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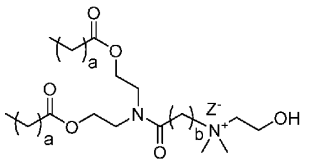
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(54) Title: PROCESS FOR SYNTHESIZING CATIONIC LIPIDS



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(57) Abstract: The present application provides processes for synthesizing cationic lipids of Formula I useful in the synthesis of fat-soluble compositions for targeting and enhancing activity of therapeutic molecules, including siRNA.