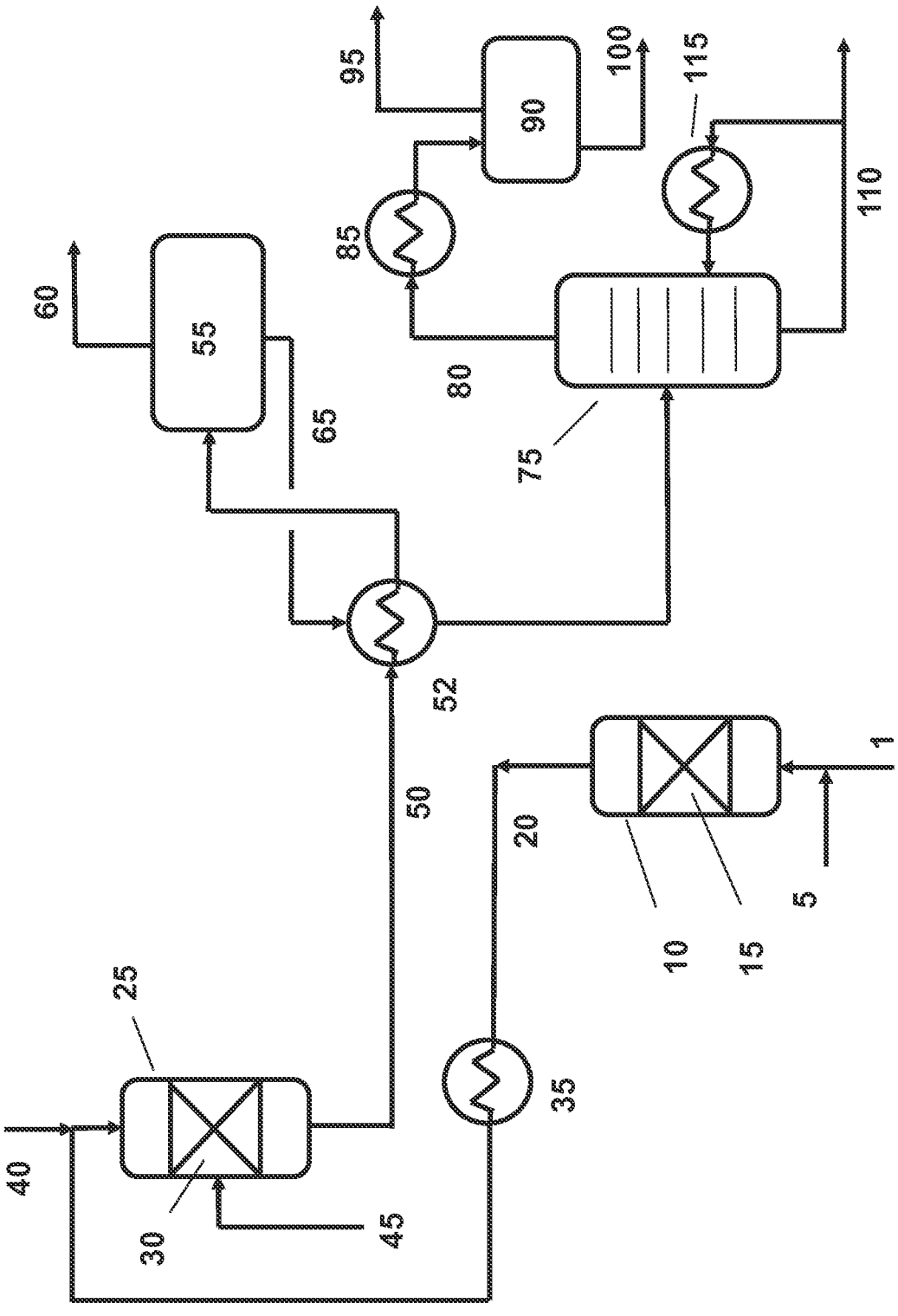


FIGURE 1

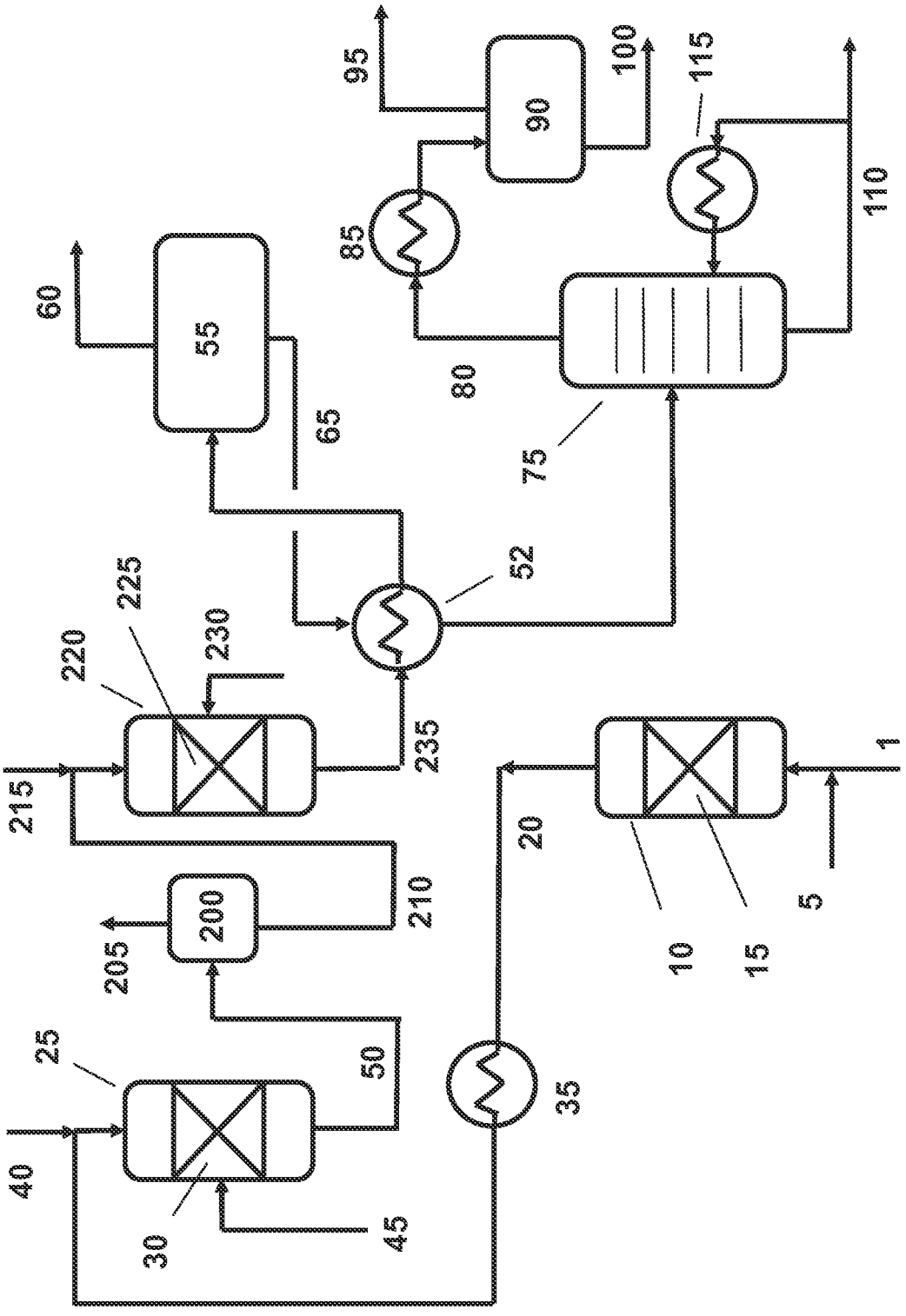

95
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5

FIGURE 2

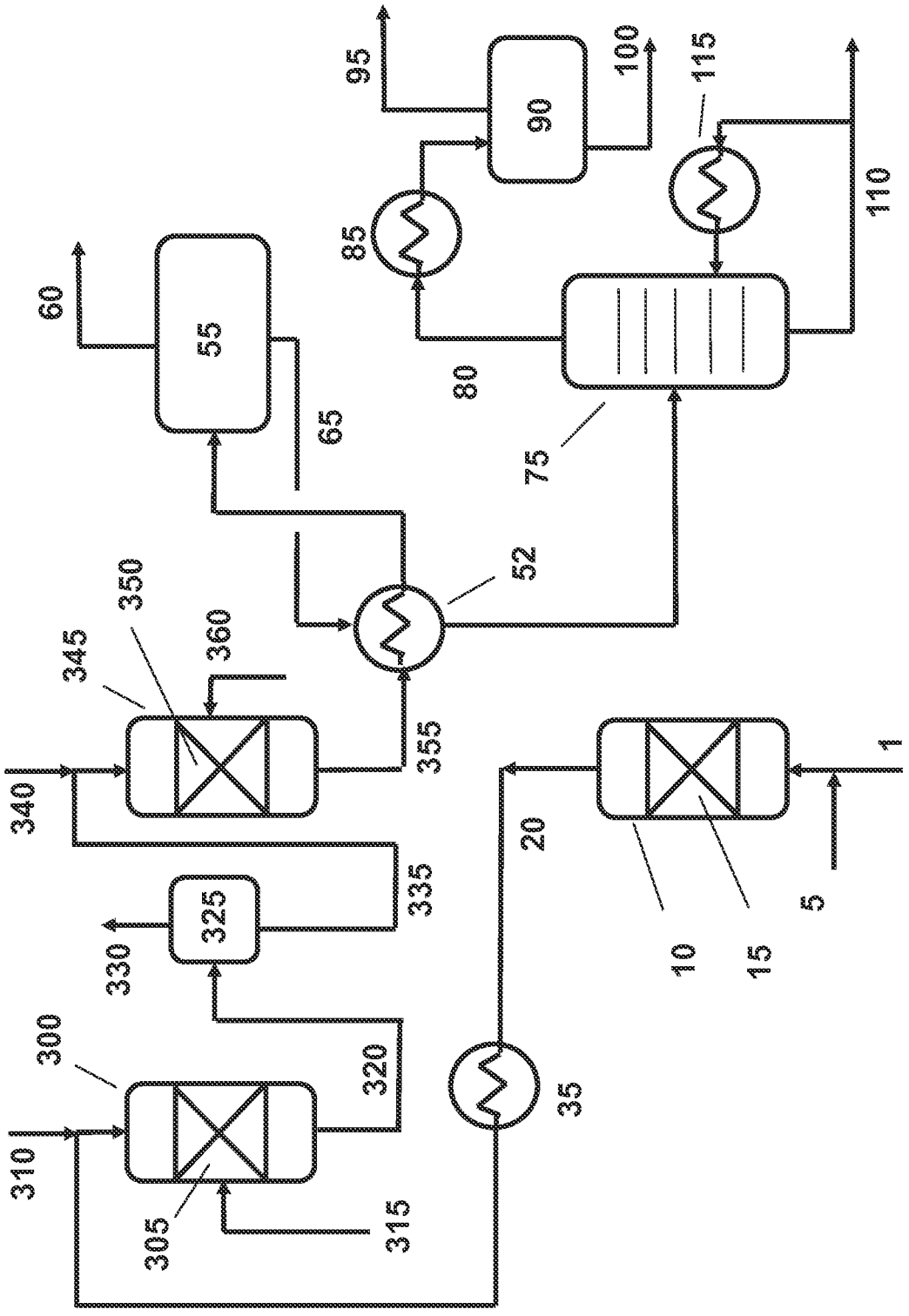

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FIGURE 3

Day #		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Process Conditions																	
Temperature (^{o}F)		350	350	350	350	350	325	325	325	325	325	375	375	375	375	350	350
Pressure (psig)		530	530	530	530	530	530	530	530	530	530	530	530	530	530	530	530
Space Velocity (hr^{-1})		4	4	4	4	4	4	4	4	4	4	4	4	4	4	2	2
Treat Gas Reat (SCF/B)		600	600	600	600	600	600	600	600	600	600	600	600	600	600	600	600
Properties	Feed	Product															
Gum Content (mg/100ml)																	
- Washed Gum Content	39.5				1	2.5				2.5				0.5			1
- Unwashed Gum Content	43.5				6	9				9				4			6
Sulfur (wt%)	0.566				0.553	0.555				0.564				0.536			
Bromine #	11.53				9.31					9.95				8.25			8.5

Process Conditions and Product Results from Example

FIGURE 4