

Abstract

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To provide a method for manufacturing an additively manufactured body, which can suppress the occurrence of defects in the additively manufactured body.

The present invention includes: an additive manufacturing step of shaping an additively manufactured body 7 in a heating state; and a machining step of machining the additively manufactured body 7 in a state in which the heating state is maintained. In the present invention, the additively manufactured body 7 can be shaped by the additive manufacturing step and the machining step which are repeated a plurality of times. The heating state is maintained also in the additive manufacturing step and the machining step which are repeated a plurality of times.

[Selected Drawing] FIG. 1