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(54) **Title:** PHASE CHANGE MATERIAL ELEMENTS FOR USE IN A THERMALLY INSULATED TRASPORTATION CON-
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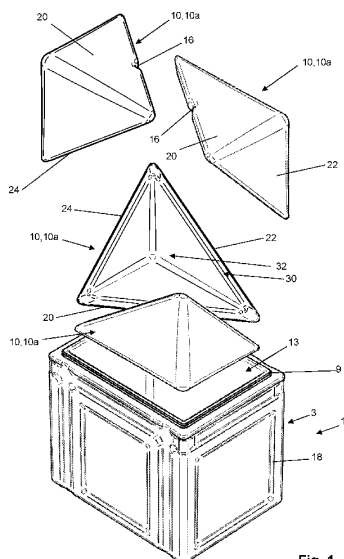


Fig. 1

(57) **Abstract:** A set of phase change material (PCM) elements (10) that are arranged to fit together to form a hollow cuboid structure (12) for use in a thermally insulated transportation container (1) that transports temperature sensitive goods, the hollow cuboid structure (12) having first, second, third, fourth, fifth and sixth sides defining an enclosed payload volume (14) that is arranged to receive the temperature sensitive goods, wherein at least one, and preferably each, of the PCM elements (10) in the set of PCM elements comprises a sealed or sealable receptacle (10a) having at least a first side (20), a second side (22) and a third side (24), wherein the receptacle (10a) has an internal cavity (40) that extends into each of the first side (20), second side (22) and third side (24), and PCM is stored within the cavity in each of the first side (20), second side (22) and third side (24).

WO 2025/052115 A1