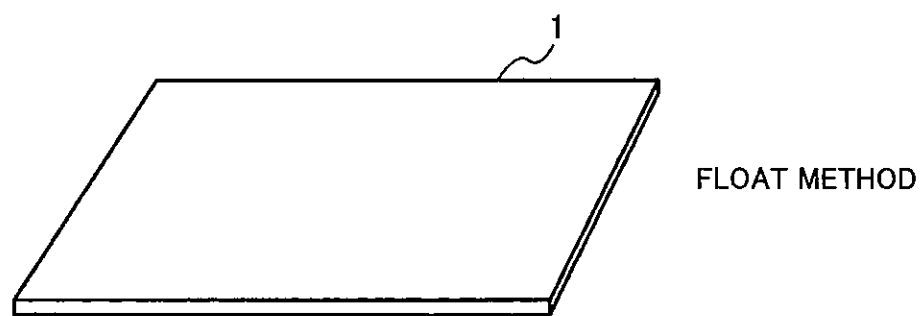
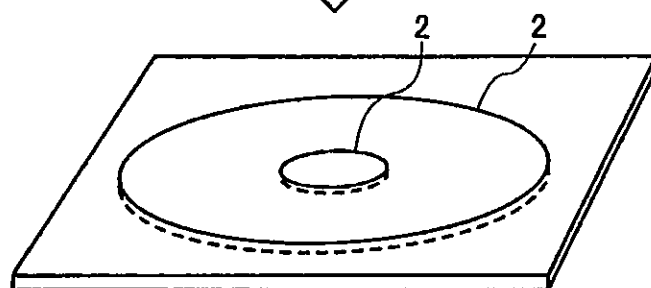
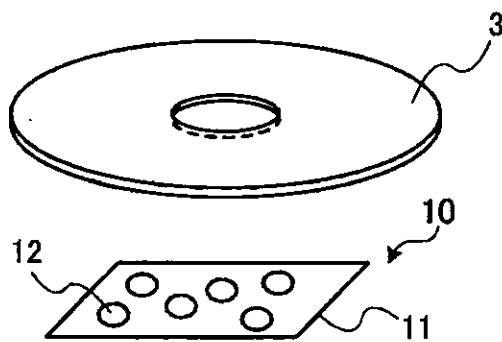
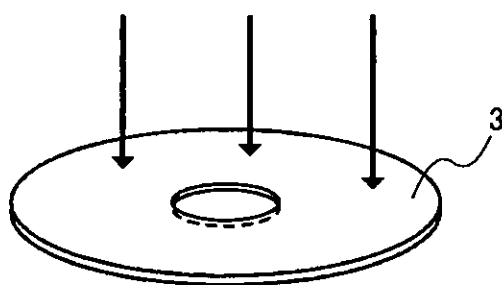




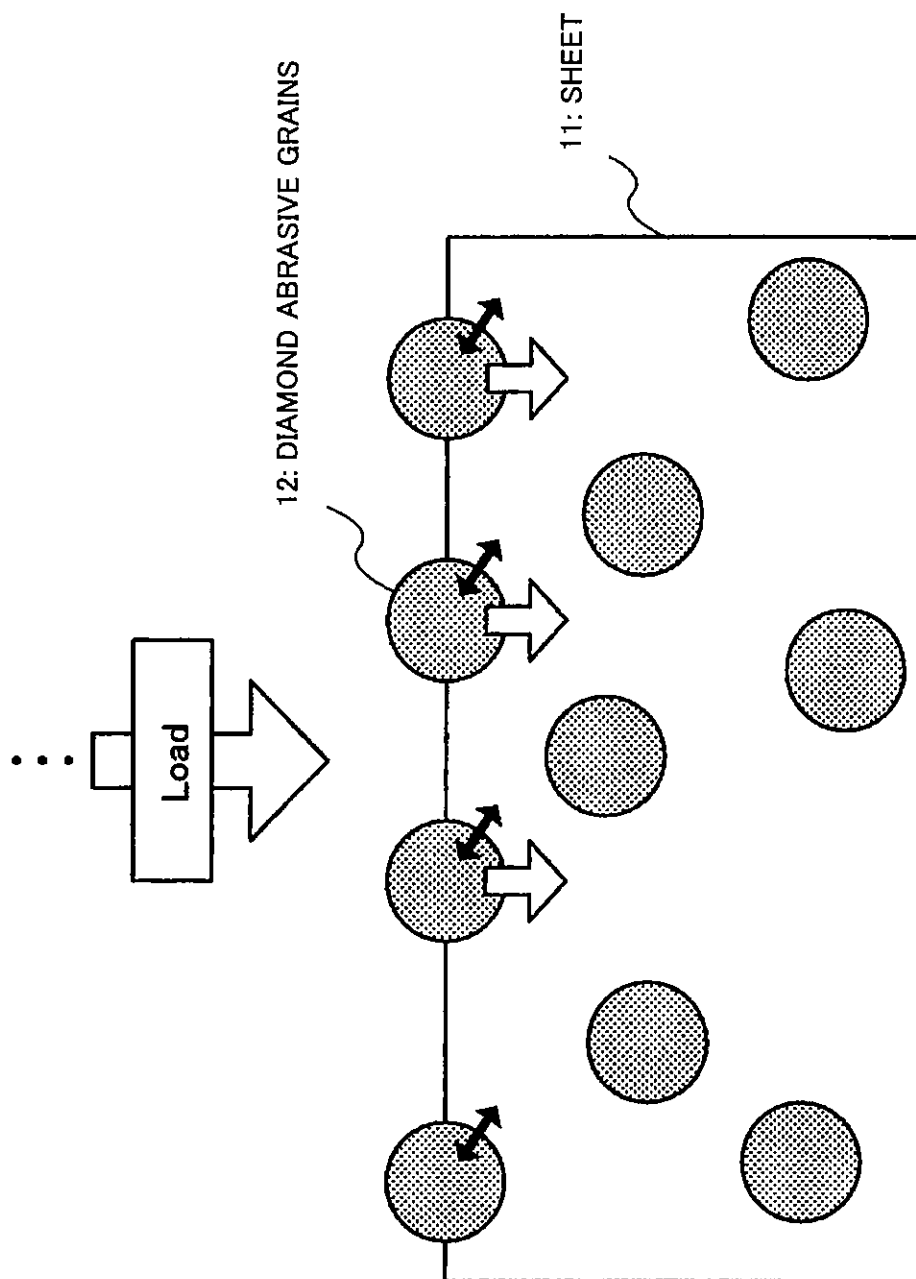
FLOAT METHOD



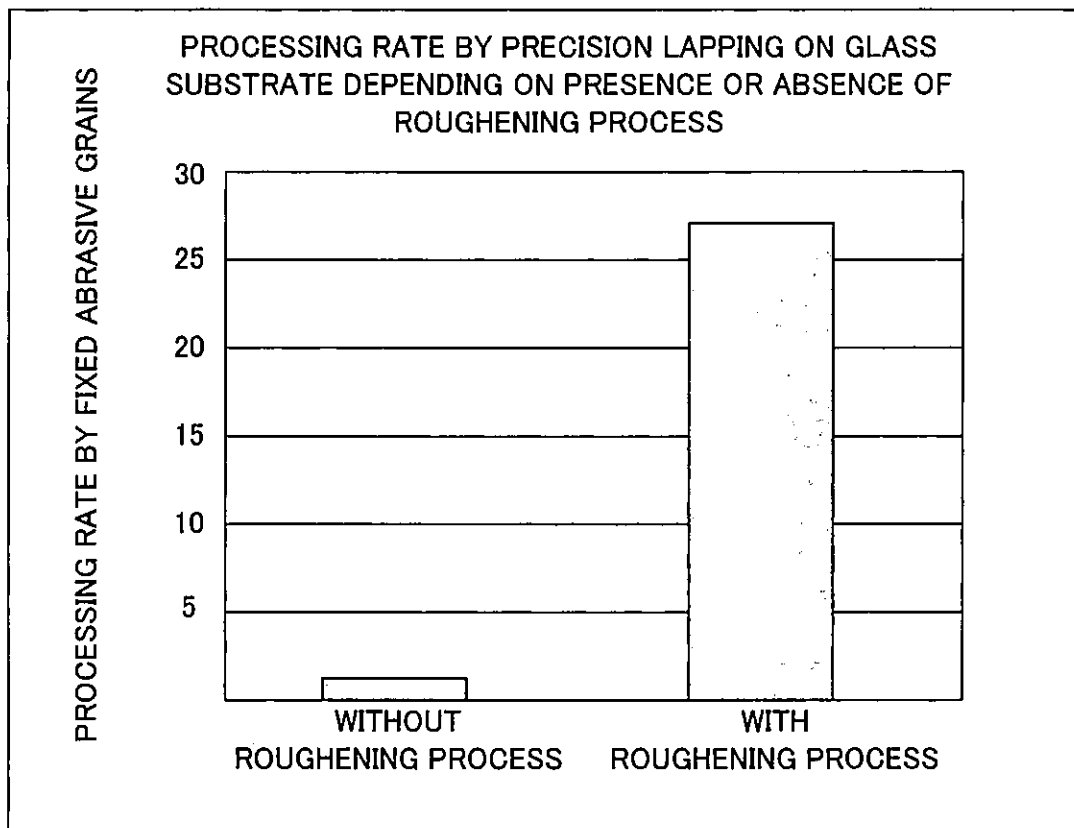
ROUGHENING BY MECHANICAL METHOD OR CHEMICAL METHOD



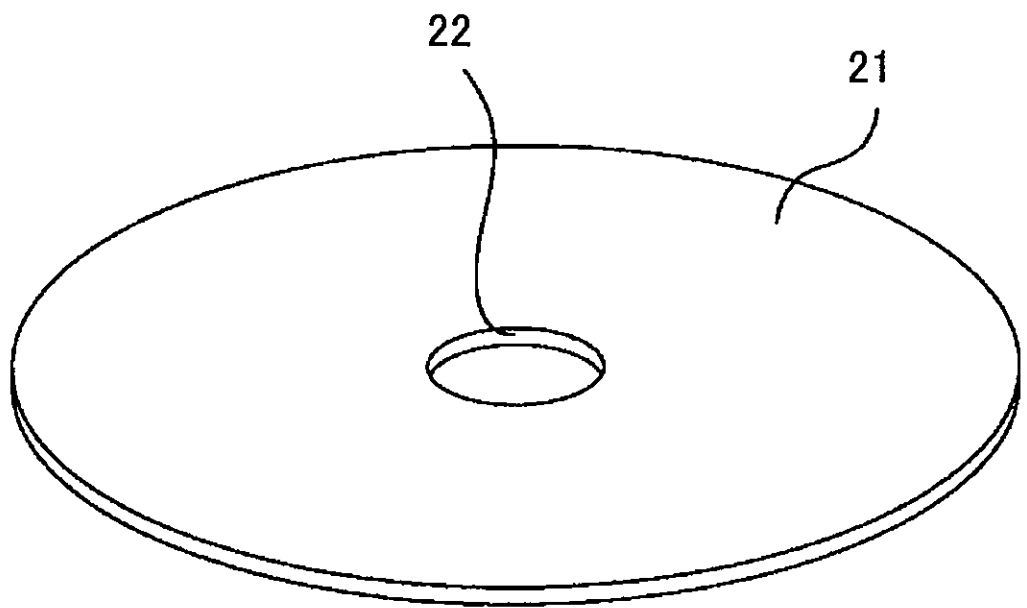
[FIG. 1]



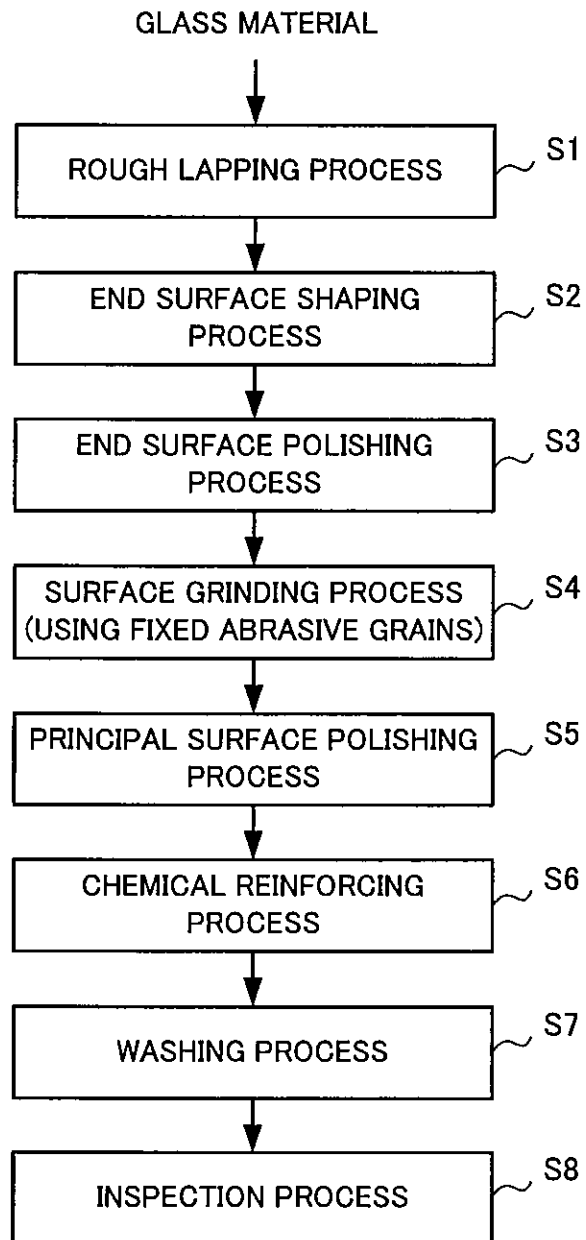
[FIG. 2]



[FIG. 3]



[FIG. 4]



[FIG. 5]

	PRINCIPAL SURFACE FLAW	END SURFACE FLAW	SURFACE ROUGHNESS $\pm(R_a)$
EXEMPLARY EMBODIMENT 2	○	○	○
COMPARATIVE EXAMPLE 2	○	×	△
COMPARATIVE EXAMPLE 3	×	○	○
COMPARATIVE EXAMPLE 4	×	○	○

[FIG. 6]