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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : C07D 211/60, C07B 57/00	A1	(11) International Publication Number: WO 96/36606 (43) International Publication Date: 21 November 1996 (21.11.96)
(21) International Application Number: PCT/SE96/00563 (22) International Filing Date: 30 April 1996 (30.04.96) (30) Priority Data: 9501808-1 16 May 1995 (16.05.95) SE (71) Applicant (for all designated States except US): ASTRA AKTIEBOLAG (PUBL) [SE/SE]; S-151 85 Södertälje (SE). (72) Inventor; and (75) Inventor/Applicant (for US only): JAKSCH, Peter [SE/SE]; Grönkullastigen 22, S-153 31 Järna (SE). (74) Agent: ASTRA AKTIEBOLAG; Patent Dept., S-151 85 Södertälje (SE).	(81) Designated States: AL, AM, AT, AU, AZ, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, AR/PO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published With international search report.	
(54) Title: NEW PROCESS FOR THE PREPARATION OF ROPIVACAINE HYDROCHLORIDE MONOHYDRATE (57) Abstract New process for the preparation of ropivacaine hydrochloride monohydrate adapted for production in the plant, which process includes three steps.		