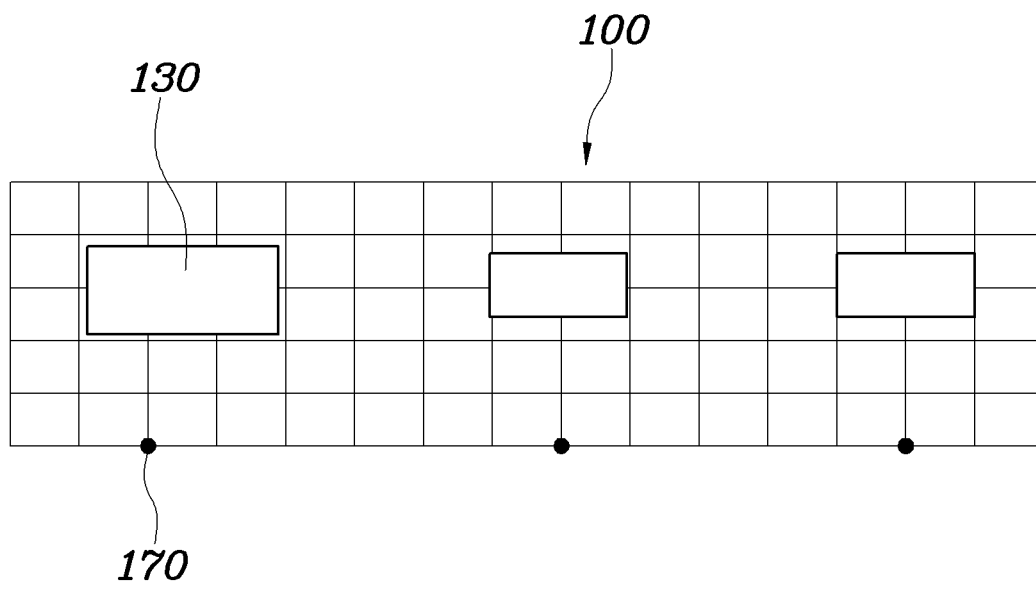
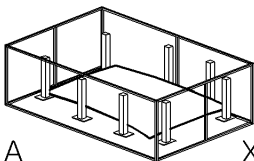
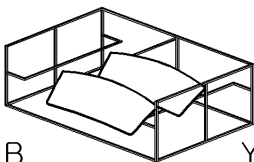
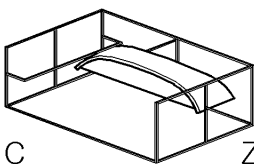


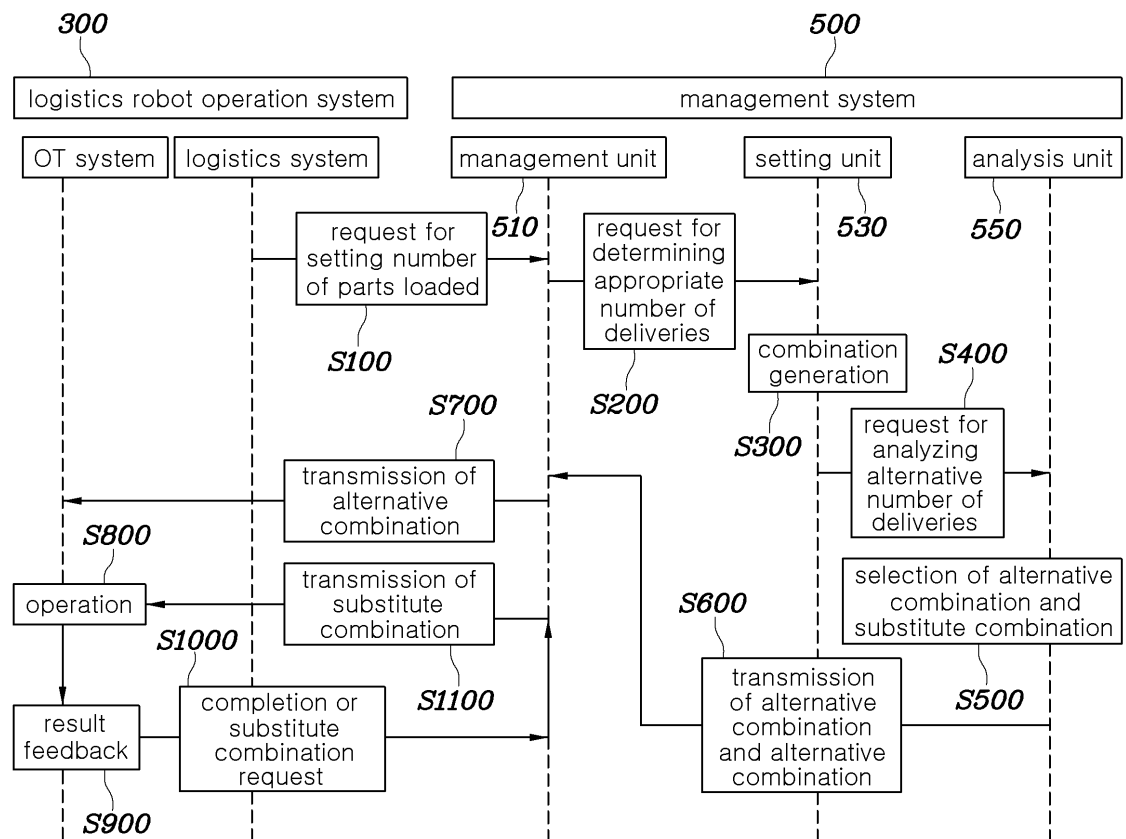
[FIG.1]



[FIG. 2]

pallet type	existing loading	process sequence								
		1	2	3	4	5	6	7	8	...
A 	4									
B 	8									
C 	2									

[FIG. 3]



[FIG. 4]

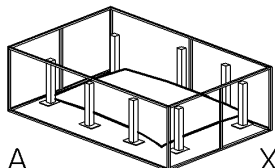
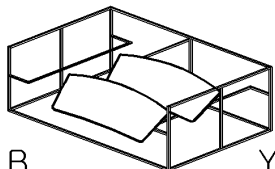
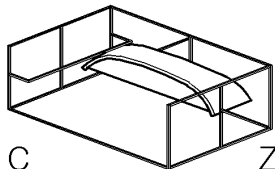
pallet	loading amount	group	prime number	existing	prime number
No. 1	2	P	X	☒	
No. 2	4	Q	3	☐	☒
No. 3	4	Q	3	☐	☒
No. 4	4	Q	3	☒	☐
No. 5	6	R	5	☐	☒
No. 6	6	R	5	☒	☐

[FIG.5]

combination 2	number of loadings	process sequence													...	n
		1	2	3	4	5	6	7	8	9	10	11	...	n		
No. 1	2															
No. 2	3															
No. 3	4															
No. 4	4															
No. 5	6															
No. 6	6															

combination	maximum call	average call
1	4	1.18
2	4	1.17
3	5	1.36
...	...	...
32	3	1.36

[FIG. 6]

pallet type	changed loading	process sequence								
		1	2	3	4	5	6	7	8	...
A  X	3									
B  Y	7									
C  Z	2									