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A B S T R A C T

A disposable wipe-out sheet 1 includes a plurality of long fibers 25 bonded to a heat-sealable base sheet 10 by sealing lines 9. The long fibers 25 includes groups continuously extending between each pair of the adjacent sealing lines 9 to form bridge-like portions and groups severed in two sections between each pair of the adjacent sealing lines 9 so as to fluff upward on the base sheet 10.