CLAIMS

1. A marine fuel blend having a kinematic viscosity of 31-700 mm^2/s as measured at 50 °C according to EN ISO 3104:1996, and comprising 0.5 – 50 vol-% of refined cashew nut shell liquid, which cashew nut shell liquid comprises at least 50 wt-% of cardanol, the marine fuel blend fulfilling at least one of the categories of ISO 8217:2017(E) for residual marine fuels, and having an amount of aged sediment of less than 0.10 wt-% as measured by ISO 10307-2:2009, wherein the marine fuel blend comprises a fossil-based component and/or a co-processed component obtained by co-processing one or more fossil feeds with one or more renewable feeds and/or a further renewable component.

2. The marine fuel blend according to claim 1, comprising 0.5-20 vol-% of refined cashew nut shell liquid.

3. The marine fuel blend according to any of the preceding claims, wherein the kinematic viscosity is 90-130 mm^2/s as measured at 50 °C according to EN ISO 3104:1996.

4. The marine fuel blend according to any of the preceding claims, comprising 0.5-10 vol-% of refined cashew nut shell liquid.

5. The marine fuel blend according to any of the preceding claims, having an amount of aged sediment of less than 0.08 wt-% as measured by ISO 10307-2:2009.

6. The marine fuel blend according to any of the preceding claims, wherein the cashew nut shell liquid comprises at least 80 wt-% of cardanol.

7. The marine fuel blend according to any of the preceding claims, wherein the cashew nut shell liquid has been refined by any of vacuum distillation, distillation, heat treatment, filtration, degumming or combinations thereof.

8. Use of refined cashew nut shell liquid comprising at least 50 wt-% of cardanol as marine fuel component, the resulting marine fuel blend having a kinematic viscosity of 31-700 mm^2/s as measured at 50 °C according to EN ISO 3104:1996, and fulfilling at least one of the categories of ISO 8217:2017(E) for residual marine fuels.

9. A method for manufacturing a marine fuel according to any of the claims 1-7, having a kinematic viscosity of 31-700 mm^2/s as measured at 50 °C according to EN ISO 3104:1996,

comprising mixing a residual fossil-based component and/or a co-processed component obtained by co-processing one or more fossil feeds with one or more renewable feeds and/or a further renewable component, with 0.5 – 50 vol-% of refined cashew nut shell liquid, which cashew nut shell liquid comprises at least 50 wt-% of cardanol, the resulting marine fuel fulfilling at least one of the categories of ISO 8217:2017(E) for residual marine fuels.