

ABSTRACT

The object of the present invention is to provide a production method of an aromatic polycarbonate, in which eye boogers at the time of extrusion molding are reduced, and continuous operation for a long period of time is possible. The present invention relates to that when extrusion molding is conducted using an extruder in which a tapered part 1 having a half apex angle of from 4 to 20° formed at an outlet part of a die hole 9, and outlet parts of plural die holes 9 are arranged in a staggered state at a resin discharge surface side of a die plate 10, a shear rate $\dot{\gamma}$ at an extruder outlet is from 100 to 500 sec^{-1} , and a shear stress τ is from 50 to 200 kPa.