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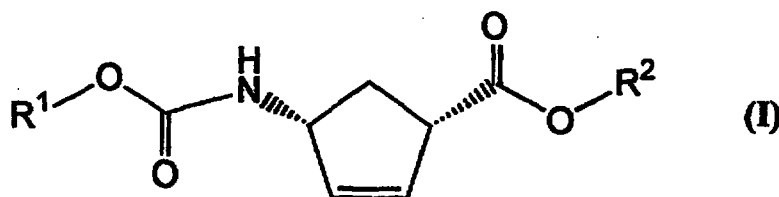
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(54) Title: PROCESS FOR PREPARING (-)-(1S,4R) N-PROTECTED 4-AMINO-2-CYCLOPENTENE-1-CARBOXYLATE ES-
TERS



(57) Abstract: The invention relates to a process for preparing (-)-(1S,4R) N protected 4-amino-2-cyclopentene-1-carboxylate esters represented by formula (I) wherein R₁ and R₂ are as described within the specification.