first electrode layer 14, but is rotated by 90°. Thus, rotated electrode lines 31 are formed in the
30 further electrode layer 20 which are electrically insulated by dielectric material 18 and are orthogonal to the electrode lines 30. In other embodiments, the angle of rotation may be selected in the range of 45° to 135° to form crossed electrode lines 31, 30.

Cells 100 are located at crossings between two orthogonal electrode lines 30, 31, in
35 particular at a crossing between an electrode line 30 and a rotated electrode line 31. Each cell 100 has a first electrode 102, a part 104 of the molecular layer 20 and a

second electrode 106. In the embodiment of figure 1, a part of the electrode line 30 serves as first electrode 102 and a part of the rotated electrode line 31 serves as second electrode 106.

5 This structure may be extended by further levels, wherein a second level of the structure of figure 1 further comprises in this order another molecular layer 20' and another further electrode layer 22'. A third level of the structure comprises yet another molecular layer 20'' and yet another further electrode layer 22''. In figure 1, a cell 100' of the second level and a cell 100'' of the third layer are marked.

10

With each addition of a molecular layer 20 and a further electrode layer 22, the structure is extended by a further level and thus a further layer of cells 100.

15 An example embodiment of the production of the electronic element is further described with respect to figures 2a to 2l. In each of the figures 2a to 2l, the lower part shows a top view and the upper part shows a cross section along the dashed line A viewed from the side.

20 Figure 2a shows a provided base substrate 12. In a first step i), an insulating layer in form of a dielectric material 18 is coated onto the substrate 12.

Figure 2b shows the base substrate 12 coated with the dielectric material 18.

25 In a subsequent step ii), trenches are formed in the layer of dielectric material 18. The trenches define electrode areas 34 as shown in figure 2c, in which an electrode will be formed in the following third step iii). The trenches depicted in figure 2c are aligned in a first direction and are parallel to each other.

30 Figure 2d shows that electrode lines 30 have been formed by deposition of electrode material 16 in the electrode areas 34 defined by the trenches prepared in step ii) and subsequent planarization down to the level of the dielectric material 18. The formed electrode lines 30 are aligned in a first direction and are parallel to each other.

35 In a further step iv), a molecular layer 20 comprising a monolayer of organic molecules is coated onto the surface of the dielectric material 18 and the electrode material 16. Prior to the coating, the surface is preferably cleaned and activated by an UV-ozone

treatment. Coating may, for example, be performed by dipping the formed structure into a solution comprising the organic molecules. Figure 2e) shows the formed molecular layer 20 on the previously formed structure.

5 In a subsequent step v) a further layer of conductive material 16 is deposited onto the structure to form the basis for a further layer of conductive electrodes. After deposition, the conductive material 16 is selectively removed to form rotated electrode lines 31 depicted in figure 2f which are aligned in a second direction which is orthogonal to the first direction of the electrode lines 30.

10

The part of the molecular layer 20 located between a crossing of an electrode line 30 with a rotated electrode line 31 and the electrode lines 30, 31 serving as first and second electrode form a cell 100.

15 Figure 2g shows the structure after a further step vi). In step vi) a further layer of dielectric material 18 is deposited and subsequently planarized down to the level of the rotated electrode lines 31 formed in the previous step.

20 In step vii) a further molecular layer 20 is coated onto the structure as shown in figure 2h.

Figure 2i shows the structure after performing a subsequent step viii) in which a further layer of conductive material 16 is deposited and selectively removed in non-electrode areas 32. After removal of the conductive material 16 in the non-electrode areas 32, further electrode lines 30 arranged along the first direction are formed.

25

In a subsequent step ix) the trenches formed by removal of the conductive material 16 and of the molecular layer 20 in the non-electrode areas 32 are filled with dielectric material 18. After deposition of the dielectric material 18, planarization is performed down to the level of the conductive material 16 as shown in figure 2j.

30

Figure 2k shows the structure after deposition of a further molecular layer 20 in a step x).

35

Figure 2I shows the structure after forming further rotated electrode lines 31 by deposition and selective removal of a further layer of conductive material 16 in a step xi).

- 5 By repeating the steps vi) to xi), further levels with further cells 100 located at crossings between an electrode line 30 and a rotated electrode line 31 can be obtained.

Figure 3 shows a layer structure of a cell 100 according to a second embodiment.

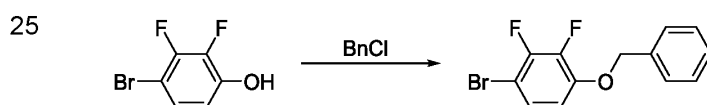
- 10 While the cell 100 of the first embodiment, as shown in figure 1, comprises three layers, namely the first electrode 102, a part 104 of the molecular layer 20 and a second electrode 106, the cell 100 of the second embodiment as depicted in figure 3 comprises an additional selector device 108.

- 15 Accordingly, the cell 100 of the second embodiment comprises in this order the first electrode 102, the selector device 108, a part 104 of the molecular layer 20 and the second electrode 106. The selector device 108 itself may be configured as a layer structure comprising one or more layers. For example, the selector device 108 may be configured as a diode comprising an n-doped semiconducting layer and a p-doped semiconducting layer.
- 20

Synthesis Examples

Synthesis Example 1

Step 1: 4-bromo-2,3-difluorophenylbenzylether



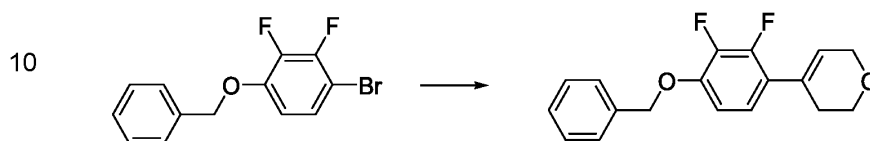
- A mixture of 4-bromo-2,3-difluorophenol (78.6g, 0.376 mol), acetone (786 ml), benzyl chloride (50g, 0.395 mol) and potassium carbonate 325 mesh (207.9g, 1.50 mol) is heated at reflux for 16 h. The reaction is allowed to cool to room temp. and then filtered. The filtrates are evaporated to dryness in vacuo to leave an off-white solid (121.6g). The solid is dissolved in isopropanol (500 ml) at 65°C then allowed to cool and stir overnight to give a white suspension. The solid is collected by vacuum filtration, washed with isopropanol (2 x 50 ml) and dried, to give 4-bromo-2,3-difluorophenylbenzylether as a crystalline white solid, m.p. 70-73°C.
- 30
- 35

¹H NMR (400 MHz, CDCl₃) δ ppm 5.16 (2H, s), 6.71 (1H, ddd, J=9.2, 7.5, 2.1 Hz), 7.19 (1H, ddd, J=9.2, 7.0, 2.5 Hz), 7.31 - 7.48 (5H, m).

¹³C NMR (101 MHz, CDCl₃) δ ppm 71.68, 101.04 (d, J=18.3 Hz), 111.08 (d, J=2.9 Hz), 126.28 (d, J=4.4 Hz), 127.34, 128.34, 128.64, 135.60, 142.14 (dd, J=254.0, 14.8 Hz), 147.57 (dd, J=8.1, 2.9 Hz), 148.65 (dd, J=249.7, 11.8 Hz).

¹⁹F NMR (376 MHz, CDCl₃) δ ppm -128.7 (d, J=20.5 Hz), -135.8 (d, J=20.5 Hz).

Step 2: 4-(4-benzyloxy-2,3-difluoro-phenyl)-3,6-dihydro-2H-pyran



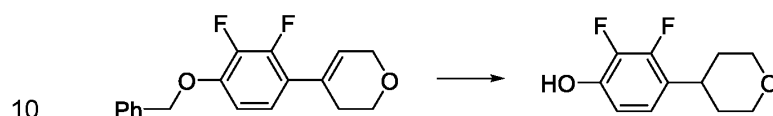
4-bromo-2,3-difluorophenylbenzylether (20.0g, 66.9 mmol) is dissolved in dry THF (200ml) under nitrogen and cooled to -85°C. n-BuLi (2.5M in hexanes, 17.0 ml, 73.6 mmol) is added dropwise over 30 min. After 1 h at -70°C, the reaction is cooled to -85°C and 4-oxotetrahydropyran (8.0g, 80.2 mmol) is added dropwise over 10 min. The cooling bath is removed and the reaction allowed to warm to room temp. and stir overnight. The reaction is cooled to 10°C, then water (30 ml) is slowly added. After stirring for 30 min the mixture is partitioned between ethyl acetate (200 ml) and water (100 ml). The organic layer is collected and the aqueous layer extracted with ethyl acetate (2 x 100 ml). The combined organic phases are dried (MgSO₄) and concentrated to dryness in vacuo to leave a pale yellow solid. The solid is dissolved in dichloromethane and applied to a pad of silica (40-63μ, 70g) packed in dichloromethane. The pad is eluted with dichloromethane until all faster running 1-(benzyloxy)-2,3-difluorobenzene reduction product is removed. The pad is then eluted with ethyl acetate to remove the tertiary alcohol major reaction product. The ethyl acetate eluent is evaporated in vacuo to leave a pale yellow solid. The solid is dissolved in toluene (225 ml) at 40°C, then p-toluenesulfonic acid monohydrate (0.93g, 4.9 mmol) is added. The solution is heated to 70°C for 1 h, cooled to room temp. The reaction mixture is washed with water (3 x 30 ml) then dried (MgSO₄) and evaporated to an off-white solid, which is recrystallised from methanol (195 ml) to give 4-(4-benzyloxy-2,3-difluoro-phenyl)-3,6-dihydro-2H-pyran as colourless crystals, m.p. 103-107°C.

¹H NMR (400 MHz, CDCl₃) δ ppm 2.40 - 2.55 (2 H, m), 3.92 (2 H, t, J=5.4 Hz), 4.32 (2 H, m), 5.16 (2 H, s), 5.95 - 6.07 (1 H, m), 6.75 (1 H, ddd, J=9.0, 7.4, 1.9 Hz), 6.90 (1 H, td, J=8.4, 2.3 Hz), 7.30 - 7.53 (5 H, m).

^{13}C NMR (100.6 MHz, CDCl_3) δ ppm 28.23 (d, $J=2.2$ Hz), 64.21, 65.53, 71.50, 109.87 (d, $J=3.7$ Hz), 121.45 (t, $J=4.5$ Hz), 123.37 (d, $J=10.4$ Hz), 126.23 (d, $J=5.9$ Hz), 127.30, 128.17, 128.58, 129.64 (t, $J=2.2$ Hz), 136.05, 141.79 (dd, $J=249.7$, 15.6 Hz), 146.89 (dd, $J=8.5$, 3.5 Hz), 149.10 (dd, $J=250.6$, 13.2 Hz).

5 ^{19}F NMR (376 MHz, CDCl_3) δ ppm -158.23 (d, $J=19$ Hz), -139.63 (d, $J=19$ Hz).

Step 3: 2,3-difluoro-4-tetrahydropyran-4-yl-phenol



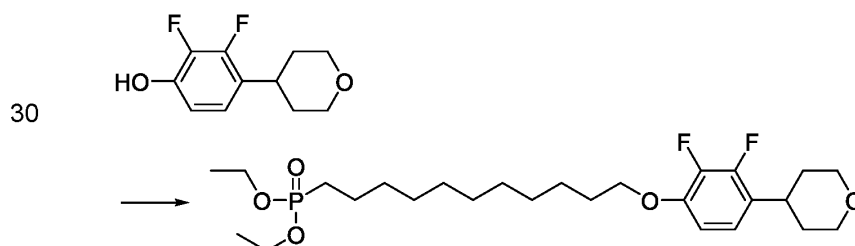
4-(4-benzyloxy-2,3-difluoro-phenyl)-3,6-dihydro-2H-pyran (10.5g, 34.7 mmol) is dissolved in a mixture of isopropanol (210 ml) and THF (31.5 ml) by sonication then hydrogenated over 5% Pd/C (0.53g, 50% wetted) at 5 bar pressure for 18 h, at which point, no further hydrogen is taken up. After release of excess hydrogen, degassing and back-filling with nitrogen, the solution is filtered through a GF/F 0.7 μ filter to remove the catalyst and the filtrates concentrated in vacuo to give 2,3-difluoro-4-tetrahydropyran-4-yl-phenol as an off-white and used directly without further purification, m.p. 143-147°C

20 ^1H NMR (400 MHz, DMSO-d_6) δ ppm 1.53 - 1.77 (4 H, m), 2.85 - 3.03 (1 H, m), 3.43 (2 H, td, $J=11.5$, 2.6 Hz), 3.83 - 4.01 (2 H, m), 6.73 (1 H, td, $J=8.4$, 2.0 Hz), 6.90 (1 H, td, $J=8.4$, 2.2 Hz), 10.14 (1 H, br. s.).

^{13}C NMR (100.6 MHz, DMSO-d_6) δ ppm 32.46, 33.77, 67.37, 112.75 (m), 121.31 (dd, $J=5.9$, 4.5 Hz), 123.98 (dd, $J=11.7$, 1.5 Hz), 139.81 (d, $J=242$, 14.7 Hz), 144.76 (dd, $J=8.8$, 2.9 Hz), 148.90 (dd, $J=243$, 10.5 Hz).

25 ^{19}F NMR (376 MHz, DMSO-d_6) δ ppm -161.89 (d, $J=20.5$ Hz), -144.54 (d, $J=20.5$ Hz).

Step 4: 4-[4-(11-diethoxyphosphorylundecoxy)-2,3-difluoro-phenyl]tetrahydropyran



2,3-difluoro-4-tetrahydropyran-4-yl-phenol (5.0g, 23.3 mmol) is dissolved in butanone (65 ml) with stirring under nitrogen then diethyl (11-bromoundecyl)-phosphonate (11.3g, 30.3 mmol) and anhydrous potassium carbonate 325 mesh (12.9g, 93.4 mmol)

35

are added. The mixture is heated under reflux for 18 hour. The reaction is allowed to cool to 30°C and filtered. The combined filtrates are evaporated in vacuo and the obtained orange oil (14.3g) applied to a silica column prepared with 40-63 μ silica gel (140g) packed in dichloromethane. The column is eluted with an increasing gradient of ethyl acetate from 0-40% in dichloromethane and the product enriched fractions (10-30% ethyl acetate) are combined and evaporated to a colourless oil (9.6g), which is used directly without further purification.

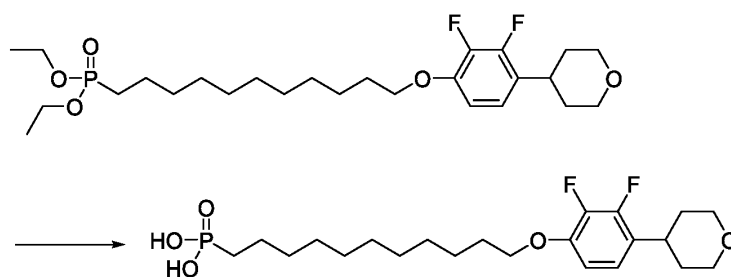
^1H NMR (400 MHz, CDCl_3) δ ppm 1.21 - 1.52 (20 H, m), 1.52 - 1.66 (2 H, m), 1.66 - 1.89 (8 H, m), 2.94 - 3.14 (1 H, m), 3.55 (2 H, td, $J=11.7$, 2.3 Hz), 3.95 - 4.21 (8 H, m), 6.63 - 6.75 (1 H, m), 6.85 (1 H, td, $J=8.2$, 2.3 Hz).

^{13}C NMR (101 MHz, CDCl_3) δ ppm 16.39, 16.45, 22.34 (d, $J=5.1$ Hz), 25.62 (d, $J=14.0$ Hz), 25.81, 29.02, 29.11, 29.24, 29.27, 29.42, 30.45, 30.62, 32.64, 34.12, 61.31 (d, $J=5.9$ Hz), 68.20, 69.78, 109.47 (d, $J=2.9$ Hz), 120.41 (t, $J=5.1$ Hz), 126.12 (d, $J=11.7$ Hz), 141.40 (dd, $J=247$, 14.7 Hz), 146.74 (dd, $J=8.1$, 2.9 Hz), 149.35 (dd, $J=246$, 10.3 Hz).

^{19}F NMR (376 MHz, CDCl_3) δ ppm -159.28 (d, $J=20.5$ Hz), -143.542 (d, $J=20.5$ Hz).

^{31}P NMR (162 MHz, CDCl_3) δ ppm 32.64.

Step 5: 11-(2,3-difluoro-4-tetrahydropyran-4-yl-phenoxy)undecylphosphonic acid



4-[4-(11-diethoxyphosphorylundecoxy)-2,3-difluoro-phenyl]tetrahydropyran (9.2g, 93.5% w/w, 17.0 mmol) is dissolved in dichloromethane (138 ml) with stirring and bromotrimethylsilane (28.1g, 182.3 mmol) is added over 10 min at ambient temperature, then stirred overnight. The mixture is evaporated in vacuo and the resultant oil is re-dissolved in dichloromethane (125 ml) and methanol (125 ml) then re-evaporated in vacuo to an oil. The oil is re-dissolved in dichloromethane (75ml) and methanol (75 ml) and then slowly concentrated in vacuo to ca. 40ml final volume to remove the dichloromethane. The solution is then cooled in an ice/acetone bath to -15°C for 1 hour, which led to the formation of a white precipitate. The solid is filtered-off and dried overnight at 50°C under vacuum to give an off-white solid. The solid is

dissolved in THF (50ml) and heptane (50ml) is added. The solution is concentrated in vacuo at 45°C, 400 mbar, slowly removing the THF, until a solid began to precipitate. The distillation is stopped and the mixture is allowed to stir at ambient temperature for 90 min before the solid is collected by vacuum filtration and washed with heptane (3 x 10ml). Drying overnight at 50°C under vacuum gives 11-(2,3-difluoro-4-tetrahydropyran-4-yl-phenoxy)undecylphosphonic acid as a colourless solid, m.p. 94-98°C.

¹H NMR (400 MHz, THF-d₈) δ ppm 1.27 - 1.43 (12 H, m), 1.43 - 1.52 (2 H, m), 1.53 - 1.69 (6 H, m), 1.69 - 1.83 (4 H, m), 3.02 (1 H, tt, J=11.9, 3.8 Hz), 3.46 (2 H, td, J=11.6, 2.1 Hz), 3.95 (2 H, dd, J=11.0, 3.9 Hz), 4.02 (2 H, t, J=6.5 Hz), 6.77 - 6.87 (1 H, m), 6.94 (1 H, td, J=8.3, 2.2 Hz).

¹³C NMR (101 MHz, THF-d₈) δ ppm 23.76, 23.80, 26.92, 27.90 (d, J=142 Hz), 30.19, 30.28, 30.37, 30.50, 30.60 (br.), 31.60, 31.77, 33.84, 35.41, 68.77, 70.39, 110.46 (d, J=2.2 Hz), 121.71 (t, J=5.1 Hz), 127.23 (d, J=13.2 Hz), 142.21 (dd, J=247, 14.7 Hz), 147.93 (dd, J=8.1, 2.9 Hz), 150.31 (dd, J=244, 10.3 Hz).

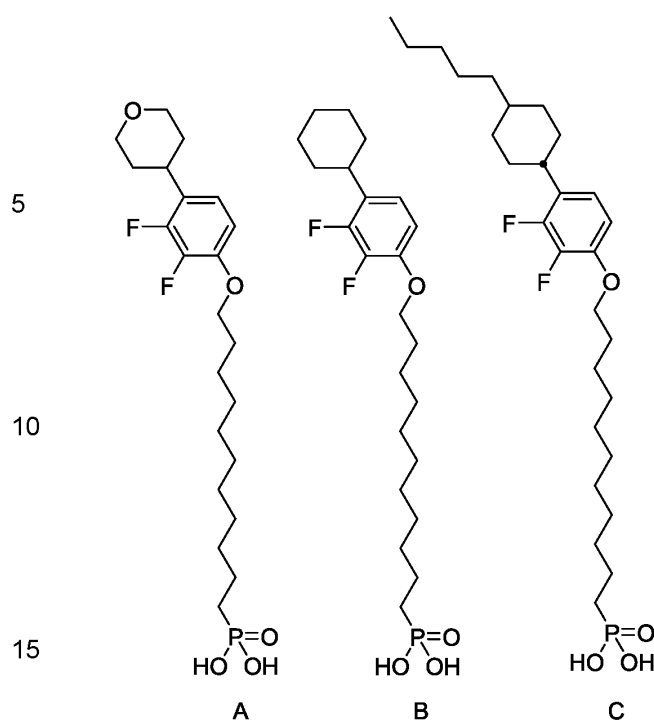
¹⁹F NMR (376 MHz, THF-d₈) δ ppm -162.90 (d, J=20.5 Hz), -147.28 (d, J=20.5 Hz).

³¹P NMR (162 MHz, THF-d₈) δ ppm 30.71.

MS (ES negative): Found m/z [M-H]⁻ 447.2108 (28%); C₂₂H₃₄F₂O₅P⁻ requires m/z 447.21.

Application Tests

Test chips are prepared from Compound A (Synthesis Example 1) according to the invention and for comparison from compounds B and C from prior art:



Preparation of test chips:

A silicon chip (Siegert wafer substrate lot 19335; 8 x 8 x 0.5 mm; p-Si/SiO₂ (~0.5 mm)/SiAlO_x (1-2 nm)/Al₂O₃ (2 nm); conditioned by oxygen plasma treatment (<0.2 mbar O₂, 1 min, 200 W) is immersed for 24 h into a 1 mM solution of the corresponding phosphonic acid (A, B or C) in THF. The chip is removed from the bath, blown dry under nitrogen, then heated on a hotplate at 120°C for 1 h under nitrogen. Afterwards the chip is washed with ethanol three times and dried on a hotplate at 120°C for 5 min under nitrogen.

Measurement of Water Contact Angle (WCA)

The water contact angle of the test chips with A, B or C is determined by known methods. It is found that the tetrahydropyrane derivative A induces a much lower contact angle than B or C, indicating a strongly increased surface energy. Actually the WCA is similar to that of typical oxidic materials, making it well compatible with standard photoresist formulations. Just omitting the terminal alkyl chain results only in a very moderate reduction of the WCA, as the comparison of the compounds B and C shows.

Test chip	compound	WCA
1	A	64.0°
2	B	99.5°
3	C	107.6°

5

Adhesion Test

Onto the SAM-modified chips 1 and 2 first chromium (30 nm), then gold (200 nm) is sputtered.

10

Then, the samples are subjected to a "scotch tape adhesion test" according to DIN EN ISO 2409 (ASTM D 3002, ASTM D 3359), analogous to ASTM D 3359; available at <https://www.astm.org/Standards/D4541.htm>: The metal-sputtered sample is scratched with a lattice cutter (BYK-Gardner Multi-Cut tool; 1 mm cut distance). Then Permacel tape is applied and removed again. The test chip 1 treated with compound 7 remains >90% intact, whereas chip 2 is only 30% intact.

15

In analogy to Synthesis Example 1 the following compounds are obtained.

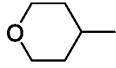
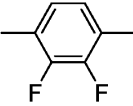
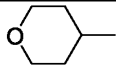
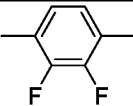
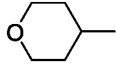
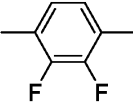
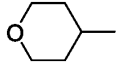
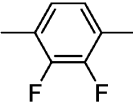
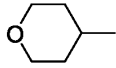
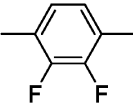
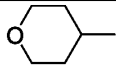
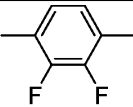
Compounds of formula IA-1a

20

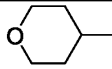
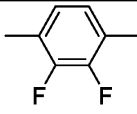
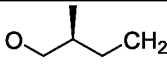
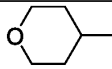
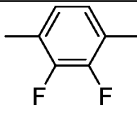
25

30

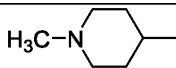
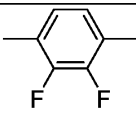
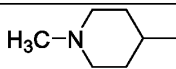
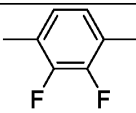
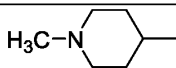
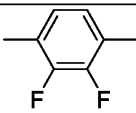
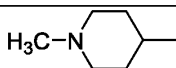
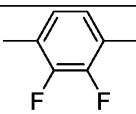
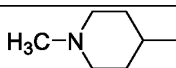
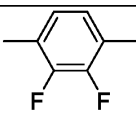
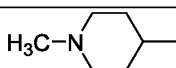
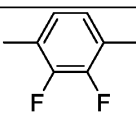
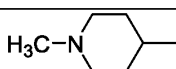
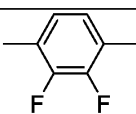
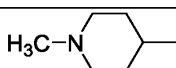
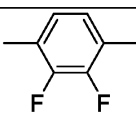
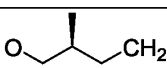
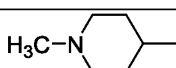
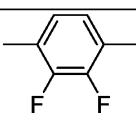
35

No.	T	Z ^T	B	Sp	G
2		-		OCH ₂ CH ₂	-PO(OH) ₂
3		-		O(CH ₂) ₃ CH ₂	-PO(OH) ₂
4		-		O(CH ₂) ₄ CH ₂	-PO(OH) ₂
5		-		O(CH ₂) ₅ CH ₂	-PO(OH) ₂
6		-		O(CH ₂) ₆ CH ₂	-PO(OH) ₂
7		-		O(CH ₂) ₈ CH ₂	-PO(OH) ₂

5

8		-			-PO(OH) ₂
9		CH ₂ CH ₂		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂

10

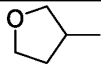
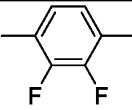
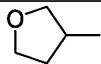
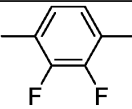
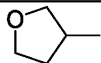
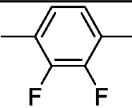
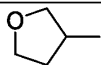
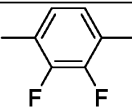
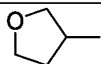
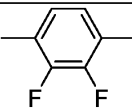
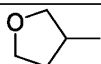
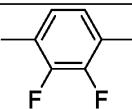
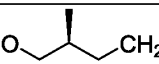
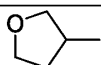
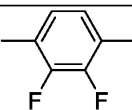
No.	T	Z ^T	B	Sp	G
10		-		OCH ₂ CH ₂	-PO(OH) ₂
11		-		O(CH ₂) ₃ CH ₂	-PO(OH) ₂
12		-		O(CH ₂) ₄ CH ₂	-PO(OH) ₂
13		-		O(CH ₂) ₅ CH ₂	-PO(OH) ₂
14		-		O(CH ₂) ₆ CH ₂	-PO(OH) ₂
15		-		O(CH ₂) ₈ CH ₂	-PO(OH) ₂
16		-		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
17		-			-PO(OH) ₂
18		CH ₂ CH ₂		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂

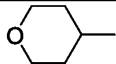
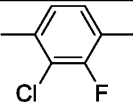
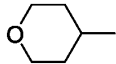
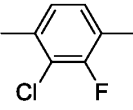
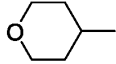
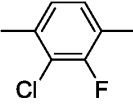
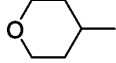
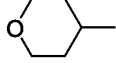
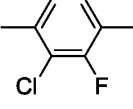
35

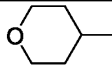
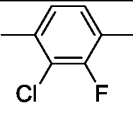
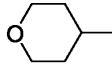
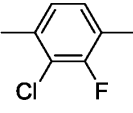
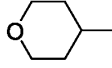
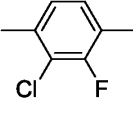
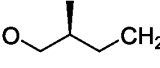
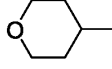
No.	T	Z ^T	B	Sp	G
-----	---	----------------	---	----	---

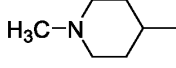
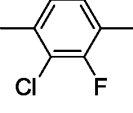
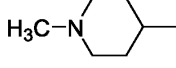
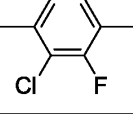
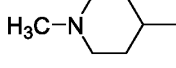
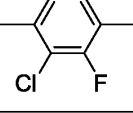
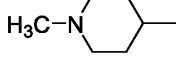
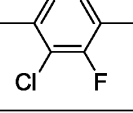
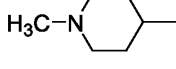
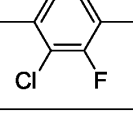
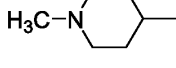
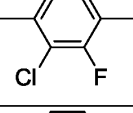
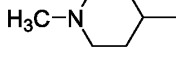
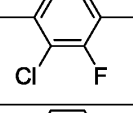
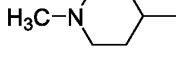
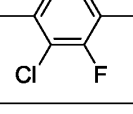
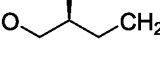
5	19		-		OCH ₂ CH ₂	-PO(OH) ₂
	20		-		O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	21		-		O(CH ₂) ₄ CH ₂	-PO(OH) ₂
	22		-		O(CH ₂) ₅ CH ₂	-PO(OH) ₂
	23		-		O(CH ₂) ₅ CH ₂	-OH
15	24		-		O(CH ₂) ₆ CH ₂	-PO(OH) ₂
	25		-		O(CH ₂) ₈ CH ₂	-PO(OH) ₂
	26		-		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
20	27		-			-PO(OH) ₂
	28		CH ₂ CH ₂		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂

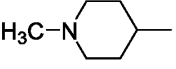
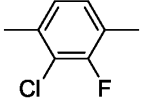
30	No.	T	Z ^T	B	Sp	G
	29		-		OCH ₂ CH ₂	-PO(OH) ₂
35	30		-		O(CH ₂) ₃ CH ₂	-PO(OH) ₂

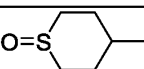
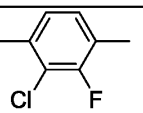
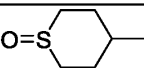
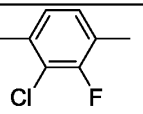
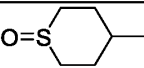
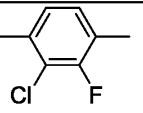
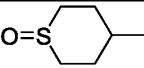
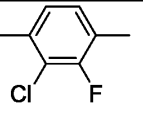
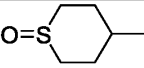
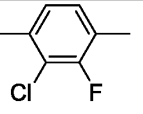
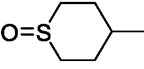
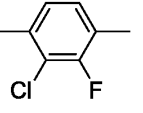
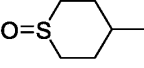
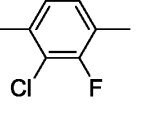
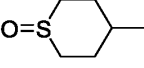
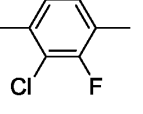
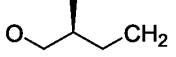
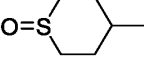
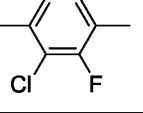
5	31		-		$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	32		-		$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	33		-		$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	34		-		$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	35		-		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	36		-			$-\text{PO}(\text{OH})_2$
10	37		CH_2CH_2		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$

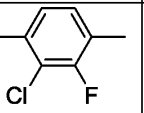
	No.	T	Z^T	B	Sp	G
25	38		-		OCH_2CH_2	$-\text{PO}(\text{OH})_2$
	39		-		$\text{O}(\text{CH}_2)_3\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	40		-		$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	41		-		$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	42		-		$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$

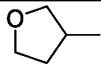
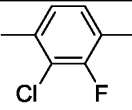
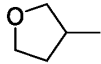
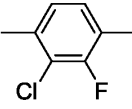
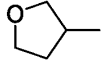
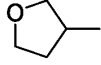
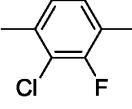
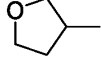
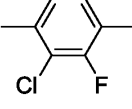
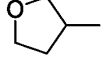
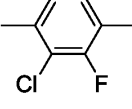
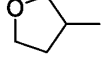
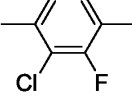
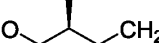
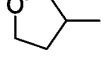
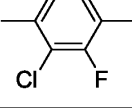
5	43		-		$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	44		-		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	45		-			$-\text{PO}(\text{OH})_2$
	46		CH_2CH_2		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$

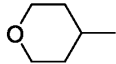
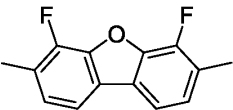
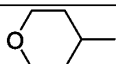
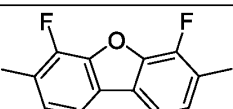
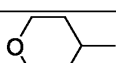
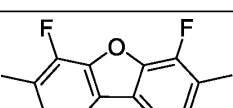
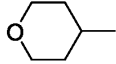
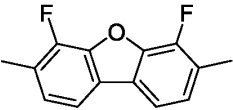
	No.	T	Z ^T	B	Sp	G
15	47		-		OCH_2CH_2	$-\text{PO}(\text{OH})_2$
	48		-		$\text{O}(\text{CH}_2)_3\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	49		-		$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	50		-		$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
25	51		-		$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	52		-		$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	53		-		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	54		-			$-\text{PO}(\text{OH})_2$

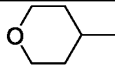
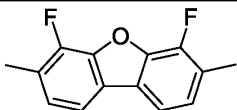
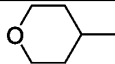
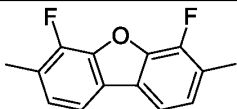
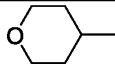
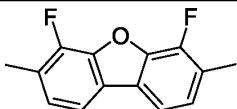
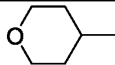
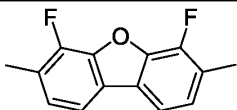
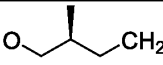
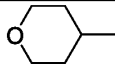
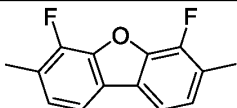
55		CH ₂ CH ₂		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
----	---	---------------------------------	---	---	----------------------

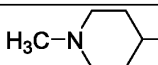
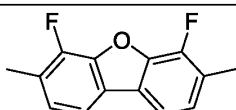
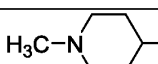
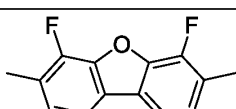
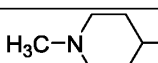
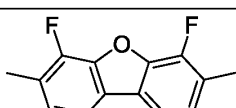
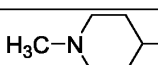
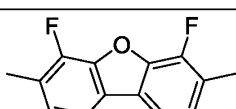
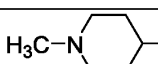
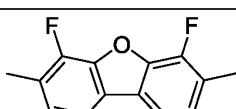
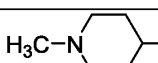
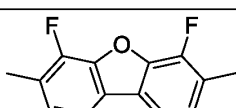
5	No.	T	Z ^T	B	Sp	G
	56		-		OCH ₂ CH ₂	-PO(OH) ₂
10	57		-		O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	58		-		O(CH ₂) ₄ CH ₂	-PO(OH) ₂
15	59		-		O(CH ₂) ₅ CH ₂	-PO(OH) ₂
	60		-		O(CH ₂) ₆ CH ₂	-PO(OH) ₂
20	61		-		O(CH ₂) ₈ CH ₂	-PO(OH) ₂
	62		-		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
25	63		-			-PO(OH) ₂
30	64		CH ₂ CH ₂		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂

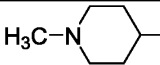
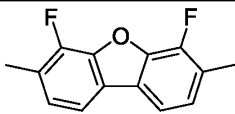
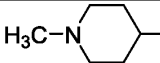
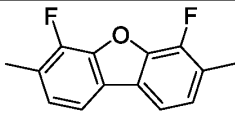
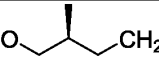
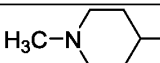
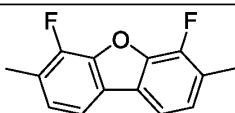
No.	T	Z ^T	B	Sp	G
65		-		OCH ₂ CH ₂	-PO(OH) ₂

5	66		-		$\text{O}(\text{CH}_2)_3\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	67		-		$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	68		-		$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	69		-		$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	70		-		$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
15	71		-		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	72		-			$-\text{PO}(\text{OH})_2$
20	73		CH_2CH_2		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$

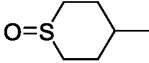
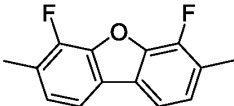
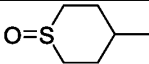
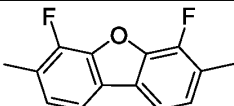
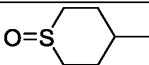
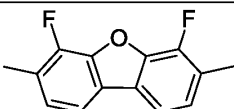
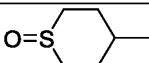
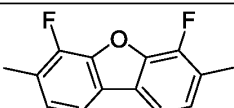
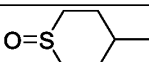
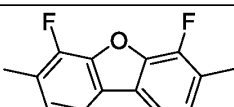
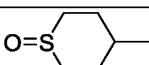
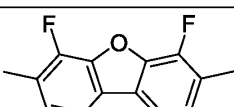
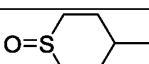
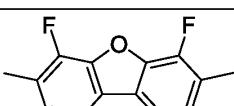
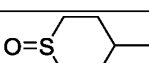
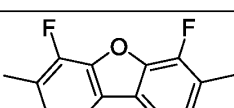
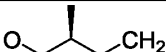
25	No.	T	Z^T	B	Sp	G
	74		-		OCH_2CH_2	$-\text{PO}(\text{OH})_2$
	75		-		$\text{O}(\text{CH}_2)_3\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	76		-		$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
35	77		-		$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$

5	78		-		$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	79		-		$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	80		-		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
10	81		-			$-\text{PO}(\text{OH})_2$
	82		CH_2CH_2		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$

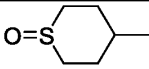
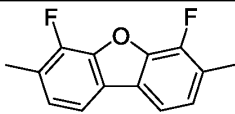
	No	T	Z ^T	B	Sp	G
20	83		-		OCH ₂ CH ₂	- PO(OH) ₂
	84		-		O(CH ₂) ₃ CH ₂	- PO(OH) ₂
25	85		-		O(CH ₂) ₄ CH ₂	- PO(OH) ₂
	86		-		O(CH ₂) ₅ CH ₂	- PO(OH) ₂
30	87		-		O(CH ₂) ₆ CH ₂	- PO(OH) ₂
	88		-		O(CH ₂) ₈ CH ₂	- PO(OH) ₂
35						

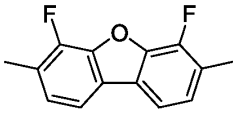
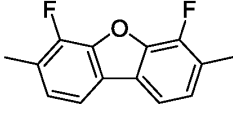
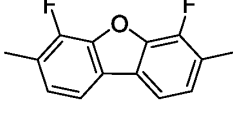
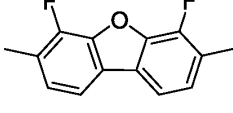
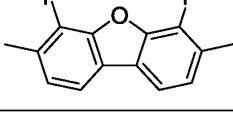
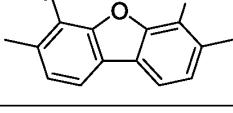
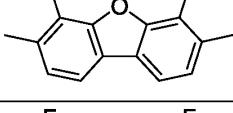
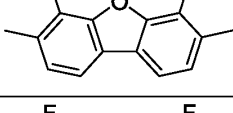
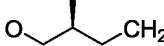
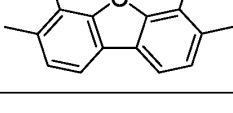
5	89		-		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- PO(OH) ₂
	90		-			- PO(OH) ₂
	91		CH_2CH_2		$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- PO(OH) ₂

10

No.	T	Z ^T	B	Sp	G	
15	92		-		OCH ₂ CH ₂	-PO(OH) ₂
	93		-		O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	94		-		O(CH ₂) ₄ CH ₂	-PO(OH) ₂
	95		-		O(CH ₂) ₅ CH ₂	-PO(OH) ₂
20	96		-		O(CH ₂) ₆ CH ₂	-PO(OH) ₂
	97		-		O(CH ₂) ₈ CH ₂	-PO(OH) ₂
25	98		-		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
	99		-			-PO(OH) ₂

35

100		CH ₂ CH ₂		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
-----	---	---------------------------------	---	---	----------------------

5	No.	T	Z ^T	B	Sp	G
	101		-		OCH ₂ CH ₂	-PO(OH) ₂
10	102		-		O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	103		-		O(CH ₂) ₄ CH ₂	-PO(OH) ₂
15	104		-		O(CH ₂) ₅ CH ₂	-PO(OH) ₂
	105		-		O(CH ₂) ₆ CH ₂	-PO(OH) ₂
20	106		-		O(CH ₂) ₈ CH ₂	-PO(OH) ₂
	107		-		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
25	108		-			-PO(OH) ₂
30	109		CH ₂ CH ₂		O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂

Compounds of formula IA-1b

35	No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
----	-----	---	----------------	-------------------------------	---	----	---

5

10

15

20

25

110		-			OCH ₂ CH ₂	-PO(OH) ₂
111		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂
112		-			O(CH ₂) ₄ CH ₂	-PO(OH) ₂
113		-			O(CH ₂) ₅ CH ₂	-PO(OH) ₂
114		-			O(CH ₂) ₆ CH ₂	-PO(OH) ₂
115		-			O(CH ₂) ₈ CH ₂	-PO(OH) ₂
116		-			O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
117		-				-PO(OH) ₂
118		-			O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂

30

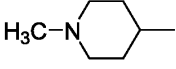
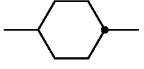
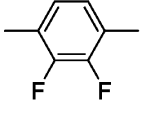
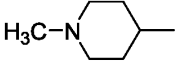
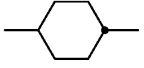
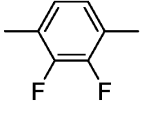
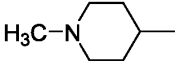
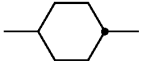
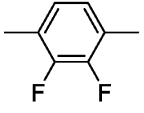
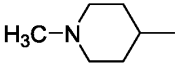
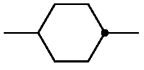
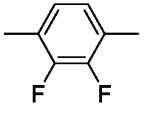
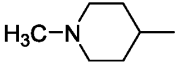
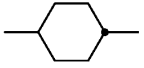
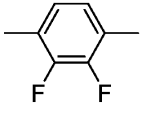
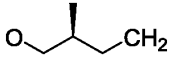
35

No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
119		-			OCH ₂ CH ₂	- PO(OH) ₂
120		-			O(CH ₂) ₃ CH ₂	- PO(OH) ₂
121		-			O(CH ₂) ₄ CH ₂	- PO(OH) ₂

5

10

15

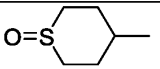
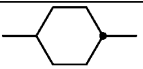
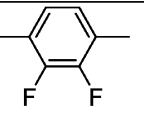
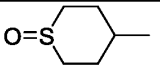
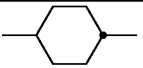
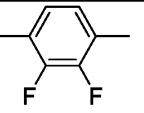
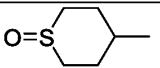
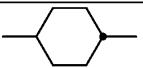
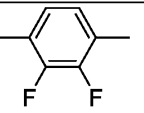
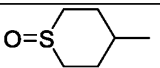
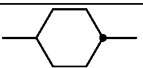
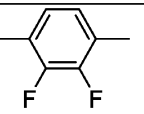
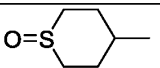
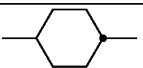
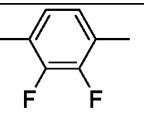
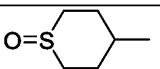
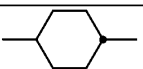
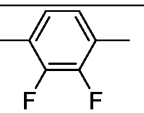
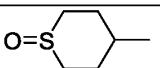
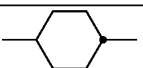
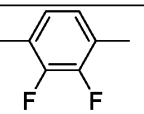
122		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	- $\text{PO}(\text{OH})_2$
123		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	- $\text{PO}(\text{OH})_2$
124		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	- $\text{PO}(\text{OH})_2$
125		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- $\text{PO}(\text{OH})_2$
126		-				- $\text{PO}(\text{OH})_2$

20

25

30

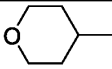
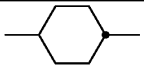
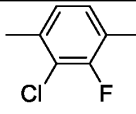
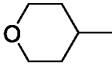
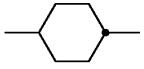
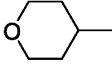
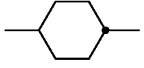
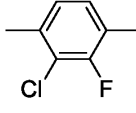
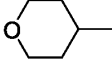
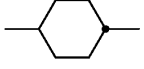
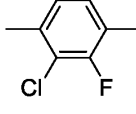
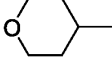
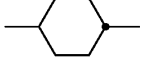
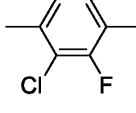
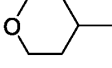
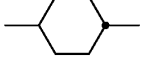
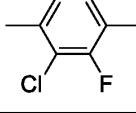
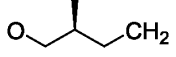
35

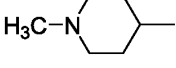
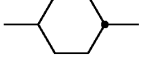
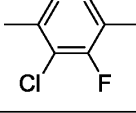
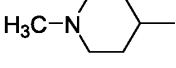
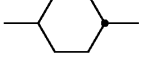
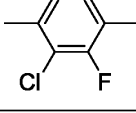
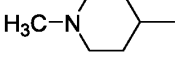
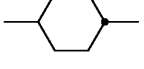
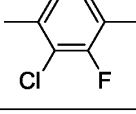
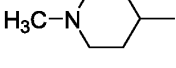
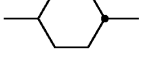
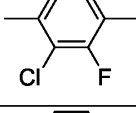
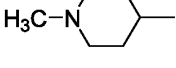
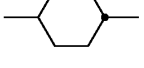
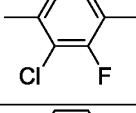
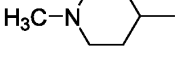
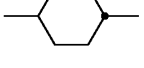
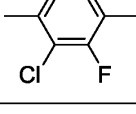
No.	T	Z^+	A^1Z^1	B	Sp	G
127		-			OCH_2CH_2	$-\text{PO}(\text{OH})_2$
128		-			$\text{O}(\text{CH}_2)_3\text{CH}_2$	$-\text{PO}(\text{OH})_2$
129		-			$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
130		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
131		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
132		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
133		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$

134		-				-PO(OH) ₂
-----	--	---	--	--	--	----------------------

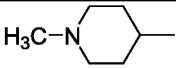
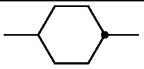
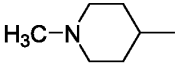
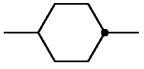
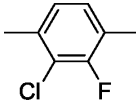
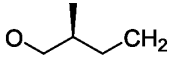
5	No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
	135		-			OCH ₂ CH ₂	-PO(OH) ₂
10	136		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	137		-			O(CH ₂) ₄ CH ₂	-PO(OH) ₂
15	138		-			O(CH ₂) ₅ CH ₂	-PO(OH) ₂
	139		-			O(CH ₂) ₆ CH ₂	-PO(OH) ₂
20	140		-			O(CH ₂) ₈ CH ₂	-PO(OH) ₂
	141		-			O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
25	142		-				-PO(OH) ₂

30	No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
	143		-			OCH ₂ CH ₂	-PO(OH) ₂
35	144		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂

5	145		-			$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	146		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	147		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
10	148		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	149		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
15	150		-				$-\text{PO}(\text{OH})_2$

	No.	T	Z^{T}	A^1Z^1	B	Sp	G
20	151		-			OCH_2CH_2	- $\text{PO}(\text{OH})_2$
	152		-			$\text{O}(\text{CH}_2)_3\text{CH}_2$	- $\text{PO}(\text{OH})_2$
25	153		-			$\text{O}(\text{CH}_2)_4\text{CH}_2$	- $\text{PO}(\text{OH})_2$
	154		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	- $\text{PO}(\text{OH})_2$
30	155		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	- $\text{PO}(\text{OH})_2$
35	156		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	- $\text{PO}(\text{OH})_2$

5

157		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- $\text{PO}(\text{OH})_2$
158		-				- $\text{PO}(\text{OH})_2$

10

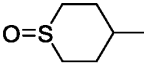
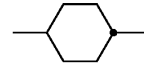
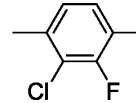
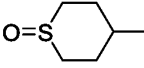
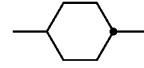
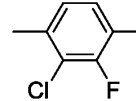
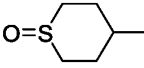
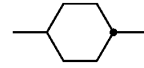
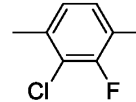
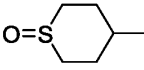
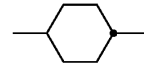
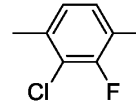
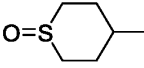
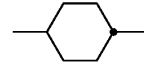
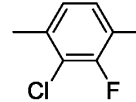
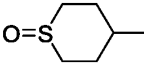
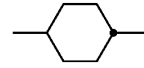
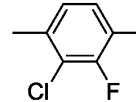
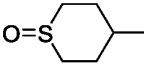
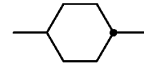
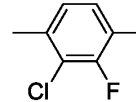
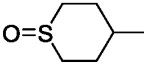
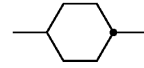
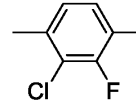
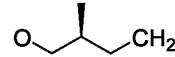
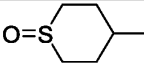
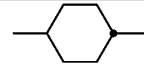
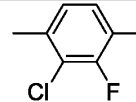
15

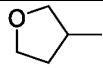
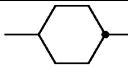
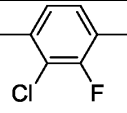
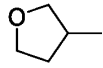
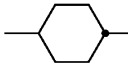
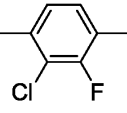
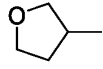
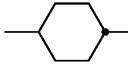
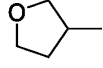
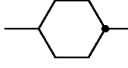
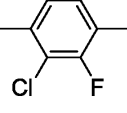
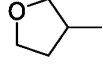
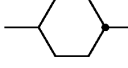
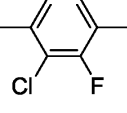
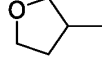
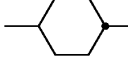
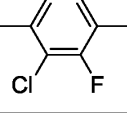
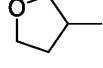
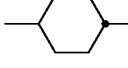
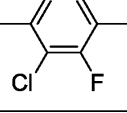
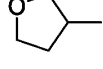
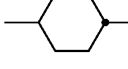
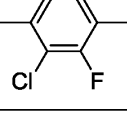
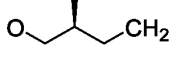
20

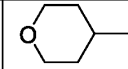
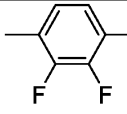
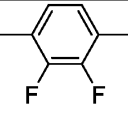
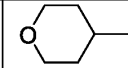
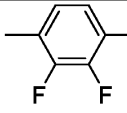
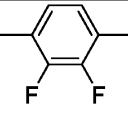
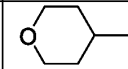
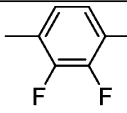
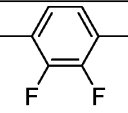
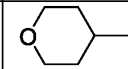
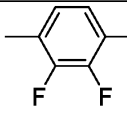
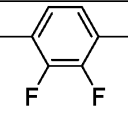
25

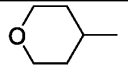
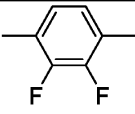
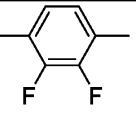
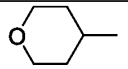
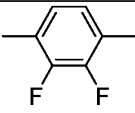
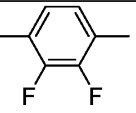
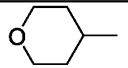
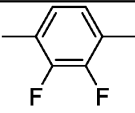
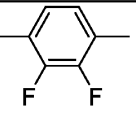
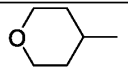
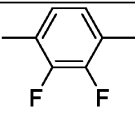
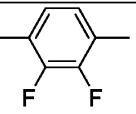
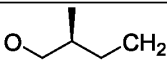
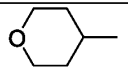
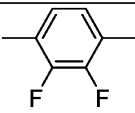
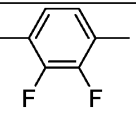
30

35

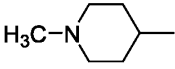
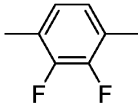
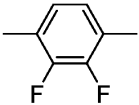
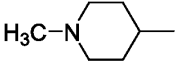
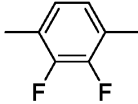
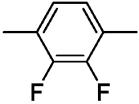
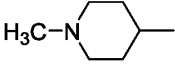
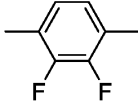
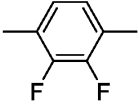
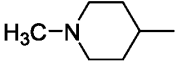
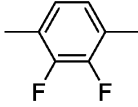
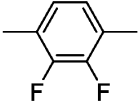
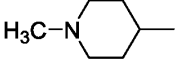
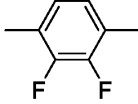
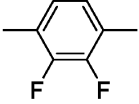
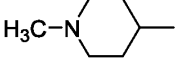
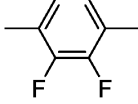
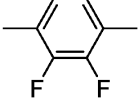
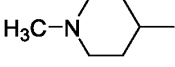
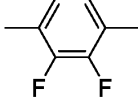
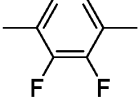
No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
159		-			OCH_2CH_2	- $\text{PO}(\text{OH})_2$
160		-			$\text{O}(\text{CH}_2)_3\text{CH}_2$	- $\text{PO}(\text{OH})_2$
161		-			$\text{O}(\text{CH}_2)_4\text{CH}_2$	- $\text{PO}(\text{OH})_2$
162		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	- $\text{PO}(\text{OH})_2$
163		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	- $\text{PO}(\text{OH})_2$
164		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	- $\text{PO}(\text{OH})_2$
165		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- $\text{PO}(\text{OH})_2$
166		-				- $\text{PO}(\text{OH})_2$
167		CH_2CH_2			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- $\text{PO}(\text{OH})_2$

	No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
5	168		-			OCH ₂ CH ₂	-PO(OH) ₂
	169		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	170		-			O(CH ₂) ₄ CH ₂	-PO(OH) ₂
	171		-			O(CH ₂) ₅ CH ₂	-PO(OH) ₂
	172		-			O(CH ₂) ₆ CH ₂	-PO(OH) ₂
15	173		-			O(CH ₂) ₈ CH ₂	-PO(OH) ₂
	174		-			O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
	175		-				-PO(OH) ₂

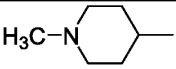
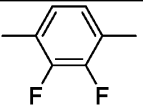
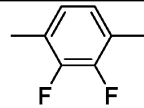
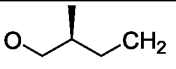
25	No1.	T	Z ^T	A ¹ Z ¹	B	Sp	G
30	176		-			OCH ₂ CH ₂	-PO(OH) ₂
	177		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	178		-			O(CH ₂) ₄ CH ₂	-PO(OH) ₂
	179		-			O(CH ₂) ₅ CH ₂	-PO(OH) ₂

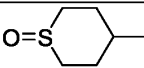
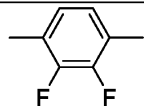
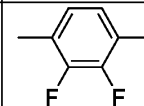
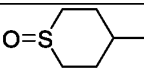
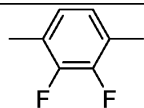
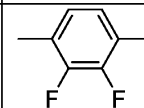
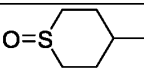
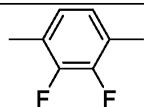
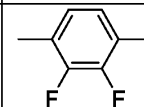
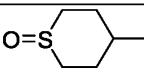
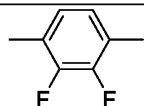
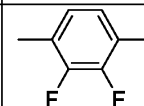
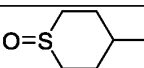
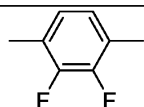
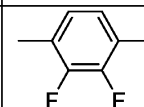
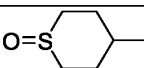
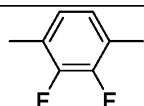
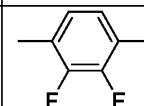
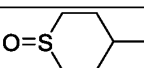
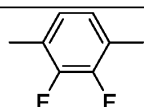
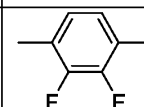
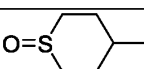
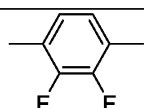
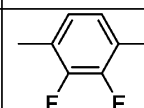
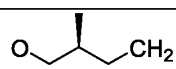
5	180		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	181		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	182		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	183		-				$-\text{PO}(\text{OH})_2$
	184		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$

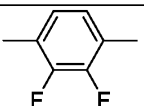
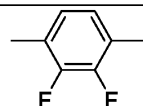
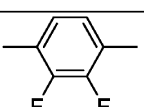
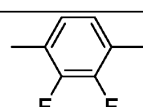
15

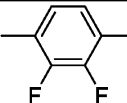
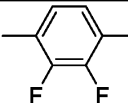
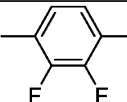
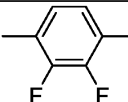
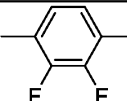
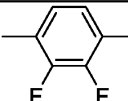
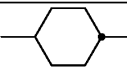
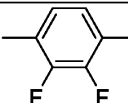
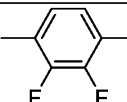
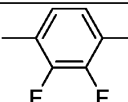
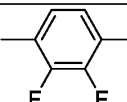
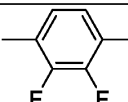
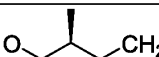
No.	T	Z ^T	A ¹ Z ¹	B	Sp	G	
20	185		-			OCH ₂ CH ₂	-PO(OH) ₂
	186		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	187		-			O(CH ₂) ₄ CH ₂	-PO(OH) ₂
25	188		-			O(CH ₂) ₅ CH ₂	-PO(OH) ₂
	189		-			O(CH ₂) ₆ CH ₂	-PO(OH) ₂
30	190		-			O(CH ₂) ₈ CH ₂	-PO(OH) ₂
	191		-			O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
35							

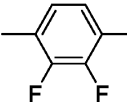
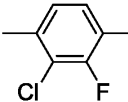
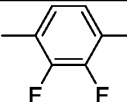
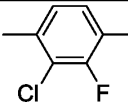
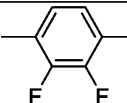
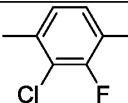
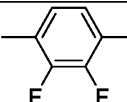
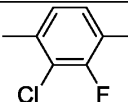
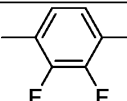
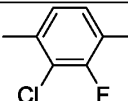
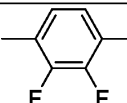
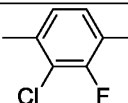
35

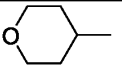
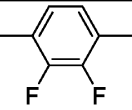
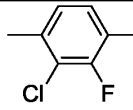
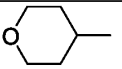
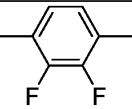
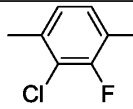
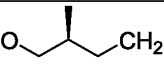
192		-				-PO(OH) ₂
-----	---	---	---	---	---	----------------------

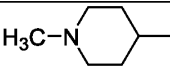
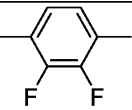
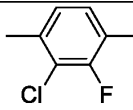
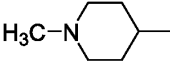
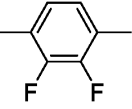
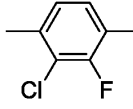
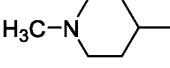
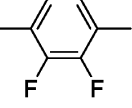
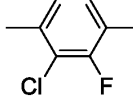
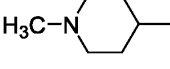
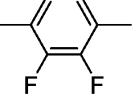
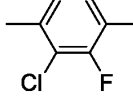
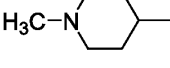
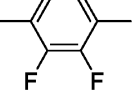
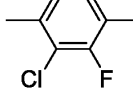
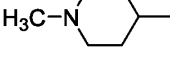
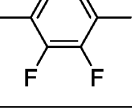
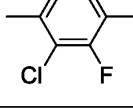
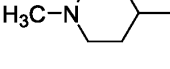
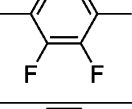
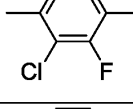
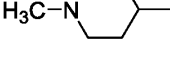
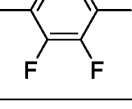
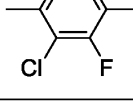
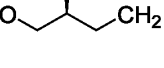
5	No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
	193		-			OCH ₂ CH ₂	-PO(OH) ₂
10	194		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂
	195		-			O(CH ₂) ₄ CH ₂	-PO(OH) ₂
15	196		-			O(CH ₂) ₅ CH ₂	-PO(OH) ₂
	197		-			O(CH ₂) ₆ CH ₂	-PO(OH) ₂
20	198		-			O(CH ₂) ₈ CH ₂	-PO(OH) ₂
	199		-			O(CH ₂) ₁₀ CH ₂	-PO(OH) ₂
25	200		-				-PO(OH) ₂

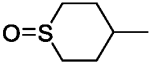
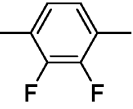
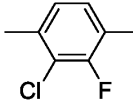
30	No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
	2010		-			OCH ₂ CH ₂	-PO(OH) ₂
35	202		-			O(CH ₂) ₃ CH ₂	-PO(OH) ₂

5	203		-			$O(CH_2)_4CH_2$	$-PO(OH)_2$
	204		-			$O(CH_2)_5CH_2$	$-PO(OH)_2$
	205		-			$O(CH_2)_6CH_2$	$-PO(OH)_2$
10	206		-			$O(CH_2)_8CH_2$	$-PO(OH)_2$
	207		-			$O(CH_2)_{10}CH_2$	$-PO(OH)_2$
15	208		-				$-PO(OH)_2$

No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
20	209	-			OCH_2CH_2	$-PO(OH)_2$
	210	-			$O(CH_2)_3CH_2$	$-PO(OH)_2$
	211	-			$O(CH_2)_4CH_2$	$-PO(OH)_2$
25	212	-			$O(CH_2)_5CH_2$	$-PO(OH)_2$
	213	-			$O(CH_2)_6CH_2$	$-PO(OH)_2$
30	214	-			$O(CH_2)_8CH_2$	$-PO(OH)_2$
35						

5	215		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	216		-				$-\text{PO}(\text{OH})_2$

	No.	T	Z^+	A^1Z^1	B	Sp	G
10	217		-			OCH_2CH_2	$-\text{PO}(\text{OH})_2$
	218		-			$\text{O}(\text{CH}_2)_3\text{CH}_2$	$-\text{PO}(\text{OH})_2$
15	219		-			$\text{O}(\text{CH}_2)_4\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	220		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
20	221		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	222		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
25	223		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	224		-				$-\text{PO}(\text{OH})_2$
30							

	No.	T	Z^+	A^1Z^1	B	Sp	G
35	225		-			OCH_2CH_2	$-\text{PO}(\text{OH})_2$

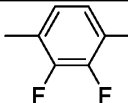
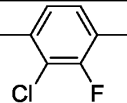
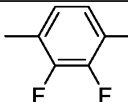
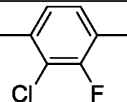
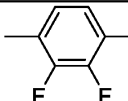
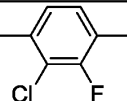
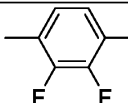
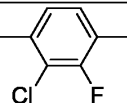
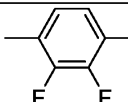
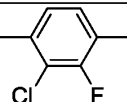
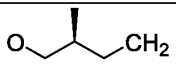
5	226		-			$\text{O}(\text{CH}_2)_3\text{CH}_2$	- PO(OH) ₂
	227		-			$\text{O}(\text{CH}_2)_4\text{CH}_2$	- PO(OH) ₂
	228		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	- PO(OH) ₂
10	229		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	- PO(OH) ₂
	230		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	- PO(OH) ₂
	231		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- PO(OH) ₂
15	232		-				- PO(OH) ₂
	233		CH_2CH_2 2			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	- PO(OH) ₂

25

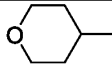
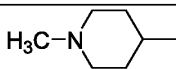
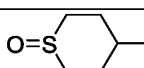
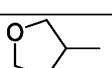
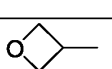
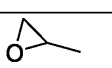
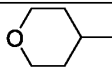
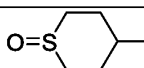
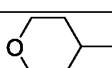
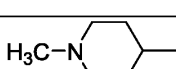
No.	T	Z ^T	A ¹ Z ¹	B	Sp	G
234		-			OCH_2CH_2	-PO(OH) ₂
235		-			$\text{O}(\text{CH}_2)_3\text{CH}_2$	-PO(OH) ₂
236		-			$\text{O}(\text{CH}_2)_4\text{CH}_2$	-PO(OH) ₂

30

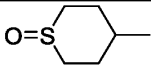
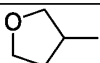
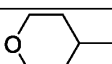
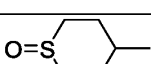
35

5	237		-			$\text{O}(\text{CH}_2)_5\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	238		-			$\text{O}(\text{CH}_2)_6\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	239		-			$\text{O}(\text{CH}_2)_8\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	240		-			$\text{O}(\text{CH}_2)_{10}\text{CH}_2$	$-\text{PO}(\text{OH})_2$
	241		-				$-\text{PO}(\text{OH})_2$

Compounds of formula IA-2-1 to IA-2-7

20	No.	T	Z ^T	L ¹	L ²	Y ³	Y ⁴	G
	242		-	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
	243		-	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
	244		-	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
	245		-	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
25	246		-	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
	247		CH ₂	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
	248		$-\text{CH}_2\text{CH}_2$	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
	249		CH ₂ CH ₂	F	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
	250		-	Cl	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$
35	251		-	Cl	F	CH ₃	CH ₃	$-\text{PO}(\text{OH})_2$

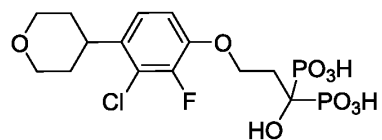
5

252		-	Cl	F	CH ₃	CH ₃	-PO(OH) ₂
253		-	Cl	F	CH ₃	CH ₃	-PO(OH) ₂
254		-CH ₂ CH ₂	Cl	F	CH ₃	CH ₃	-PO(OH) ₂
255		CH ₂ CH ₂	Cl	F	CH ₃	CH ₃	-PO(OH) ₂

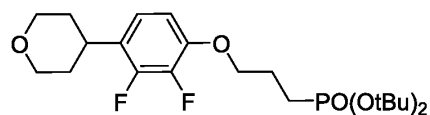
10

Compounds with alternative anchoring groups are obtained analogously by procedures known from prior art, as for example the following:

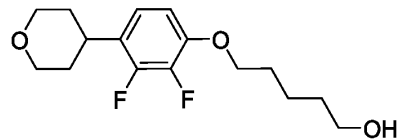
15



20



25



30

35

List of reference numerals

	10	electronic element
	12	base substrate
5	14	first electrode layer
	16	electrode material
	18	dielectric material
	20	molecular layer
	22	further electrode layer
10		
	30	electrode line
	31	rotated electrode line
	32	non-electrode area
	34	electrode area
15		
	100	cell
	102	first electrode
	104	part (of molecular layer)
	106	second electrode
20	108	selector device

25

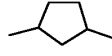
30

35

Patent Claims

1. Electronic element (10) comprising a plurality of cells (100) arranged in a three dimensional array of cells (100), wherein the cells (100) are located at crossings between two crossed electrode lines (30, 31), characterized in that each cell (100) comprises in this order a first electrode (102), a part (104) of a molecular layer (20) and a second electrode (106), wherein the molecular layer (20) is a self-assembled monolayer of organic molecules having an anchoring group connected to a dipolar unit by means of a conformationally flexible unit.
2. Electronic element (10) according to claim 1, characterized in that each cell (100) further comprises a diode, a threshold switch or a transistor as selector device (108).
3. Electronic element (10) according to claim 2, wherein the selector device (108) is configured as a further self-assembled monolayer of organic molecules or as an inorganic diode arranged between the molecular layer and the first electrode or the second electrode.
4. Electronic element (10) according to any one of claims 1 to 3, characterized in that the first electrodes (102) and/or second electrodes (106) of each cell (100) are made from a metal, a conductive alloy, a conductive ceramic, a semiconductor, a conductive oxidic material, conductive or semiconductive organic molecules or a layered conductive 2D material.
5. Electronic element (10) according to any one of claims 1 to 4, characterized in that the organic molecules for the formation of the self-assembled monolayer are selected from one or more compounds of the formula I

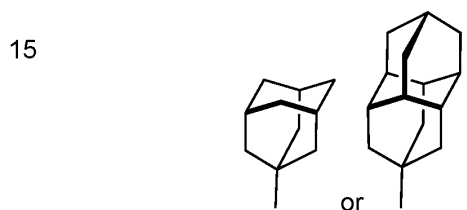
$$T-Z^T-(A^1-Z^1)_r-B-(Z^2A^2)_s-(Z^3A^3)_t-(Z^4A^4)_u-Sp-G \quad (I)$$
 in which
 - T is selected from the group of radicals consisting of the following groups:
 - a) a three- to ten-membered saturated or partially unsaturated aliphatic ring, in which at least one -CH₂- group is replaced with -O-, -S-, -S(O)-, -SO₂-, -NR^x- or -N(O)R^x-, or in which at least one -CH= group is replaced with -N=,
 - b) straight chain or branched alkyl or alkoxy each having 1 to 20 C atoms, where one or more CH₂ groups in these radicals may each be replaced, independently of one

another, by $-\text{C}\equiv\text{C}-$, $-\text{CH}=\text{CH}-$, , , , ,

, $-\text{O}-$, $-\text{S}-$, $-\text{CF}_2\text{O}-$, $-\text{OCF}_2-$, $-\text{CO}-\text{O}-$, $-\text{O}-\text{CO}-$, $-\text{SiR}^0\text{R}^{00}-$, $-\text{NH}-$,

5 $-\text{NR}^0-$ or $-\text{SO}_2-$ in such a way that O atoms are not linked directly to one another, and in which one or more H atoms may be replaced by halogen, CN, SCN or SF_5 , wherein R^0 , R^{00} , identically or differently, denote an alkyl or alkoxy radical having 1 to 15 C atoms, in which, in addition, one or more H atoms may be replaced by halogen,

10 c) a diamondoid radical, preferably derived from a lower diamondoid, very preferably selected from the group consisting of adamantyl, diamantyl, and triamantyl, in which one or more H atoms can be replaced by F, in each case optionally fluorinated alkyl, alkenyl or alkoxy having up to 12 C atoms, in particular



20 Z^T , Z^1 , Z^2 and Z^4 , on each occurrence, identically or differently, denote a single bond, $-\text{CF}_2\text{O}-$, $-\text{OCF}_2-$, $-\text{CF}_2\text{S}-$, $-\text{SCF}_2-$, $-\text{CH}_2\text{O}-$, $-\text{OCH}_2-$, $-\text{C}(\text{O})\text{O}-$, $-\text{OC}(\text{O})-$, $-\text{C}(\text{O})\text{S}-$, $-\text{SC}(\text{O})-$, $-(\text{CH}_2)_{n1}-$, $-(\text{CF}_2)_{n2}-$, $-\text{CF}_2\text{CH}_2-$, $-\text{CH}_2\text{CF}_2-$, $-\text{CH}=\text{CH}-$, $-\text{CF}=\text{CF}-$, $-\text{CF}=\text{CH}-$, $-\text{CH}=\text{CF}-$, $-(\text{CH}_2)_{n3}\text{O}-$, $-\text{O}(\text{CH}_2)_{n4}-$, $-\text{C}\equiv\text{C}-$, $-\text{O}-$, $-\text{S}-$, $-\text{CH}=\text{N}-$, $-\text{N}=\text{CH}-$, $-\text{N}=\text{N}-$, $-\text{N}=\text{N}(\text{O})-$, $-\text{N}(\text{O})=\text{N}-$ or $-\text{N}=\text{C}-\text{C}=\text{N}-$, wherein $n1$, $n2$, $n3$, $n4$, identically or differently, are 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10,

25 Z^3 denotes $-\text{O}-$, $-\text{S}-$, $-\text{CH}_2-$, $-\text{C}(\text{O})-$, $-\text{CF}_2-$, $-\text{CHF}-$, $-\text{C}(\text{R}^x)_2-$, $-\text{S}(\text{O})-$ or $-\text{SO}_2-$,

A^1 , A^2 and A^4 , on each occurrence, identically or differently, denote an aromatic, heteroaromatic, alicyclic or heteroaliphatic ring having 4 to 25 ring atoms, which may also contain condensed rings and which may be mono- or polysubstituted by Y,

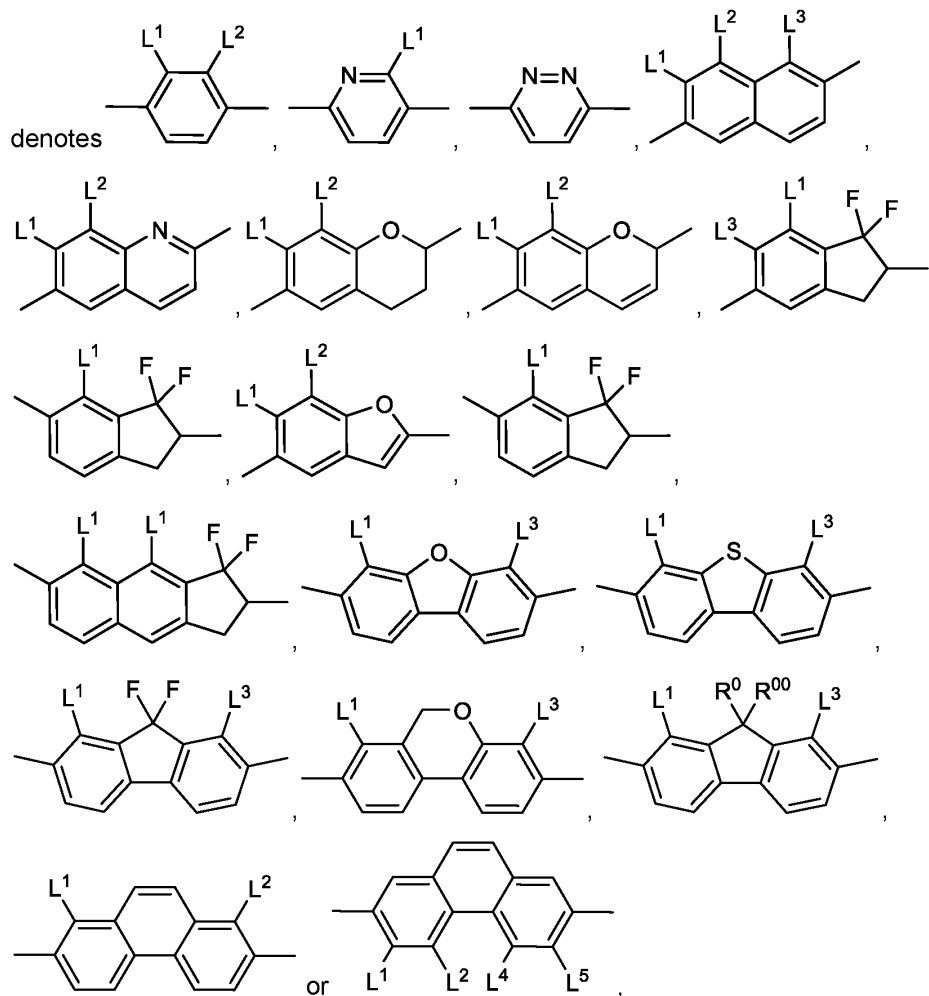
30 A^3 denotes an aromatic or heteroaromatic ring having 5 to 25 ring atoms, which may also contain condensed rings and which may be mono- or polysubstituted by Y^C ,

35 Y on each occurrence, identically or differently, denotes F, Cl, CN, SCN, SF_5 or straight-chain or branched, in each case optionally fluorinated alkyl, alkoxy, alkylcarbonyl, alkoxy carbonyl, alkylcarbonyloxy or alkoxy carbonyloxy having 1 to 12 C atoms, preferably F or Cl,

Y^C has one of the meanings of Y or denotes cycloalkyl or alkylcycloalkyl each having 3 to 12 C atoms, preferably methyl, ethyl, isopropyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, trifluoromethyl, methoxy or trifluoromethoxy,

B

5



where the groups may be oriented in both directions,

L^1 to L^5 , independently of one another, denote F, Cl, Br, I, CN, SF_5 , CF_3 or OCF_3 , preferably Cl or F, where L^3 may alternatively also denote H,

Sp denotes a spacer group or a single bond,

G denotes -OH, -SH, - SO_2OH , - $OP(O)(OH)_2$, - $PO(OH)_2$, - $C(OH)(PO(OH)_2)_2$, - $COOH$, - $Si(OR^x)_3$, - $SiCl_3$, - $CH=CH_2$, - $POCl_2$, - $CO(NHOH)$, - $CO(NR^0OH)$, - $Si(NMe_2)_3$, - $O-C(O)-OR^V$, - $O-C(O)-Si(OR^V)_3$, - $PO(OR^V)_2$ or - SO_2OR^V or straight chain or branched alkyl having 1 to 12 C atoms in which one, two or three not geminal H atoms are substituted by OH;

R^0 , R^{00} , R^x identically or differently, denote straight-chain or branched alkyl having 1 to 6 C atoms,

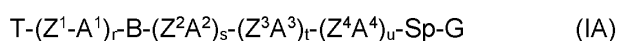
R^V denotes straight chain or branched alkyl having 1 to 12 C atoms, and r , s , t and u , identically or differently, are 0, 1 or 2.

5

6. Electronic element (10) according to claim 5, wherein the group T in formula I denotes a three- to ten-membered saturated or partially unsaturated aliphatic ring, in which at least one $-CH_2-$ group is replaced with $-O-$, $-S-$, $-NR^x-$, $-S(O)-$, $-SO_2-$, $-NR^x-$ or $-N(O)R^x-$, or in which at least one $-CH=$ group is replaced with $-N=$.

10

7. A compound of formula IA



in which

T denotes a three- to ten-membered saturated or partially unsaturated aliphatic ring, in which at least one $-CH_2-$ group is replaced with $-O-$, $-S-$, $-NR^x-$, $-S(O)-$, $-SO_2-$, $-NR^x-$ or $-N(O)R^x-$, or in which at least one $-CH=$ group is replaced with $-N=$, and the groups Z^1 , A^1 , B, Z^2 , A^2 , Z^3 , A^3 , Z^4 , A^4 , Sp, G and the parameters r , s , t and u have the meanings defined in claim 5.

15

20

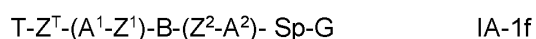
8. The compound according to claim 7, wherein the compound is selected from the group consisting of the formulae IA-1a to IA-1f



25



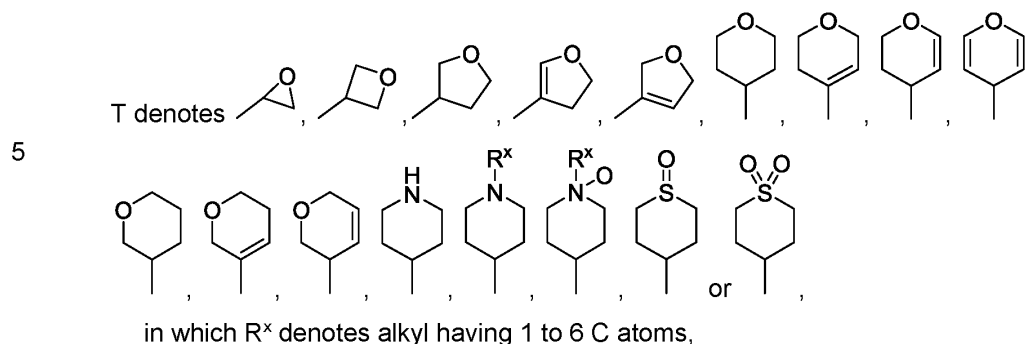
30



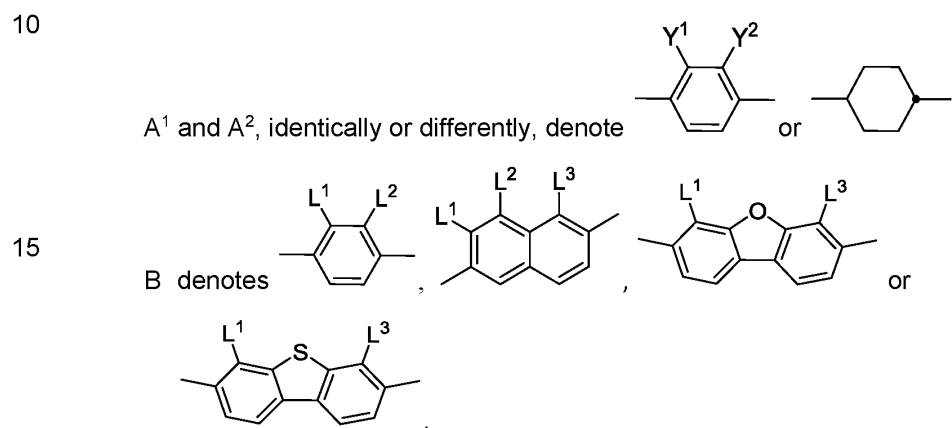
35

in which T, Z^T , A^1 , A^2 , B, Z^1 , Z^2 , Sp and G have the meanings given in claim 7.

9. The compound according to claim 7 or 8, wherein



in which R^x denotes alkyl having 1 to 6 C atoms,



20 L^1 and L^2 , independently of one another, denote CF_3 , Cl or F,

L^3 denotes H or F .

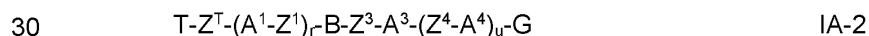
Y^1 and Y^2 , independently of one another, denote H, Cl or F,

Z^1, Z^2, Z^T independently of one another, denote a single bond, $-\text{CF}_2\text{O}-$, $-\text{OCF}_2-$, $-\text{CH}_2\text{O}-$, $-\text{OCH}_2-$ or $-\text{CH}_2\text{CH}_2-$,

25 Sp denotes branched or unbranched 1,[⊖]-alkylene having 1 to 12 C atoms, and

G denotes $-\text{OP}(\text{O})(\text{OH})_2$, $-\text{PO}(\text{OH})_2$, or $-\text{COH}(\text{PO}(\text{OH})_2)_2$.

10. The compounds according to claim 7, wherein the compound is selected for the compounds of the formula IA-2



in which the occurring groups and parameters have the meanings given in claim 7.

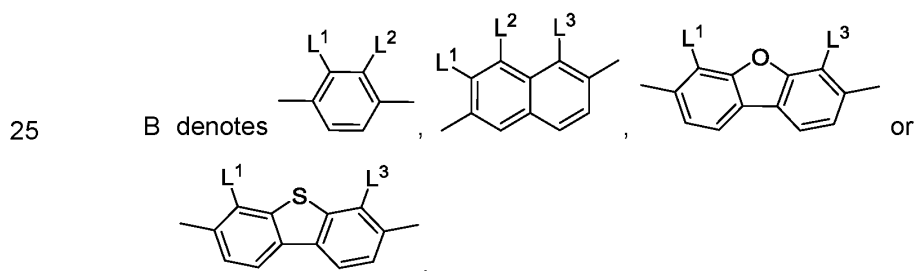
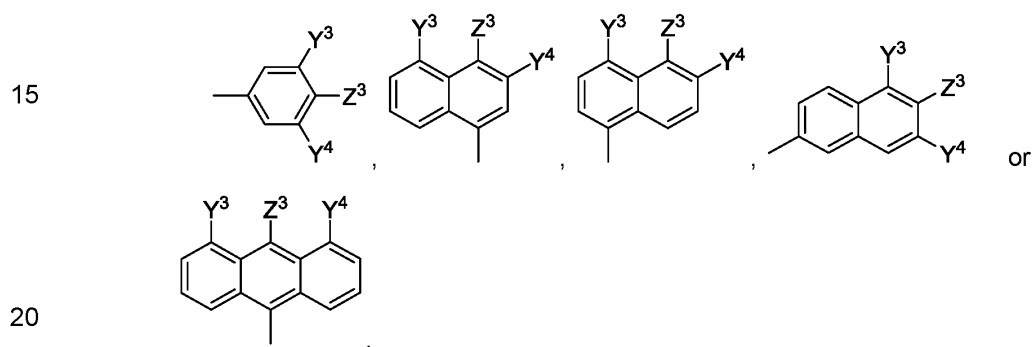
11. The compound of formula IA-2 according to claim 10, wherein

10

A^1 and A^4 , identically or differently, denote

$A^3 \cdot Z^3$ denotes

 or ,



30 Z^T denote a single bond, $-CH_2O-$, $-OCH_2-$ or $-CH_2CH_2-$,
 L^1 and L^2 identically or differently, denote F, CF_3 or Cl,
 Y^1 and Y^2 identically or differently, have one of the meanings given above for Y
 and preferably denote H, F or Cl,
 Y^3 and Y^4 , identically or differently, have one of the meanings given above for Y^1
 35 and Y^2 and preferably denote methyl, ethyl, isopropyl, cyclopropyl,

- cyclobutyl, cyclopentyl, cyclopentenyl, cyclohexyl, cyclohexenyl, methoxy, trifluoromethyl, trifluoromethoxy, or trifluoromethylthio,
- Z^3 denotes CH_2 or O ,
- Z^1, Z^2 , independently of one another, denote a single bond, $-\text{C}(\text{O})\text{O}-$, $-\text{OC}(\text{O})-$,
 5 $-\text{CF}_2\text{O}-$, $-\text{OCF}_2-$, $-\text{CH}_2\text{O}-$, OCH_2- or $-\text{CH}_2\text{CH}_2-$,
- G denotes $-\text{PO}(\text{OH})_2$, or $-\text{COH}(\text{PO}(\text{OH})_2)_2$, and
- r and u independently are 0, 1 or 2.

12. Method for producing of an electronic element (10) comprising a plurality of cells
 10 (100) according to any one of claims 1 to 6, characterized in that the method comprises:
- A) providing a base substrate (12),
- B) formation of a first electrode layer (14) comprising electrode lines (30, 31) separated by a dielectric material (18),
- C) forming a molecular layer (20) comprising a monolayer of organic molecules having an
 15 anchoring group connected to a dipolar unit by means of a conformationally flexible unit, and
- D) deposition of a further electrode layer (22) comprising electrode lines (30, 31) separated by a dielectric material (18),
- wherein steps C) and D) are repeated until the desired number of layers of cells (100) is
 20 formed and wherein the electrode lines (30, 31) of two adjacent electrode layers (14, 22) are rotated with respect to each other so that the electrode lines (30, 31) of the two adjacent electrode layers (14, 22) cross each other.

13. Method according to claim 12, characterized in that a selector device (108) in the form
 25 of a diode layer structure or a threshold switch structure is deposited after formation of the first electrode layer (14) according to step B) or a further electrode layer (22) according to step D) and before forming of the molecular monolayer (20) according to step C).

- 30 14. Method according to claim 12 or 13, characterized in that formation of the first electrode layer (14) and/or the further electrode layers (22) of electrode lines (30, 31) separated by a dielectric material (18) comprises the steps of
- deposition of an electrode material (16),
 - removing of the electrode material (16) from non-electrode areas (32),
 - 35 - deposition of a dielectric material (18),
 - planarization of the obtained layer structure down to the level of the electrode material

(16),

or, in case of formation of the first electrode layer (14) comprises the steps of

- deposition of a dielectric material (18),
- removing of the dielectric material (18) from electrode areas (34),
- 5 - deposition of an electrode material (16),
- planarization of the obtained layer structure down to the level of the dielectric material (18).

15 Method according to claim 14, characterized in that removal of electrode material (16) in the non-electrode (32) areas or removal of dielectric material (18) in the electrode areas (34) is performed by a photolithographic method defining areas to be removed and etching.

16. Method according to any one of claims 12 to 15, characterized in that the dielectric material (18) and/or the material of the base substrate (12) is selected from SiO₂, ZrO₂, diamond, Al₂O₃ or GaN.

17. Method according to claim 14 or 15, characterized in that deposition of dielectric material (18) and/or of the electrode material (16) is performed by means of physical vapor deposition, chemical vapor deposition, chemical solution deposition, atomic layer deposition, microcontact- or transfer-printing or sol-gel method.

18. Method according to any one of claims 12 to 17, characterized in that the coating with a molecular monolayer (20) comprises the steps of

- 25 - pretreating of the substrate to be coated for cleaning and activation,
- dipping the substrate into a solution comprising organic molecules for forming a self-assembled monolayer of said molecules,
- rinsing with an organic solvent and
- annealing of the formed molecular monolayer (20), wherein

30 the substrate to be coated is the first electrode layer (14), a further electrode layer (22) or a surface of the selector device (108).

19. Method according to claim 18, characterized in that pretreatment is performed by means of a UV-ozone treatment.

20. Method according to claim 18 or 19, characterized in that the solution is a mixture of a phosphonic acid of the molecules for forming a self-assembled monolayer and a solvent.

5 21. Method according to any one of claims 18 to 20, characterized in that the organic molecules for forming the self-assembled monolayer are selected from one or more compounds of the formula I as defined in claim 5.

22. Method according to anyone of claims 18 to 21, characterized in that annealing is performed at a temperature in the range of from 50 °C to 250 °C for a time of from 1
10 minutes to 60 minutes.

23. Use of an electronic element (10) according to any one of claims 1 to 6 or an electronic element (10) obtained by means of a method according to any one of claims 6 to 17 as a memory device, wherein cells (100) of the electronic element (10) serve as
15 memory cells, and/or as neural network device, wherein cells (100) of the electronic element (10) serve as synapses.

20

25

30

35