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(71) Applicant: **THE CHEMOURS COMPANY FC, LLC**
[US/US]; 1007 MARKET STREET, WILMINGTON,
Delaware 19801 (US).

(72) Inventors: **POTTKER, Gustavo**; 410 Shirtz Farm
Lane, Malvern, Delaware 19355 (US). **BRANDT, Drew**
Richard; 506 Price Street, West Chester, Pennsylvania
19382 (US). **VAN WASSEN, Abigail Rose**; 110 Woodview
Lane, Media, Pennsylvania 19063 (US). **SHA, Xue**; 113
Minikahda Circle, Avondale, Pennsylvania 19311 (US).

(74) Agent: **CRONIN, Christopher J.**; 1007 Market street,
Patent Legal Group, Wilmington, Delaware 19801 (US).

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(54) Title: COMPOSITIONS OF IMMERSION FLUIDS WITH CONTAMINANTS

(57) Abstract: Disclosed is a hydrofluoroolefin working fluid including: a dielectric fluid selected from E-HFO-153-10mczz and/or E-HFO-153-10mzzy; and water dissolved within the dielectric fluid at a concentration of from 10 to about 145 ppm of and/or a plasticizer or plasticizer mixture dissolved within the dielectric fluid at a concentration of from about 10 to about 7341 ppm. The hydrofluoroolefin working fluid is useful for immersion cooling of an electronic component.

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