

ABSTRACT

There is here disclosed a resin pellet store device including a silo (1) in which resin pellets are stored; an discharge route for ON-SPEC products (2) through which resin pellets having a low content of foreign substances stored above the vicinity of the lowermost part in the silo (1) are discharged as ON-SPEC products from the silo (1); and another discharge route for OFF-SPEC products (3) through which resin pellets having a high content of foreign substances accumulated in the vicinity of the lowermost part in the silo (1) are discharged as OFF-SPEC products from the silo (1). In consequence, the resin pellets having a high content of foreign substances to be treated as the OFF-SPEC products are clearly sorted out in the silo and discharged therefrom to reduce the content of the foreign substances in the ON-SPEC products. Moreover, the OFF-SPEC products are discharged through another route to avoid the contamination of a downstream facility.