

ABSTRACT OF THE DISCLOSURE

A cushion tip for a brassiere frame is molded in-situ about an end of the brassiere frame that has been reduced in transverse cross-section at its end, whereby the cushion
5 tip provides a continuation of the outer surfaces of the brassiere frame in at least the dimension of the thickness of the frame, and also, optionally, in the direction of the width of the frame.

This Sheet Has Been Replaced

