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FIG. 1
(Prior Art)

Conventional MEROX Process

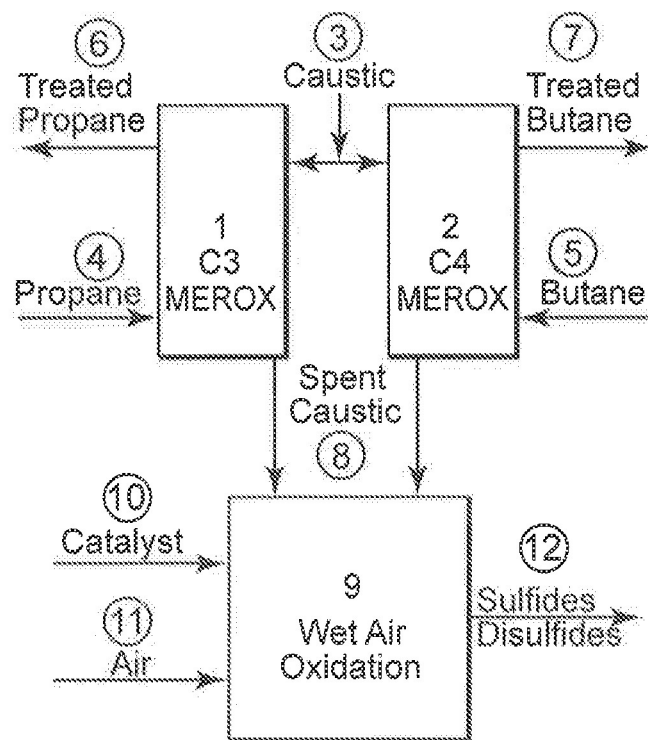


FIG. 2

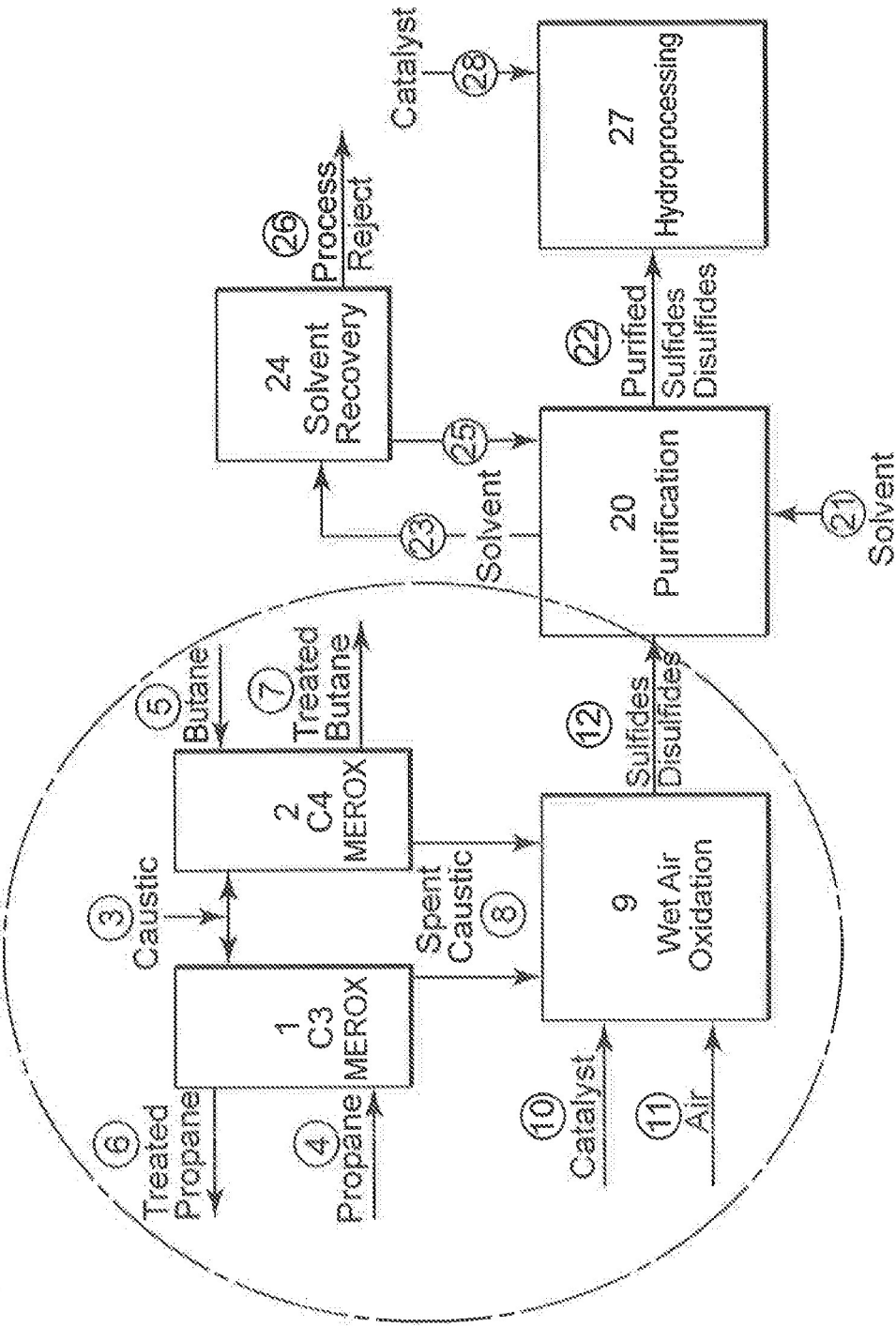


FIG. 3

Spent caustic regeneration process to produce mercaptan oil

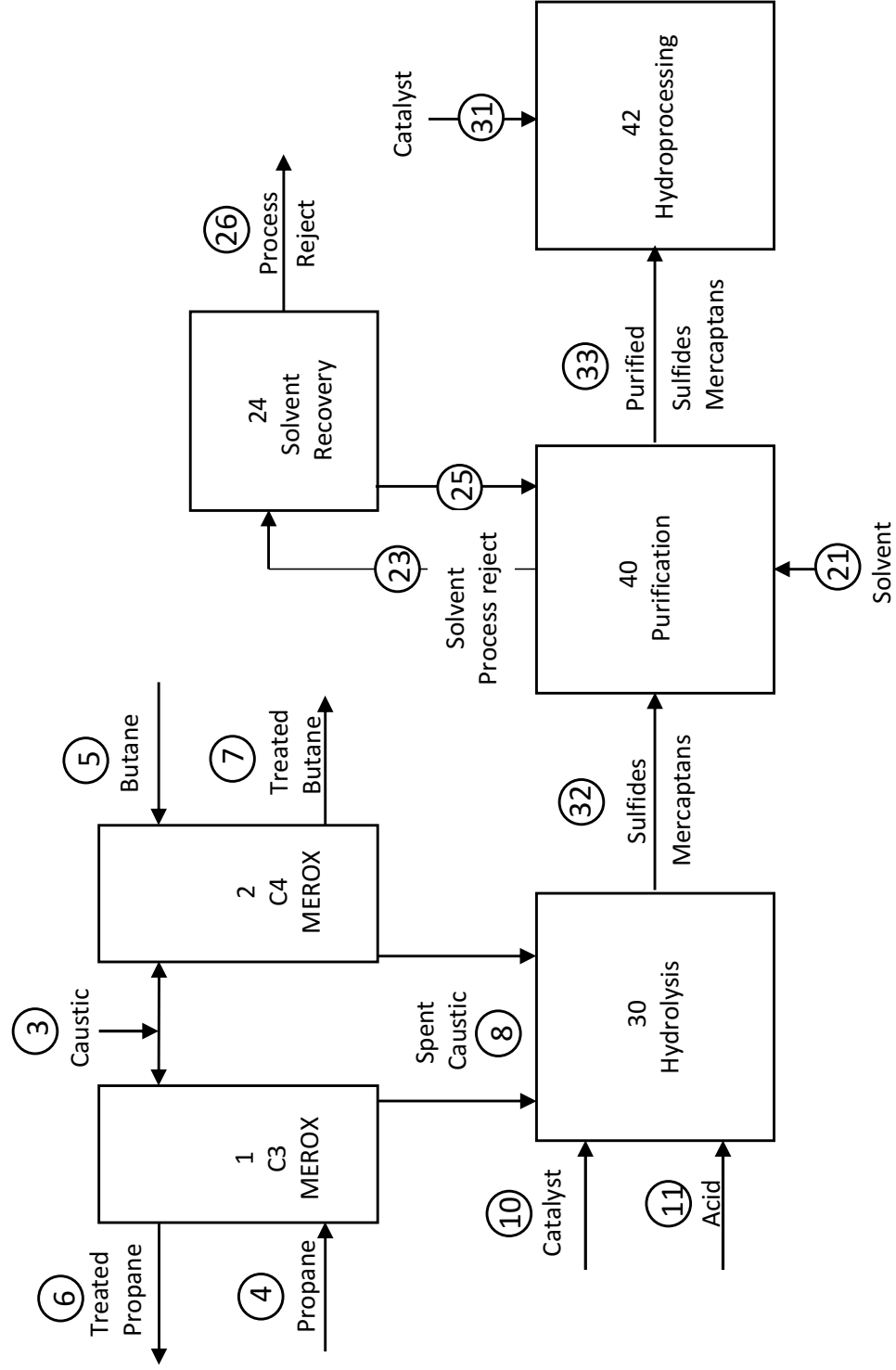


FIG. 4

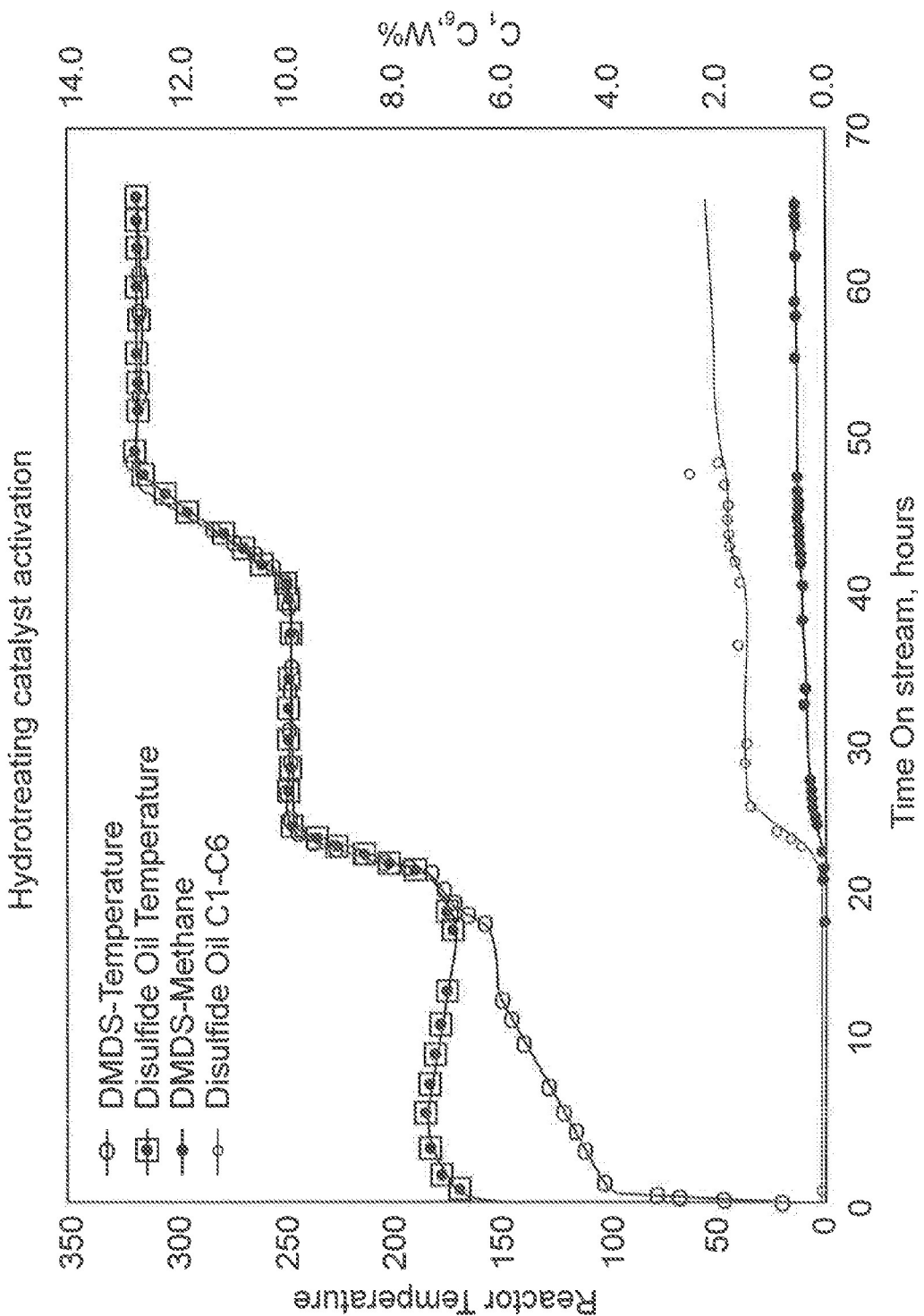


FIG. 5

