

[Document Name] Specification

[Title of the Invention] Manufacturing Method of Single Crystal

[Technical Field]

[0001]

5 The present invention relates to a manufacturing method of a single crystal using the Czochralski process (hereinafter, referred to as the CZ process) and, particularly, relates to a manufacturing method of a single crystal for manufacturing the silicon single crystal by using the MCZ process in which
10 a horizontal magnetic field is applied to a silicon melt.

[Background Art]

[0002]

 Recently, high integration and fine structurization of elements has advanced in semiconductor devices, and accordingly,
15 improvement of quality of the silicon single crystal, which is a substrate material, is increasingly demanded. Particularly, reducing of Grown-in defects introduced during pulling of the silicon single crystal is strongly needed. Many pulling methods for reducing the defects, for example, methods of pulling a
20 silicon single crystal in an N region, have been proposed.

[0003]

 In addition, to improve the yield of semiconductor devices and reduce manufacturing cost of IC chips, the diameter of silicon single crystal wafers (hereinafter, simply referred
25 to as wafers) becomes larger. Recently, the wafer diameter is

mainly 300mm, which is changed from a conventional 200mm diameter. The 300 mm-wafers production is increased rapidly.

[0004]

Because of reduction of the Grown-in defects and increase
5 of the weight of the raw material for increase of the diameter
of silicon single crystals, stability of a silicon melt flow
becomes more important. More specifically, to reduce the
Grown-in defects of a silicon single crystal, the shape of a
crystal interface or the temperature distribution in the
10 vicinity of the crystal interface is significantly important,
and stable control of the temperature distribution in the melt
side is therefore required.

[0005]

With the diameter of the silicon single crystal increase,
15 a large weight of the raw material has to be used for filling.
Accordingly, the diameter of a quartz crucible is also increased.
A 22 to 24 inches of a quartz crucible has been used for
manufacturing a 200 mm-diameter silicon single crystal, and now
a 32 inches of a quartz crucible is being used.

20 [0006]

With the diameter increasing of the quartz crucible, and
also the weight increasing of the filling raw material, natural
convection of the silicon melt becomes strong, then it becomes
necessary to stably control the natural convection of the
25 silicon melt.

[0007]

To solve such a problem, recently, to suppress the natural convection of the silicon melt, it is proposed to apply a magnetic field to the silicon melt. Particularly, a horizontal magnetic field method is proposed for effectively suppressing the natural convection. In such horizontal magnetic field method, there have been many proposals to more effectively use of conventional magnetic field intensity, relating to the magnetic field distribution in the silicon melt.

[0008]

For example, Patent Document 1 proposes that, since the oxygen concentration change in the crystal growth direction becomes large when the heightwise direction between a silicon melt surface and a horizontal magnetic flux axis is larger than 5 cm, then the heightwise direction between the silicon melt surface and the horizontal magnetic flux axis set within 5 cm to control the oxygen concentration distribution in the crystal growth direction.

[0009]

Moreover, Patent Document 2 proposes that, to enhance the uniformity of the intensity distribution of an applied magnetic field and improve the convection suppressing effect of a silicon melt of an entire crucible, the relative positions of an electromagnet and the crucible in the vertical direction is set so that the center axis of a coil goes through the depthwise

center part of the melt in the crucible or goes through below of the center part.

[0010]

Moreover, Patent Document 3 proposes that, in the use of
5 a curved saddle-shape coil, to prevent the rapid increase
phenomenon of crystal diameter of a manufactured single crystal,
to perform stable pulling, and to avoid deterioration of the
inplane oxygen concentration, the coil axis is set at a position
away from the raw material melt surface by 100 mm or more in
10 depth.

[0011]

Furthermore, Patent Document 4 discloses that, to reduce
the Grown-in defects and to obtain a high-quality crystal, the
magnetic field center in the range that is positioned at 100
15 mm to 600 mm deep from the melt surface.

[0012]

As described above, many variety of embodiments have been
proposed for the positional relationship of the horizontal
magnetic field in the silicon melt for various purposes, such
20 as for enhancing stability of the oxygen concentration
distribution or uniformity of the magnetic field strength so
as to suppress the convection of the silicon melt and to reduce
the Grown-in defects.

[Patent Document 1] Japanese Patent Application

25 Laid-Open (kokai) No. H08-231294

[Patent Document 2] Japanese Patent Application
Laid-Open (*kokai*) No. H08-333191

[Patent Document 3] Japanese Patent Application
Laid-Open (*kokai*) No. 2004-182560

5 [Patent Document 4] Japanese Patent Application
Laid-Open (*kokai*) No. 2005-298223

[Disclosure of the Invention]

[Problems to be solved by the Invention]

[0013]

10 When a silicon single crystal is pulled from a molten
silicon in a quartz crucible, it is important to keep a crystal
thermal history in the vicinity of the crystal interface
constant for maintaining uniformity of the oxygen concentration
in the crystal longitudinal direction or uniformity of Grown-in
15 defects in the longitudinal direction in the silicon single
crystal.

[0014]

Therefore, conventional manufacturing equipment of a
single crystal has a structure in which a quartz crucible
20 housing molten silicon is pushed up in accordance with the
weight of the pulled single crystal so that a constant distance
is maintained between an Ar baffle plate disposed at a fixed
position and the molten silicon surface, in other words, the
liquid surface position of the silicon melt with respect to the
25 Ar baffle plate is maintained at the same position in all the

pulling processes.

[0015]

In such a general manufacturing method of a single crystal, the relation between the molten silicon and the magnetic field center position of a horizontal magnetic field is as shown in FIG. 4. More specifically, in an initial state in which a sufficient amount of a silicon melt 43 is housed in a crucible 41, as shown in FIG. 4A, the magnetic field center position 45 of the applied magnetic field which is away from the liquid surface 44 of the silicon melt 43 in the crucible 41 by a distance H is positioned between at the liquid surface 44 and a lowest part 46 of the silicon melt 43. Then, in this state, pulling of the silicon single crystal is started, and push-up of the crucible 41 is performed in accordance with the pulled amount of a silicon single crystal 47. When pulling of the silicon single crystal 47 has advanced, and the pushed amount of the crucible 41 becomes K, as shown in FIG. 4B, the state in which the lowest part 46 of the silicon melt 43 reaches the magnetic field center position 45 is attained. When the pulling has further advanced, as shown in FIG. 4C, the state in which the lowest part 46 of the silicon melt 43 is positioned above the magnetic field center position 45 is attained.

[0016]

In the manufacturing method shown in FIG. 4, the effects of the magnetic field exerted on the silicon melt is largely

different among the state of FIG. 4A, the state of FIG. 4B, and the state of FIG. 4C.

[0017]

When the relation between the liquid surface 44 of the silicon melt 43 and the magnetic field center position 45 passes through the state of FIG. 4B and attains the state of FIG. 4C in which the symmetrical property in the vertical direction about the magnetic field center position 45 of the silicon melt 43 is lost, the following influence appears in the silicon melt 43 and the silicon single crystal 47 during pulling.

[0018]

More specifically, when the magnetic field center position 45 of the applied magnetic field is lower than the lowest part 46 of the silicon melt 43 in the crucible 41 (state of FIG. 4C), the temperature of the silicon melt is periodically changed. As a result, the crystal diameter of the pulled silicon single crystal is periodically changed in the crystal longitudinal direction, and it becomes smaller than a predetermined diameter, which causes yield reduction of the manufactured silicon single crystal ingot.

[0019]

To prevent the yield reduction, it is conceivable to increase the target diameter of the manufactured silicon single crystal ingot in advance. However, increasing the target diameter itself causes yield reduction, then this method cannot

prevent the yield reduction.

[0020]

Moreover, in the state of FIG. 4C, the state in which the number of rotations of the crucible 41 is kept low to keep oxygen low and enhancing the magnetic field in order to further suppress the natural convection of the silicon melt are conceivable. However, under such crystal pulling conditions, as a unique phenomenon to the horizontal magnetic field, part of the molten silicon surface solidifies in a low-temperature region of the silicon melt surface, and the solidified silicon is finally brought into contact with the single crystal during pulling and causes dislocation in the pulled silicon single crystal. Therefore, above described crystal pulling conditions cause yield reduction of the silicon single crystal.

[0021]

Moreover, when a magnetic center position 55 of an applied magnetic field is at a deep position of a silicon melt 53 in an initial state like Patent Document 3 or 4 (see FIG. 5A), the state of FIG. 4C is already attained as shown in FIG. 5B before pulling completion of the straight body part of a silicon single crystal 57, that is, before tail-in; and, from middle of a single crystal straight body pulling process before tail-in, in other words, after the state in which a lowest part 56 of the silicon melt 53 reaches the magnetic field center position 55 (see FIG. 4B) is attained and until the state of tail-in (FIG. 5B) is

attained, the crystal diameter is cyclically changed, part of the surface of the molten silicon is solidified and brought into contact with the crystal during a pulling process, dislocation is caused, and a large yield reduction is induced.

5 [0022]

Meanwhile, when a magnetic field center position 65 of an applied magnetic field is set at a shallow position, for example, a position that is within 5 cm from a liquid surface 64 of a silicon melt 63 like Patent Document 1 (see FIG. 6A),
10 generally, a depth L from the liquid surface 64 of the silicon melt 63 remaining in a crucible 61 at the point of tail-in is larger than 5 cm, and a crystal pulling process is completed without generating the above described state of FIG. 4B to FIG. 4C as shown in FIG. 6B. Therefore, during the crystal pulling
15 process, without causing the above described phenomenon in which the temperature of the silicon melt is periodically changed, reduction of the yield of the manufactured silicon ingot is not induced by periodical change in the crystal longitudinal direction of the crystal diameter of the pulled
20 silicon single crystal which reduces the crystal diameter to be smaller than a desired crystal diameter.

[0023]

However, when the magnetic field center position is too close to the liquid surface of the silicon melt like the case
25 of FIG. 6A, the phenomenon that the silicon melt flow becomes

unstable appears. Particularly when the weight of the silicon melt is large, this phenomenon becomes obvious. At the beginning of a silicon single crystal pulling step, in other words, in the stage of beginning of a necking step, a diameter increasing (cone) step, and a straight body step, the temperature of the silicon melt becomes unstable, and crystal dislocation is generated. As a result, it has been necessary to repeat the process of melting the dislocated crystal again and performing pulling.

10 [0024]

Therefore, productivity of a silicon ingot has been reduced to an unignorable level.

[0025]

Also in the case in which the distance between the liquid surface of the silicon melt and the magnetic center position is large, the convection of the silicon melt also becomes unstable, and a similar problem has been generated.

[0026]

On the other hand, like above described Patent Document 2, to enhance the uniformity of the magnetic field strength distribution of the applied magnetic field, it is proposed that the relative positions of the electromagnet and the crucible in the vertical direction is set so that the center axis of the coil goes through the depthwise center part of the melt in the crucible or below of the center part. According to this method,

when the weight of the silicon melt is large, the center axis of the coil, that is, the magnetic center position is below the depthwise center part of the silicon melt, and the center axis of the coil is never below the lowest part of the silicon melt even at the end of the pulling step. Therefore, such a method can be conceived to be an effective method for solving the above described problems.

[0027]

However, in such method, the remaining amount of the silicon melt is reduced as pulling of the crystal advances; accordingly, the distance from the liquid surface of the silicon melt in the crucible to the coil center axis is gradually reduced, and the magnetic field distribution applied to the molten silicon in the vicinity of the part immediately below the crystal interface is changed through all the pulling steps of the crystal. Therefore, stability of the strength distribution of the magnetic field applied to the molten silicon cannot be obtained.

[0028]

As described above, in the conventional manufacturing methods of the silicon single crystal, to achieve stabilization of the flow of the molten silicon, particularly stabilization of the molten silicon flow in the vicinity of the part immediately below the crystal interface which is directly connected to stabilization of growth of a silicon single crystal,

the intensity distribution of the magnetic field applied to the molten silicon in the vicinity of the part immediately below the crystal interface has been required to be controlled to be always constant.

5 [0029]

It is an object of the present invention to provide a manufacturing method of a single crystal, which can pull a single crystal stably, which is completely free from dislocation and has a good-shape crystal.

10 [Means for Solving the Problems]

[0030]

In order to achieve the above described object, a manufacturing method of a single crystal according to the present invention, which manufactures the single crystal from
15 a raw material melt in the crucible by the CZ method under applying a horizontal magnetic field to the raw material melt housed, is characterized by setting a magnetic field center of the horizontal magnetic field at a position lower than a liquid surface of the housed raw material melt by more than 50 mm and
20 at a distance equal to or less than a depth L from the liquid surface of the raw material melt remaining in the crucible when pulling of a straight body part of the manufactured single crystal is completed.

[0031]

25 A preferred mode is, characterized in that the magnetic

field center is set at a position between 50 mm to 90 mm from the liquid surface.

[Effects of the Invention]

[0032]

5 According to the present invention, the center position of the horizontal magnetic field is set at a position which is lower than the liquid surface of the raw material melt by more than 50 mm and at a distance equal to or less than the depth L from the liquid surface of the raw material melt remaining
10 in the crucible when pulling of the straight body part of the manufactured single crystal is completed; therefore, unstable convection of the raw material melt in an early stage of the single crystal pulling can be suppressed, thereby suppressing generation of dislocation in the pulled single crystal. In
15 addition, at least until pulling of the straight body part of the single crystal is completed, the center position of the magnetic field is not set below the lowest part of the raw material melt, the crystal diameter change of the single crystal generated by the temperature change of the raw material melt
20 can be suppressed, solidification of the raw material melt can be suppressed, and generation of dislocation in the single crystal can be suppressed. Therefore, according to the present invention, the single crystal which is totally free from dislocation and has a good crystal shape can be stably pulled.
25 As a result, the yield and productivity of the manufactured

single crystal can be improved.

[0033]

Moreover, according to the present invention, since the magnetic center is set at a position between 50 mm to 90 mm below
5 the liquid surface, the above described effects can be reliably obtained.

[Best Modes for Carrying Out the Invention]

[0034]

The present inventor has diligently carried out studies
10 to achieve the above described object and, as a result, found out the fact that, in a manufacturing method of a single crystal of manufacturing a single crystal from a raw material melt under applying a horizontal magnetic field to the raw material melt housed in a crucible in the CZ process, when the magnetic field
15 center of the horizontal magnetic field is set at a position that is below the liquid surface of the housed raw material melt by more than 50 mm and at a distance of a depth L or less from the liquid surface at the point of pulling completion of a straight body part of the manufactured single crystal,
20 preferably, when the magnetic field center is set at a position which is in the range that is 50 mm to 90 mm below from the liquid surface, a single crystal which is completely free from dislocation and has a crystal having a good shape can be stably pulled.

25 [0035]

The present invention has been accomplished based on the results of the above described studies.

[0036]

Hereinafter, embodiments of the present invention will
5 be described with reference to drawings. Note that, the present invention is not limited to the embodiments described below.

[0037]

FIG. 1 is a schematic cross sectional drawing of a single
crystal manufacturing apparatus suitable for carrying out
10 manufacturing methods of single crystals according to the embodiments of the present invention.

[0038]

The single crystal manufacturing apparatus 100 in the
present embodiment has, as shown in FIG. 1, a pulling chamber
15 1 having a cylindrical shape and a crystal take-out chamber 2
which is concentrically disposed above the pulling chamber 1,
has a diameter smaller than the pulling chamber 1, and has a
cylindrical shape.

[0039]

20 The pulling chamber 1 has a crucible 4 disposed at a center
part of the interior thereof for housing a silicon melt 3 serving
as a raw material melt. The crucible 4 has a double structure,
comprises a quartz crucible 5 of the inner side and a graphite
crucible 6 of the outer side, and connects to a crucible driving
25 unit 15 at the bottom. The crucible driving unit 15 drives and

controls the position of the crucible 4 in the vertical direction so that the position of a liquid surface 3a of the silicon melt 3 in the crucible 4 is always constant in the pulling chamber 1 in a pulling step of a silicon single crystal, which is described below. In addition, in the pulling chamber 1, outside the crucible 4 in the pulling chamber 1, heating heaters 8 are disposed so as to cover the crucible 4. Furthermore, in the pulling chamber 1, thermal insulation materials 9 are provided on the peripheral wall inner surfaces and the bottom inner surface.

[0040]

Moreover, above the crucible 4, for example, an approximately circular-cone trapezoidal Ar gas current plate 7 for regulating the flow of an introduced inert gas such as an Ar gas is disposed so as to cover the crucible 4, and an Ar gas discharge opening 11 for discharging the introduced Ar gas is provided below the crucible 4. Furthermore, in the pulling chamber 1, for example at an upper part thereof, a diameter controlling camera 12 for monitoring and controlling the crystal diameter of a pulled silicon single crystal is provided.

[0041]

Meanwhile, the crystal take-out chamber 2 has, in the interior thereof, a wire 13 which goes through the crystal take-out chamber 2 and is hung, and a seed crystal 30 is attached to the lower end of the wire 13. The upper end of the wire 13

is connected to a crystal driving unit 14 disposed above the crystal take-out chamber 2. The crystal driving unit 14 causes the seed crystal 30 to be movable in the vertical direction via the wire 13 to pull the silicon single crystal.

5 [0042]

Moreover, at an upper part in the crystal take-out chamber 2, for example, an Ar gas inlet 10 for introducing an inert gas such as an Ar gas into the chambers 1 and 2 is provided, and an Ar gas feeding device, which is not shown, is connected to
10 the Ar gas inlet 10.

[0043]

Moreover, as shown in FIG. 1, the single crystal manufacturing apparatus 100 has a horizontal magnetic field device 16 for generating a horizontal magnetic field. The
15 horizontal magnetic field device 16 has a pair of coils 17 and 18. The pair of coils 17 and 18 are directed in the horizontal direction so that the axes of the respectively generated magnetic fields are orthogonal to the center axis of the pulling chamber 1 and disposed symmetrically so as to sandwich the
20 pulling chamber 1 from outside of the side walls thereof and be opposed to each other. Thus, a horizontal magnetic field is generated in the pulling chamber 1.

[0044]

Furthermore, the single crystal manufacturing apparatus
25 100 has a horizontal magnetic field adjusting device 19 which

causes the horizontal magnetic field device 16 to be movable in the vertical direction (directions of an arrow a of FIG. 1) along the center axis of the pulling chamber 1 in order to perform positional adjustment in the vertical direction of the horizontal magnetic field device 16 with respect to the crucible 4.

[0045]

The horizontal magnetic field device 16 is subjected to positional adjustment by the horizontal magnetic field position adjusting device 19 so that the vertical-direction distance H from the magnetic field axis 1 which is an axis of the generated magnetic field to the liquid surface 3a of the silicon melt 3 in the crucible 4 is a constant value which is larger than 50 mm and equal to or less than a depth L from the liquid surface 3a of the silicon melt 3 which is remaining in the crucible 4 when pulling of the straight body part 21 of the pulled silicon single crystal 20 is completed, in other words, at the point of tail-in (see FIG. 2B). In other words, based on manufacturing conditions such as pulling conditions, the pair of coils 17 and 18 of the horizontal magnetic field device 16 is subjected to positional adjustment and fixed by the horizontal magnetic field position adjusting device 19 so that, in a pulling step of the silicon single crystal, the magnetic field axis 1 of the generated magnetic field is at a constant position below the liquid surface 3a of the silicon melt 3 in

the crucible 4, specifically, a position lower therefrom by more than 50 mm and positioned at the part that is equal to or higher than the depth L from the liquid surface of the remaining silicon melt at the point of tail-in.

5 [0046]

Next, the manufacturing method of a single crystal according to the present embodiment for manufacturing a silicon single crystal by using the above described single crystal manufacturing apparatus 100 will be described.

10 [0047]

The inside of the pulling chamber 1 and the crystal take-out chamber 2 are adjusted to a predetermined pressure, and an Ar gas is introduced into the chambers 1 and 2 at a predetermined flow rate from the Ar gas inlet 10. Then, a polycrystalline silicon block serving as a raw material filling the crucible 4 is heated by the heating heaters 8 at a predetermined temperature and melted to generate the silicon melt 3 which is a raw material melt. Then, the crystal driving unit 14 is actuated so as to immerse the seed crystal 30 in the silicon melt 3, and the crystal driving unit 14 and the crucible driving unit 15 are controlled under predetermined conditions so as to perform a pulling step of pulling the seed crystal 30.

[0048]

In the pulling step, the horizontal magnetic field device 16 is driven so as to apply a horizontal magnetic field to the

inside of the silicon melt 3 in the crucible 4. The horizontal magnetic field device 16 fixes the magnetic field axis 1 of the applied magnetic field at a constant position from the liquid surface 3a of the silicon melt 3 in the above described manner.

5 More specifically, based on the pulling conditions, positional adjustment of the horizontal magnetic field device 16 in the vertical direction is performed in advance by the horizontal magnetic field position adjusting device 19 so that the magnetic field axis 1 of the applied magnetic field is fixed at a position
10 that is lower than the liquid surface 3a of the silicon melt 3 by more than 50 mm and at a constant distance (magnetic field center distance H) which is higher than or equal to the depth L from the liquid surface of the remaining silicon melt at the point of tail-in.

15 [0049]

Through this pulling step, the silicon single crystal 20 is pulled; a neck part 22, a diameter-increasing part 23, a straight body part 21, and a tail part which is not shown are sequentially formed; and a silicon single crystal ingot is
20 formed. The depth L from the liquid surface of the remaining silicon melt at the point of tail-in uses, for example, a value which is set in advance by calculations, and the like.

[0050]

The other part of the manufacturing method of the single
25 crystal according to the present embodiment is similar to a

conventional manufacturing method of a single crystal;
therefore, detailed descriptions thereof will be omitted.

[0051]

Herein, the magnetic field center distance H which is the
5 distance from the liquid surface 3a of the silicon melt 3 in
the crucible 4 to the magnetic field axis of the applied magnetic
field will be described.

[0052]

A maximum value of the magnetic field center distance H
10 is set as a value so that the magnetic field axis 1 at the point
of tail-in is overlapped with the lowest part 3b of the silicon
melt 3 remaining in the crucible 4, in other words, the remaining
depth L from the liquid surface 3a of the silicon melt 3 when
the state shown in FIG. 2B is attained at the point of tail-in
15 is set as the maximum value of the distance H.

[0053]

This is for the reason that, by this set condition, the
position of the magnetic field axis 1 can be maintained constant
with respect to the liquid surface 3a of the silicon melt 3 from
20 the beginning until tail-in in the pulling step, and the
convection of the silicon melt 3 in the vicinity of the part
immediately below the crystal interface can be maintained in
a stable state. In addition, in the entire pulling step of the
straight body part, the magnetic field axis 1 can be caused to
25 be always above the lowest part 3b of the silicon melt 3 in the

crucible 4 (see FIG. 2A). As a result, generation of conventional problems, for example, change of the crystal diameter of the pulled silicon single crystal and generation of dislocation due to solidification of the silicon melt can be prevented.

[0054]

After the tail-in, a tail step of forming the tail part is started; and, in the tail step, the magnetic field axis 1 is sometimes below the lowest part 3b of the silicon melt 3 in the crucible 4 (see FIG. 4C). However, even when change of the crystal diameter occurs in the tail part, it is not related to the yield of the manufactured silicon single crystal ingot at all, and there is no practical detriment.

[0055]

Furthermore, in the tail step, since the temperature of the silicon melt is increased by increasing the output of the heating heaters 8 in order to reduce the crystal diameter and form the tail part, the molten silicon does not solidifies, and the problem of generation of dislocation due to solidification of the molten silicon is not caused also in formation of the tail part.

[0056]

Herein, if the maximum value of the magnetic field center distance H is set to be the remaining depth of the silicon melt 3 remaining in the crucible 4 at the point when the tail part

is completed, in other words, when all the pulling step is finished, the value of the magnetic field center distance H becomes a significantly small value that is, for example, 50 mm or less like Patent Document 1, the flow of the silicon melt becomes unstable in an early stage of the pulling step as described above, the temperature distribution becomes unstable, and crystal dislocation occurs. Therefore, such condition deteriorates the productivity of the single crystal and is not effective.

[0057]

Note that, although the remaining depth L of the silicon melt at the point of pulling end of the straight body part of the silicon single crystal (point of tail-in) is changed depending on specifications such as the initial filling amount of the silicon melt, the size of the quartz crucible, and the resistivity of the silicon single crystal, general values of the remaining depth L are shown in below Table 1 for reference. In Table 1, the sizes of the quartz crucibles are 28 inches and 32 inches, the solidification rate at the point of tail-in in the 28-inch crucible is set to 80%, and the solidification rate at the point of tail-in in the 32-inch crucible is set to 80% and 85%, so as to calculate the remaining depth L . Note that, when the solidification rate at the point of tail-in is further increased than the above described rates, formation of the tail part becomes difficult; therefore, the above described values

are determined.

[0058]

[Table 1]

QUARTZ CRUCIBLE SIZE	INITIAL FILLING AMOUNT	SOLIDIFICATION RATE AT TAIL-IN	REMAINING WEIGHT	REMAINING DEPTH L
28 INCHES	200kg	80%	40kg	90mm
	240kg	80%	48kg	99mm
32 INCHES	300kg	80%	60kg	105mm
		85%	45kg	90mm
	350kg	80%	70kg	115mm
		85%	52.5kg	96mm

[0059]

5 As is understood from above Table 1, although values are slightly different depending on the pulling conditions, the remaining depth L of the silicon melt at the point of tail-in has a value equal to or more than 90 mm and equal to or less than 115 mm.

10 [0060]

 As described above, in the manufacturing method of the single crystal according to the present embodiment, from the initial of the pulling step until at least the point of tail-in, the magnetic field axis 1 of the applied horizontal magnetic
15 field is always in the silicon melt, and the horizontal magnetic field is applied so that the magnetic field axis 1 of the

horizontal magnetic field goes into the inside of the silicon melt 3 in the crucible 4 at a position having a constant distance from the liquid surface 3a of the silicon melt 3, in other words, at the position of the distance larger than 50 mm and equal to
5 less than the remaining depth L (see FIG. 2A and 2B).

[Examples]

[0061]

Hereinafter, examples of the present invention will be described.

10 [0062]

Pulling of a silicon single crystal was carried out by the manufacturing method of the single crystal according to the above described embodiment by using the single crystal manufacturing apparatus 100 of FIG. 1. Specifically, when the
15 magnetic field center distance H was 60, 70, and 90 mm, pulling of silicon single crystal ingots was carried out, respectively, so that the number of the ingots were: $n=4$ when $H=60$ mm, $n=4$ when $H=70$ mm, and $n=3$ when $H=90$ mm (Examples 1 to 3).

[0063]

20 In the present examples, the diameter of the quartz crucible 5 was 28 inches (700 mm), based on specifications such as desired resistivity, in order to manufacture a silicon single crystal ingot which had the length of the straight body part of 1000 mm and the crystal diameter of the straight body part
25 of 306 mm in consideration of the grinding allowance in

cylindrical grinding so that the crystal diameter of the complete product would be 300, 220 kg of a polycrystalline silicon block was prepared as a raw material that fills the interior of the crucible 4.

5 [0064]

Herein, when the silicon single crystal ingot having the above described desired shape is pulled, the weight of the single crystal silicon pulled at the point of tail-in is expected to be 177 kg; and, since the remaining amount of the silicon melt remaining in the crucible 4 at this point is 43 kg, the remaining depth L of the silicon melt at the point of tail-in is expected to be 94 mm.

[0065]

Then, by using the horizontal magnetic field position adjusting device 19, the horizontal magnetic field device 16 was moved and fixed so that the magnetic field center distance H is 60, 70, and 90, respectively (see FIG. 2A).

[0066]

Then, the prepared 220-kg polycrystalline silicon block was put in the quartz crucible 5, and the polycrystalline silicon block was melt by the heating heaters 8 while introducing the Ar gas from the Ar gas inlet 10 into the chambers 1 and 2 and discharging the gas from the Ar gas discharge opening 11 by using a vacuum pump.

25 [0067]

After completion of melting of the polycrystalline silicon block, a magnetic field was not applied for a while, and positioning was carried out by moving the crucible 4 by driving the crucible driving unit 15, thereby adjusting a distance X between the Ar gas current plate 7 and the liquid surface 3a of the silicon melt 3 (see FIG. 2A) to a predetermined value. Then, after several hours of silicon melt temperature stabilizing time for adjustment to the temperature required in the next step, a magnetic field of 3000 G was applied to the silicon melt 3 in the crucible 4 by using the horizontal magnetic field device 16 at the magnetic field center positions 60, 70, and 90 mm, respectively.

[0068]

Then, to eliminate dislocation of the seed crystal in the necking step, necking by the dash method was carried out, a diameter-increased part was formed in the diameter-increasing step so that the crystal diameter became predetermined size 306 mm, the step was then changed to the straight body part step to form the straight body part, and pulling was carried out until the straight body part became 1000 mm.

[0069]

The weight of the silicon single crystal at the point of tail-in was 6 kg at the diameter-increased part, 171 kg at the straight body part, and 177 kg in total. In consideration of the above described expected remaining depth L=94 mm at the

point of tail-in, the magnetic field center line 1 in the Examples 1, 2, and 3 is at the positions higher than the lowest part of the silicon melt by 34 mm, 24 mm, and 4 mm, respectively.

[0070]

5 Then, a tail part was formed by the weight of 23 kg, a silicon single crystal ingot having a total weight of 200 kg was generated, and the pulling step was finished. The remaining amount of the silicon melt at the point of the pulling step completion was 20 kg.

10 [0071]

Note that, in the above described pulling step, crystal pulling was carried out in the N region, and the pulling speed was 0.50 mm/min.

[0072]

15 In the pulling step of the silicon single crystal, when dislocation is generated in an early stage of the necking step, diameter-increasing step, and straight body step, the pulled silicon single crystal has to be returned into the crucible again and melted, and the pulling step has to be carried out
20 again. When the number of times of the pulling steps carried out until a silicon single crystal ingot which is completely free from dislocation (hereinafter, referred to as a good silicon single crystal ingot) can be pulled in the early stage of the necking step, diameter-increasing step, and straight
25 body step is the number of tries, the number of tries was 1.25

in Example 1, 1 in Example 2, and 1.33 in Example 3. Note that the above described numbers of tries in the examples are average values of the numbers of tries measured in n times of pulling of a silicon single crystal ingot. Note that, in Examples 1, 2, and 3, the silicon melt was not solidified, and the shape of the crystal was good. Particularly, in Example 3, the shape of the crystal was significantly good.

[0073]

The average of the cycle time for generating one good silicon single crystal ingot was 72 hr, 70 hr, and 73 hr, respectively, in Examples 1, 2, and 3.

[0074]

As comparative examples, merely the magnetic field center distances were changed with respect to the above described examples, and n=2 silicon single crystal ingots were generated in the same manner. Specifically, when the magnetic center distance H was 150, 25, and 40 mm, n=2 silicon single crystal ingots were pulled in each case (Comparative Examples 1 to 3).

[0075]

In Comparative Example 1, dislocation occurred during the process in first and second pulling steps in pulling of both the silicon single crystal ingots, and a good silicon single crystal ingot was pulled in a third pulling process.

[0076]

In Comparative Example 1, in pulling of both the silicon

single crystal ingots, pulling of a single crystal free from dislocation was smoothly started; however, change of the crystal diameter periodically appeared from the point when the length of the straight body part was 700 mm when the magnetic field center line 1 became lower than the lowest part of the silicon melt. This generated a remained unground part which did not satisfy desired crystal diameter 300 when it was ground cylindrically. Moreover, at the point when the length of the straight body part was 980 mm, part of the surface of the silicon melt solidified, and the solidified part was brought into contact with the silicon single crystal, thereby generating dislocation. As a result, dislocation was generated across 150 mm which was 15% of the entire straight body part.

[0077]

In Comparative Example 1, the average value of the cycle time was 78.3 hr.

[0078]

Meanwhile, in Comparative Example 2, in pulling of both the silicon single crystal ingots, dislocation were generated in formation of a shoulder part in first, second and third pulling processes, and good silicon single crystal ingots were formed in a fourth pulling process. The average value of the cycle time was 85.9 hr.

[0079]

In Comparative Example 3, in average, good silicon single

crystal ingots were formed in 2.5 times of pulling processes.
The average value of the cycle time was 78 hr.

[0080]

The relation between the magnetic field center distance
5 H and the number of tries (average value) in Examples 1 to 3
and Comparative Examples 1 to 3 are shown in FIG. 3. The
magnetic field center distance H, the number of tries (average
value), the cycle time (average value), the good crystal yield
rate (average value), and productivity (average value) in
10 Examples 1 to 3 and Comparative Examples 1 and 2 are shown in
below Table 2. The good crystal yield rate is the percentage
of a good crystal part in the straight body part where no
dislocation, Grown-in defects, and the like were generated.
The productivity is the ratio of the weight of the good crystal
15 part with respect to the cycle time and shows the weight of the
good crystal part generated per unit time.

[0081]

[Table 2]

	Exam- ple 1	Exam- ple 2	Exam- ple 3	Compara- tive Example 1	Compara- tive Example 2	Compara- tive Example 3
Magnetic Field Center Distance H mm	60	70	90	150	25	40

Number of Tries	1.25	1	1.33	3	4	2.5
Cycle Time hr	72	70	73	78.3	85.9	78
Good Crystal Yield Rate %	60	60	60	45	60	60
Productivity kg/hr	1.88	1.88	1.80	1.26	1.53	1.69

[0082]

As it can be understood from above Table 2, in Examples 1 to 3 compared with Comparative Examples 1 to 3, good silicon single crystal ingots in which dislocation has not occurred in early stages of the pulling step can be created by smaller numbers of tries, and the cycle time can be shortened.

[0083]

Moreover, in Examples 1 to 3, compared with the case like Comparative Example 1 in which the magnetic field axis 1 becomes lower than the lowest part of the silicon melt during pulling of the straight body part, the good crystal yield rate is high, the rate is higher by 15% in Example 2, and silicon single crystal ingots having large good crystal parts can be generated.

[0084]

Moreover, in Examples 1 to 3, compared with the case like Comparative Example 2 in which the clearance between the surface of the silicon melt and the magnetic field axis is small, productivity of the good crystal part can be enhanced, and, in Example 2, the productivity is improved by about 19%.

[0085]

Moreover, as shown in FIG. 3, the number of tries is rapidly reduced when the magnetic field center distance H is 40 to 60 mm, the number of tries is stable although slightly reduced when the magnetic field center distance H is 60 mm to 70 mm, and the number of tries has a minimum value when the magnetic field center distance H is 70 mm. The number of tries is stable although slightly increased when the magnetic field center distance H is 70 to 90 mm which is in the vicinity of the remaining depth L of the silicon melt at the point of tail-in, and the number of tries is largely increased when the magnetic field center distance H is larger than 90.

[0086]

Therefore, it can be understood that, when the magnetic field center distance H is larger than 50 mm and equal to or less than the remaining depth L of the silicon melt at the point of tail-in, a single crystal which is totally free from dislocation and has a good crystal shape can be stably pulled.

[0087]

According to FIG. 3, to stably pull a single crystal which is totally free from dislocation and has a good crystal shape, the magnetic field center distance H is preferred to be 70 mm, and, as described above, since the remaining depth L of the silicon melt at the point of tail-in is equal to or more than 90 mm and equal to or less than 115 mm, the magnetic field center

distance H is preferred to be larger than 50 mm and equal to or less than 90 mm.

[0088]

As described above, according to the manufacturing method of the single crystal according to the embodiment of the present invention, when the position of the magnetic field axis 1 which is the center of the applied horizontal magnetic field is lower than the liquid surface 3a of the silicon melt 3 by more than 50 mm and set at the position of the distance equal to or less than the depth L from the liquid surface 3a of the silicon melt 3 remaining in the crucible 4 at the point of tail-in, preferably, when it is set at a position in the range of 50 mm to 90 mm, unstable convection of the silicon melt in an early stage of the pulling step of the silicon single crystal can be suppressed, thereby suppressing generation of dislocation in the pulled silicon single crystal. In addition, at least until the point of tail-in, the magnetic field center line 1 is not positioned below the lowest part 3b of the silicon melt 3, change of the crystal diameter of the silicon single crystal generated by the temperature change of the silicon melt can be suppressed, solidification of the silicon melt can be suppressed, and generation of dislocation in the silicon single crystal can be suppressed. Therefore, according to the manufacturing method of the single crystal according to the present embodiment, a single crystal which is totally free from dislocation and has

a good crystal shape can be stably pulled. Thus, the yield and productivity of the manufactured silicon single crystal can be improved.

[Brief Description of the Drawings]

5 [0089]

FIG. 1 is a schematic cross sectional drawing of a single crystal manufacturing apparatus suitable for carrying out a manufacturing method of a single crystal according to an embodiment of the preset invention.

10 FIGS. 2 are drawings for explaining the manufacturing method of the single crystal according to the present embodiment, wherein FIG. 2A shows the relation between a liquid surface of a silicon melt and a magnetic field axis at the beginning of a pulling step, and FIG. 2B shows the relation between the liquid
15 surface of the silicon melt and the magnetic field axis at the point of tail-in.

FIG. 3 is a diagram showing the relation between the magnetic field center distance and the number of tries in Examples 1 to 3 and Comparative Examples 1 to 3 of the present
20 invention.

FIGS. 4 are drawings schematically showing a conventional manufacturing method of a silicon single crystal.

FIGS. 5 are drawings schematically showing another conventional manufacturing method of a silicon single crystal.

25 FIGS. 6 are drawings schematically showing another

conventional manufacturing method of a silicon single crystal.

[Description of Reference Numerals]

[0090]

- 1 Pulling chamber
- 5 2 Crystal take-out chamber
- 3, 43, 53, 63, Silicon melt
- 3a, 44, 54, 64 Liquid surface
- 3b, 46, 56, 66 Lowest part
- 4, 41, 51, 61 Crucible
- 10 5 Quartz crucible
- 6 Graphite crucible
- 7, 42, 52, 62 Ar gas current plate
- 8 Heating heater
- 9 Heat insulation material
- 15 10 Ar gas inlet
- 11 Ar gas discharge opening
- 12 Diameter controlling camera
- 13 Wire
- 14 Crystal driving unit
- 20 15 Crucible driving unit
- 16 Horizontal magnetic field device
- 17, 18 Coil
- 19 Horizontal magnetic field position adjusting device
- 20, 47, 57, 67 Silicon single crystal
- 25 21 Straight body part

22 Neck part
23 Diameter-increasing unit
30 Seed Crystal
45, 55, 65 Magnetic field center position
5 100 Single crystal manufacturing apparatus

[Document Name] Claims

[Claim 1]

A manufacturing method of a single crystal from a raw material melt in the Czochralski process under applying a
5 horizontal magnetic field to the raw material melt housed in a crucible, wherein

setting a magnetic field center of the horizontal magnetic field at a position lower than a liquid surface of the housed raw material melt by more than 50 mm, and at a distance
10 equal to or less than a depth L from the liquid surface of the raw material melt remaining in the crucible on completion of pulling of a straight body part of the manufactured single crystal.

[Claim 2]

15 The manufacturing method of the single crystal according to claim 1, wherein the magnetic field center is set at a position between 50 mm to 90 mm below from the liquid surface.