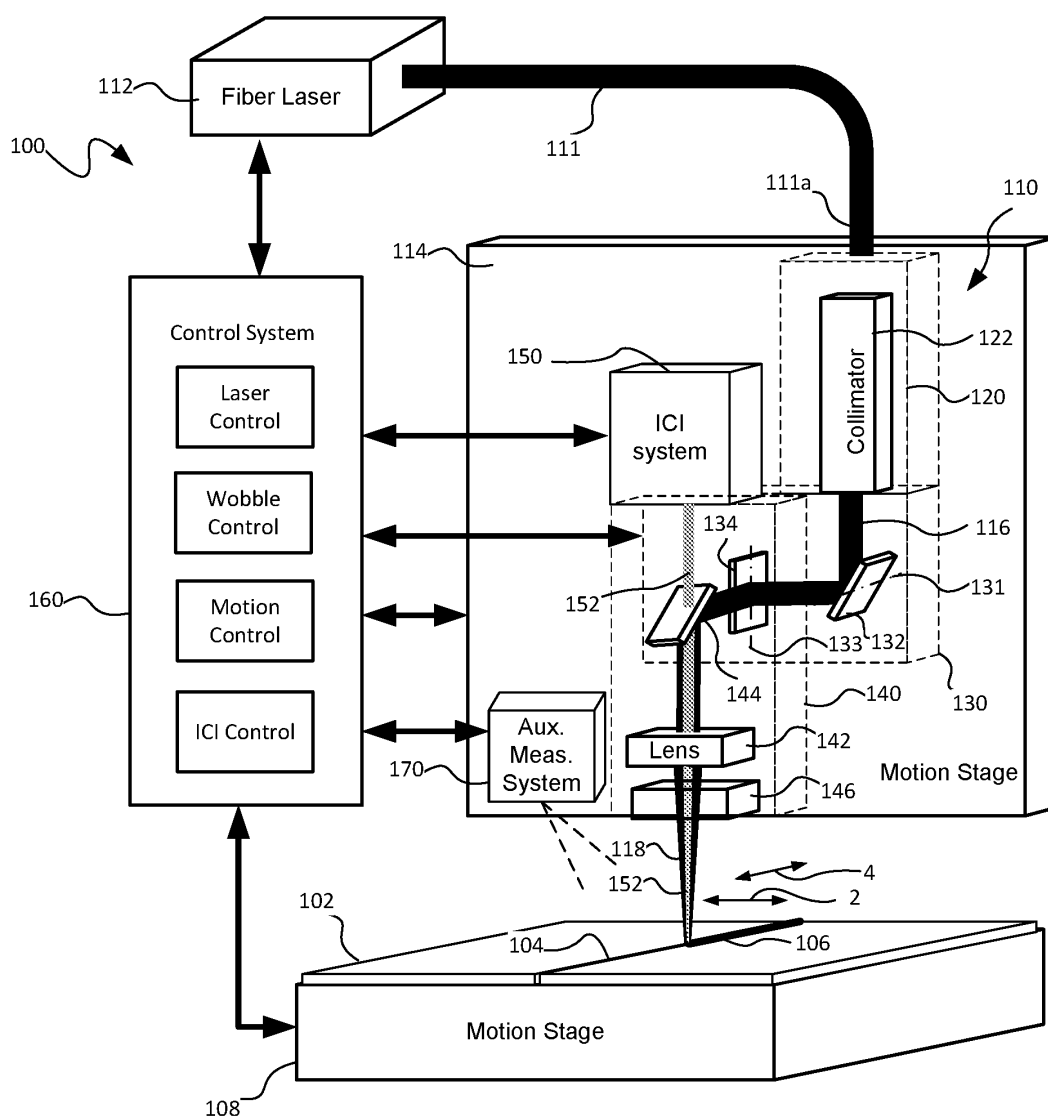
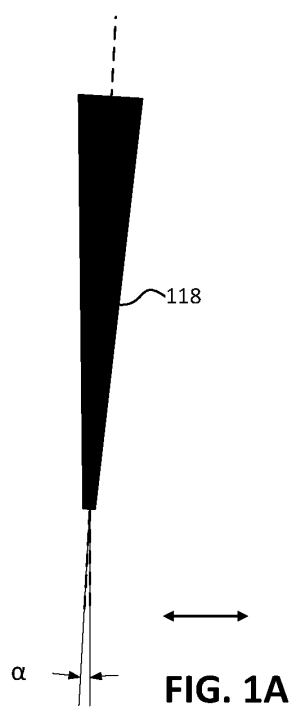
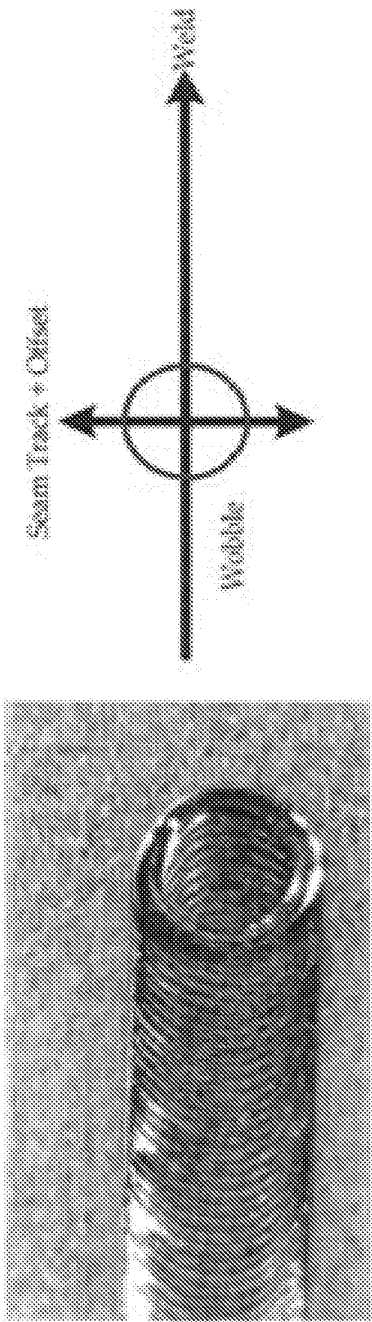


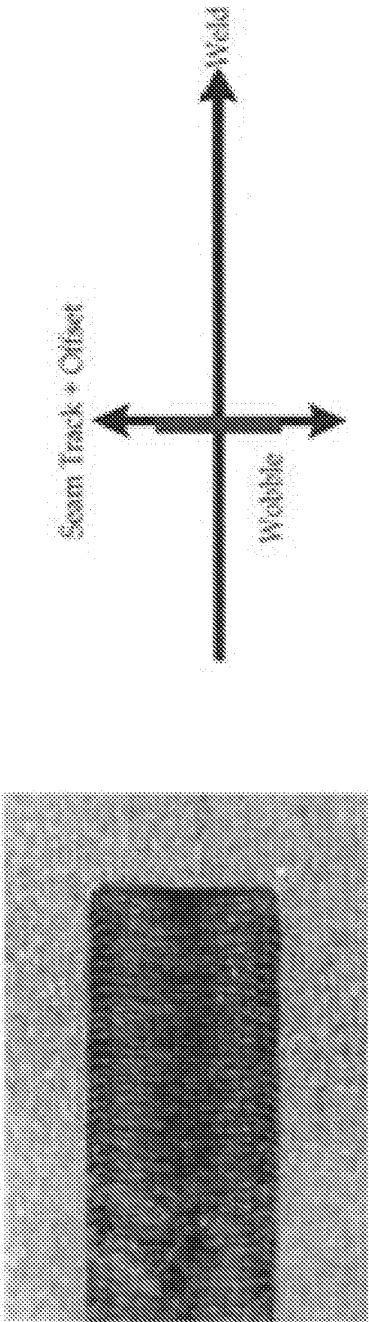
**FIG. 1**





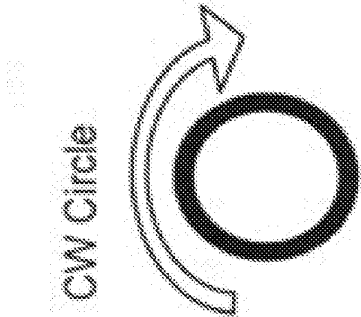
Magnified sample weld

FIG. 2A

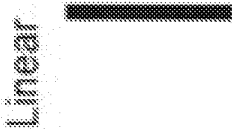


Magnified sample weld

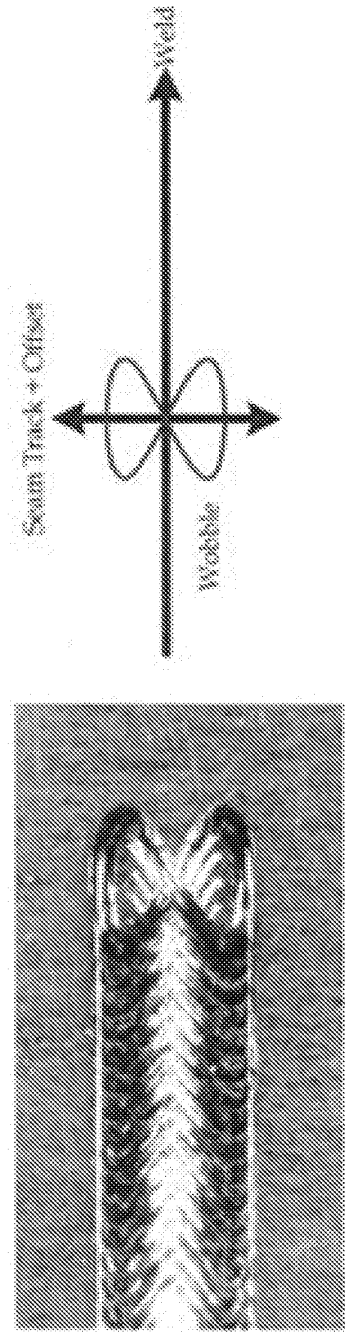
FIG. 2B



CW Circle



Linear



Magnified sample weld

FIG. 2C

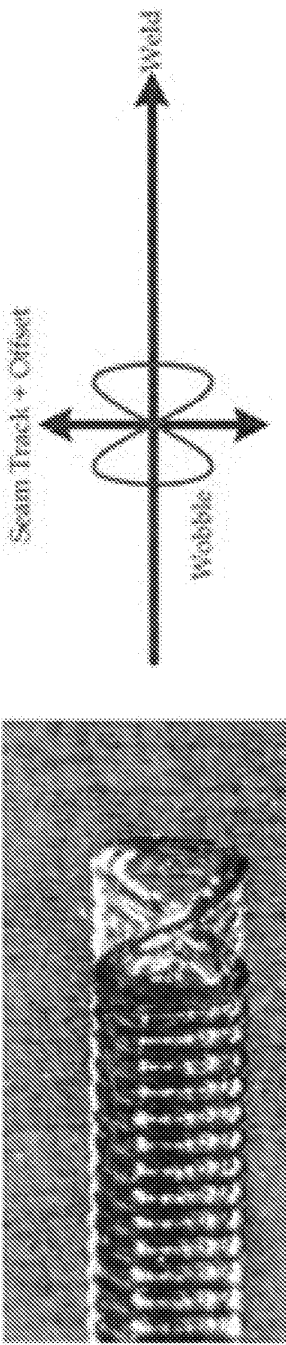
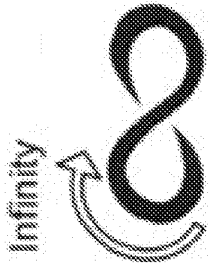


FIG. 2D



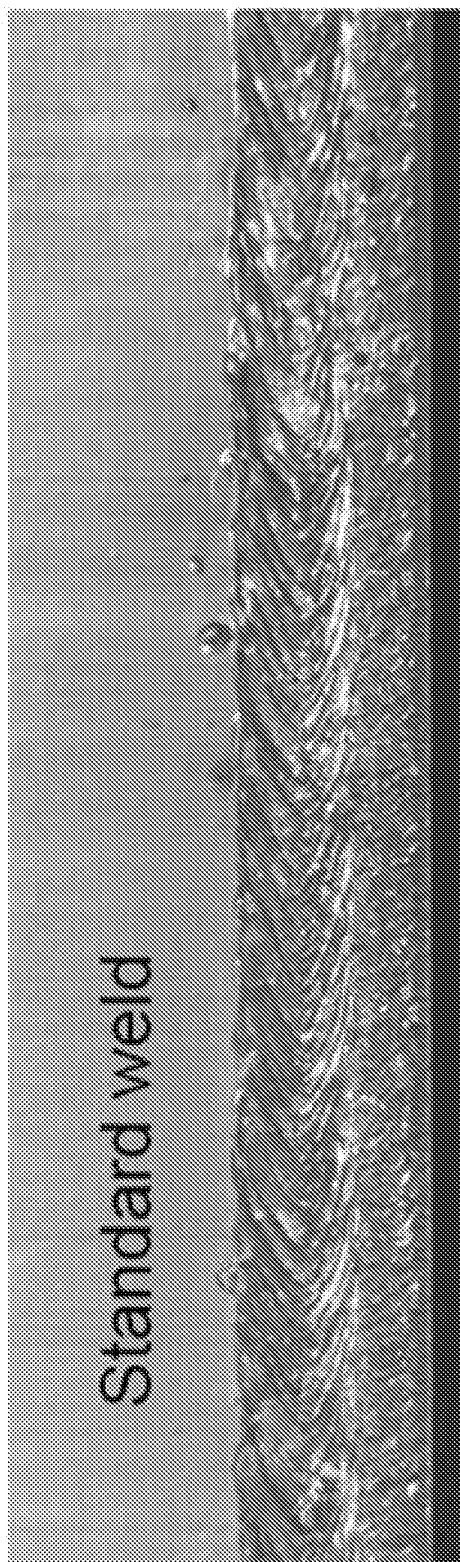


FIG. 3A

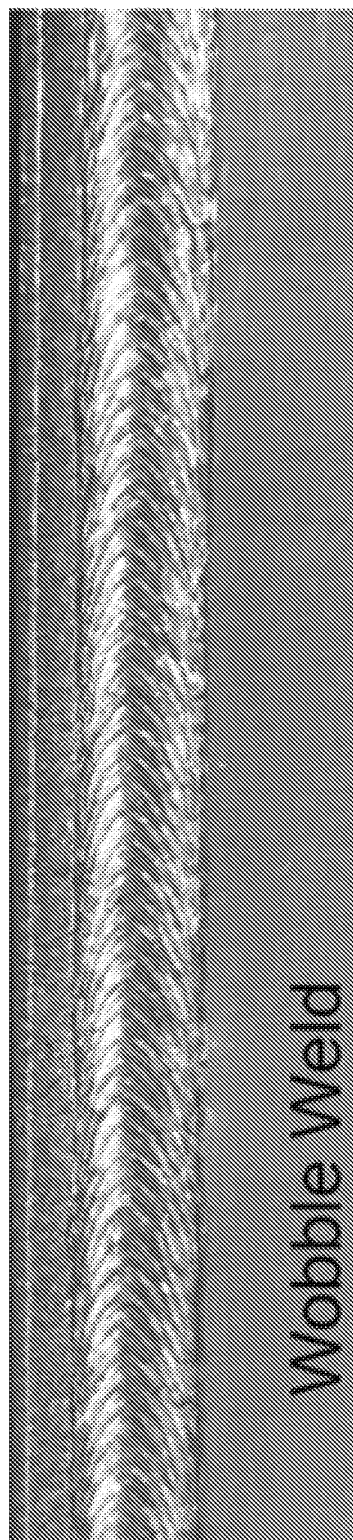


FIG. 3B

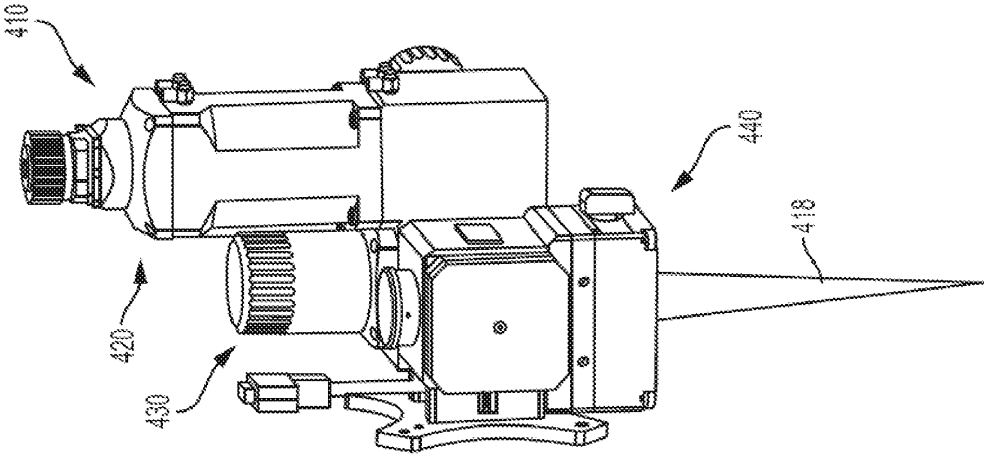


FIG. 5

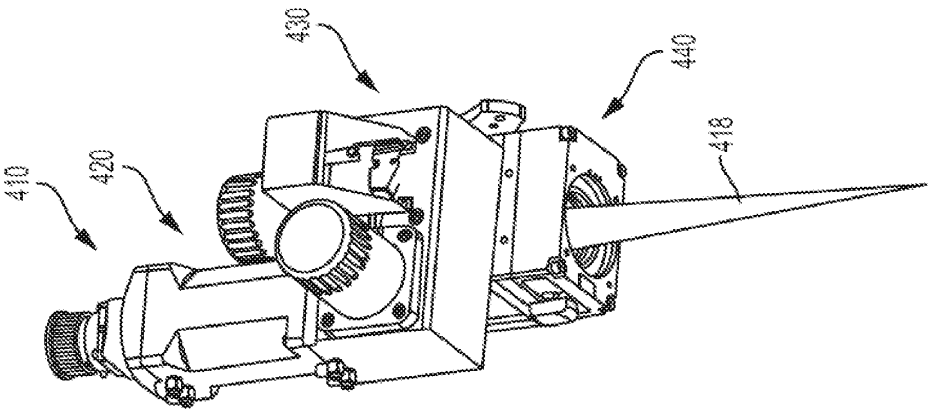
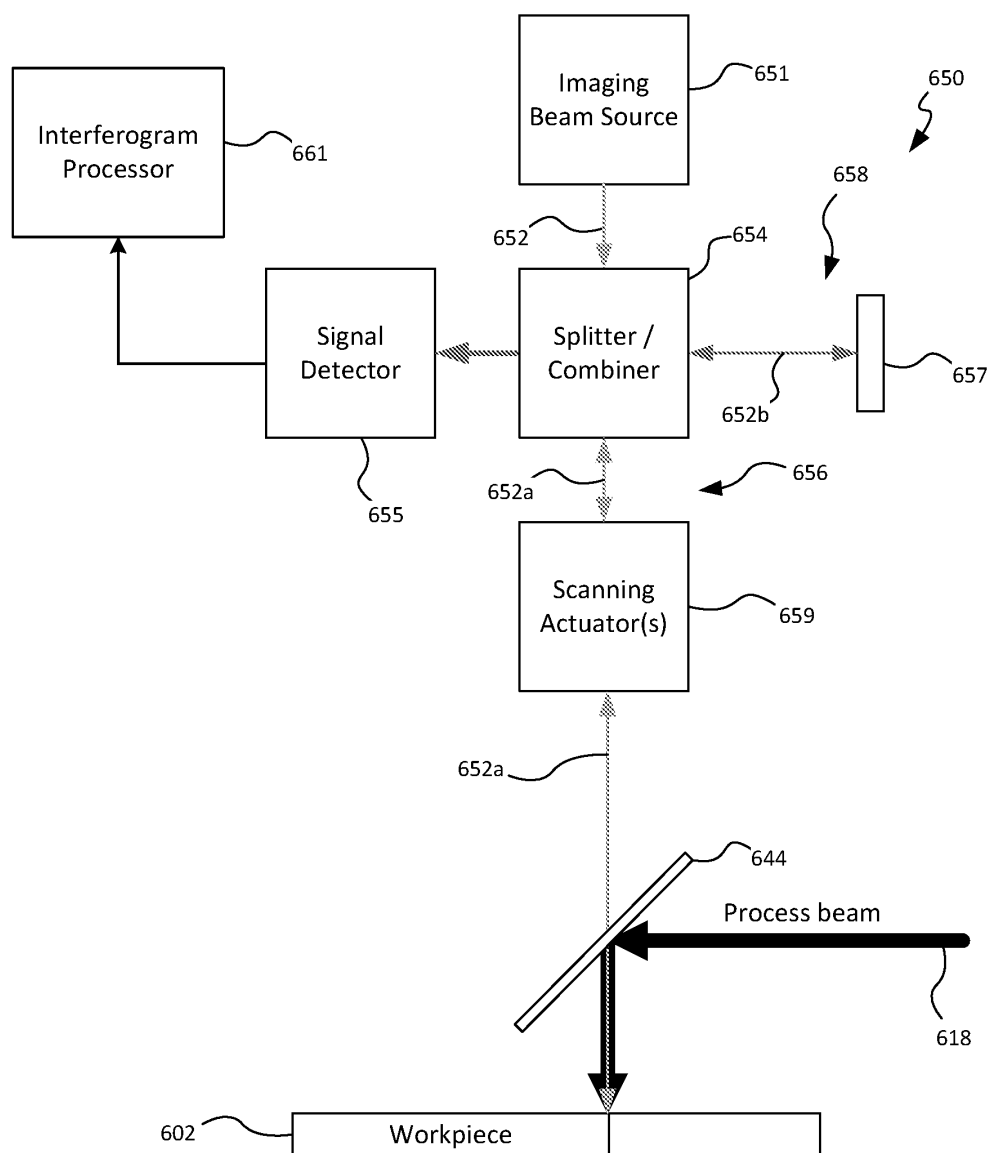
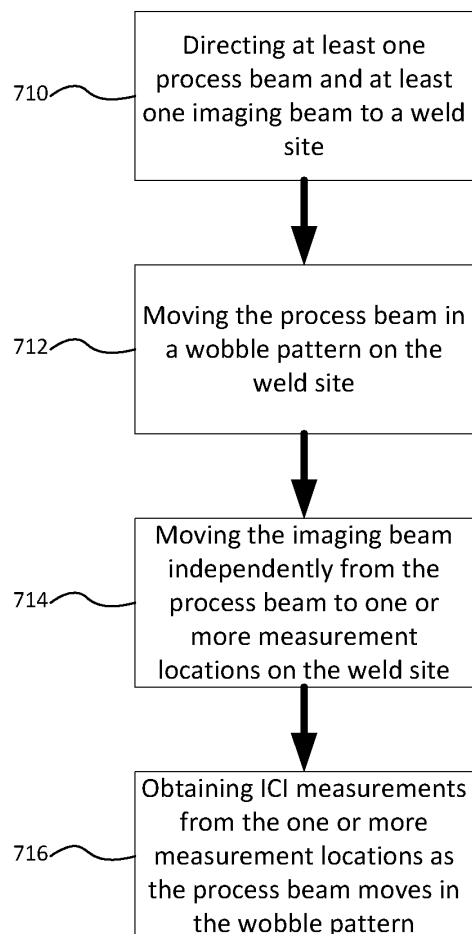


FIG. 4

**FIG. 6**

**FIG. 7**

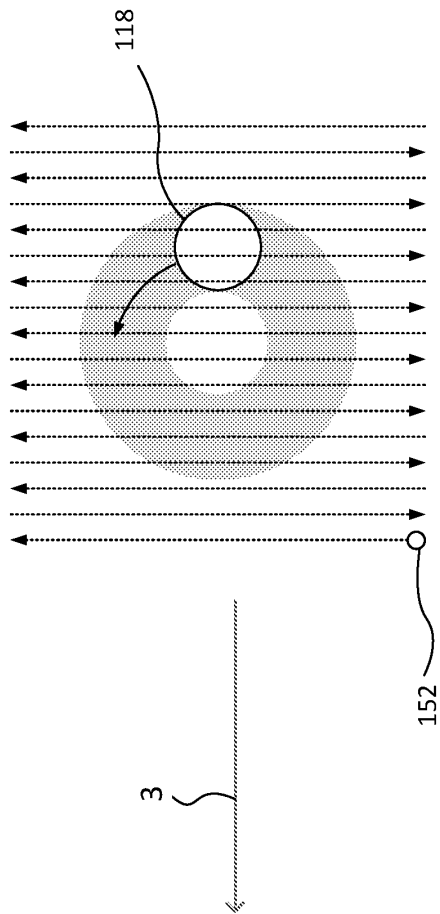


FIG. 8

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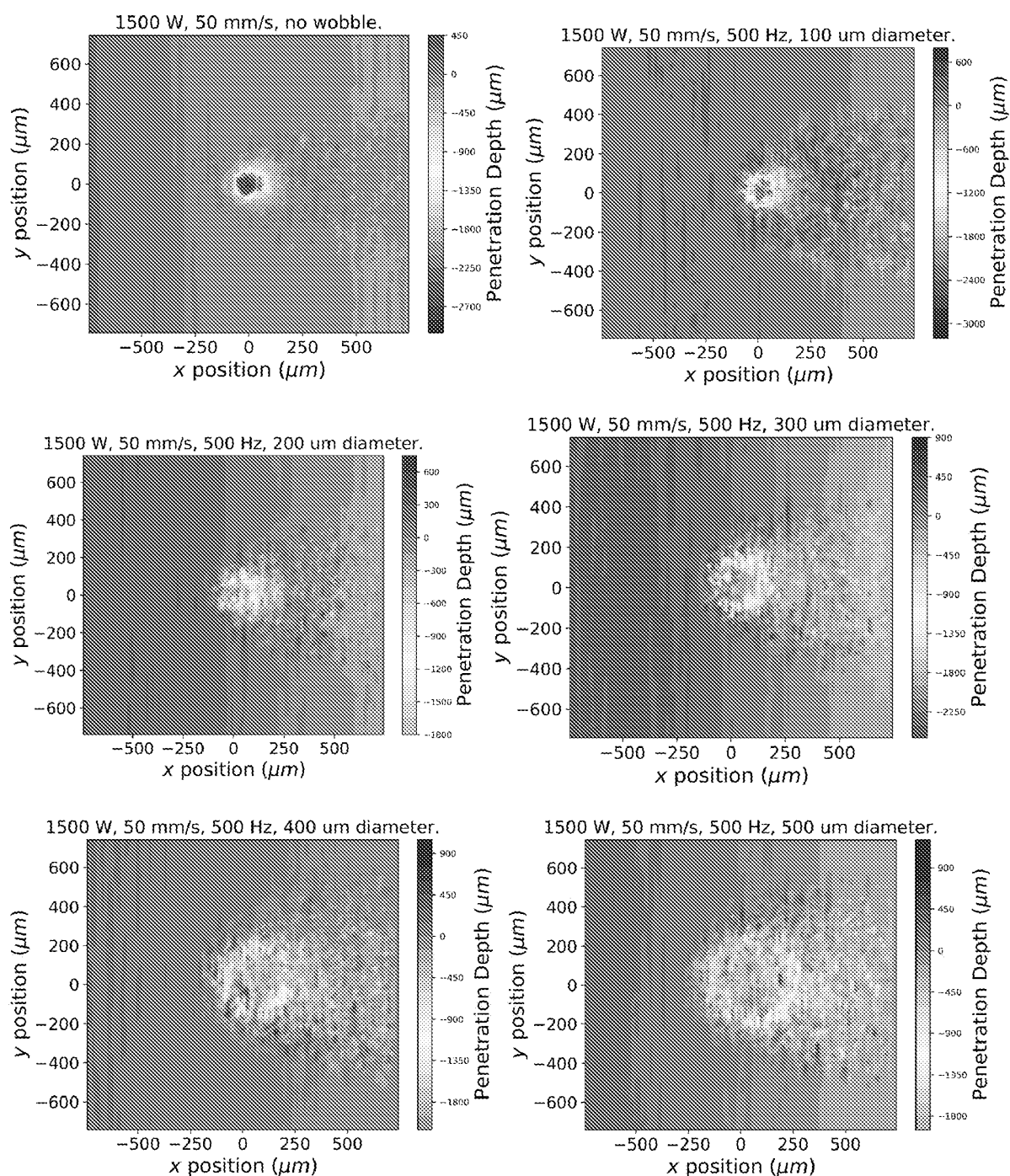


FIG. 9

SUBSTITUTE SHEET (RULE 26)

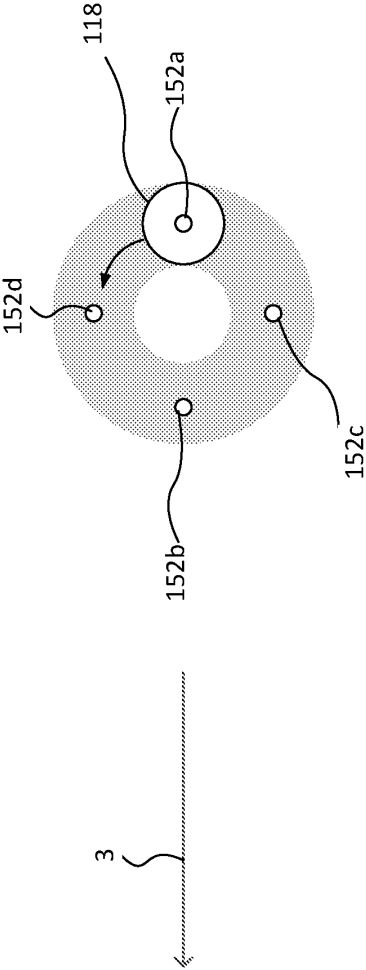


FIG. 10

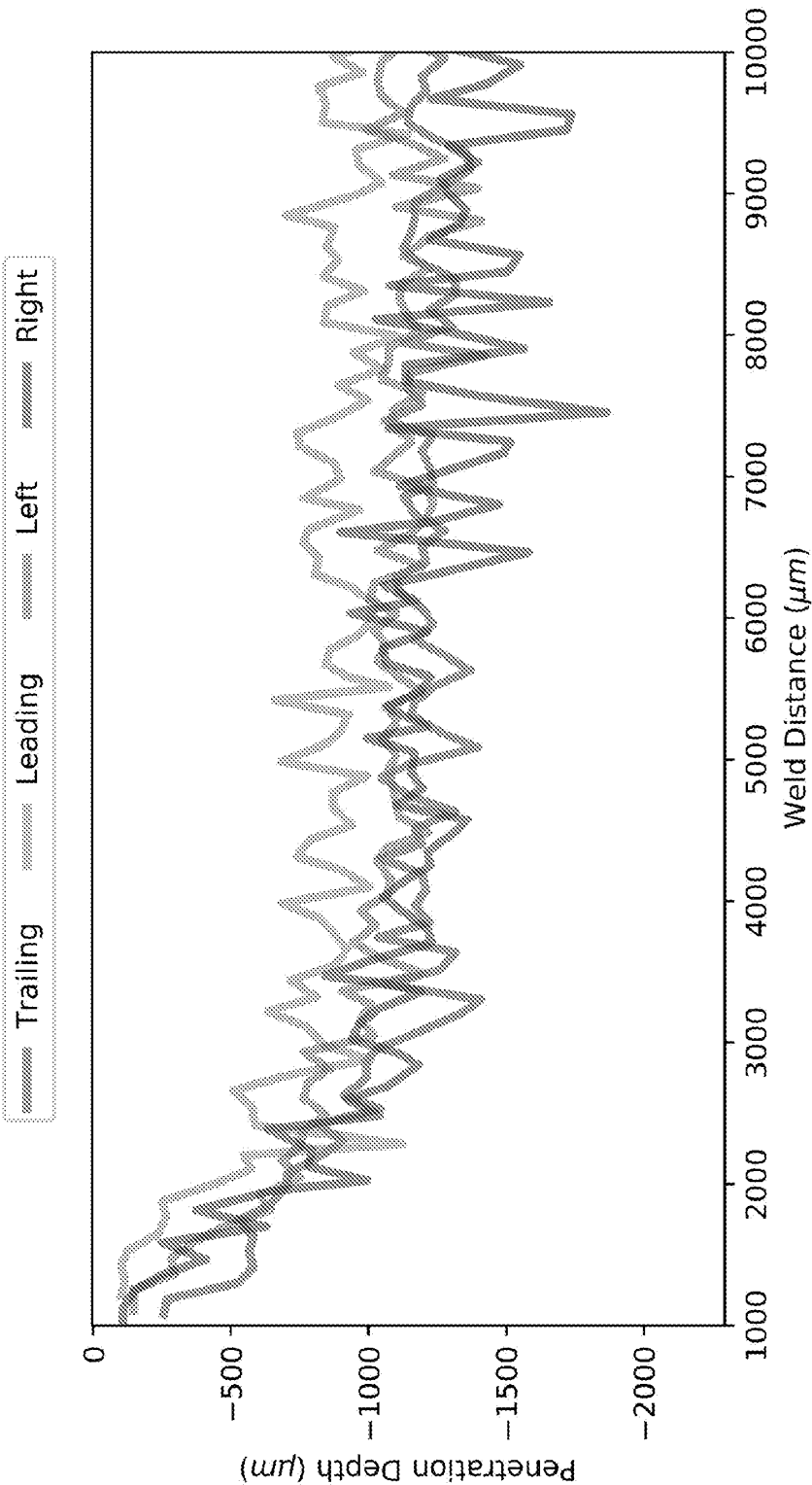


FIG. 11

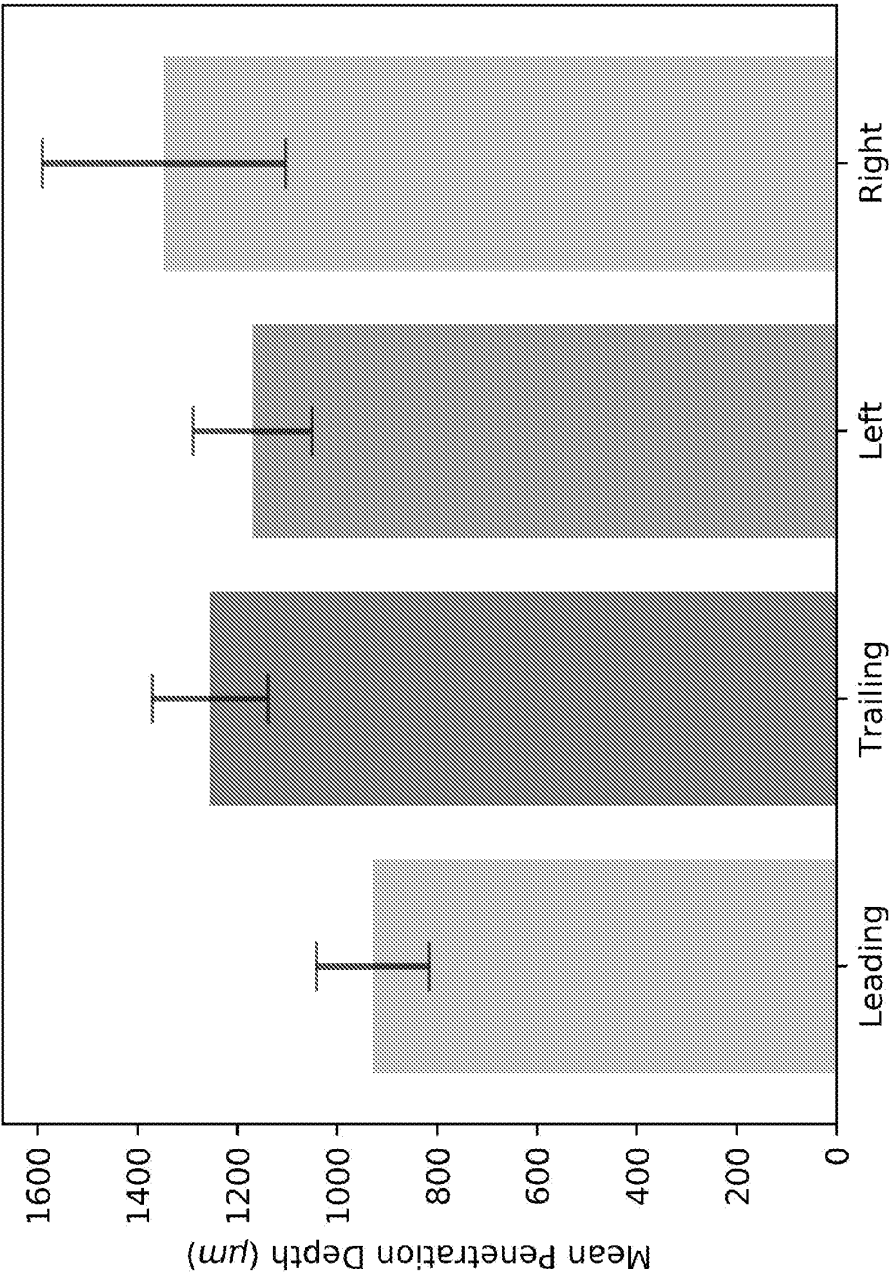


FIG. 12

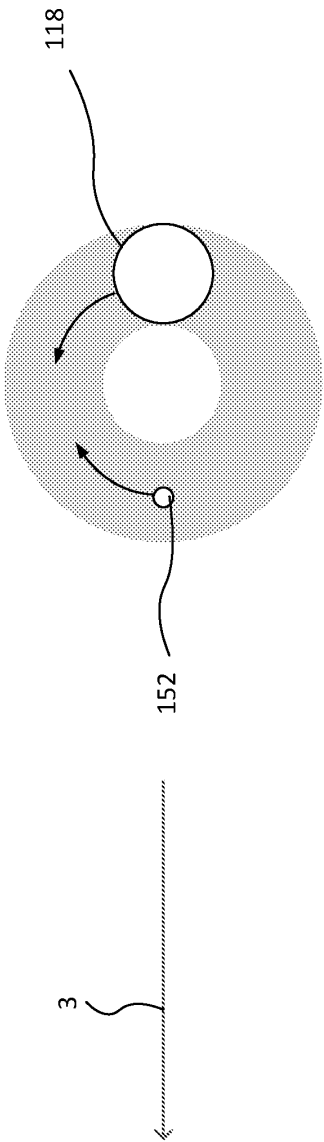


FIG. 13

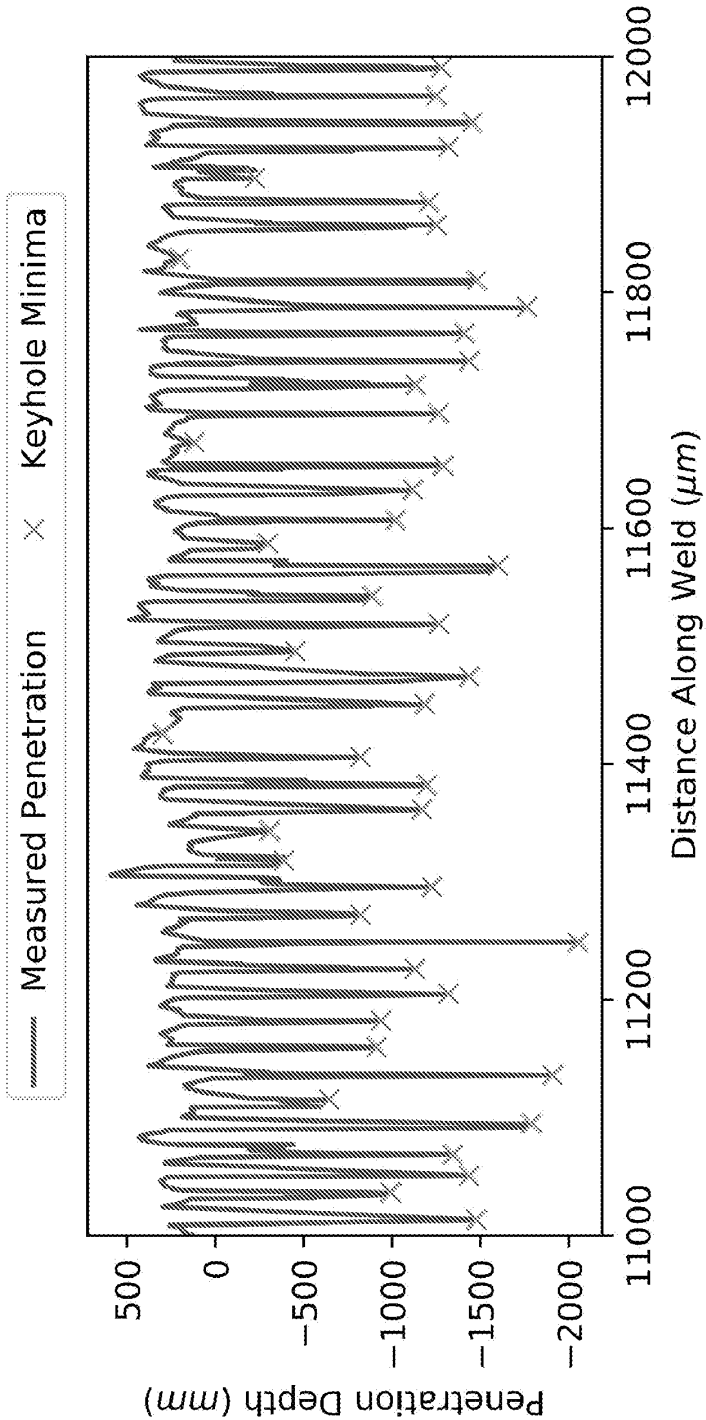


FIG. 14

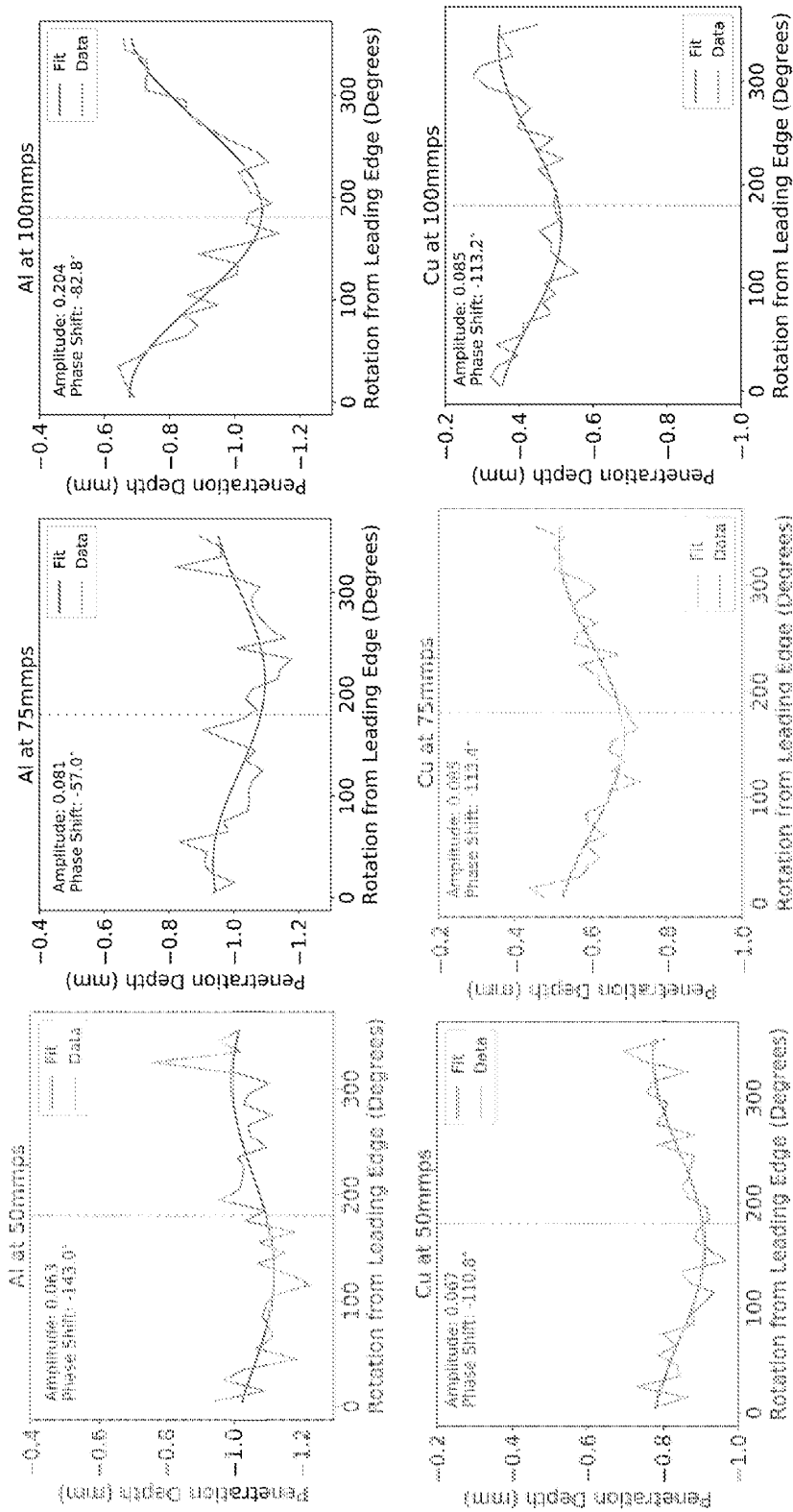


FIG. 15