

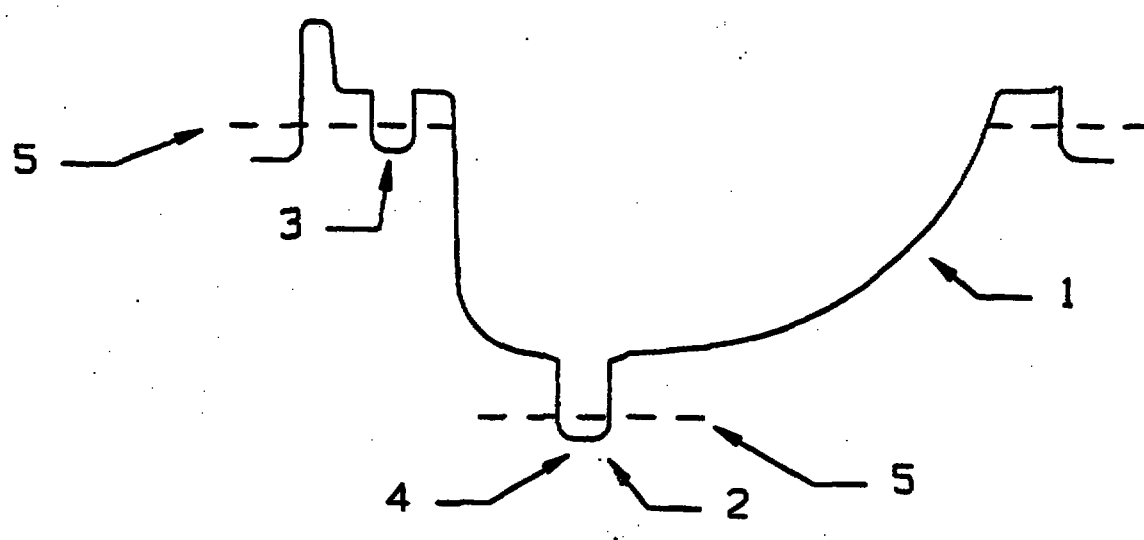
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(54) Title: IMPROVED VACUUM FORMED VANITY TOP 		
(57) Abstract A manufacturing technique for vacuum formed vanity tops (1) wherein one or more of the waste, tap or faucet positions are drawn, during the vacuum forming process, into downward projecting nipples (2, 3) in the thermoplastic shell comprising the vanity top; the extremities (4) of the nipples adapted to be subsequently removed thereby opening the waste, tap or faucet positions.		