

Abstract of the Disclosure

STEAM TURBINE DIFFERENT MATERIAL WELDED ROTOR

Steam turbine different material welded rotor constructed by rotors of different materials being jointed together by welding has strength of jointed portion increased and inspection of jointed portion facilitated. In steam turbine rotor wherein bearing portion rotor 1 and high temperature portion rotor 2 are jointed at weld portion A, the high temperature portion rotor 2 and low temperature portion rotor 3 at weld portion B and the low temperature portion rotor 3 and bearing portion rotor 4 at weld portion C, cavity portions 5, 6 are formed in the weld portions B, C, respectively. Inspection holes 7, 8 are also provided in the weld portions B, C. The high temperature portion rotor 2 is made of high heat resistant 12Cr steel and other rotors are made of low alloy steel wherein the rotor 1 is of 2·1/4 CrMoV steel and the rotors 3, 4 are of 3·1/2 NiCrMoV steel. Thus, materials are less expensive and inspection of weld portions becomes facilitated by the inspection holes 7, 8 and the cavity portions 5, 6.

